

# PERAQUA®

## PREMIUM

POOL- AND  
FITTINGS  
TECHNOLOGY

**PRAHER**  
GROUP

PRICE LIST **2025/26**

PRIVATE POOLS |  
PUBLIC POOLS |  
NATURAL POOLS |

PERAQUA.COM



EN ISO 9001:2000



# PERAQUA®

## YOUR POOL - OUR TECHNOLOGY



COMPLETE SOLUTIONS WITH PREMIUM QUALITY

We want to support you in realizing your pool projects in a way that will delight your customers. We aim to help you develop solutions that impress with maximum ease of use, safety, cleanliness, and sustainability. We want to show you how you can profitably utilize Peraqua technology, know-how, and services for your projects.

We are therefore very pleased to present the „iQ BASE Pool Technology Complete Sets“ in this edition of the price list. Our experienced technicians assemble and pipe iQnnect and iQmfort components onto a robust and transportable tech box - the BASE. This eliminates many assembly steps, saving you time and costs on-site. You can find more details in the „Filters & Filter Media“ section.

The growing demand for products for public swimming pool construction is also noticeable for us. Therefore, we have dedicated a separate chapter in the Peraqua Price List 2025 to this topic. In this chapter, you will find a compact selection of products particularly suitable for public pools and large hotel pools.

On the blue introductory pages, you will find an overview of our services. For example, did you know that you can book our modern iQool Stage to give your customers an insight into the world of intelligent pool control? Or that the many 2D and 3D product data in our CAD database can make planning your projects easier? Whether you need marketing support, have questions about commissioning, repair processes, or training – we are here to assist you with advice and support.

We are confident that with the many new features, optimizations of existing products, and price reductions on many key products, we have created an important foundation for your continued business success.

We look forward to a continued successful, collaborative partnership.



WOLFGANG IRNDORFER, MSc MBA  
Procurist/Managing Director

# PRAHER GROUP

A GROUP -  
STRONG THROUGH SYNERGIES

In 1971, Ludwig Praher set a special goal – he wanted to become the leading specialist in the manufacture of the best plastic fittings. And to do so worldwide. What started as a one-man operation with this dream has now become a thriving corporate family. Today, three exceptional companies are united under the roof of the Praher Group: Praher Plastics, Peraqua®, and Peraplas.

Peraqua® has been part of the Praher Group from the very beginning. Praher plastic fittings, functional plastic parts and assemblies, as well as electronic solutions, are used worldwide in the chemical industry, water treatment and filtration, mechanical engineering, mining, container construction, laboratory and medical technology, semiconductor industry, paper and textile industries, food industry, and pool and swimming pool construction.

**1971**

YEAR OF FOUNDATION

**6**

LOCATIONS

**65+**

COUNTRIES WORLDWIDE

**300+**

EMPLOYEES



**PERAQUA®**

Manufacturing, wholesale, service, and logistics for technical swimming pool products and PVCu - PP plastic piping systems under the brands Peraqua®, Praher Plastics®, IBG®, Ocean®, and Smart for private and public pool construction in Austria and worldwide.



**PRAHER PLASTICS**

Manufacturer of functional plastic assemblies and components for industrial piping construction, with production plants in Austria and Canada.



**PERAPLAS**

Wholesale, service, and logistics in selected core markets for industrial piping construction and pool construction, with a focus on the brands Peraqua®, Praher Plastics®, IBG®, Ocean®, and Smart in Germany and the Czech Republic.



**CHEMIA BRUGG**



Manufacturer of pool chemicals, wholesale, service, and logistics for pool technology with a focus on the brands Peraqua®, Praher Plastics®, IBG®, Ocean®, and Smart in Switzerland.



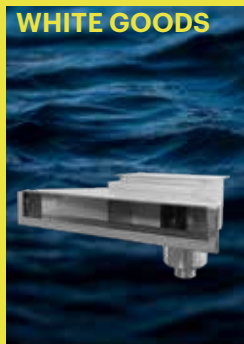
We are always impressed by the beautiful systems our installers create in gardens or wellness areas. We are happy to showcase these in the form of social media posts or feature articles in renowned industry magazines.



Do you have a suitable system with our pool technology? Then write to us at [marketing@peraqua.com](mailto:marketing@peraqua.com).



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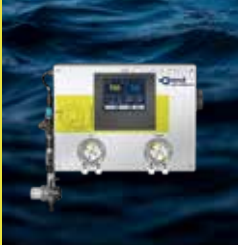
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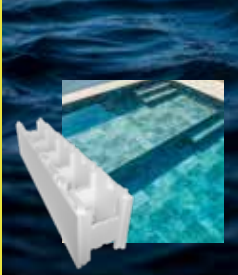
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Symbolbild



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# CONTACT

## PERAQUA PROFESSIONAL WATER PRODUCTS GMBH

Handelsstraße 8  
4300 St. Valentin

info@peraqua.com  
+43 7435 / 58 488-0  
shop.peraqua.com

## OPENING HOURS



MO - TH 08:00 AM - 12:00 PM  
12:30 PM - 17:00 PM

FR 08:00 AM - 13:00 PM

## SERVICE & CUSTOMER SUPPORT

Inquiries about products, offers, orders, delivery dates, marketing material, training dates

idpool@peraqua.com  
+43 7435 / 58 488-0

## TECHNICAL SUPPORT

Professional technical advice, repairs and complaints

technik@peraqua.com  
+43 7435 / 58 488-0

## COMMERCIAL CONTACTS



WOLFGANG IRNDORFER, MSc MBA  
**CEO / PROCURIST / Key Account Manager**  
Near, Middle and Far East,  
Australia, Africa

M: +43 7435/584 88-0  
wolfgang.irndorfer@peraqua.com



PETER WEGEL  
**Key Account Manager**  
Eastern Austria, Southern and Eastern Europe

M: +43 664 601 78 3224  
peter.wegel@peraqua.com



ANNA DAXBACHER, Mag. MBA  
**Key Account Manager**  
France, Greece, Cyprus, Malta, Turkey, Baltics,  
Ukraine, Portugal, Russia, India

T: +43 7435 584 88-3223  
M: +43 664 41 91 671  
anna.daxbacher@peraqua.com



SEBASTIAN JAX  
**Area Sales Manager**  
Salzburg, Tyrol, Vorarlberg, Benelux, Scandinavia,  
Spain, UK, Ireland

M: +43 664 601 78 3226  
sebastian.jax@peraqua.com



GERHARD MÜHLPARZER  
**Area Sales Manager**  
Upper Austria, Carinthia, Styria, Switzerland, Italy  
& South Tyrol

+43 664 601 78 3225  
gerhard.muehlparzer@peraqua.com



CONTACT-DETAILS  
PERAQUA-TEAM



# GENERAL INFORMATION

## ORDER INFORMATION

When placing orders, we kindly ask you to consider our packaging units. Only environmentally friendly materials are used for packaging. For orders via email, please always include the article number.

## DELIVERY INFORMATION

We are always committed to maintaining minimum stock levels of all common pool products in our logistics center, so that we can ship them to you as quickly as possible. Our customer service will send you an order confirmation with the shipping date immediately after receiving your written order.

## PRICE INFORMATION

Prices are non-binding sales prices excluding VAT. Unless otherwise stated, prices are per m/m<sup>2</sup>/lm/unit, ex works 4300 St. Valentin (Austria). Items without a listed price are available upon request! We are always committed to maintaining minimum stock levels of all common pool products in our logistics center, which results in specific packaging units. If packaging units deviate, we will charge an additional fee.

 ALL PRICES EXCLUDING VAT

 MORE INFORMATION IN OUR GTC

## ABBREVIATIONS

|      |                                 |     |   |      |   |
|------|---------------------------------|-----|---|------|---|
| ABS  | Acrylonitrile-Butadiene-Styrene | FOB | Free On Board                             | PP   | Polypropylene                                       |
| AS   | Aquastar                        | FPM | Fluor Rubber (Viton®)                     | PS   | Horsepower  |
| ASK  | Shut-off Valve                  | FV  | Foot Valve                                | PTFE | Polytetrafluoroethylene (Teflon®)                   |
| ASTM | American Standard               | GFK | Glass Fiber Reinforced Plastic            | PVC  | Polyvinyl Chloride                                  |
| BEV  | Bleed and Vent Valve            | HN  | Hand Operation                            | PVDF | Polyvinylidene Fluoride                             |
| BS   | British Standard                | HP  | Horse Power                               | RC   | Discount Code                                       |
| CFR  | Cost and Freight                | JIS | Japanese Standard                         | RSK  | Check Valve   |
| CIF  | Cost, Insurance, and Freight    | KH  | Ball Valve                                | RV   | Non-return Valve                                    |
| CPT  | Carriage Paid To                | MP  | Multi-position                            | SM   | Side Mount  |
| d    | Outer Diameter                  | MVO | Multi Voltage Drive EO510, 12-230 V AC/DC | TM   | Top Mount   |
| DDU  | Delivered Duty Unpaid           | NPT | National Pipe Thread                      | TPE  | Thermoplastic Elastomer (specially for dirty water) |
| DN   | Nominal Diameter                | PA  | Polyamide (Nylon)                         | VE   | Packaging Unit                                      |
| ECO  | Electric Drive EO510 230 V AC   | PE  | Polyethylene                              | WST  | Steel Number 1.4401                                 |
| EPDM | Ethylene Propylene Rubber       | PN  | Pressure                                  | Zoll | Inch  |

## SYMBOLE

-  Products for economical & sustainable pool operation
-  Control option for the intelligent use of excess PV energy
-  Products with WLAN capability for smart control
-  Peraqua guarantees warranties of 2 - 15 years
-  Products with innovative, speed-controlled inverter technology
-  Products with extra quiet operation
-  Products that are part of our iQnnect system
-  Products that are part of our iQmfort system
-  Pre-assembled variants – enabling cost-effective installation without the need for an electrician



THIS IS FRED

He will provide you with important information, details and advice on the entire product range and usage. He will guide you through the entire price list.

*This brochure does not contain any warranty commitments, but is merely intended to provide initial information. The range is constantly being expanded, so the designs, product information, types and prices are correct at the time of going to press. Minor deviations from the technical specifications are possible depending on the system and we reserve the right to make technical changes.*

# PRODUCTION

RESEARCH, DEVELOPMENT &  
PRODUCTION IN AUSTRIA



Peraqua® leverages the core competencies of Praher Plastics® for the production of professional and technically advanced valves and accessories for the global pool and water treatment industry.

Continuous investments in the latest production technologies and the high level of automation in all production processes enable Praher Plastics® to continue developing high-quality products in Austria in the future.



**IN-HOUSE TOOLMAKING FOR INJECTION MOLDING MACHINES**



**STATE-OF-THE-ART INJECTION MOLDING**

**MACHINES LATEST 3D MEASURING SYSTEMS**



**STRICT GUIDELINES OF EN ISO 9001**

**ROBOT DEVICES DEVELOPED IN-HOUSE FOR FINISHING FULLY AUTOMATED**

**FULLY AUTOMATIC HIGH-BAY WAREHOUSE**



**INSIGHT INTO PRODUCTION:  
SCAN HERE FOR THE IMAGE VIDEO**



# BRANDS

## ocean®

Pool accessories with manual or automatic functions for the optimal maintenance of various pool types, a complete range of high-quality ABS and V4A pool components in different colors and system variations, leave nothing to be desired for pool specialists.



## PRAHER PLASTICS

Since 1971, we at Praher Plastics have been developing and manufacturing high-quality PVC valves, ABS backwash valves, pool controllers, electric and pneumatic ball valves and shut-off dampers, solar controllers, and level controllers with above-average service life in Austria.



## IBG FlexFit

Pipes and fittings made of PVCu (unplasticized polyvinyl chloride) and FlexFit® hoses and fittings made of PVC are manufactured according to the applicable DIN standards and KIWA regulations, offering long service life and meeting international product and installation requirements. Our IBG fittings are also characterized by perfectly matched tolerances.



## smart

Smart by Peraqua stands for intelligent pool technology solutions, designed and developed by Peraqua Austria, with the production process being carried out and monitored according to strict ISO9001 standards.

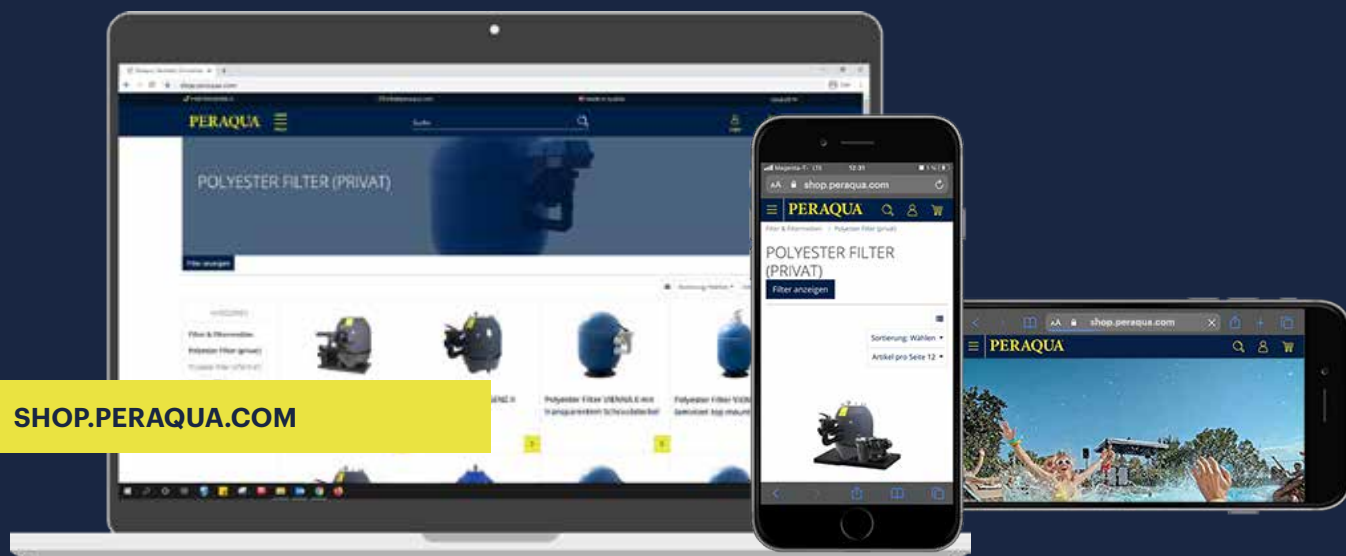


### DECIDE FOR THE FUTURE

As a future-oriented company, we are convinced that we can contribute to the transition to a climate-neutral economy. One step in this direction is to label articles with an „ECO“ label as long as they meet certain criteria:

- Reduce power consumption
- Avoidance of water wastage
- Environmentally friendly
- Intelligent control of pool technology = resource-saving pool operation

# PERAQUA ONLINE



## B2B WEBSHOP

### REGISTER, CONFIRM, ORDER CONVENIENTLY ONLINE

Always the most up-to-date data and faster order processing speak for themselves. But shopping in the Peraqua B2B webshop has many more advantages:

- Order all current products online
- Automatic display of your agreed net price and delivery conditions
- Display of product availability
- Order portal with clear display of the shipping status
- Technical details and downloads available directly from the products
- Simple search function by product name, product description or article number
- Alternative products, related products as well as spare parts and accessories can be found with the article
- Compare products and add them to the watch list



## POOLTIMES

### THE PERAQUA NEWSLETTER

In the Pooltimes we inform you about Promotions, events, price information and much more. Don't want to miss out on this important information?

Then write to [marketing@peraqua.com](mailto:marketing@peraqua.com) !



## SOCIAL MEDIA CHANNELS

### PRODUCT NEWS, PERAQUA INSIDE, EVENTS AND MUCH MORE

# TRAINING & EVENTS

## PERAQUA ACADEMY

### DO YOU WANT TO LEARN MORE ABOUT OUR PRODUCTS?

All partners and interested parties have the opportunity to take advantage of training courses to find out about the existing and latest innovations in the Peraqua product lines. Our pool liner welding training is particularly popular. The training courses are completed with a certificate.

Make an appointment today for the next training course at [info@peraqua.com](mailto:info@peraqua.com).

## EXPERIENCE IQOOL STAGE

### STATE-OF-THE-ART SHOWROOM FOR #SMART POOL

With the iQool STAGE, Peraqua® has the most modern pool technology exhibition in the DACH region. Visit us (also with your customers) in St. Valentin or learn more about smart and intelligent pool controls in live webinars. You will also have the opportunity to get to know the smart home app, control the iQnect pool system - all in real time and hands-on.



## TRADE SHOWS

### INNOVATIONS & NOVELTIES OF THE COMING SEASON

Peraqua is represented at major international pool trade shows. The trade shows are an important platform for Peraqua to inform all partners, customers and interested parties about the latest innovations in the Peraqua product lines.

We provide a contingent of visitor tickets for each trade show. You will receive timely information about the trade fair by newsletter, social media or from your responsible key account or sales manager.



# SUPPORT

## WARRANTIES

### YOU CAN GUARANTEE THE QUALITY OF OUR PRODUCTS

In addition to our high-quality products, we offer our customers the best possible service. This also includes extended warranties on many product groups. The scope of the warranty usually includes the repair or replacement of defective parts. In the event of a warranty claim, please complete the service form and send it to [technik@peragua.com](mailto:technik@peragua.com).



#### ON FRAME & HOUSING BREAKAGE

Ocean® cleaning accessories



#### ON HOUSING BREAKAGE

Ocean® white goods ABS | Ocean® backwash valves  
IBG® PVC fittings | Praher®Plastics PVC fittings



#### FOR HOUSING TIGHTNESS

Filter Bregenz II | Filter Bregenz III



#### ON HEAT PUMPS

Smart heat pump iQ Inver Silence  
Smart heat pump Full Inverter Plus



#### ON HEAT EXCHANGER & COMPRESSOR

Smart heat pumps



#### ON DENSITY

Stoneflex swimming pool liner range

## REPAIRS & SPARE PARTS

### WE HAVE BEEN LIVING IN A „THROWAWAY SOCIETY“ FOR FAR TOO LONG.

As a first step, we rely on the high production standards of our Ocean®, Praher Plastics® and IBG® brands. These are subject to the high Austrian production standards and offer you product longevity. However, every product has its life cycle and will one day require repair, spare parts or replacement. Peraqua maintains an extensive range of repair and spare parts. Our highly trained technical team is on hand to provide you with help and advice.



#### REPAIRS

1. Fill out the service form.
2. Send the product to be inspected to the Peraqua Head Office, including the completed service form with the shipment.
3. After the inspection, you will receive further information from our technical team.



#### ERSATZTEIL

A wide range of spare parts can be found in our B2B webshop. Timely replacement of wear parts can significantly extend the product's lifespan.

1. Open our B2B webshop at [shop.peragua.com](http://shop.peragua.com)
2. Search for the product for which the spare part is needed.
3. Scroll down on the product detail page and find the corresponding spare part.



### 3 D D A T A B A S E

#### ARE YOU ALREADY PLANNING IN 3D?

In our CAD online catalog, we provide CAD data of our intelligent pool technology from our product range in the most common 2D and 3D formats.

With the functional 3D viewer, you can view the items from any perspective and explore the smallest details.



### M A R K E T I N G

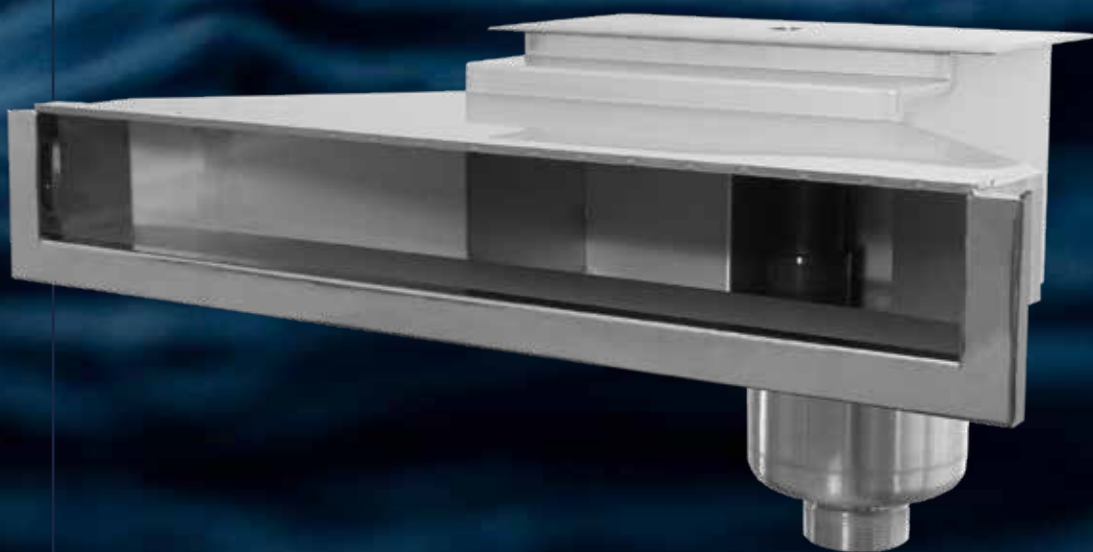
#### SALES-PROMOTING DOCUMENTS FOR YOUR BUSINESS

We support our customers at cost price and iQ partners with marketing service packages to present our high-quality swimming pool technology in a sales-promoting manner in the showroom, at trade fairs or in discussions with customers.

Our qualified key account team will be happy to talk to you personally about the benefits of an iQ partnership and offer support in putting together a marketing and financing package tailored to your showroom.

Flyers, posters, folders and roll-ups can also be personalized with your logo and contact details on request. Talk to your responsible key account manager about your individual wishes and options. **REQUEST OUR ADVERTISING MEDIA LIST NOW.**





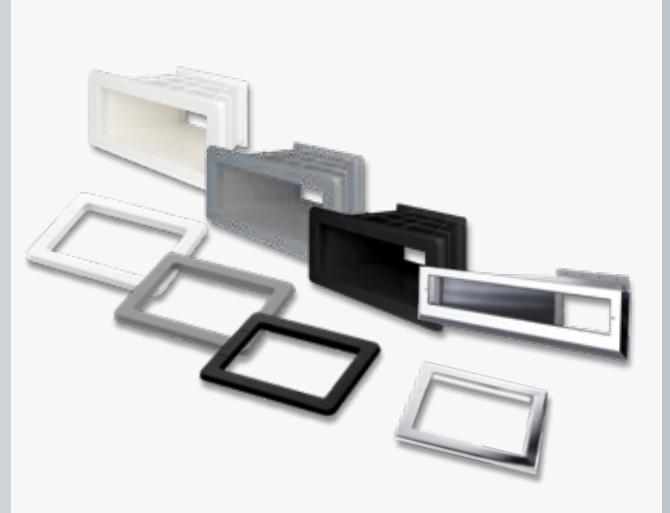
*Ocean® high water level skimmer stainless steel  
V4A High700 PRO*

# WHITE GOODS ABS & V4A

- 20 | Ocean® ABS Plastic White Goods
- 28 | Smart ABS Plastic White Goods
- 33 | Ocean® V4A Stainless Steel White Goods
- 35 | Smart V4A Stainless Steel White Goods
- 36 | Smart Stainless Steel Reels for Pool Covers
- 38 | Smart Stainless Steel Ladders
- 39 | Under water lights LED/RGB and accessories
- 53 | Smart Jet streams

# INSTALLATION PARTS MADE OF ABS & V4A

THE DIVERSE WORLD OF  
OCEAN® INSTALLATION PARTS



## MIX AND MATCH - FOR PERSONALIZED POOL DESIGN

With the help of the unique modular system, you can tailor the design and color of the pool components precisely to your customers' wishes. We offer skimmer covers, extensions, widenings, inlet nozzles, frame covers for floor drains, and more as ABS (in black, gray, and white) and as V4A stainless steel. The individual components are ideally suited for installation in Ocean® Brick polystyrene blocks (installation depth ~25cm) and can be perfectly combined with our pool liners. All ABS products in our installation part range are resistant to chlorine, UV, saltwater, and ozone, and meet the strictest standards and criteria. When used in saltwater pools, corrosion may occur on stainless steel parts.



**M5**

### M5 VS. PT THE SMALL, SUBTLE DIFFERENCE

The housing of the M5 variant contains high-quality A4 stainless steel inserts. This allows a frame to be attached using high-quality M5/A4 screws. In the PT variant, specially developed A2 screws are directly screwed into the plastic.



**PT**



**NOTE**

Maximum torque for all PT items = 2 Nm.



**NOTE**

All dimensions and installation instructions can be found at [shop.peraqua.com](http://shop.peraqua.com)

Use our CAD parts database and conveniently add our components to your CAD designs with a simple click. Save time and rely on the data quality of the Peraqua® original data.

>> [peraqua.cadclick.com](http://peraqua.cadclick.com)

Available in M5 or PT variant.



**OCEAN® SKIMMER DELUXE**

The Ocean® Skimmer deluxe includes a mount for a float switch (optional). As part of a level control system, such a switch can ensure that the pool is automatically refilled when the water level is too low. This prevents the pump from running dry. This automation of regular refilling is simple and saves time.



## Ocean® skimmer M5 De Luxe

for liner, build-up and concrete/tile pools, with basket, flange set, skim vac plate d32/38, flange, M5 thread inserts A4 (SS316), screw set, sealing, reductions 2"/1½" and overflow connection d50. Incl. notch for niveau sensor. Recommended flow rate 8 m³/h. One skimmer for 25 m² water surface recommended.

Niveau sensor and protective grating not included in delivery.

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Skimmer Ocean® De Luxe M5 stainless steel inserts A4 ABS white, double lip sealing, Ocean single packing | 2.33 | 1.00 | 170560A  | 207.93  |



## Ocean® skimmer M5 De Luxe (square collar)

for liner, build-up and concrete/tile pools, with square collar, basket, flange set, skim vac plate d32/38, flange, M5 thread inserts A4 (SS316), screw set, double lip sealings, reductions, 2"/1½" and overflow connection d50. Incl. notch for niveau sensor. Recommended flow rate 8 m³/h. One skimmer for 25 m² water surface recommended

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Skimmer Ocean® De Luxe M5, stainless steel inserts A4 ABS white, with solvent sealing, with square cover | 2.60 | 1.00 | 7300206  | 279.96  |

Representative image



## Ocean® skimmer PT De Luxe

for liner, build-up and concrete/tile pools, with basket, flange set, skim vac plate d32/38, flange, self-drilling PT screw set, sealings, reductions 2"/1½" and overflow connection d50. Incl. notch for niveau sensor. Recommended flow rate 8 m³/h. One skimmer for 25 m² water surface recommended

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Skimmer Ocean® De Luxe PT ABS white, double lip sealing, Ocean single packing | 2.33 | 1.00 | 170542A  | 154.47  |
| Skimmer Ocean® De Luxe PT ABS grey, double lip sealing, Ocean single packing  | 2.45 | 1.00 | 170967   | 210.00  |
| Skimmer Ocean® De Luxe PT ABS black, double lip sealing, Ocean single packing | 2.41 | 1.00 | 170598A  | 210.00  |



Further level controls can be found in the Controls section.

## Niveau control NC01

Ready to plug in, with time delay switch (from 2–135 sec), incl. magnetic float switch for easy installation in the height-adjustable holder for the float switch in the Ocean® skimmer De Luxe M5 and PT.

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| <b>Niveau Control NC01</b>                                      |      |      |          |         |
| Niveau-set NC01 with solenoid valve, 230VAC                     | 1.30 | 1.00 | 130293   | 986.94  |
| <b>Spare parts</b>  |      |      |          |         |
| Mini floater switch 5m connection cable                         | 0.01 | 1.00 | 31150    | 256.52  |
| Mini floater switch 15m connection cable                        | 0.40 | 1.00 | 31152    | 335.08  |
| 2/2 way solenoid valve 24VDC NBR, G 1/2", IP65, normally closed | 0.44 | 1.00 | 50631    | 436.85  |



### NOTE

All dimensions and installation instructions can be found at [shop.peraqua.com](http://shop.peraqua.com)



### Ocean® protective grating

ABS protective grating for (subsequent) installation in the Ocean® skimmer De Luxe M5/PT to protect the float switch of the NC01 level control from leaves and coarse impurities in the water, easy tool-free installation.

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Protective grating for Ocean® skimmer De Luxe ABS white | 0.02 | 1.00 | 150430   | 11.48   |



### Ocean® skimmer extension M5 De Luxe

for optimal front skimmer extension for skimmer Ocean® De Luxe M5 (prod. code 170560A, 7300206), 25 cm mounting depth, M5 thread inserts A4 (SS316), sealings, flange, screw set

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Extension for Ocean® skimmer De Luxe M5 stainless steel thread inserts A4 ABS white (170560A, 7300206) | 1.10 | 1.00 | 170613A  | 135.28  |



### Ocean® skimmer extension PT De Luxe

for optimal skimmer front extension for the skimmer Ocean® De Luxe PT (prod. code 170542A, 170598A), 25 cm mounting depth, PT self-drilling screw set, sealings, flange

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Extension for skimmer Ocean® De Luxe PT ABS white (170542A) | 1.38 | 1.00 | 170612A  | 70.81   |
| Extension for skimmer Ocean® De Luxe PT ABS black (170598A) | 1.31 | 1.00 | 170920A  | 127.98  |



### Ocean® wide mouth extension M5 De Luxe

for optimal front extension and enlargement for skimmer Ocean® De Luxe M5 (prod. code 170560A), 25 cm mounting depth, M5 thread inserts A4 (SS316), screw set, sealings, flange

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Enlargement for skimmer Ocean® De Luxe M5 stainless steel thread inserts A4 ABS white | 2.30 | 1.00 | 170615A  | 206.56  |



### Ocean® skimmer wide mouth extension PT De Luxe

for optimal front extension and enlargement for skimmer Ocean® De Luxe PT (prod. code 170542A, 170967, 170598A), 25 cm mounting depth, self-drilling PT screw set, sealings, flange

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Enlargement for Ocean® skimmer De Luxe PT ABS white (prod. code 170542A) | 1.98 | 1.00 | 170614A  | 132.09  |
| Enlargement for Ocean® skimmer De Luxe PT ABS grey (prod. code 170967)   | 1.98 | 1.00 | 170968   | 254.06  |
| Enlargement for Ocean® skimmer De Luxe PT ABS black (prod. code 170598A) | 1.88 | 1.00 | 170925A  | 147.63  |



### Ocean® skimmer wide mouth/slanted flange (6°) M5 De Luxe

for installation of Ocean® skimmer De Luxe M5 (prod. code 170560A) for polyester pools, ceramic. This means that the Ocean® skimmer De Luxe PT can be mounted „straight“ on the sloping pool flange, which ensures that the skimmer functions optimally. 25 cm mounting depth, integrated M5 A4 stainless steel inserts.

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Enlargement for skimmer Ocean® De Luxe M5 ABS white, stainless steel inserts A4 6° for polyester pools | 1.90 | 1.00 | 170915A  | 247.86  |



### Ocean® skimmer wide mouth/slanted flange (6°) PT De Luxe

for installation of Ocean® skimmer De Luxe PT (prod. code 170542A, 170598A) for polyester pools, ceramic. This means that the Ocean® skimmer De Luxe PT can be mounted „straight“ on the sloping pool flange, which ensures that the skimmer functions optimally. 25 cm mounting depth

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Enlargement/slanted flange 6° for skimmer Ocean® De Luxe PT ABS grey (prod. code 170967) | 2.18 | 1.00 | 170969   | 301.96  |



### Ocean® height extension De Luxe

2 pcs extension rings (telescopic system) incl. collar, to extend the height of the skimmer lid square, mounting directly on the Ocean® Skimmer or on Ocean® extension rings, width: 250 mm, d215 mm

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Height extension for Ocean® skimmer De Luxe ABS white | 0.34 | 1.00 | 170607   | 39.81   |



### Collar for Ocean® skimmer De Luxe

square, mounting directly on the Ocean® Skimmer or on Ocean® extension rings, width: 250 mm, d215 mm

| Product                                     | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Collar for Ocean® skimmer De Luxe ABS grey  | 0.22 | 1.00 | 150495   | 47.86   |
| Collar for Ocean® skimmer De Luxe ABS black | 0.20 | 1.00 | 150402   | 45.47   |



#### NOTE

All dimensions and installation instructions can be found at [shop.peraqua.com](http://shop.peraqua.com)





### Ocean® skimmer lid stainless steel De Luxe

AISI316/V4A, incl. collar, height: 4,5 cm, 250x250 mm, for Ocean® skimmer De Luxe

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Lid for skimmer Ocean® De Luxe square V4A 250 x 250 mm AISI 316 round lid incl. collar, 4,5 cm height | 0.85 | 1.00 | 77587    | 392.58  |



### Collar for Ocean® skimmer De Luxe

| Product                             | G-kg | VE   | Prod.No. | Price € |
|-------------------------------------|------|------|----------|---------|
| Collar for Ocean® skimmer ABS white | 0.07 | 1.00 | 150379   | 24.26   |



### Ocean® skimmer frame De Luxe

In ABS (various colours) or V4A, indicators for min. and max. water level, plug-in installation

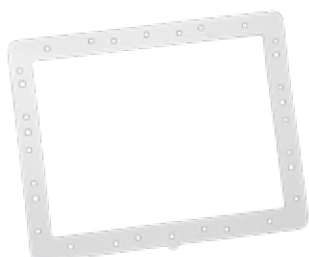
| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Ocean® skimmer frame De Luxe white                        | 0.10 | 1.00 | 150385   | 19.60   |
| Ocean® skimmer frame De Luxe grey                         | 0.10 | 1.00 | 150498   | 49.00   |
| Ocean® skimmer frame De Luxe black                        | 0.10 | 1.00 | 150405   | 29.28   |
| Ocean® skimmer frame De Luxe stainless steel V4A AISI-316 | 0.52 | 1.00 | 77589    | 236.74  |



### Ocean® wide mouth skimmer frame De Luxe

Suitable for Ocean® wide mouth extensions M5/PT, in ABS (various colours) or V4A, plug-in assembly

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Ocean® wide mouth skimmer frame white                                       | 0.26 | 1.00 | 150410A  | 43.83   |
| Ocean® wide mouth skimmer frame grey  | 0.26 | 1.00 | 150500   | 73.47   |
| Ocean® wide mouth skimmer frame black                                       | 0.26 | 1.00 | 150480A  | 71.58   |
| Ocean® Skimmer deluxe wide mouth skimmer frame stainless steel V4A AISI-316 | 1.20 | 1.00 | 77588    | 284.99  |



### Solvent sealing for Ocean® skimmer De Luxe

alternative for the included double lip sealing for Ocean® skimmer De Luxe

| Product                                   | G-kg | VE     | Prod.No. | Price € |
|---|------|--------|----------|---------|
| Solvent sealing for Ocean® skimmer deluxe | 0.03 | 100.00 | 51317    | 28.37   |



### Ocean® wall conduit M5 De Luxe

for liner and build-up pools/tile pools, integrated M5 A4 (SS316) thread inserts, 2" female thread/male thread/solvent d50 mm, for optimal installation incl. 2 fixing brackets, holes for reinforcing iron bars and counter nut for the wall formwork

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Ocean® wall conduit M5 stainless steel inserts A4 with clamping nut, set | 0.35 | 10.00 | 170629   | 49.66   |



### Ocean® inlet nozzle De Luxe M5 DIN liner pools

with ball acc. DIN EN16582, sealings, screw set, in combination with wall conduit M5 De Luxe (prod. code 170629)

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| inlet nozzle with ball DIN for Ocean® wall conduit M5 De Luxe white      | 0.18 | 10.00 | 170625A  | 20.24   |
| Inlet nozzle with ball acc. DIN for Ocean® wall conduit M5 De Luxe grey  | 0.25 | 1.00  | 7300595  | 54.50   |
| Inlet nozzle with ball acc. DIN for Ocean® wall conduit M5 De Luxe black | 0.18 | 1.00  | 170914A  | 27.27   |



### Ocean® wall conduit PT De Luxe

for liner and build-up pools/tile pools, for self-drilling PT screw set, 2" female thread/male thread/solvent d50 mm, for optimal installation incl. 2 fixing brackets, holes for reinforcing iron bars and counter nut for the wall formwork

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Ocean® Wall conduit PT De Luxe for self-drilling screw sets, with clamp nut, set for liner, build-up and concrete/ceramic pools | 0.34 | 10.00 | 170879   | 22.59   |



### Ocean® inlet nozzle PT De Luxe DIN liner pools

with ball acc DIN EN16582, sealings, self-drilling PT screw set, in combination with wall conduit PT De Luxe (prod. code 170879)

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Inlet nozzle with ball acc DIN for Ocean® wall conduit PT De Luxe white | 0.15 | 10.00 | 170883A  | 25.24   |
| Inlet nozzle with ball acc DIN for Ocean® wall conduit PT De Luxe grey  | 0.17 | 1.00  | 7300598  | 61.17   |



### Ocean® inlet nozzle De Luxe

for concrete/tile pools, 2" male thread/d50, with ball DIN EN16582, application for direct screw-in in combination with Ocean® wall conduit PT De Luxe (prod. code 170879), white

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Inlet nozzle with ball DIN EN16582 for Ocean® wall conduit PT De Luxe white | 0.13 | 10.00 | 170626A  | 21.37   |



### Ocean® inlet nozzle M5 De Luxe, short version

with ball acc DIN EN16582, suitable for liner and stainless steel pools, screw set, 2 sealings, M5 stainless steel thread inserts, solvent connection d50/63, set

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Inlet nozzle Ocean® M5 De Luxe, short version, stainless steel thread inserts for liner and stainless steel pools, ABS white, set | 0.30 | 10.00 | 170882A  | 69.93   |



### Ocean® inlet nozzle PT De Luxe DIN, short version

with ball acc DIN EN16582, suitable for liner and stainless steel pools, 2 sealings, self-drilling PT screw set, solvent connection d50/63, set

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Inlet nozzle Ocean® PT De Luxe DIN, short version, self-drilling screw set for liner and stainless steel pools, ABS white, set | 0.28 | 10.00 | 170881A  | 39.89   |
| Inlet nozzle Ocean® PT De Luxe DIN, short version, self-drilling screw set for liner and stainless steel pools, ABS grey, set  | 0.29 | 1.00  | 7300597  | 92.15   |
| Inlet nozzle Ocean® PT De Luxe DIN, short version, self-drilling screw set for liner and stainless steel pools, ABS black, set | 0.29 | 1.00  | 7300599  | 87.12   |



### Ocean® inlet nozzle De Luxe DIN build-up pools (Poly-/Vinylester pools, PP)

with ball acc DIN EN16582, flange set, sealings, POM washer, clamp nut, ABS,set

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Inlet nozzle Ocean® De Luxe DIN for polyester pools, ABS white, (incl. sealing set, clamp)        | 0.22 | 10.00 | 170627A  | 33.76   |
| Inlet nozzle Ocean® De Luxe DIN for polyester pools ABS grey, set (incl. sealing set, clamp nut)  | 0.21 | 1.00  | 7300843  | 68.76   |
| Inlet nozzle Ocean® De Luxe DIN for polyester pools ABS black, set (incl. sealing set, clamp nut) | 0.22 | 1.00  | 170904A  | 36.81   |



### Ocean® plug 1 1/2" male thread

for Ocean® inlet nozzles

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Plug for Ocean® white goods with O-ring ABS white male thread R 1 1/2" | 0.03 | 10.00 | 150416   | 4.44    |



### Ocean® installation tool

for mounting the cover of Ocean® inlet nozzles, or for loosening the cover when adjusting the ball

| Product                                    | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Installation tool for Ocean® inlet nozzles | 0.01 | 10.00 | 150420   | 5.38    |



### Ocean® main drain M5 De Luxe

for liner, build-up and concrete/tile pools, with M5 A4 (SS316) thread inserts, flat cover, 2" female thread connection, flange screw set, sealing set, max. flow rate: 15 m3/h

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Ocean® main drain M5 De Luxe, stainless steel thread inserts A4 ABS white with M5 screws | 0.92 | 10.00 | 170843   | 89.71   |



### Ocean® main drain PT De Luxe

for liner, build-up and concrete/tile pools, with PT screws, flat cover, 2" female thread connection, flange screw set, sealing set, max. flow rate: 15 m3/h

| Product                                | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Ocean® main drain PT De Luxe ABS white | 0.92 | 10.00 | 170842   | 89.42   |
| Ocean® main drain PT De Luxe ABS black | 0.92 | 1.00  | 170902   | 88.25   |



### Ocean® flange for main drain

ABS, without grid lid, grey

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Ocean® flange for main drain M5 and PT ABS grey | 0.11 | 1.00 | 150506   | 52.28   |



### Ocean® grid cover for main drain

ABS, grey

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Ocean® grid cover for main drain M5 and PT ABS grey | 0.10 | 1.00 | 150505   | 39.42   |



### Ocean® cover for main drain De Luxe stainless steel

AISI316 / V4A, d 222 mm, for Ocean® ABS main drain 170843, 170842, 170902.

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Cover for main drain Ocean® round V4A 222 mm AISI 316 | 0.32 | 1.00 | 77585    | 195.31  |



### Ocean® floor inlet nozzle for liner pools

with 2" male thread, d50 solvent connection, 2 sealings, screw set, adjustable flow, white

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Ocean® inlet nozzle for liner pools, 2" male thread, d50 solvent socket | 0.24 | 18.00 | 74396    | 40.35   |



### Ocean® floor inlet nozzle for concrete pools

d63 or R2", white

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Ocean® floor inlet nozzle for concrete pools ABS d63 solvent connection | 0.10 | 30.00 | 78606    | 17.50   |
| Ocean® floor inlet nozzle for concrete pools ABS R2" male thread        | 0.16 | 30.00 | 78607    | 17.50   |



#### NOTE

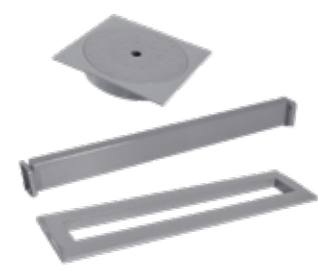
All dimensions and installation instructions can be found at [shop.peraqua.com](http://shop.peraqua.com)



## Smart skimmer High75 ABS

ABS, white and black, suction width 700x90mm for concrete, liner and build-up pools, sealing, screw set, sieve basket, R1½"+2" female thread connection for high water level 6-7 cm

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| High water level skimmer High75 white ABS with brass inserts | 9.47 | 1.00 | 78491    | 519.42  |
| High water level skimmer High75 black ABS with brass inserts | 9.01 | 1.00 | 78515    | 519.42  |



## Trim parts for Smart skimmer High75

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Lid grey for Smart high water level skimmer High75                 | 0.20 | 1.00 | 7300591  | 89.81   |
| Skimmer collar grey ABS for Smart high water level skimmer High75  | 0.07 | 1.00 | 7301008  | 84.46   |
| Skimmer flap grey for Smart high water level skimmer High75        | 0.50 | 1.00 | 7300592  | 296.66  |
| Skimmer frame cover grey for Smart high water level skimmer High75 | 0.42 | 1.00 | 7300593  | 140.24  |



## Stainless Steel cover for Smart Skimmer High75

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Stainless steel cover for Smart Skimmer High75 78491+78515 | 1.60 | 10.00 | 7300413  | 469.46  |



## Suction plate for Smart high water level skimmer High75 ABS

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Suction plate for Smart high water level skimmer High75 ABS | 0.14 | 1.00 | 740040   | 23.76   |



## Smart skimmer High500 white ABS

high water level skimmer ABS, for liner and build-up pools, sealing, screw set AISI-316, sieve basket, R1 ½"+2" female thread, flow rate: 15 m³/h

| Product                        | G-kg | VE   | Prod.No. | Price € |
|--------------------------------|------|------|----------|---------|
| Smart skimmer High50 white ABS | 7.00 | 1.00 | 7300488  | 283.30  |



### Stainless steel cover for Smart skimmer High500

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Stainless Steel cover for Smart Skimmer High500 white ABS 7300488 | 1.18 | 1.00 | 7301319  | 420.92  |



### Smart water regulation system

mechanic, ABS, water connection 3/8", body connection d63/d50, incl. adjustable floater

| Product                       | G-kg | VE   | Prod.No. | Price € |
|-------------------------------|------|------|----------|---------|
| Smart water regulation system | 1.64 | 1.00 | 78583    | 163.32  |



### Smart winter plug

| Product                            | G-kg | VE     | Prod.No. | Price € |
|------------------------------------|------|--------|----------|---------|
| Winter plug 1 1/2" EPDM 38 - 51 mm | 0.08 | 100.00 | 77021    | 7.88    |
| Winter plug 2" EPDM 51 - 63,5 mm   | 0.13 | 50.00  | 77020    | 8.56    |



### Smart wide mouth skimmer

for polyester and liner pools ABS, white, incl. brass thread inserts

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Smart wide mouth skimmer for polyester pools, ABS, white | 5.80 | 1.00 | 7300031  | 193.52  |



### Smart skimmer mini

for above ground pools ABS, white, with screw set and sealings

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Smart skimmer mini white single packed für above ground pools | 2.44 | 1.00 | 78735    | 51.10   |



#### NOTE

All dimensions and installation instructions can be found at [shop.peraqua.com](http://shop.peraqua.com)



### Smart skimmer maxi

for above ground pools ABS, white, with screw set and sealings

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Smart skimmer maxi white single packed for above ground pools | 3.44 | 1.00 | 78736    | 92.58   |



### Smart wall conduit

for polyester and liner pools ABS, white, d50 mm solvent, imperial 1.5" solvent

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Smart wall conduit for polyester and liner pools ABS white, d50 mm solvent internal, imperial 1,5" internal | 0.30 | 10.00 | 7300038  | 13.30   |



### Smart inlet nozzle

for above ground pools ABS, white, with sealings

| Product                                | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Return fitting ABS white single packed | 0.19 | 1.00 | 78737    | 7.70    |



### Smart inlet nozzle

for polyester and liner pools ABS, white, G2A male thread, d50 solvent inner connection, recommended wall conduit 7300038, imperial 1.5" solvent inner connection, adjustable angle

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Smart inlet nozzle for polyester- and liner pools ABS, white, G2A external thread, d50 solvent internal | 0.45 | 10.00 | 7300034  | 31.81   |



### Smart vac nozzle

for polyester and liner pools d50 mm solvent inner connection, imperial 1.5" solvent inner connection, recommended wall conduit 7300038, G2A male thread

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Smart vacuum nozzle for polyester and liner pools d50 mm solvent internal, imperial 1,5" solvent internal | 0.45 | 10.00 | 7300037  | 13.96   |





### Smart main drain

for tile and mosaic pools ABS, 245 × 245 mm, 9 × 9" and 320 × 320 mm, 12 × 12"

| Product                                       | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Main drain ABS white 245 x 245 mm (9" x 9")   | 0.83 | 8.00 | 74349    | 34.58   |
| Main drain ABS white 320 x 320 mm (12" x 12") | 1.32 | 1.00 | 74350    | 57.46   |



### Smart main drain

for tile and mosaic pools ABS, 265 × 265 mm, 10 × 10"

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Main drain ABS white 265 x 265mm complete mounted UV-resistant | 0.90 | 25.00 | 170183   | 36.51   |

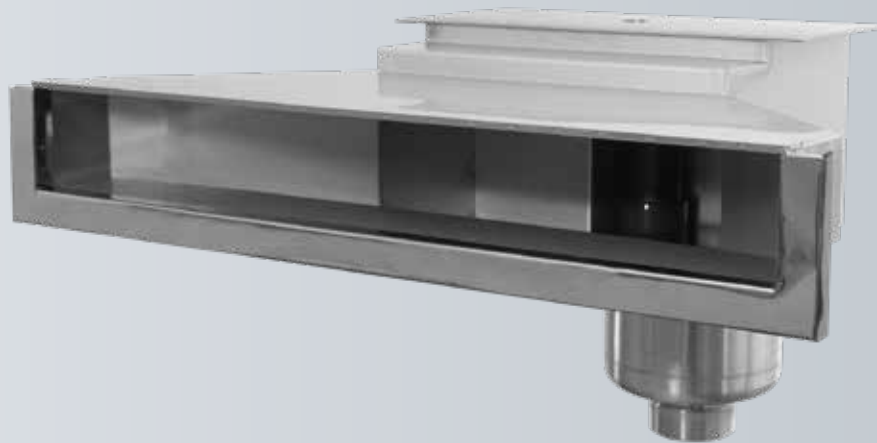


#### NOTE

All dimensions and installation instructions can be found at [shop.peraqua.com](http://shop.peraqua.com)

# V4A STAINLESS STEEL INSTALLATION PARTS

SWIMMING IN ELEGANT SHINE



Bracket for sensor for level control

## **Ocean.** HIGH WATER LEVEL SKIMMER HIGH500 & HIGH700 PRO

The Ocean® V4A high water level skimmer series 500 & 700 PRO allow for the highest possible waterline for skimmer pools, thanks to the U-shaped cover. The exclusive cover can be directly installed at the pool edge, creating a nearly seamless transition between the waterline and the pool edge.

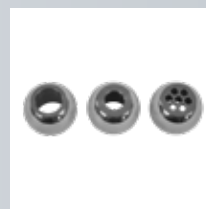
- The integrated mount for a float switch (level controls in the Controls section) and the D50 overflow ensure operational safety.
- There is the option to connect a refill line, enabling automatic refilling after backwashing.
- The skimmer lid can be securely fixed to the housing with a clip.
- The 2" internal thread outlet, combined with the 2 1/2" external thread connection, offers versatile connection options.
- The large connection cross-section ensures optimal water flow and efficient surface cleaning.

## **Ocean.** V4A INSTALLATION PARTS „SQUARE“ AND „ROUND“

The minimalist, straight-line design of the V4A Ocean® installation part series is a distinctive design element in the pool. Both product lines are available with a matte or polished surface.



Ocean® Wall Conduit V4A PRO for the installation of inlet nozzles



Covers for Ocean® V4A PRO for inlet nozzle, with various ball drillings, square variant „Square“ brushed, round variant polished



Ocean® main drain V4A PRO, brushed in „Square“ version, polished in round version



Ocean® main drain V4A, polished covers, adjustable flow



### NOTE

When used in saltwater pool water, corrosion may occur on stainless steel installation parts.



## Ocean high water level skimmer stainless steel V4A High500

for liner, polyester and concrete pools, with overflow and integrated holder for niveau regulation

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| Ocean® high water level skimmer stainless steel V4A High500 for concrete, liner and build-up pools with lid, stainless steel basket, suction width 460 mm, overflow d50, connection IG2" and AG 2 1/2", incl. bracket for niveau sensor | 17.40 | 1.00 | 7301045  | 1748.05 |



## Ocean® stainless steel skimmer V4A High500 PRO

for liner, polyester and concrete pools, with overflow and integrated holder for niveau regulation

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| Ocean® stainless steel skimmer V4A High500 PRO for concrete, liner and build-up pools with lid, stainless steel basket, suction width 460 mm, overflow d50, connection 2" female and 2 1/2" male, incl. bracket for niveau sensor and water refill | 16.40 | 1.00 | 7301307  | 2152.50 |

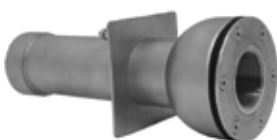
Representative image



## Ocean® high water level skimmer stainless steel V4A High700 PRO

for liner, polyester and concrete pools, with overflow and integrated holder for niveau regulation

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| Ocean® high water level skimmer stainless steel V4A High700 PRO with lid, stainless steel basket, suction width 660 mm, overflow d50, connection 2" female and 2 1/2" male, incl. bracket for niveau sensor and water refill | 15.40 | 1.00 | 7301227  | 2421.61 |



## Ocean® wall conduit V4A PRO

2" female thread on piping side, 1 1/2" female thread nozzle side

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Ocean® wall conduit V4A PRO with water stop, thread, l=250 mm, 2" female thread, for liner, concrete and tile pools    | 1.83 | 1.00 | 7301189  | 251.78  |
| Ocean® wall conduit V4A PRO with water stop and thread, l=300 mm, 2" female thread, for liner, concrete and tile pools | 1.83 | 1.00 | 7301190  | 267.82  |



## Ocean® Cover for Ocean® Inlet Nozzle, polished

DIN, V4A/AISI316, incl. cover, ball and spacer ring, for Ocean® wall conduit V4A PRO, Ocean® wall conduit ABS and all Ocean® inlet nozzles ABS

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Ocean® Cover for Ocean® inlet nozzle DIN V4A AISI 316, 1 1/2" male thread, d=112 mm, with 7 drilling holes à 5 mm, for liner- and polyester pools    | 0.15 | 1.00 | 75211    | 196.04  |
| Ocean® Cover for Ocean® inlet nozzle DIN V4A AISI 316, 1 1/2" male thread, d=112 mm, diameter of drilling hole 13 mm, for liner- and polyesterpools  | 0.15 | 1.00 | 74410    | 196.04  |
| Ocean® Cover for Ocean® inlet nozzle DIN V4A AISI 316, 1 1/2" male thread, d=112 mm, diameter of drilling hole 18 mm, for liner- and polyester pools | 0.15 | 1.00 | 77586    | 196.04  |



### NOTE

All dimensions and installation instructions can be found at [shop.peraqua.com](http://shop.peraqua.com)



### Ocean® Cover for Ocean® inlet nozzle PRO „Square“ DIN V4A AISI 316, brushed

V4A incl. cover, ball and spacer ring, for Ocean® wall conduit V4A PRO, Ocean® wall conduit ABS and all Ocean® inlet nozzles ABS

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Ocean® Cover for Ocean® inlet nozzle PRO DIN V4A AISI 316, 1 ½" male thread, with 7 drilling holes 5 mm each, „Square“, brushed, for liner- and polyester pools | 0.11 | 1.00 | 7301184  | 196.04  |
| Ocean® Cover for Ocean® inlet nozzle PRO DIN V4A AISI 316, 1 ½" male thread, diameter of drilling hole 13 mm, „Square“, brushed, for liner- and polyester pools | 0.11 | 1.00 | 7301185  | 196.04  |
| Ocean® Cover for Ocean® inlet nozzle PRO DIN V4A AISI 316, 1 ½" male thread, diameter of drilling hole 18 mm, „Square“, brushed, for liner- and polyester pools | 0.11 | 1.00 | 7301186  | 196.04  |



### Ocean® main drain V4A PRO, polished

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Ocean® main drain V4A PRO d150 mm, for liner, concrete and tile pools, 2" IG, polished, with ground connection | 1.80 | 1.00 | 7301188  | 380.08  |



### Ocean® main drain V4A PRO „Square“ brushed

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Ocean® main drain V4A PRO „Square“ 150x150 mm, for liner, concrete- and tile pools, 2" female thread, brushed | 1.86 | 1.00 | 7301187  | 331.96  |



### Ocean® floor inlet nozzle V4A, polished

for liner pools, polished cover, V4A, flow rate adjustable

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Ocean® floor inlet nozzle V4A round for liner pools  | 0.95 | 1.00 | 7301539  | 330.65  |
| Ocean® floor inlet nozzle V4A square for liner pools | 1.05 | 1.00 | 7301540  | 363.70  |



#### NOTE

All dimensions and installation instructions can be found at [shop.peraqua.com](http://shop.peraqua.com)



## Smart stainless steel skimmer V4A 400 with frontal removable basket

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| Smart stainless steel skimmer V4A 400 for concrete pools with frontal removable basket   | 11.00 | 1.00 | 7300634  | 2198.73 |
| Smart stainless steel skimmer V4A 400 for concrete pools with frontal removable basket with integrated holder for niveau control | 12.00 | 1.00 | 7300635  | 3052.35 |
| Smart stainless steel skimmer V4A 400 for liner pools with frontal removable basket  | 12.00 | 1.00 | 7300638  | 2457.38 |
| Smart stainless steel skimmer V4A 400 for liner pools with frontal removable basket with integrated holder for niveau control    | 13.00 | 1.00 | 7300639  | 3311.02 |



## Smart stainless steel skimmer V4A 600 with frontal removable basket

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| Smart stainless steel skimmer V4A 600 for concrete pools with frontal removable basket  | 16.00 | 1.00 | 7300636  | 2457.38 |
| Smart stainless steel skimmer V4A 600 for concrete pools with frontal removable basket and integrated holder for niveau control | 17.00 | 1.00 | 7300637  | 3311.02 |
| Smart stainless steel skimmer V4A 600 for liner pools with frontal removable basket   | 17.00 | 1.00 | 7300640  | 2716.06 |
| Smart stainless steel skimmer V4A 600 for liner pools with frontal removable basket and integrated holder for niveau control    | 18.00 | 1.00 | 7300641  | 3569.69 |



## Smart junction box V4A

| Product                                | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Smart junction box stainless steel V4A | 1.00 | 1.00 | 74503    | 357.94  |



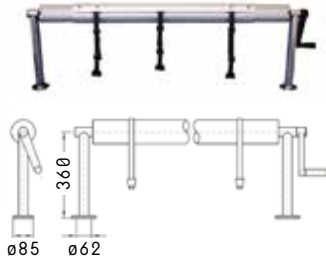
## Smart main drain V4A

for tile and mosaic pools

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Main drain ss316 stainless steel 320 x 320 mm (12" x 12") | 2.03 | 10.00 | 74351    | 289.72  |
| Main drain ss316 stainless steel 245 x 245 mm (9" x 9")   | 1.24 | 10.00 | 74352    | 239.32  |

## Smart reel for pool cover, fixed

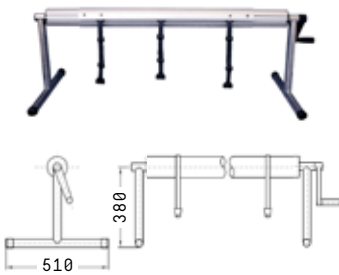
AISI304/V2A stainless steel side parts and aluminium telescopic rod, corrosion-free, incl. installation kit. recommended for pools up to 15 x 6 m



| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| Smart reel for pool cover, „fixed“ 2,6 - 4,3 m, AISI304 aluminium telescopic rod (incl. installation kit 50-3300)  | 12.50 | 1.00 | 74361    | 640.01  |
| Smart reel for pool cover „fixed“ 4,1 - 5,7 m, AISI304, aluminium telescopic rod (incl. installation kit 50-3305)  | 15.50 | 1.00 | 74362    | 743.06  |
| Smart reel for pool cover „fixed“ 5,3 - 6,9 m, AISI304, aluminium telescopic rod, (incl. installation kit 50-3310) | 17.50 | 1.00 | 74363    | 846.14  |

## Smart reel for pool cover, flexible

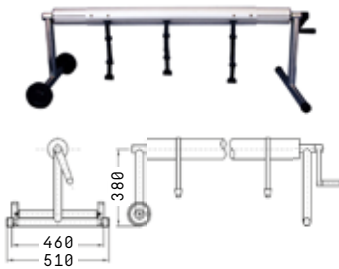
AISI304/V2A stainless steel side parts and aluminium telescopic rod, corrosion-free, incl. installation kit. recommended for pools up to 15 x 6 m



| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| Smart reel for pool cover „flexible“ 2,6 - 4,3 m, AISI304 aluminium telescopic rod (incl. installation kit 50-3315)  | 16.00 | 1.00 | 74364    | 743.06  |
| Smart reel for pool cover „flexible“ 4,1 - 5,7 m, AISI304, aluminium telescopic rod (incl. installation kit 50-3320) | 19.00 | 1.00 | 74365    | 846.14  |
| Smart reel for pool cover „flexible“ 5,3 - 6,9 m, AISI304, aluminium telescopic rod (incl. installation kit 50-3325) | 21.00 | 1.00 | 74366    | 949.24  |

## Smart reel for pool cover, mobile

AISI304/V2A stainless steel side parts and aluminium telescopic rod, corrosion-free, incl. installation kit. recommended for pools up to 15x6 m



| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| Smart reel for pool cover „mobile“ 2,6 - 4,3 m, AISI304, aluminium telescopic rod (incl. installation kit 50-3330) | 17.41 | 1.00 | 74367    | 777.46  |
| Smart reel for pool cover „mobile“ 4,1 - 5,7 m, AISI304, aluminium telescopic rod (incl. installation kit 50-3335) | 17.50 | 1.00 | 74368    | 880.53  |
| Smart reel for pool cover „mobile“ 5,3 - 6,9 m, AISI304, aluminium telescopic rod (incl. installation kit 50-3340) | 22.79 | 1.00 | 74369    | 983.57  |

## Smart reel for pool cover, height-adjustable

Height adjustable (523-823 cm)  
AISI304/V2A stainless steel side parts and aluminium telescopic rod, corrosion-free, incl. installation kit. recommended for pools up to 15x6 m

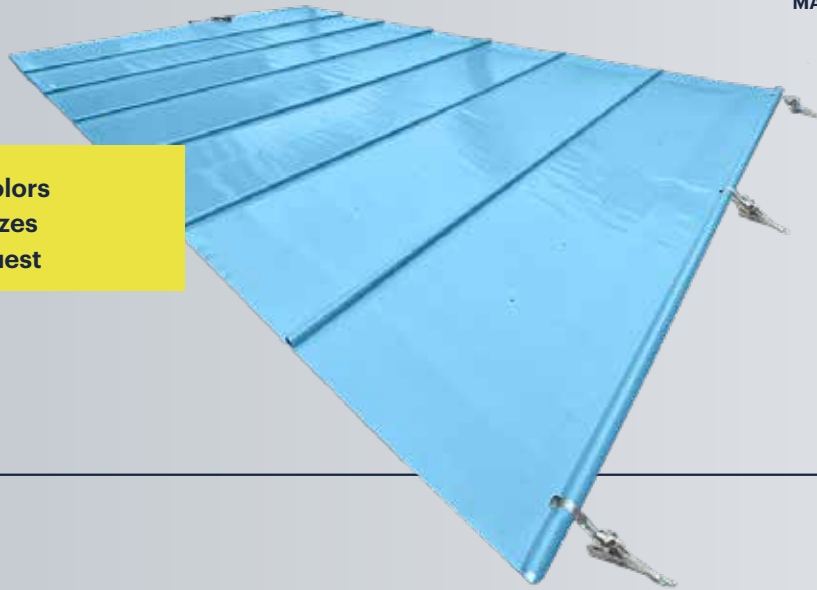


| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| Smart reel for pool cover „height-adjustable, fixed“ 2,6 - 4,3 m, AISI304, aluminium telescopic rod, (incl. installation kit 50-3343) | 14.00 | 1.00 | 74370    | 899.85  |
| Smart reel for pool cover „height-adjustable, fixed“, AISI304, aluminium telescopic rod (incl. installation kit 50-3344)              | 17.00 | 1.00 | 74371    | 1002.96 |

DESIGNED,  
ENGINEERED &  
MADE IN AUSTRIA



- » Various colors
- » Custom sizes
- » Upon request



## PVC POOL COVERS

We now also offer PVC pool covers for rolling devices upon request. These covers are ideal for pool owners looking for an easy and practical way to cover their pool. The PVC pool covers for rolling devices are made from high-quality PVC material in Austria.

- Available in various sizes and colors.
- Custom fitting to the dimensions of your pool is possible.
- Optimal protection against dirt and debris.



### NOTE

Pool covers are an important factor for the sustainable operation and heating of pool water. Efficient thermal insulation of the pool water offers significant potential for reducing heating costs.





## Smart stainless steel ladder STANDARD De Luxe

made of bright polished stainless steel tubes  $\varnothing 43$  mm outside (AISI304 / V2A), including installation kit (rubber bumper, screws and nuts AISI304 / V2A), produced according to EN 13451-1, EN 13451-2

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| Smart stainless steel ladder STANDARD De Luxe, AISI 304 3-steps, antislip steps | 11.50 | 1.00 | 77559    | 419.97  |
| Smart stainless steel ladder STANDARD De Luxe, AISI 304 4-steps, antislip steps | 14.00 | 1.00 | 77560    | 495.53  |
| Smart stainless steel ladder STANDARD De Luxe, AISI 304 5-steps, antislip steps | 15.00 | 1.00 | 77561    | 548.06  |



## Smart stainless steel hand rail De Luxe, type B

made of bright polished stainless steel tubes  $\varnothing 43$  mm (AISI304 / V2A), including installation kit (rubber bumper, screws and nuts AISI304 / V2A), produced according to EN 13451-1, EN 13451-2

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Smart stainless steel handrail, type „B“ 19“ x 31“ AISI 304 | 3.00 | 1.00 | 77597    | 710.98  |



## Smart stainless steel handrail De Luxe

for pool and spa entry zones, made of bright polished stainless steel tubes  $\varnothing 43$  mm (AISI 316L/V4A), including installation kit (rubber bumper, screws and nuts AISI 316L/V4A), produced according to EN 13451-1, EN 13451-2.

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| Smart stainless steel handrail De Luxe, 1219 mm AISI 316L | 12.50 | 1.00 | 7300397  | 462.70  |
| Smart stainless steel handrail De Luxe, 1524 mm AISI 316L | 13.60 | 1.00 | 77583    | 514.05  |



### NOTE

All dimensions and installation instructions can be found at [shop.peraqua.com](http://shop.peraqua.com)



NEW



## LED underwater spotlight VISION Pro 17

- Can be installed in most 1½" wall conduits
- Resin-filled NoAir™ housing: no water ingress into the lamp possible
- The use of high quality polymers makes the lamp compatible with salt electrolysis
- Removable 2m rubber cable included
- 12 V AC / 2-wire
- Multifunction lamp with programmable RGBW color modes
- Dimming option
- Very wide beam angle to avoid shadow zones in the pool
- Easy installation with features such as QuickConnect™, PressFit™ and ClickOn™
- Easy smart home integration via DMX interface

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| VISION Pro 17 RGBW, 7000lm, 180W, diameter 170mm | 0.99 | 1.00 | 7301674  | 1169.91 |



## LED underwater spotlight VISION Adagio Pro 17

LED, diameter 170 mm, can also be used as a replacement for PAR56, includes 4 m 2-pin cable

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| VISION Adagio Pro 17 LED tunable white, 4250lm, 70W, diameter 170mm, dimmable            | 1.07 | 1.00 | 7301106  | 972.24  |
| LED underwater spotlight VISION Adagio Pro 17 LED warmwhite, 4950lm, 55W, diameter 170mm | 1.07 | 6.00 | 75220    | 701.72  |
| LED underwater spotlight VISION Adagio Pro 17 LED white, 5500lm, 57W, diameter 170mm     | 1.07 | 6.00 | 75217    | 683.94  |



## LED underwater spotlight VISION Spectra 17

- Can be installed in most 1½" wall conduits
- Fully compatible with PAR56 niche
- Resin-filled NoAir™ housing.
- The use of high quality polymers makes the luminaire compatible with salt electrolysis
- 2 m power cable included
- 12 VAC / 2-wire
- Wide selection of covers is available

### QuickConnect™

Extremely reliable and easy to mount proprietary connector with gold plated contacts. The power-line wires can be inserted without the need to be stripped and are fixed with selfpiercing contact screws.

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| LED underwater spotlight VISION Spectra 17 LED RGB, 1600lm, 20W, diameter 170mm           | 0.78 | 6.00 | 7300789  | 354.48  |
| LED underwater spotlight VISION Spectra 17 LED RGB, 2450lm, 32W, diameter 170mm           | 0.78 | 6.00 | 7300790  | 611.16  |
| LED underwater spotlight VISION Spectra 17 LED white, 1675lm, 17W, diameter 170mm         | 0.78 | 6.00 | 7300791  | 293.37  |
| LED underwater spotlight VISION Spectra 17 LED tunable white, 2400lm, 40W, diameter 170mm | 0.78 | 6.00 | 7300792  | 543.92  |



## VISION covers 17 for VISION LED underwater spotlights

VISION covers for Vision lights are available in V4A stainless steel, white, light blue and many more. Optimal color coordination with Ocean® deluxe swimming pool liner program.

| Product                         | G-kg | VE   | Prod.No. | Price € |
|---------------------------------|------|------|----------|---------|
| VISION 17 cover white           | 0.28 | 6.00 | 74402    | 70.75   |
| VISION 17 cover sand            | 0.28 | 6.00 | 74405    | 70.75   |
| VISION 17 cover light grey      | 0.28 | 6.00 | 74719    | 70.75   |
| VISION 17 cover light blue      | 0.28 | 6.00 | 74403    | 70.75   |
| VISION 17 cover blue            | 0.28 | 6.00 | 74404    | 70.75   |
| VISION 17 cover black           | 0.28 | 6.00 | 74720    | 70.75   |
| VISION 17 cover stainless steel | 0.55 | 6.00 | 74504    | 277.26  |

# VISION UNDERWATER LIGHTING

BRING COLOR TO THE POOL

## VISION: PRO | ADAGIO PRO | SPECTRA | MOONLIGHT

VISION stands for a wide range of pool lights. These intelligent LED lighting solutions can be easily applied to any type of swimming pool, both in new constructions and retrofits. Through innovative technologies such as QuickConnect™, PressFit™, or ClickOn™, they enable easy installation and setup.

### QuickConnect™

An easily mountable connector with gold-plated contacts allows for simple connection. The cables can be installed and secured without the need for stripping.

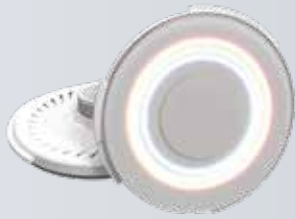
### PressFit™

An adjustable light mounting system that allows pool lights to be seamlessly installed on the wall, even if the wall conduits are not mounted 100% vertically.

### ClickOn™

An innovative concept for the effortless replacement of covers on pool lights. The wide selection of covers enhances the individual look of the pool.

## PRODUCT OVERVIEW



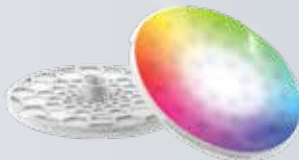
### VISION Pro

- Outstanding light performance
- Maximum light distribution through wide beam angle
- Dimmable, RGBW, fixed colors with dynamic scenes
- Sizes: d10, d5 cm
- DMX capable - easy integration into smart homes
- Ultrathin installation
- QuickConnect™, PressFit™, and ClickOn™



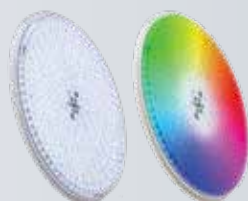
### VISION Adagio Pro

- Maximum light distribution through wide beam angle
- Adjustable white: White, Warm white
- Sizes: d17, d10, d5 cm
- DMX capable - easy integration into smart homes
- Ultrathin installation
- QuickConnect™, PressFit™, and ClickOn™



### VISION Spectra

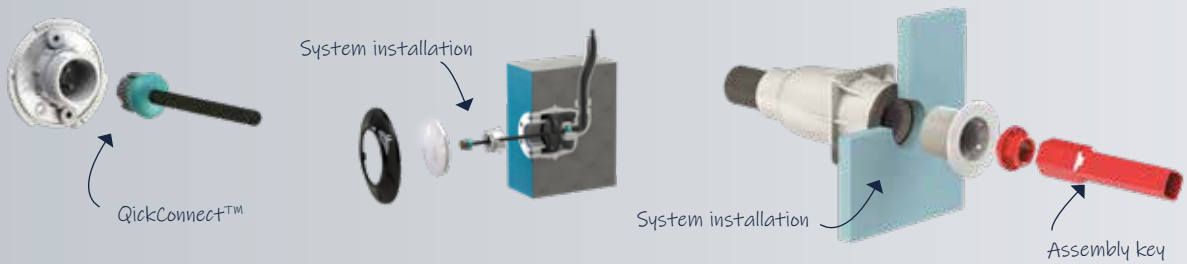
- RGB, fixed colors with dynamic scenes
- Sizes: d17, d10, d5 cm
- Ultrathin installation
- QuickConnect™, PressFit™, and ClickOn™



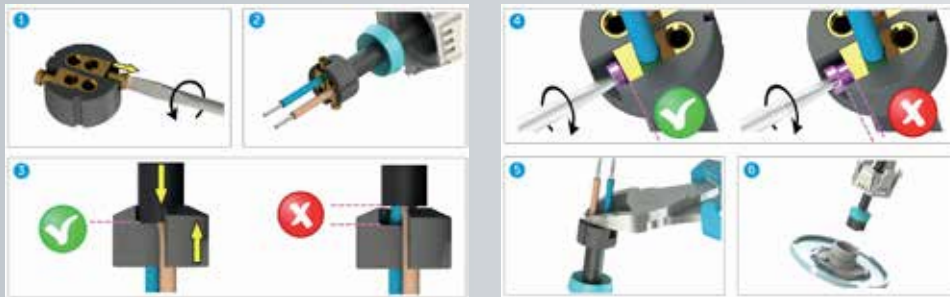
### VISION Moonlight

- Fully compatible with PAR56 niche for retrofitting
- RGB or white, fixed colors with dynamic scenes
- Sizes: d17 cm
- Ultrathin installation

## EASY & EFFORTLESS INSTALLATION



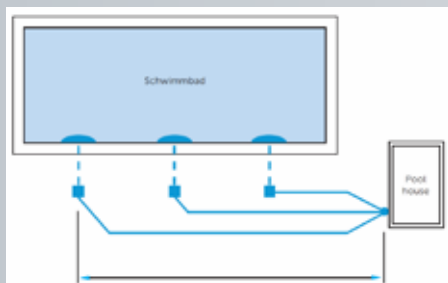
## MANUAL QuickConnect™



## WIRING INSTRUCTIONS

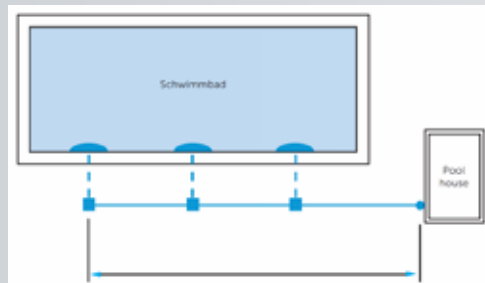
### For new installation

Each light is connected to the transformer via a separate cable.



### For existing installation

All spotlights are connected to the transformer via a single cable.



--- Cable included in the scope of delivery  
 — Separate cable (not included)

Please refer to the required cable lengths and cross-sections in the instructions on our webshop



### VISION Pro 10

- Can be installed in most 1½" wall conduits
- Resin-filled NoAir™ housing: no water ingress into the lamp possible
- The use of high quality polymers makes the lamp compatible with salt electrolysis
- Removable 2m rubber cable included
- 12 V AC / 2-wire
- Multifunction lamps with programmable RGBW color modes
- Dimming option
- Very wide beam angle to avoid shadow zones in the pool
- Easy installation with features such as QuickConnect™, PressFit™ and ClickOn™
- Easy smart home integration via DMX interface

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| LED underwater spotlight VISION Pro 10 RGBW, 3500 lm, 85 W, diameter 100 mm | 0.85 | 6.00 | 7400388  | 1008.27 |



### VISION Adagio Pro 10

LED, diameter 100 mm, 116° beam angle, incl. 4 m 2-pole cable with connectors

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| LED underwater spotlight VISION Adagio Pro 10 LED warmwhite, 2400lm, 23W, diameter 100mm | 0.98 | 6.00 | 75221    | 488.54  |
| LED underwater spotlight VISION Adagio Pro 10 LED white, 2600lm, 25W, diameter 100mm     | 0.98 | 6.00 | 75218    | 470.77  |



### LED underwater spotlight VISION Spectra 10

- Can be installed in most 1½" wall conduits
- Resin-filled NoAir™ housing
- The use of high quality polymers makes the luminaire compatible with salt electrolysis
- Removable 2m rubber cable included
- 12 VAC / 2-wire
- A wide selection of covers is available

#### QuickConnect™

Extremely reliable and easy to mount proprietary connector with gold plated contacts. The power-line wires can be inserted without the need to be stripped and are fixed with selfpiercing contact screws.

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| LED underwater spotlight VISION Spectra 10 LED RGB, 1550 lm, 20 W, diameter 100 mm          | 0.69 | 6.00 | 7300787  | 433.93  |
| LED underwater spotlight VISION Spectra 10 LED tunable white 1500 lm, 20 W, diameter 100 mm | 0.69 | 6.00 | 7300788  | 330.03  |



### VISION covers 10 for VISION LED underwater spotlights

VISION covers for Vision lights are available in V4A stainless steel, white, light blue and more. Optimal colour matching with Ocean® deluxe swimming pool liners.

| Product                         | G-kg | VE   | Prod.No. | Price € |
|---------------------------------|------|------|----------|---------|
| VISION 10 cover white           | 0.23 | 6.00 | 78596    | 45.36   |
| VISION 10 cover sand            | 0.23 | 6.00 | 740077   | 45.36   |
| VISION 10 cover light grey      | 0.23 | 6.00 | 74717    | 45.36   |
| VISION 10 cover light blue      | 0.23 | 6.00 | 78593    | 45.36   |
| VISION 10 cover blue            | 0.23 | 6.00 | 78595    | 45.36   |
| VISION 10 cover black           | 0.23 | 6.00 | 74718    | 45.36   |
| VISION 10 cover stainless steel | 0.50 | 1.00 | 78594    | 159.84  |



### LED underwater spotlight VISION PRO 5

- Can be installed in most 1½" wall conduits
- Resin-filled NoAir™ housing: no water ingress ingress of water into the lamp possible
- The use of high quality polymers makes the lamp compatible with salt electrolysis
- Removable 2m rubber cable included
- 12 V AC / 2-wire
- Multifunction lamp with programmable RGBW color modes
- Dimming option
- Very wide beam angle to avoid shadow zones in the pool

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| LED underwater spotlight VISION Pro 10 LED RGBW 1200lm, 33W, diameter 50mm | 0.71 | 6.00 | 7301366  | 662.49  |



### LED underwater spotlight VISION Adagio Pro 5

LED, diameter 50 mm, 116° beam angle, incl. 4 m 2-pole cable with connectors

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| LED underwater spotlight VISION Adagio Pro 5 LED warm white, 700 lm, 8 W, diameter 50 mm | 0.89 | 6.00 | 75223    | 463.60  |
| LED underwater spotlight VISION Adagio Pro 5 LED white, 750 lm, 8 W, diameter 50 mm      | 0.89 | 6.00 | 75219    | 451.80  |



### LED underwater spotlight VISION Spectra 5

- Can be installed in most 1½" wall conduits
- Resin-filled NoAir™ housing
- The use of high quality polymers makes the luminaire compatible with salt electrolysis
- Removable 2m rubber cable included
- 12 VAC / 2-wire
- A wide selection of covers is available

#### QuickConnect™

Extremely reliable and easy to mount proprietary connector with gold plated contacts. The power-line wires can be inserted without the need to be stripped and are fixed with selfpiercing contact screws.

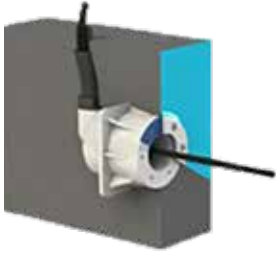
| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| LED underwater spotlight VISION Spectra 5 LED RGB, 450 lm, 8 W, diameter 50 mm           | 0.60 | 6.00 | 7300785  | 256.69  |
| LED underwater spotlight VISION Spectra 5 LED tunable white, 550 lm, 8 W, diameter 50 mm | 0.60 | 6.00 | 7300786  | 220.01  |



### VISION covers 5 for VISION LED underwater spotlights

VISION covers are available in V4A stainless steel, white, light blue and many more. Optimal color coordination with Ocean® deluxe swimming pool liner program, other colors on request

| Product                        | G-kg | VE   | Prod.No. | Price € |
|--------------------------------|------|------|----------|---------|
| VISION 5 cover white           | 0.18 | 6.00 | 73686    | 40.96   |
| VISION 5 cover light blue      | 0.18 | 6.00 | 740073   | 40.96   |
| VISION 5 cover black           | 0.18 | 6.00 | 740072   | 40.96   |
| VISION 5 cover stainless steel | 0.45 | 6.00 | 79373    | 129.89  |



### VISION Wall Conduit short

for liner and concrete pools ABS, short design, hose connection 25 mm

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| VISION wall conduit short for VISION Pro, Spectra or Adagio Pro | 0.43 | 6.00 | 75230    | 90.67   |



### VISION Wall Conduit long

for liner and concrete pools ABS, long design, hose connection 25 mm

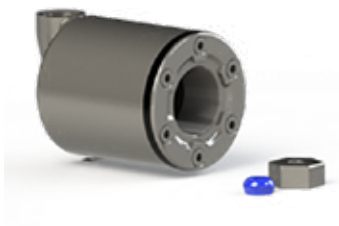
| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| VISION wall conduit long for VISION Pro, Spectra or Adagio Pro | 0.80 | 6.00 | 75236    | 112.65  |



### VISION Wall Conduit short

for polyester/vinylester pools, PP pools, etc. ABS, with lock nut and female thread

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| VISION wall conduit short for VISION Pro, Spectra or Adagio Pro | 0.72 | 6.00 | 75235    | 109.94  |



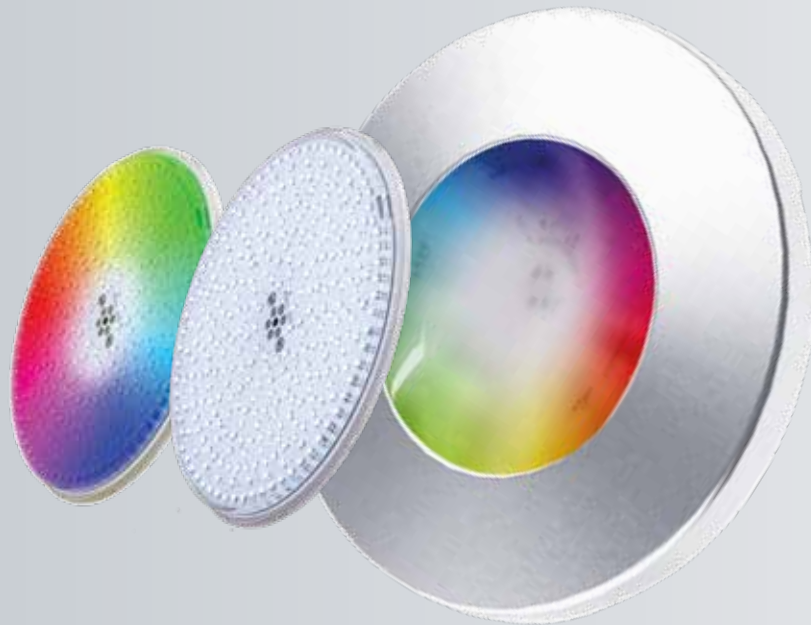
### VISION Wall Conduit

for stainless steel pools, V4A stainless steel, with female thread

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| VISION wall conduit stainless steel for VISION Pro, Spectra or Adagio Pro | 1.54 | 6.00 | 75237    | 262.87  |

# VISION MOONLIGHT

UPGRADE YOUR POOL



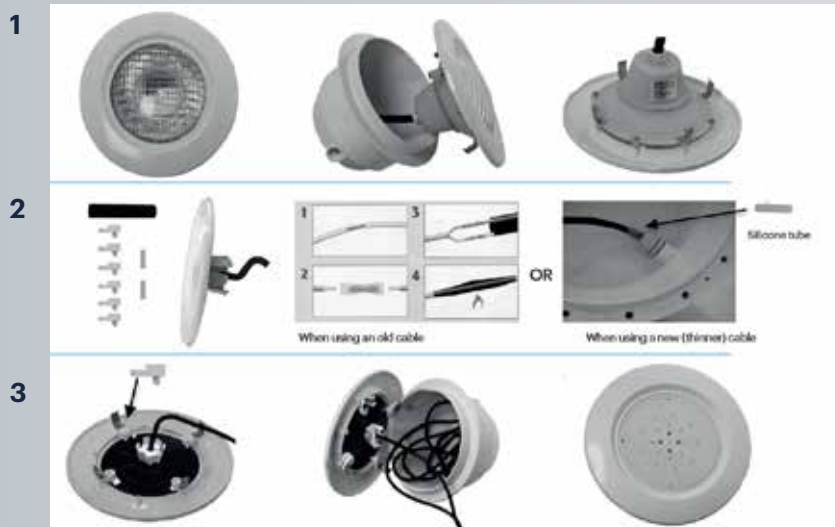
## MOONLIGHT: SWITCH TO LED NOW

Switching to LED underwater lighting is economical and effective. We recommend our Moonlight model for this.

The Moonlight underwater spotlight offers you a selection of fixed colors and dynamic scenarios. It impresses with its ultra-flat design and the following features:

- Diameter 17 cm
- Fully compatible with PAR56 niche
- Resin-filled NoAir™ housing, prevents air pockets
- Compatible with salt electrolysis
- Including 4 m power cable
- RGB offers 16 color programs

## RETROFIT IN PAR56-BRACKET





### VISION Moonlight RGB multicolour

With installation clamps for all common light brands and all common 300 W light frames, niches for retrofitting, optional with remote control, IP68, input voltage 12 VAC, 4 m cable 2-wire, 16 colour variations

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| VISION Moonlight RGB, 800 lm, 13 W, diameter 170 mm  | 0.97 | 6.00 | 74738    | 284.23  |
| VISION Moonlight RGB, 1550lm, 23W, diameter 170 mm   | 0.97 | 6.00 | 74739    | 346.41  |
| VISION Moonlight RGB, 2200 lm, 33 W, diameter 170 mm | 0.97 | 6.00 | 74740    | 470.77  |



### VISION Moonlight LED

With installation clamps for all common light brands and all common 300 W light frames, niches for retrofitting, optional with remote control, IP68, input voltage 12 VAC, 4 m cable 2-wire

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| VISION Moonlight white, 1350 ml, 14 W, diameter 170 mm | 0.95 | 6.00 | 74741    | 284.23  |
| VISION Moonlight white, 2400lm, 23W, diameter 170 mm   | 0.95 | 6.00 | 74742    | 346.41  |
| VISION Moonlight white, 3500 lm, 35 W, diameter 170 mm | 0.95 | 6.00 | 74743    | 470.77  |



### VISION Moonlight installation set

incl. cover for wall mounting

| Product                                       | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| VISION Moonlight installation set incl. cover | 0.37 | 6.00 | 74383    | 85.53   |



Lamp not included in the scope of delivery.

### VISION Moonlight stainless steel cover

| Product                                | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| VISION Moonlight stainless steel cover | 0.50 | 6.00 | 75062    | 333.05  |



The remote control unit Link Touch RGB is specifically designed for RGB lights. Link Touch adjustable white only works with white lights.

### LINK Touch

- Stable connection with large range
- Free-standing or mounted on the wall
- Portable with rechargeable battery
- Slim and modern design
- Clear display
- Safe transmission via RF – connection
- IP 20 protection

| Product                                       | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| LINK Touch RGB for VISION lamps, full colour  | 0.00 | 1.00 | 7300887  | 349.99  |
| LINK Touch TW for VISION lamps, tunable white | 0.64 | 1.00 | 7300888  | 365.74  |





### Smart under water light M5 12V LED

- For liner pools
- When using longer screws (not included) also suitable for polyester, vinylester pools or PP pools
- Easy installation, thanks to the large installation pot
- Brass bushings
- Optional gray or dark gray cover
- Energy efficient LED technology
- With RGB – 16 color programs possible
- socket 360° swivelling
- 4m cable included

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Smart Under Water Light, M5, LED, 12V AC, RGB 23W, ABS, with flange set for liner pools, with threaded bushings  | 2.11 | 1.00 | 7301401  | 497.66  |
| Smart Under Water Light M5, LED, 12V AC, white 23W, ABS, with flange set for liner pools, with threaded bushings | 2.11 | 1.00 | 7301400  | 497.66  |



### Cover for Smart under water light M5 LED

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Cover grey for Smart under water light M5 LED white and RGB      | 0.34 | 1.00 | 7301403  | 45.67   |
| Cover dark grey for Smart under water light M5 LED white and RGB | 0.34 | 1.00 | 7301404  | 45.67   |



### Transformer TORO DIN

220-230 V IN, 12 VAC OUT, acc. DIN

| Product                   | G-kg | VE   | Prod.No. | Price € |
|---------------------------|------|------|----------|---------|
| Transformer TORO DIN 150W | 1.40 | 1.00 | 740053   | 154.55  |
| Transformer TORO DIN 350W | 3.83 | 1.00 | 740054   | 190.08  |
| Transformer TORO DIN 700W | 7.00 | 1.00 | 740063   | 271.81  |



### Transformer TORO IP64

220-230 V IN, 12 VAC OUT, IP64, encapsulated

| Product                    | G-kg | VE   | Prod.No. | Price € |
|----------------------------|------|------|----------|---------|
| Transformer TORO IP64 150W | 3.08 | 1.00 | 740060   | 262.24  |
| Transformer TORO IP64 350W | 5.09 | 1.00 | 740061   | 337.22  |
| Transformer TORO IP64 700W | 9.55 | 1.00 | 740062   | 409.68  |



### Remote control for all VISION lamps with transmitter

DMX512 and RS-485 connection, incl. 1 hand transmitter, incl. dimming function

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Adagio Pro RGB Control DMX512 & RS-485 connectivity with 350 VA transformer, black, dimming function, 2 auxiliary outputs, with transformer 350 VA, incl. 1 handheld transmitter | 7.44 | 1.00 | 7400294  | 788.60  |

### Remote control for all VISION lamps without transmitter

DMX512 and RS-485 connection, incl. 1 hand held transmitter, incl. dimming function

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Remote control for VISION Pro, Spectra, Adagio Pro or Moonlight, DMX and RS-485 connectivity, incl. handheld transmitter, without transformer | 0.74 | 1.00 | 79380    | 527.63  |



### Replacement handheld transmitter for all VISION remote controls

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Replacement handheld transmitter for all VISION remote controls | 0.05 | 6.00 | 75030    | 144.89  |



### Remote control for VISION Spectra and Moonlight with transformer

function: OFF/ON and colour regulation, incl. hand transmitter, operating distance in optimal conditions 40-100 m, with transformer 200 VA, input 230 V AC/output 12 V AC max 200 W

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Remote control for VISION Spectra and Moonlight with transformer 200 VA, incl. handheld transmitter | 3.73 | 1.00 | 78870    | 449.45  |



### Remote control for VISION Spectra and Moonlight without transformer

for functions OFF/ON and colour regulation, operating distance in optimal conditions 40-100 m (without transformer, incl. handheld transmitter, input 12 V AC)

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Remote control for VISION Spectra and Moonlight without transformer, incl. handheld transmitter | 0.59 | 1.00 | 78600    | 259.37  |



### Installation set for VISION Spectra and Adagio Pro

for VISION wall conduit

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Installation set for VISION Spectra and Adagio Pro | 0.82 | 6.00 | 75556    | 27.81   |



### Smart under water light M5 300W-12V white

ABS body, 300W-12V PAR 56 bulb (162,5 lumen), 1 m cable protection hose, 2,50 m 2 x 4 cable, corrosion free, chem. resistance, IP68 protection code, sealings, screw set, change of bulb without lowering of water level, only for under water operation, side cable outlet, illumination area.: ~16 m², installation distance.: ~ 4 m, depth: 65 cm from pool edge

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Smart under water light M5 stainless steel inserts A4, ABS 300W 12V with flange and sealing set for liner pools                             | 2.58 | 1.00 | 74376    | 167.99  |
| Smart under water light M5 incl. 18x stainless steel inserts and 25 mm screws, ABS 300W 12V with flange and sealing set for liner pools     | 2.80 | 1.00 | 77018a   | 223.29  |
| Smart under water light M5 incl. 18x stainless steel inserts and 35 mm screws, ABS 300W 12V with flange and sealing set for polyester pools | 2.58 | 1.00 | 77018    | 223.29  |



### Smart under water light M5 300 W-12 V black

incl. 18x stainless steel inserts & 25 mm screws, ABS 300W 12V with flange and sealing set for liner pools (for polyester pools we recommend 35 mm screws)

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Smart under water light M5, ABS, 300W 12V, black, incl. flange and sealing set & 18x brass inserts & 25 mm screws, for liner pools | 2.58 | 1.00 | 78021    | 226.50  |



### Smart under water light M5 300 W-12 V with stainless steel cover

with AISI-316 stainless steel cover and ABS niche, 300W-12V PAR 56 bulb (162.5 lumen), 2.50 m cable, HO7RN-F, 2 x 4, 1 m cable protection hose, corrosion-free, chem. resistance, protection code: IP-68, bulb change without lowering the water level, only for under water operation  
Illumination area: per 300 W; under water light ~ 16 m², installation distance: ~ 4 m, depth: 65 cm from pool edge

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Smart under water light M5, 300W 12V, ss316 stainless steel cover + ABS body, with flange and sealing set, with threaded bushings, for liner pools | 3.32 | 1.00 | 74354    | 323.17  |



### Ocean® under water light PT for subsequent installation incl. halogen lamp white

ABS, halogen lamp 50 W-12 V or 100 W-12 V, 2,5 m under water cable 2 x 1,5, 1 m flexible cable protection hose, glass protection, IP68, easy installation, service friendly, UV protection, only for under water operation, illumination area/light ~ 10 m², installation distance: ~ 2 m depth: 65 cm above pool floor

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Smart under water light PT, ABS, 50W 12V, incl. halogen lamp white, for subsequent installation  | 1.20 | 5.00 | 74357    | 138.25  |
| Smart under water light PT, ABS, 100W 12V, incl. halogen lamp white, for subsequent installation | 1.35 | 1.00 | 74356    | 138.25  |



### Smart cable junction box ABS, white

ABS white, compatible with all under water lights, with square lid, four stainless steel screws, incl. o-ring in lid. UV resistant, chemical resistance

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Smart cable junction box ABS, white, with thread connections, height=100 mm | 0.29 | 30.00 | 74360    | 12.42   |

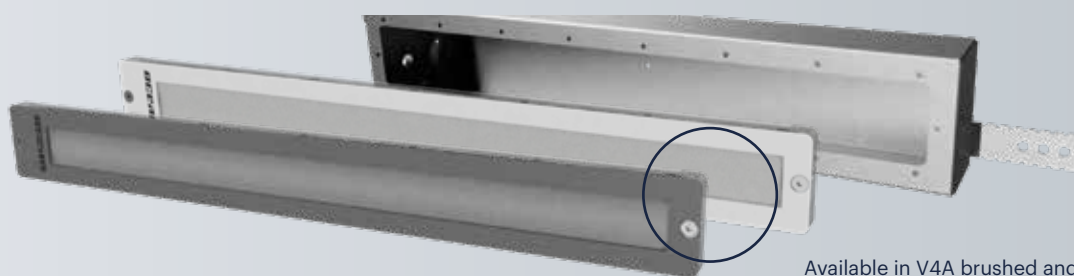
# V4A UNDERWATER LIGHTING

HIGH-QUALITY POOL LIGHTING  
MADE IN AUSTRIA 

## ELEGANT DESIGN, INNOVATIVE SOLUTIONS & BOLD COLORS

The high-quality and modern design of the stainless steel Ocean® spotlights emphasizes the character of a sophisticated pool concept.

The underwater spotlights are manufactured in Austria and designed for easy installation. The RECTANGULAR series is installed using fastening bolts, while the SQUARE series uses an innovative magnetic mounting system.

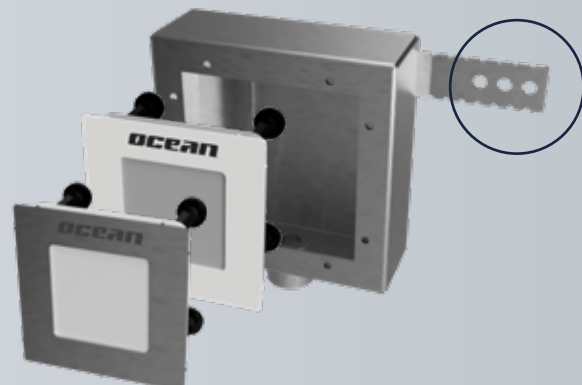


Available in V4A brushed and White powder-coated versions



The Ocean® SQUARE spotlight is installed in the pool using a unique magnetic mounting system. The design has been constructed so that the spotlights can be integrated flush into the pool wall.

Specially developed mounting brackets for mounting in the Ocean® Brick polystyrene formwork bricks or PP pools.



**NOTE**

When used with salt electrolysis systems, V2A and V4A stainless steel components may corrode.



### Ocean® under water light SQUARE

high quality LED RGBW under water light in noble and unique design. Cover V4A 1.4571. Great magnetic installation. Flush mounting and therefore ideal for pool robots. RGBW with dedicated neutral white, with seamless colour transition. Easy control box installation with quick click-on of the requested expansion channel (without wall conduit).

**PRODUCTDETAILS:**

- low casing depth of 60mm
- luminous element made of poly carbonate
- equipped with latest Philips-lumileds
- 20 LEDs of 3W class, illumination angle 160°
- RGBW, colour change with separate white
- pleasant illumination by matting
- designed and made in Austria

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Ocean® under water light SQUARE, V4A, brushed, 110x110 mm, for liner-, concrete-, tile and stainless steel pools, RGBW LED, approx. 2500 lumen, incl. 15 m cable and flange set            | 1.38 | 1.00 | 7301308  | 1462.24 |
| Ocean® under water light SQUARE, V4A white, powder coated, 110x110 mm, for liner-, concrete-, tile and stainless steel pools, RGBW LED, approx. 2500 lumen, incl. 15m cable and flange set | 1.32 | 1.00 | 7301309  | 1462.24 |



### Ocean® wall conduit V4A for under water light SQUARE

wall conduit V4A incl. fastening tabs for an unique, magnetic fastening system. Cable connection with 3/4" female thread, piping with corresponding Praher-IBG fitting and flex hose.

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Ocean® wall conduit for under water light SQUARE, incl. fastening tabs for easy installation | 0.99 | 1.00 | 7301310  | 317.77  |



### Ocean® under water light RECTANGULAR

Stylish LED RGBW under water light with flush inground housing, ideal for pool robots. RGBW with dedicated neutral white for smooth colour transition. Easy control box installation with click-on of the requested expansion channel. (without wall conduit)

**PRODUCTDETAILS:**

- Low installation depth of 50mm
- Luminous element made of poly carbonate
- Latest CREE LEDs installed
- 18 LEDs of 1,5W class, illumination angle 160°
- RGBW, colour transisiton with separate white
- Designed and made in Austria

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Ocean® under water light RECTANGULAR, V4A, brushed, 60x570 mm, for liner-, concrete-, tile and stainless steel pools, RGBW LED, approx. 2200 lumen, incl. 15m cable and flange set              | 2.94 | 1.00 | 7301311  | 1789.06 |
| Ocean® under water light RECTANGULAR, V4A, white, powder coated, 60x570 mm, for liner-, concrete-, tile and stainless steel pools, RGBW LED, approx. 2200 lumen, incl. 15m cable and flange set | 2.94 | 1.00 | 7301312  | 1789.06 |

### Ocean® wall conduit V4A for under water light RECTANGULAR

wall conduit V4A 1.4571 incl. fastening tabs for a clean and quick installation. Cable connection with 3/4" female thread, piping with corresponding Praher-IBG fitting and flex hose.



| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Ocean® wall conduit for under water light RECTANGULAR incl. fastening tabs for easy installation | 2.67 | 1.00 | 7301313  | 400.44  |



### Ocean® control box DMX compatible

for under water light SQUARE and RECTANGULAR. Can be equipped with up to 4 channels, body IP54 specified. 1 additional channel incl., ex works with plug.

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Ocean®control box DMX 350mA, 24V, 100W, power adapter inside, for ONE under water light SQUARE or RECTANGULAR, expandable to max. 4 | 2.91 | 1.00 | 7301314  | 1867.85 |



### Ocean® expansion channel for control box with DMX function

for Ocean® under water lights SQUARE and RECTANGULAR

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Ocean® expansion channel for control box DMX, 1x for every additional Ocean® under water light SQUARE or RECTANGULAR | 0.15 | 1.00 | 7301315  | 334.56  |



### Ocean® DMX interface incl. remote control

for Ocean® under water lights SQUARE and RECTANGULAR. Remote control with touch colour wheel. Easy installation and implementation. Only necessary if no DMX is available.

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Ocean® DMX interface incl. remote control, installed in it's own box | 1.11 | 1.00 | 7301317  | 592.90  |



### Ocean® LED power adapter

for Ocean® under water light SQUARE and RECTANGULAR. 2 channels for one under water light with 2 colours (white + blue), or for 2 under water lights with one colour each (2x white).

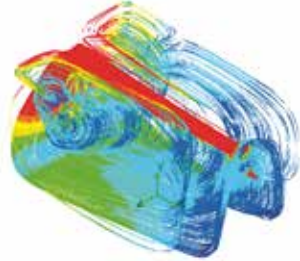
| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Ocean®LED power adapter 16-24VDC, for max. two Ocean® under water lights SQUARE and RECTANGULAR | 0.84 | 1.00 | 7301316  | 334.56  |



### Ocean® installation set

for Ocean® under water light SQUARE and RECTANGULAR

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Ocean® installation pattern and key for Ocean® under water light SQUARE and RECTANGULAR | 0.84 | 1.00 | 7301318  | 284.18  |



Flow simulation Triva

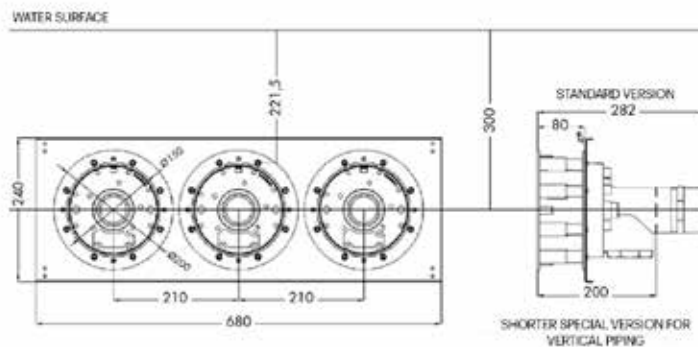
## Jet stream TRIVA

the new JetStream TriVA countercurrent swimming unit with innovative flat technology that generates a flat, powerful current just under the surface of the water.

- Suitable for professional training
- Flow rates from 75 m<sup>3</sup>/h to 225 m<sup>3</sup>/h
- FLAT-Stream Technology
- Extremely powerful and smooth current
- Less turbulent water surface than with conventional countercurrent systems
- 3-step operation via Jetstream PIEZO
- Wall fitting in high quality ABS plastics
- Optional available: wall fittings in stainless steel (316TI) with weld flange
- Front blinds in stainless steel 316TI, mirror polished
- Voltage: three-phase current (~3N 400 V AC)
- Pump flow rate 75m<sup>3</sup>/h | 2x 75m<sup>3</sup>/h | 3x 75m<sup>3</sup>/h
- 3 flat-stream nozzles
- JetStream PIEZO
- 2 or 4 separate safety suction covers WAVE 40 | WAVE 100

| Product   | G-kg  | VE   | Prod.No. | Price €  |
|---|-------|------|----------|----------|
| <b>Wall fitting set TriVA, ABS</b>  |       |      |          |          |
| Wall fitting set TriVA 75 containing: - Wall fitting TriVA nozzle - Wall fitting switch - 2x wall fitting Wave 40   | 13.50 | 1.00 | 7300733  | 5593.45  |
| Wall fitting set TriVA 150 containing: - Wall fitting TriVA nozzle - Wall fitting switch - 4x wall fitting Wave40   | 17.00 | 1.00 | 7300734  | 6772.01  |
| Wall fitting set TriVA225 containing: - Wall fitting TriVA nozzle - Wall fitting switch - 2x wall fitting Wave100   | 27.30 | 1.00 | 7300735  | 7656.60  |
| <b>Wall fitting set TriVA stainless steel</b>   |       |      |          |          |
| Nozzle housing TriVA 75 stainless steel   | 13.50 | 1.00 | 7300736  | 5717.52  |
| Nozzlehousing TriVA 150 stainless steel   | 17.00 | 1.00 | 7300737  | 6533.25  |
| Nozzlehousing TriVA 225 stainless steel   | 9.00  | 1.00 | 7300738  | 8433.32  |
| <b>Component kit Triva</b>  |       |      |          |          |
| Component kit Triva 75: front plate TriVA, Stainless steel - Piezo switch with rect. stainless steel front plate - 2x Wave 40, 285x285mm, stainless steel - 1x Pump 3-400V, 3,5 KW 2,5" - control box - accessories   | 39.00 | 1.00 | 7300739  | 13921.62 |
| Component kit Triva 150: front plate TriVA, Stainless steel - Piezo switch with rect. stainless steel front plate - 4x Wave 40, 285x285mm, stainless steel - 2x Pump 3-400V, 3,5 KW 2,5" - control box - accessories  | 67.00 | 1.00 | 7300740  | 13756.08 |
| Component kit Triva 225: front plate TriVA, Stainless steel - Piezo switch with rect. stainless steel front plate - 2x Wave 100, 358x565mm, stainless steel - 3x Pump 3-400V, 3,5 KW 2,5" - control box - accessories | 95.00 | 1.00 | 7300741  | 18018.25 |
| <b>Flange kit TriVA</b>   |       |      |          |          |
| Flange kit TriVA 75for all wall fittings of TriVA75   | 2.30  | 1.00 | 7300742  | 1364.64  |
| Flange kit TriVA150 for all wall fittings of TriVA150   | 3.00  | 1.00 | 7300743  | 1806.93  |
| Flange kit TriVA225 for all wall fittings of TriVA225   | 5.90  | 1.00 | 7300744  | 2173.71  |

Cover dimensions:  
 Front panel: 640 x 220 x 15 mm  
 Piezo-electric button: 141 x 220 x 15 mm  
 Front panel suction wave 40: 220 x 220 x 20 mm  
 Front panel suction wave 100: 545 x 338 x 20 mm



# COUNTER-CURRENT SYSTEMS FOR EVERY POOL

SWIMMING AGAINST THE TIDE

## COUNTER-CURRENT SYSTEMS AKA JETSTREAM.

Activate and regulate the flow of the pool at the touch of a button and turn it into an endless swimming lane. An adjustable current turns swimming into a sporting challenge, even in smaller pools.

JetStream was the world's first counter-current system. The name comes from the JetStream weather phenomenon, an air current with a speed of up to 500 kilometers per hour that sweeps over the earth at an altitude of around 15 km.

Our range includes systems with a pumping capacity of up to 225 m<sup>3</sup> of water per hour. So every amateur swimmer and top athlete will find the right counter-current system.



### TRIVA

For professional training and ambitious athletes\*



### JUNO

Double benefit - for amateur athletes and wellness lovers

\*powerful flow just below the water surface, exactly at the level of the chest and shoulder muscles





**MIRO**

For tricky placement and individualized pool systems



**EUROJET & DUNA**

For maximum pleasure with minimum installation effort



Edelstahldesign



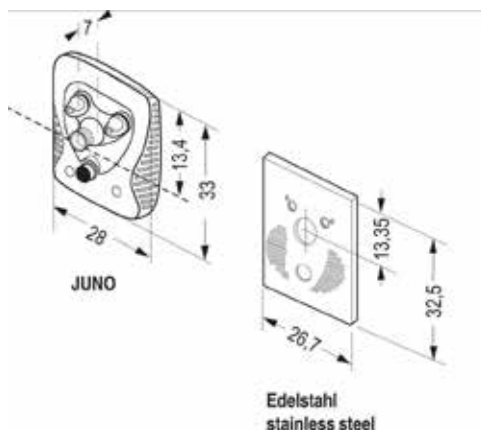
Edelstahlgehäuse

### Jet stream JUNO

small beginnings, big effects. Is there a countercurrent system which makes big waves for a small investment? Yes, and it's called JetStream JUNO. Up to 18 litres per second can be forced through its swivel nozzle. Or just as much as you are comfortable with – because the force of the flow can be fully regulated by just turning the knob, for example, if you want a relaxing pressure point massage using the massage hose and the back jet. The flow of oxygen for a tingling air bubble bath can also be fully regulated.

- JetStream JUNO comes in three alternative materials. Premium quality plastic in white or stainless steel optic or in stainless steel.
- an installation kit that can be welded to the pool is available for stainless steel pools.
- Power consumption: 3.500 Watt
- Flow: 18 litres per second (65 m³/h)
- Integrated suction
- Swivel nozzle with fully adjustable flow
- Adjustable air bubble bath
- On/Off pneumatic air switch
- Stainless steel version with JetStream PIEZO

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| <b>Wall fitting set JUNO</b>  |       |      |          |         |
| Wall fitting JUNO for PVC fittings  | 5.00  | 1.00 | 7300745  | 887.28  |
| Wall fitting set JUNO Stainless Steel with weld flange for Stainless Steel Pools  | 3.90  | 1.00 | 7300746  | 2133.28 |
| <b>Component kit JUNO, white and stainless steel design</b>   |       |      |          |         |
| Component kit JUNO white, 3,5 kW, 3 phase pump  | 30.70 | 1.00 | 7300747  | 6556.24 |
| Component kit JUNO white with PVC Fitting, 3,2 kW, 1 phase pump   | 35.40 | 1.00 | 7300748  | 6739.64 |
| Component kit JUNO 3,5 KW 3-phase in silver Version   | 30.70 | 1.00 | 7300749  | 7195.45 |
| Component kit JUNO 3,2 KW 1-phase without illumination in silver Version  | 30.70 | 1.00 | 7300750  | 7343.19 |
| <b>Component kit JUNO, stainless steel</b>  |       |      |          |         |
| Component kit JUNO Piezo: Nozzlehousing Piezo - front plate Piezo stainless steel - 3.5kW pump 3-400V, 2" - control box - decoupling hoses, ball valves - accessories | 30.70 | 1.00 | 7300751  | 9138.10 |
| Component kit JUNO: front plate Piezo in stainless steel with 1-phase 3,2 KW pump   | 30.70 | 1.00 | 7300752  | 8400.97 |
| Component kit JUNO: with front plate in stainless steel for wall-Fitting stainless steel with piezo 3,5 kW 3-Phase pump   | 38.00 | 1.00 | 7300753  | 8244.52 |
| Component kit JUNO: with front plate in stainless steel for wall-Fitting stainless with piezo 3,2kW 1-Phase pump  | 38.00 | 1.00 | 7300754  | 8400.97 |
| <b>Flange kit JUNO</b>  |       |      |          |         |
| Flange kit JUNO for liner and polyester pools (gasket, flange and screws)   | 0.64  | 1.00 | 7301593  | 364.49  |
| <b>Massage hose</b>   |       |      |          |         |
| Massage hose with bayonet closure for series PINO, PINO 2, BAMBO, BAMBO 2, JUNO   | 0.65  | 1.00 | 74886    | 225.05  |
| <b>Massage Nozzle</b>   |       |      |          |         |
| Massage nozzle with bayonet closure for series PINO, PINO 2, BAMBO, BAMBO 2, JUNO   | 0.06  | 1.00 | 74887    | 56.27   |



## INSTALLATION MADE EASY.

Behind each of our counter-current systems is a complex interplay of high-quality components. For easy installation, these are combined in modular, pre-assembled kits. The thoughtful design of the raw components ensures easy installation in the pool and simple assembly of the pre-assembled kits.

### READY-MADE KIT

A pre-assembled kit refers to a package that is pre-assembled and contains all the essential components needed for the construction of a counter-current system.

For each counter-current system, the pre-assembled kit includes specific components. These components may include:

- » Raw components
- » Pump
- » Nozzles (including cover)
- » Control module
- » Pipes, fittings, hoses
- » Screws and other accessories for mounting



Ready-to-install kit EUROJET

### RAW COMPONENT

For each counter-current system, we offer an easy-to-install raw component. It serves as the basic framework and precisely connects all other components. It provides stability and enables the „plug-and-play“ installation of the pre-assembled kits. The raw component is embedded in concrete for EPS pools or professionally welded into the pool for stainless steel pools – drilling, flanging, and sealing are no longer necessary.



Raw component TRIVA



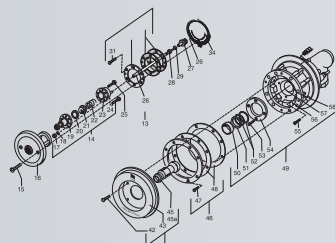
#### NOTE

We recommend planning the installation of a raw component during the construction of a pool. This makes the easy integration of a counter-current system possible even at a later stage.



#### Note

Use our spare parts service for all models, individual components, and raw components.





### Jet stream EUROJET

A big performance for a small outlay: the JetStream EUROJET compact system proves it's possible. PVC ball valves, PVC pipes and the control panel – all the components are pre-assembled. It takes minimum effort to install, but gives maximum pleasure. Either 13 or 11 liters per second (there are two versions of JetStream EUROJET), a swivel nozzle, fully adjustable flow and an air bubble bath option. In short: you get a lot for a little.

- Flow: 11 to 13 liters per second
- Swivel nozzle with fully adjustable flow
- Air bubble bath
- On/Off pneumatic air switch
- Salt water resistant up to 3%
- ABS cover

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| <b>Wall fitting EUROJET</b>   |       |      |          |         |
| Wall fitting EUROJET for PVC Fittings   | 4.30  | 1.00 | 7300757  | 639.15  |
| <b>Component kit EUROJET</b>  |       |      |          |         |
| Component kit EUROJET white, version for PVC fittings with 2,5 KW, 3-phase pump | 33.00 | 1.00 | 7300758  | 4080.30 |
| Component kit EUROJET white, version for PVC Fittings with 1,7 KW, 1-phase pump | 25.00 | 1.00 | 7300759  | 4711.53 |
| <b>Flange kit EUROJET, DUNA</b>   |       |      |          |         |
| Flange kit EUROJET, DUNA for liner and polyester pools                          | 1.00  | 1.00 | 7300760  | 265.79  |



### Jet stream DUNA

a powerful counter-current unit for little money, similar to EUROJET, however with more compact and designed front parts. Higher performance with 11 to 18 liters / sec. Pre-assembled. Swivel nozzle. Adjustable flow and an air bubble bath option.

- Flow 11 to 18 liters / sec.
- Pre-assembled
- Nice, modern design
- Best cost/performance ratio

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| <b>Wall Fitting DUNA</b>                                      |       |      |          |         |
| Wall Fitting for DUNA   | 4.30  | 1.00 | 7300761  | 639.15  |
| <b>Component kit DUNA</b>                                     |       |      |          |         |
| Component kit DUNA for PVC fittings with 3,5 KW, 3-phase pump | 31.00 | 1.00 | 7300762  | 4741.24 |
| Component kit DUNA for PVC fittings with 3,2 KW, 1-phase pump | 34.00 | 1.00 | 7300763  | 4679.17 |
| <b>Flange kit EUROJET, DUNA</b>                               |       |      |          |         |
| Flange kit EUROJET, DUNA for liner and polyester pools        | 1.00  | 1.00 | 7300760  | 265.79  |

The DUNA counter-current system is the more powerful EUROJET with a higher-quality, more compact front panel.



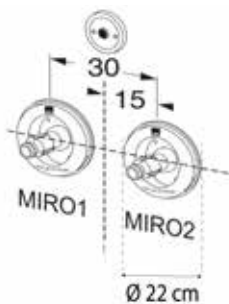
Also available in white ABS.

### Jet stream MIRO 1

JetStream MIRO is not only an impressive sight in the side of the pool, but can also add a sophisticated touch to any swimming pool steps. The performance matches the appearance. With a maximum flow of 18 litres per second, the mighty JetStream MIRO is one of the big boys of the JetStream range. But as with all JetStream counter-current systems, on JetStream MIRO too the force of the jet can be fully regulated with the control knob. With JetStream MIRO you can do far more than just try your strength at swimming. Turn the knob and the thrusting flow from the nozzle changes to a soft shower of bubbles. Use the massage hose and the back jet to loosen up tense muscles and relax exactly those parts of your body which need it most. Or turn the pressure down to half power and stand right in front of the nozzle for a powerful all-over massage. You'll have to hold on tight though, perhaps using the handles you will find among the JetStream accessories.

- Flow: 12 to 21 litres per second
- 1-2 swivel nozzles with fully adjustable flow
- Only Stainless steel version available
- Air bubble bath
- Separate suction

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| <b>Wall fitting set MIRO 1</b>   |       |      |          |         |
| Wall fitting set MIRO 1 ABS containing: 1x wall fitting nozzle, 1x wall fitting switch, 2x wall fitting suction  | 6.00  | 1.00 | 7300764  | 2538.02 |
| <b>Component kit MIRO 1</b>  |       |      |          |         |
| MIRO 1 Component kit stainless steel: nozzle silver + front plate stainless steel - 3.5kW 3-400V pump - 2 suction grills stainless steel - Piezo switch - control box - various fittings and accessories | 34.00 | 1.00 | 7300766  | 5874.66 |
| <b>Flange kit MIRO 1</b>   |       |      |          |         |
| Flange kit MIRO 1 for liner and polyester pools  | 1.80  | 1.00 | 7300767  | 651.97  |



### Jet stream MIRO 2

|   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| <b>Wall fitting set MIRO 2</b>  |       |      |          |         |
| Wall Fitting set MIRO 2 ABS containing: 2x wall fitting nozzle 1x wall fitting switch 2x wall fitting suction   | 12.00 | 1.00 | 7300768  | 4559.11 |
| <b>Component kit MIRO 2</b>   |       |      |          |         |
| Component kit MIRO 2 stainless steel: 2x nozzle silver + 2x front plate stainless steel - 3.5kW 3-400V pump 2,5" - 2 suction grills stainless steel - Piezo switch - control box - various fittings and accessories | 41.00 | 1.00 | 7300770  | 7146.01 |
| <b>Flange kit MIRO 2</b>  |       |      |          |         |
| Flange kit MIRO 2 for liner and polyester pools   | 3.00  | 1.00 | 7300771  | 1152.57 |



*Polyester Filter BREGENZ 3 PRO*

*Nature Works Glass Filter Media*

# FILTER & FILTER MEDIA

- 64 | Polyester filter (private)
- 72 | PPGF filter (side mount)
- 73 | PPGF filter (top mount)
- 74 | Filter glass, filter sand
- 80 | Pool Technology Sets

# POLYESTER FILTER AND FILTER SYSTEMS

FILTERED TO THE PUREST

## FILTER, 6-WAY VALVE AND PUMP: THE ESSENTIAL TRIO FOR FILTRATION

The pool filter is the most important component for keeping pool water clean and hygienic. It works in conjunction with a 6-way backwash valve and a pump. The pump draws in the water, which then flows through the 6-way valve into the filter tank, where it is cleaned by a filter medium. We recommend the Nature Works glass filter medium, which is particularly effective, durable, and sustainable.

Our filter systems are standardly equipped with the original manual Praher Plastics® backwash valves, but they are also available without a valve. For maximum comfort, safety, and efficiency, the 6-way valves can be upgraded or retrofitted with our automatic Aquastar® backwash valves (time- and pressure-controlled) or with the Loxone® Aquastar® Air pool control system.



## HOW TO CHOOSE THE RIGHT FILTER?

The calculation of the filter size depends on the nominal flow rate (Q). This is determined by the pool volume (V), including the expansion tank for filter systems with overflow channels, and the circulation time (t).

The circulation time (the time for a complete water exchange) depends on the load and location of the pool and should be ≤ 4 hours for outdoor pools.

The filter size is obtained by dividing the nominal flow rate by the maximum filtration speed of 50 m/h (which applies to private pool systems).

## EXAMPLE:

Volume of the pool V: 8 x 4 x 1,5 m = 48 m<sup>3</sup>  
 Nominal volume flow Q: 48 m<sup>3</sup> / 4 h = 12 m<sup>3</sup>/h

Filter surface A: 12 m<sup>3</sup>/h / 50 m/h = 0,24 m<sup>2</sup>

Diameter D: 
$$\sqrt{\frac{A [m^2] \cdot 4}{\pi}} = \sqrt{\frac{0,24 m^2 \cdot 4}{3,1415}} = 0,55 m$$

## CONCLUSION

We recommend a filter with a minimum diameter of 600 mm.

## SELECTION GUIDE FOR FILTER DIAMETER DEPENDING ON THE VOLUME FLOW

| Ø FILTER mm | FILTER PERFORMANCE m <sup>3</sup> /h |          |          |          |
|-------------|--------------------------------------|----------|----------|----------|
|             | V=20 m/h                             | V=30 m/h | V=40 m/h | V=50 m/h |
| 400         | 2,5                                  | 3,8      | 5,0      | 6,3      |
| 500         | 3,9                                  | 5,9      | 7,9      | 9,8      |
| 600         | 5,7                                  | 8,5      | 11,3     | 14,1     |
| 610         | 5,8                                  | 8,8      | 11,7     | 14,6     |
| 700         | 7,7                                  | 11,5     | 15,4     | 19,2     |
| 750         | 8,8                                  | 13,3     | 17,7     | 22,1     |
| 760         | 9,2                                  | 13,8     | 18,4     | 23,0     |
| 800         | 10,1                                 | 15,1     | 20,1     | 25,1     |
| 900         | 12,7                                 | 19,1     | 25,4     | 31,8     |
| 920         | 13,3                                 | 19,9     | 26,6     | 33,2     |
| 950         | 14,2                                 | 21,3     | 28,4     | 35,4     |
| 1000        | 15,7                                 | 23,6     | 31,4     | 39,3     |

Source: ÖVS recommendations



### NOTE

The lower the filtration speed, the better the water is filtered, and additionally, energy is saved.

When installing pool technology in the basement, it is essential to ensure proper ventilation and a correctly sized drain. Additionally, easy access to all pool technology components should be provided.



## COMPARISON TABLE FILTER CHARACTERISTICS



|  | Bregenz 3                        | Bregenz 3 Pro                    | Linz                             | Vienna 1                     | Vienna 2               |
|--|----------------------------------|----------------------------------|----------------------------------|------------------------------|------------------------|
| Sizes  | d500<br>d610<br>d765<br>d920     | d500<br>d610<br>d765<br>d920     | d500<br>d610<br>d765<br>d920     | d500<br>d600<br>d750<br>d900 | d400<br>d510<br>d620   |
| Max. Operating Pressure  | 2 bar                            | 2 bar                            | 2 bar                            | 2 bar                        | 2 bar                  |
| Test Pressure  | 2,6 bar                          | 2,6 bar                          | 3 bar                            | 3 bar                        | 3,45 bar               |
| Filter Lid   | Ø390 mm<br>black                 | Ø390 mm<br>transparent           | Ø300 mm<br>black                 | Ø205 mm<br>transparent       |                        |
| Comparison of Filling Quantities for Nature Works at d600/d610 | 147 kg                           | 147 kg                           | 147 kg                           | 120 kg                       | 70 kg                  |
| Warranty for Filter Housing Seal Integrity                     | 5 years                          | 5 years                          | 5 years                          | 3 years                      | 3 years                |
| Available as a compact unit                                    | ✓                                | ✓                                | ✓                                | ✓                            | ✓                      |
| Features   | Drainage under valve connections | Drainage under valve connections | Drainage under valve connections | Pivoting filter arm          | Stainless steel screws |
|  | DIN EN 16713                     | DIN EN 16713                     | DIN EN 16713                     |                              |                        |
|  | Large filter lid                 | Large filter lid                 | Stainless steel screws           |                              |                        |
|  | Stainless steel screws           | Stainless steel screws           |                                  |                              |                        |

### Fully Automatic Filter Control with AQUASTAR®

Peraqua filters are typically supplied with a manual Praher 6-way valve. Upon request, Peraqua can also mount the Aquastar drive on the valve. When ordering in our online shop, select a filter with a manual valve and a matching Aquastar® drive. Please indicate your installation preference in the comments section when placing the order.



### THE RIGHT FILTER MATERIAL

For our polyester filters, we recommend the Nature Works glass filter medium, made from the purest flat glass. It filters even the smallest impurities and ensures the highest hygiene levels.

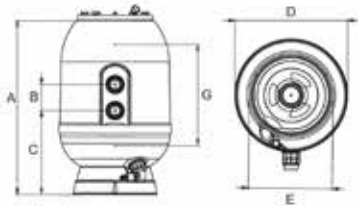
Additionally, you need up to 20% less Nature Works filter material compared to traditional filter sand.

Nature Works glass filter medium is detailed in the Filter Glass, Filter Sand section.





- » Ø 390 mm  
Black filter lid
- » 2 bar operating pressure
- » Drainage directly under valve connections
- » DIN EN 16713



## Polyester filter BREGENZ 3

Side mount filter container made of high-quality glass fiber reinforced plastic. With large opening at the top and drainage under the valve connections. Handmade to ensure maximum chemical and mechanical resistance. Large black lid (d390 mm). The built-in parts are made of PP, ABS and PVC. All installed screws are made of high-strength, corrosion-resistant INOX (stainless steel), nuts are made of nickel-plated brass.

### PRODUCT DETAILS

- Including original Praher 6-way valve, 1½" or 2", black
- DIN EN 16713 compliant
- Large black lid (d390 mm)
- Supplied with vent valve and pressure gauge (scale up to 4 bar)
- Water drain below the valve connections
- Max. operating pressure: 2 bar  
2.5 bar available on request
- Test pressure 2.6 bar
- Ozone-resistant inner coating
- Side mount
- Filter arm slots of 0.25 mm
- Filter container in RAL7024 graphite gray
- 5-year guarantee on filter container tightness

### TECHNISCHE DETAILS

|                      | d500 | d610 | d610 | d765 | d920 |
|----------------------|------|------|------|------|------|
| Connection           | 1 ½" | 1 ½" | 2"   | 2"   | 2"   |
| Ø D innen mm         | 480  | 590  | 590  | 740  | 900  |
| Ø D outside mm       | 510  | 620  | 620  | 770  | 920  |
| Height A mm          | 630  | 735  | 735  | 805  | 930  |
| B mm                 | 125  | 125  | 140  | 140  | 140  |
| C mm                 | 305  | 305  | 275  | 240  | 250  |
| Filter area m²       | 0,18 | 0,27 | 0,27 | 0,43 | 0,64 |
| Flow rate m³/h       | 9,1  | 13,7 | 15,8 | 21,5 | 31,9 |
| Filter bed height mm | 400  | 400  | 400  | 400  | 400  |
| Nature Works kg      | 84   | 147  | 147  | 210  | 315  |
| Sand kg              | 100  | 175  | 175  | 250  | 375  |

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| <b>Polyester filter BREGENZ 3 incl. 6-way valve</b>  |       |      |          |         |
| Polyester filter BREGENZ 3 d500 RAL7024 graphite grey, with black flange cover, incl. original Praher 6-way valve 1 ½", black      | 20.00 | 1.00 | 7301680  | 1112.80 |
| Polyester filter BREGENZ 3 d610 1 ½" RAL7024 graphite grey, with black flange cover, incl. original Praher 6-way valve 1 ½", black | 27.00 | 1.00 | 7301681  | 1248.00 |
| Polyester filter BREGENZ 3 d610, 2" RAL7024 graphite grey, with black flange cover, incl. original Praher 6-way valve 2", black    | 52.00 | 1.00 | 7301682  | 1331.20 |
| Polyester filter BREGENZ 3 d765 RAL7024 graphite grey, with black flange cover, incl. original Praher 6-way valve 2", black        | 33.00 | 1.00 | 7301683  | 1617.20 |
| Polyester filter BREGENZ 3 d920 RAL7024 graphite grey, with black flange cover, incl. original Praher 6-way valve 2", black        | 53.00 | 1.00 | 7301684  | 1944.80 |
| <b>Polyester filter BREGENZ 3 without 6-way valve</b>  |       |      |          |         |
| Polyester filter BREGENZ 3 d500 RAL7024 graphite grey, with black flange cover   | 19.00 | 1.00 | 7301675  | 993.20  |
| Polyester filter BREGENZ 3 d610, 1 ½" RAL7024 graphite grey, with black flange cover   | 26.00 | 1.00 | 7301676  | 1112.80 |
| Polyester filter BREGENZ 3 d610, 2" RAL7024 graphite grey, with black flange cover   | 26.00 | 1.00 | 7301677  | 1196.00 |
| Polyester filter BREGENZ 3 d765 RAL7024 graphite grey, with black flange cover   | 31.00 | 1.00 | 7301678  | 1445.60 |
| Polyester filter BREGENZ 3 d920 RAL7024 graphite grey, with black flange cover   | 51.00 | 1.00 | 7301679  | 1768.00 |

**NEW**



» **Ø 390 mm**  
Transparent filter lid

» **2 bar operating pressure**  
Drainage directly under valve connections  
DIN EN 16713

### Polyester filter BREGENZ 3 PRO

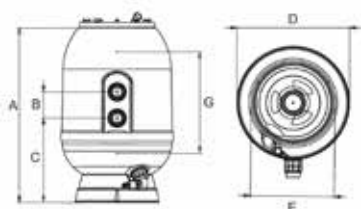
Side mount filter container made of high-quality glass fiber reinforced plastic. With large opening at the top and drainage under the valve connections. Handmade to ensure maximum chemical and mechanical resistance. Large transparent filter cover (d390 mm). The built-in parts are made of PP, ABS and PVC. All installed screws are made of high-strength, corrosion-resistant INOX (stainless steel), nuts are made of nickel-plated brass.

#### PRODUCT DETAILS

- Including original Praher 6-way valve, 1½" or 2", black
- DIN EN 16713 compliant
- Large transparent lid (d390 mm)
- Supplied with vent valve and pressure gauge (scale up to 4 bar)
- Water drain below the valve connections
- Max. operating pressure: 2 bar  
2.5 bar available on request
- Test pressure 2.6 bar
- Ozone-resistant inner coating
- Side mount
- Filter arm slots of 0.25 mm
- Filter container in RAL7024 graphite gray
- 5-year guarantee on filter container tightness

#### TECHNISCHE DETAILS

|                      | d500 | d610 | d610 | d765 | d920 |
|----------------------|------|------|------|------|------|
| Connection           | 1 ½" | 1 ½" | 2"   | 2"   | 2"   |
| Ø D innen mm         | 480  | 590  | 590  | 740  | 900  |
| Ø D outside mm       | 510  | 620  | 620  | 770  | 920  |
| Height A mm          | 630  | 735  | 735  | 805  | 930  |
| B mm                 | 125  | 125  | 140  | 140  | 140  |
| C mm                 | 305  | 305  | 275  | 240  | 250  |
| Filter area m²       | 0,18 | 0,27 | 0,27 | 0,43 | 0,64 |
| Flow rate m³/h       | 9,1  | 13,7 | 15,8 | 21,5 | 31,9 |
| Filter bed height mm | 400  | 400  | 400  | 400  | 400  |
| Nature Works kg      | 84   | 147  | 147  | 210  | 315  |
| Sand kg              | 100  | 175  | 175  | 250  | 375  |



| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| <b>Polyester Filter BREGENZ 3 PRO incl. 6-way valve</b>  |       |      |          |         |
| Polyester filter BREGENZ 3 PRO, d500, incl. original Praher 6-way valve 1 ½" in black, transparent flange cover, RAL7024 graphite grey | 22.00 | 1.00 | 7301357  | 1419.60 |
| Polyester filter BREGENZ 3 PRO, d610, incl. original Praher 6-way valve 1 ½" in black, transparent flange cover, RAL7024 graphite grey | 29.00 | 1.00 | 7301358  | 1545.44 |
| Polyester filter BREGENZ 3 PRO, d610, incl. original Praher 6-way valve 2" in black, transparent flange cover, RAL7024 graphite grey   | 31.00 | 1.00 | 7301359  | 1712.88 |
| Polyester filter BREGENZ 3 PRO, d765, incl. original Praher 6-way valve 2" in black, transparent flange cover, RAL7024 graphite grey   | 35.00 | 1.00 | 7301360  | 1979.12 |
| Polyester filter BREGENZ 3 PRO, d920, incl. original Praher 6-way valve 2" in black, transparent flange cover, RAL7024 graphite grey   | 51.00 | 1.00 | 7301361  | 2314.00 |
| <b>Polyester filter BREGENZ 3 PRO without 6-way valve</b>  |       |      |          |         |
| Polyester filter BREGENZ 3 PRO, d500, 1 ½" connection, transparent flange cover, RAL7024 graphite grey                                 | 18.00 | 1.00 | 7301352  | 1276.08 |
| Polyester filter BREGENZ 3 PRO, d610, 1 ½" connection, transparent flange cover, RAL7024 graphite grey                                 | 25.00 | 1.00 | 7301353  | 1401.92 |
| Polyester filter BREGENZ 3 PRO, d610, 2" connection, transparent flange cover, RAL7024 graphite grey                                   | 25.00 | 1.00 | 7301354  | 1479.92 |
| Polyester filter BREGENZ 3 PRO, d765, 2" connection, transparent flange cover, RAL7024 graphite grey                                   | 30.00 | 1.00 | 7301355  | 1746.16 |
| Polyester filter BREGENZ 3 PRO, d920, 2" connection, transparent flange cover, RAL7024 graphite grey                                   | 50.00 | 1.00 | 7301356  | 2082.08 |



#### FULLY AUTOMATIC FILTER CONTROL WITH AQUASTAR®

Peraqua filters are supplied as standard with a manual Praher 6-way valve. Upon request, we can also mount the Aquastar drive on the valve at Peraqua. When ordering in our online shop, you can select a filter with a manual valve and a matching Aquastar® drive. Please specify your installation request in the remarks section of the order.





- » Including Ocean® filter pump Series O
- » Pre-assembled on PE filter pallet
- » Including Praher 6-way valve

### Compact filter unit BREGENZ 3 PRO side mount

RAL7024 graphite grey, with original Praher 6-way SM valve, inco. glued piping set + 3 pcs of Ocean® screw connections, transparent flange lid, pressure gauge, with Ocean® filter pump series O, mounted on PE filter pallet, 5-year guarantee on filter container tightness

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Compact filter unit BREGENZ 3 PRO d500, graphite grey RAL7024, d400 filter lid transparent. Praher 1 1/2" 6 way backwash valve set, Ocean filter pump O50 11,1 m3/h, 230V | 0.00 | 1.00 | 7301394  | 2167.84 |
| Compact filter unit BREGENZ 3 PRO d610 graphite grey RAL7024, d400 filter lid transparent. Praher 1 1/2" 6 way backwash valve set, Ocean filter pump O75 15,3 m3/h, 230V  | 0.00 | 1.00 | 7301395  | 2298.15 |
| Compact filter unit BREGENZ 3 PRO d610 graphite grey RAL7024, d400 filter lid transparent. Praher 2" 6 way backwash valve set, Ocean filter pump O75 13,5 m3/h, 230V      | 0.00 | 1.00 | 7301396  | 2404.76 |



#### FULLY AUTOMATIC FILTER CONTROL WITH AQUASTAR®

Peraqua filters are supplied as standard with a manual Praher 6-way valve. Upon request, we can also mount the Aquastar drive on the valve at Peraqua. When ordering in our online shop, you can select a filter with a manual valve and a matching Aquastar® drive. Please specify your installation request in the remarks section of the order.





- » Ø 300 mm filter lid
- » 2 bar operating pressure
- » Drainage directly under valve connections
- » DIN EN 16713

### Polyester filter LINZ, side mount

Laminated side mount filter for private pools made of glass fibre reinforced plastic. Handmade to ensure maximum chemical and mechanical resistance. The built-in parts are made of PP, ABS and PVC. All screws used are made of high-strength, corrosion-resistant INOX (stainless steel), nuts are made of nickel-plated brass. Supplied with vent valve and pressure gauge. Black flange cover (d300 mm).

#### PRODUCT DETAILS

- Including original Praher 6-way valve, 1½" or 2", black
- DIN EN 16713 compliant
- Black flange cover (d300 mm)
- Supplied with vent valve and pressure gauge (scale up to 4 bar)
- Max. operating pressure: 2 bar
- 2.5 bar available on request
- Side mount
- Laminated
- Filter container in RAL5011 steel blue
- 5-year guarantee on filter container tightness

#### TECHNISCHE DETAILS

|                      | d500 | d610 | d610 | d765 | d920 |
|----------------------|------|------|------|------|------|
| Connection           | 1 ½" | 1 ½" | 2"   | 2"   | 2"   |
| Ø D innen mm         | 480  | 590  | 640  | 740  | 900  |
| Ø D outside mm       | 510  | 620  | 620  | 770  | 920  |
| Height mm            | 630  | 735  | 735  | 760  | 940  |
| Filter area m²       | 0,18 | 0,27 | 0,27 | 0,43 | 0,64 |
| Flow rate m³/h       | 9,1  | 13,7 | 13,7 | 21,5 | 31,9 |
| Filter bed height mm | 400  | 400  | 400  | 400  | 400  |
| Nature Works kg      | 84   | 147  | 147  | 210  | 315  |
| Sand kg              | 100  | 175  | 175  | 250  | 375  |

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| <b>Polyester filter LINZ incl. 6-way valve</b>   |       |      |          |         |
| Polyester filter LINZ laminated, d500 side mount, RAL5011 steelblue, with black flange cover, incl. manometer, piping kit and original Praher SM 1 ½" 6 way backwash valve manual  | 20.02 | 1.00 | 7301603  | 1016.08 |
| Polyester filter LINZ laminated, d610 side mount, RAL5011 steelblue, with black flange cover, incl. manometer, piping kit and original Praher SM 1 ½" 6 way backwash valve manual  | 27.02 | 1.00 | 7301604  | 1183.52 |
| Polyester filter LINZ laminated, d610 2" side mount, RAL5011 steelblue, with black flange cover, incl. manometer, piping kit and original Praher SM 2" 6 way backwash valve manual | 28.41 | 1.00 | 7301605  | 1349.92 |
| Polyester filter LINZ laminated, d765 side mount, RAL5011 steelblue, with black flange cover, incl. manometer, piping kit and original Praher SM 2" 6 way backwash valve manual    | 33.41 | 1.00 | 7301606  | 1625.52 |
| Polyester filter LINZ laminated, d920 side mount, RAL5011 steelblue, with black flange cover, incl. manometer, piping kit and original Praher SM 2" 6 way backwash valve manual    | 53.41 | 1.00 | 7301607  | 1934.40 |
| <b>Polyester filter LINZ without 6-way valve</b>   |       |      |          |         |
| Polyester filter LINZ laminated, d500 side mount, RAL5011 steelblue, with black flange cover, incl. manometer  | 18.00 | 1.00 | 7301594  | 872.56  |
| Polyester filter LINZ laminated, d610 side mount, RAL5011 steelblue, with black flange cover, incl. manometer  | 25.00 | 1.00 | 7301595  | 1040.00 |
| Polyester filter LINZ laminated, d610 2" side mount, RAL5011 steelblue, with black flange cover, incl. manometer   | 25.00 | 1.00 | 7301596  | 1118.00 |
| Polyester filter LINZ laminated, d765 side mount, RAL5011 steelblue, with black flange cover, incl. manometer  | 30.00 | 1.00 | 7301597  | 1393.60 |
| Polyester filter LINZ laminated, d920 side mount, RAL5011 steelblue, with black flange cover, incl. manometer  | 50.00 | 1.00 | 7301598  | 1705.60 |



- » Including Ocean® filter pump Series O
- » Pre-assembled on PE filter pallet
- » Including Praher 6-way valve

### Compact filter unit LINZ side mount

RAL5011 steel blue, with original Praher 1 1/2" 6-way backwash valve set, Ocean® filter pump, installed on PE filter pallet

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Compact filter unit LINZ d500 - 1 1/2", steel blue RAL5011, d210 filter lid black, Praher 1 1/2" 6-way backwash valve set, filter pump Ocean® O50 2", 11,1 m³/h at 10m, P1 0,57 kW, P2 0,37 kW 230V | 0.00 | 1.00 | 7301720  | 2160.08 |
| Compact filter unit LINZ d610 - 1 1/2", steel blue RAL5011, d210 filter lid black, Praher 1 1/2" 6-way backwash valve set, filter pump Ocean® O75 2", 13,5 m³/h at 10m, P1 0,80 kW, P2 0,55 kW 230V | 0.00 | 1.00 | 7301721  | 2371.20 |
| Compact filter unit LINZ d610 - 2", steel blue RAL5011, d210 filter lid black, Praher 1 1/2" 6-way backwash valve set, filter pump Ocean® O75 2", 13,5 m³/h at 10m, P1 0,80 kW, P2 0,55 kW 230V     | 0.00 | 1.00 | 7301722  | 2550.08 |



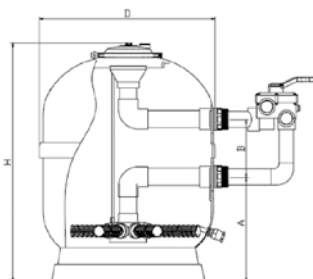
#### FULLY AUTOMATIC FILTER CONTROL WITH AQUASTAR®

Peraqua filters are supplied as standard with a manual Praher 6-way valve. Upon request, we can also mount the Aquastar drive on the valve at Peraqua. When ordering in our online shop, you can select a filter with a manual valve and a matching Aquastar® drive. Please specify your installation request in the remarks section of the order.





» Ø 205 mm filter cover  
» 2 bar operating pressure



### Polyester filter VIENNA 1, side mount, incl. 6-way valve

Side mount filter container made of reinforced, UV-resistant fibreglass. Suitable for private pools. The swivelling filter arm for easier filling of the filter with filter medium, the integrated ventilation to prevent air bubbles in the filter and the easy-to-open, transparent filter lid (d205 mm) ensure particularly easy maintenance.

#### PRODUCT DETAILS

- Including original Praher 6-way valve, 1½" or 2"
- Filter for private pools
- Including pressure gauge
- Transparent lid (d205 mm), easy to open
- Swivelling filter arm
- Integrated ventilation
- Max. operating pressure: 2 bar
- Reinforced fibreglass filter container
- UV-resistant
- Laminated
- Side mount
- Filter container in RAL5005 blue
- 3 year guarantee on filter container tightness

#### TECHNISCHE DETAILS

|                      | d500 | d600 | d750 | d900 |
|----------------------|------|------|------|------|
| Connection           | 1 ½" | 1 ½" | 2"   | 2"   |
| Ø D outside mm       | 500  | 600  | 750  | 900  |
| Height H mm          | 805  | 800  | 985  | 1050 |
| A mm                 | 290  | 330  | 325  | 400  |
| B mm                 | 125  | 125  | 230  | 230  |
| Filter area m²       | 0,19 | 0,30 | 0,44 | 0,64 |
| Flow rate m³/h       | 10   | 14   | 22   | 32   |
| Filter bed height mm | 415  | 455  | 555  | 360  |
| Nature Works kg      | 75   | 120  | 220  | 250  |
| Sand kg              | 75   | 125  | 250  | 275  |

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| <b>Polyester filter VIENNA 1</b>   |       |      |          |         |
| Polyester filter VIENNA I laminated side mount, d500 - 20", blue RAL5005 incl. manometer, piping set and original Praher 1 ½" 6 way valve manual | 18.00 | 1.00 | 74550    | 618.80  |
| Polyester filter VIENNA I laminated side mount, d600 - 24", blue RAL5005 incl. manometer, piping set and original Praher 1 ½" 6 way valve manual | 23.54 | 1.00 | 74551    | 705.12  |
| Polyester filter VIENNA I laminated side mount, d750 - 30", blue RAL5005 incl. manometer, piping set and original Praher 2" 6 way valve manual   | 35.60 | 1.00 | 74552    | 1014.00 |
| Polyester filter VIENNA I laminated side mount, d900 - 36", blue RAL5005 incl. manometer, piping set and original Praher 2" 6 way valve manual   | 48.10 | 1.00 | 74553    | 1213.68 |
| <b>AQUASTAR EASY II, prices without filter</b>   |       |      |          |         |
| AquaStar EasyII for V6 ND 1 1/2" + 2" 100-240 VAC  | 3.39  | 1.00 | 131308A  | 1420.79 |
| AquaStar EasyII with pressure sensor for V6 ND 1 1/2" + 2" 100-240 VAC   | 3.44  | 1.00 | 131318A  | 1634.53 |
| <b>AQUASTAR CONTROL, prices without filter</b>   |       |      |          |         |
| AquaStar Control with pressure sensor for V6 ND 1 1/2" + 2" 24V AC/DC  | 3.70  | 0.00 | 131492   | 2452.68 |
| AquaStar Control with pressure sensor for V6 ND 1 1/2" + 2" 100-240 VAC  | 3.82  | 0.00 | 131493   | 2662.62 |



- » Including Ocean® Filter Pump Series O
- » Pre-assembled on PE filter pallet
- » Including Praher 6-way valve

### Compact filter system VIENNA 1, side mount

Compact filter system consisting of polyester filter RAL5005 blue, self-priming filter pump and 6-way backwash valve. Completely piped and mounted on a noise-reducing PE filter pallet. Suitable for private pools. Neutral individual packaging

#### SCOPE OF DELIVERY

- Polyester filter Vienna 1
- d500: Ocean filter pump Series O50, 0.57 kW | d600: Ocean filter pump Series O75, 0.80 kW
- Original Praher 6-way valve, 1½", black
- Valve pipework set, glued
- Ocean screw connections 3 pcs.
- Pre-assembled on PE filter pallet

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| Compact filter unit VIENNA I d500 laminated, blue, side mount, incl. original Praher 6-way valve 1 1/2", incl. Ocean filter pump O50 2", 0,57 kW, 11,1 m3/h at 10m | 36.80 | 1.00 | 75039    | 1844.90 |
| Compact filter unit VIENNA I d600 laminated, blue, incl. original Praher 6 way valve 1 1/2", incl. Ocean filter pump O75 2", 0,80 kW, 13,5 m3/h at 10m             | 43.30 | 1.00 | 75040    | 2032.16 |





» 2.5 bar maximum operating pressure

### Polyester filter VIENNA 2, top mount, incl. 6-way valve

Top mount filter container made of reinforced, UV-resistant fibreglass. Suitable for private pools. The drainage set for easier emptying of the filter and the integrated ventilation to prevent air bubbles in the filter ensure easy maintenance.

#### DESCRIPTION

- Including original Praher 6-way valve, 1 1/2" or 2"
- Filter for private pools
- Including pressure gauge
- Filter opening (d175 mm)
- Drainage set
- Integrated ventilation
- Max. operating pressure: 2 bar
- Reinforced fibreglass filter container
- UV-resistant
- Laminated
- Top mount
- Filter container in RAL5015 blue
- 2 year guarantee on filter container tightness

#### TECHNISCHE DETAILS

|                      | d400   | d510   | d620   |
|----------------------|--------|--------|--------|
| Connection           | 1 1/2" | 1 1/2" | 1 1/2" |
| Ø B outside mm       | 400    | 510    | 620    |
| Height A mm          | 795    | 1020   | 1090   |
| C mm                 | 535    | 760    | 830    |
| Filter area m²       | 0,13   | 0,20   | 0,30   |
| Flow rate m³/h       | 6,5    | 10,2   | 15,1   |
| Filter bed height mm | 375    | 475    | 525    |
| Nature Works kg      | 60     | 100    | 140    |
| Sand kg              | 70     | 100    | 150    |

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| Polyester filter VIENNA 2, laminated, top mount, d400, blue RAL5015, incl. manometer, clamping ring and original Praher TM 1 1/2" 6 way backwash valve manual | 12.00 | 1.00 | 7300506  | 585.69  |
| Polyester filter VIENNA 2, laminated, top mount, d510, blue RAL5015, incl. manometer, clamping ring and original Praher TM 1 1/2" 6 way backwash valve manual | 18.00 | 1.00 | 7300507  | 599.22  |
| Polyester filter VIENNA 2, laminated, top mount, d620, blue RAL5015, incl. manometer, clamping ring and original Praher TM 1 1/2" 6 way backwash valve manual | 24.00 | 1.00 | 7300508  | 675.79  |
| Polyester filter VIENNA 2, laminated, top mount, d750, blue RAL5015, incl. manometer, clamping ring and original Praher TM 2" 6 way backwash valve manual     | 38.11 | 1.00 | 7301811  | 1263.28 |
| Polyester filter VIENNA 2, laminated, top mount, d900, blue RAL5015, incl. manometer, clamping ring and original Praher TM 2" 6 way backwash valve manual     | 47.11 | 1.00 | 7301812  | 1553.44 |



» Includes Smart Filter Pump Series M

» Includes PE Filter Palette

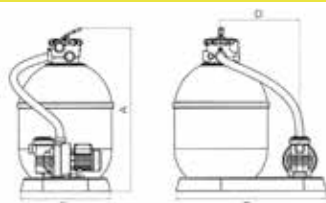
### Compact filter system VIENNA 2, top mount

Compact filter system consisting of polyester filter (RAL5015 blue), self-priming filter pump and 6-way backwash valve. Completely piped and mounted on a noise-reducing PE filter pallet. Suitable for private pools. Neutral individual packaging.

#### TECHNISCHE DETAILS

|             | 7301299 | 7301300 | 7301301 |
|-------------|---------|---------|---------|
| Ø Filter mm | 400     | 510     | 620     |
| A mm        | 845     | 1070    | 1140    |
| B mm        | 1000    | 1000    | 1000    |
| C mm        | 600     | 600     | 600     |
| D mm        | 526     | 526     | 526     |

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| Compact filter set VIENNA II laminated d400, blue RAL5015, top mount incl. original Praher 6 way backwash valve 1 1/2"; Smart filter pump M33 8m³/h 230V, plug-in ready    | 40.00 | 1.00 | 7301299  | 1400.10 |
| Compact filter set VIENNA II laminated d510, blue RAL5015, top mount incl. original Praher 6 way backwash valve 1 1/2"; Smart filter pump M50 10m³/h 230V, plug-in ready   | 50.00 | 1.00 | 7301300  | 1531.94 |
| Compact filter set VIENNA II laminated d620, blue RAL5015, top mount incl. original Praher 6 way backwash valve 1 1/2"; Smart filter pump M75 12,5m³/h 230V, plug-in ready | 55.00 | 1.00 | 7301301  | 1695.18 |



# PPGF filter (side mount)



» 1.8 bar operating pressure



| TYP   | A   | B   | C   | D   |
|-------|-----|-----|-----|-----|
| Ø 360 | 725 | 360 | 430 | 310 |
| Ø 500 | 795 | 500 | 390 | 270 |
| Ø 600 | 825 | 600 | 495 | 285 |

## PPGF filter GRAZ 2-parts

with original Praher 6 way valve (manual), 1,8bar operation pressure. 2 years warranty, 2 parts with chrome steel clamping ring, incl. piping set, manometer and union with PVC insert PVC Ø 50 mm

### TECHNISCHE DETAILS

|                             | 78612   | 78613   | 78614   |
|-----------------------------|---------|---------|---------|
| Ø Filter D mm               | 400     | 500     | 600     |
| H mm                        | 750     | 810     | 1020    |
| Anschlüsse                  | 2 ¼" AG | 2 ¼" AG | 2 ¼" AG |
| Flow rate bei 30 m³/h       | 3,6     | 6       | 8,4     |
| Flow rate bei 50 m³/h       | 6       | 10      | 14      |
| Flow rate bei 60 m³/h       | 7,2     | 12      | 16,8    |
| Filtration area m²          | 0,12    | 0,20    | 0,28    |
| Nature Works kg             | 50      | 70      | 120     |
| Sand kg                     | 50      | 75      | 125     |
| Max. operating pressure bar | 1,8     | 1,8     | 1,8     |
| Net weight kg               | 10,5    | 13,8    | 19,8    |

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| <b>PPGF filter GRAZ 2-parts</b>   |       |      |          |         |
| Filter GRAZ d400 blue, side mount with original Praher 1 1/2" 6 way valve manual  | 12.50 | 1.00 | 78612    | 690.81  |
| Filter GRAZ d500 blue, side mount with original Praher 1 1/2" 6 way valve manual  | 15.80 | 1.00 | 78613    | 743.39  |
| Filter GRAZ d600, blue, side mount with original Praher 1 1/2" 6 way valve manual | 21.80 | 1.00 | 78614    | 863.53  |
| <b>AQUASTAR EASY II, prices without filter</b>                                    |       |      |          |         |
| AquaStar EasyII for V6 ND 1 1/2" + 2" 100-240 VAC                                 | 3.39  | 1.00 | 131308A  | 1420.79 |
| AquaStar EasyII with pressure sensor for V6 ND 1 1/2" + 2" 100-240 VAC            | 3.44  | 1.00 | 131318A  | 1634.53 |
| <b>AQUASTAR CONTROL, prices without filter</b>                                    |       |      |          |         |
| AquaStar Control with pressure sensor for V6 ND 1 1/2" + 2" 24V AC/DC             | 3.70  | 0.00 | 131492   | 2452.68 |
| AquaStar Control with pressure sensor for V6 ND 1 1/2" + 2" 100-240 VAC           | 3.82  | 0.00 | 131493   | 2662.62 |
| <b>FILTER PLATE</b>   |       |      |          |         |
| Filter pallet GRAZ d500   | 3.48  | 1.00 | 78616    | 88.88   |



» Including Smart Filter Pump Series M  
 » Pre-assembled on PE filter pallet

## Compact filter unit GRAZ

with original Praher 6 way valve (manual), + 3 Ocean® unions d50/1½"AG. 1,8bar operation pressure. 2 years warranty, 2 parts with chrome clamp ring, incl. piping set, manometer and unions with PVC insert, PVC Ø 50 mm, with Smart filter pump series M, installed on PE filter pallet

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| Compact filter unit GRAZ d400 2-parts, blue, incl. original Praher 6 way valve 1 1/2", incl. pump 0,16 kW(0,25 HP) 6 m3/H  | 35.00 | 1.00 | 74429    | 1490.22 |
| Compact filter unit GRAZ d500 2-parts, blue, incl. original Praher 6 way valve 1 1/2", incl. pump 0,33 kW(0,50 HP) 10 m3/H | 40.00 | 1.00 | 74430    | 1590.20 |
| Compact filter unit GRAZ d600 2-parts, blue, incl. original Praher 6 way valve 1 1/2", incl. pump 0,55 kW(0,75 HP) 12 m3/H | 45.00 | 1.00 | 74431    | 1858.88 |



- » **Made in Austria**
- » **Includes Smart Filter Pump Series M**
- » **Includes PE Filter Pallet**
- » **Top quality at the best price**

## Compact filter set ATTERSEE - PREMIUM

with original Praher 6-way Top Mount valve installed on PPGFK plate, Smart pump, ready for plug-in, filter tank blown PE, 3x Ocean® adapter unions d50

### TECHNISCHE DETAILS

|                      | d300   | d400   | d500   |
|----------------------|--------|--------|--------|
| Connection           | 1 1/2" | 1 1/2" | 1 1/2" |
| Ø D outside mm       | 300    | 400    | 500    |
| Height mm            | 650    | 790    | 920    |
| Filter bed height mm | 270    | 365    | 450    |
| Nature Works kg      | 25     | 50     | 70     |
| Sand kg              | 25     | 50     | 75     |

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| Compact filter system ATTERSEE d300 black, incl. original Praher 6-way valve 1 1/2", incl.pump 0,16 kW (0,25 HP) 6 m3/H   | 12.98 | 1.00 | 7300601  | 886.05  |
| Compact filter set ATTERSEE d400 black, incl. original Praher 6-way valve 1 1/2", incl. pump 0,16 kW (0,25 HP) 6 m3/H     | 13.26 | 1.00 | 74432    | 953.63  |
| Compact filter system ATTERSEE d500 black, incl. original Praher 6-way valve 1 1/2", incl. pump 0,33 kW (0,50 HP) 10 m3/H | 15.14 | 1.00 | 74433    | 1407.40 |



### NSF61 Certification

Nature Works is the only NSF61 certified glass filter medium on the market worldwide. The NSF/ANSI 61 certification indicates that a product is safe for installation in a public drinking water system and has been verified by a third party.



- » Filtration down to 1 µm
- » Only a single grain size is required
- » < 99.64% filtration efficiency



### THINK BIG

The Nature Works glass filter medium is now also available in Big Bags. More details can be found in the Public Pool Construction chapter.



## Nature Works Glass Filter Media

Crystal-clear pool water with the highest hygienic factor through glass filter medium made from the purest, white flat glass with regard to the environment.

- The world's only glass filter medium with NSF61 certification
- maximum performance for crystal clear, hygienic pool water
- resistant against biofilm and bacteria
- the purity of Nature Works is greater than 99.999%
- Filtration efficiency up to 99,64%, filtration up to 1 µm
- less backwashing due to anti-compaction technology
- maximum lifetime
- economical use of pool chemistry
- recycled flat glass
- granular size 0.6 - 1.2 mm or 1.5 - 2.5 mm available
- Certifications: NSF, Bureau Veritas ES026775-A-CPI, ES026775-CPI, IFTS-testing, accredited Absence of Biofilm

### THIS IS WHAT MAKES NATURE WORKS SO UNIQUE AND SUSTAINABLE

Anti-compaction technology prevents compaction and micro-channel formation in the filter material. The result is low pressure loss and optimal backwashing efficiency. The pressure loss before and after filtering is minimal and has been proven to be 50-60% lower compared to other glass filter media. Nature Works® generally recommends monthly backwashing at a comparatively low filter speed of only 30m/h. Water savings of more than 75% are quite realistic with Nature Works® Hi-Tech glass filter medium. This also reduces chemical consumption.

Nature Works guarantees an almost infinite lifespan and reusability. Nature Works uses environmentally friendly, recyclable packaging made from paper with FSC certification.

| Product   | G-kg  | VE    | Prod.No. | Price € |
|---|-------|-------|----------|---------|
| Nature Works Hi-Tech glass filter media, granular size 0.6 - 1.2 mm, packing unit = 20 kg bag       | 20.00 | 48.00 | 7300372  | 42.75   |
| Smart Nature Works Hi-Tech glass filter media, granular size 1,5 - 2,5 mm, packing unit = 20 kg bag | 20.00 | 48.00 | 7301517  | 42.75   |



### Smart filter sand

washed, crushed und fire-dried, acc. to EN 12904, 25 kg

| Product                                   | G-kg  | VE    | Prod.No. | Price € |
|---|-------|-------|----------|---------|
| Filter sand 0,7 - 1,25 mm DIN 19623 25 kg | 25.00 | 48.00 | 78086    | 13.90   |
| Filter sand 1,0 - 2,0 mm DIN 19623 25 kg  | 25.00 | 48.00 | 78087    | 13.90   |
| Filter sand 0,4 - 0,8 mm DIN 19623 25 kg  | 25.00 | 48.00 | 78339    | 13.90   |
| Filter sand 2,0 - 3,0 mm DIN 19623 25 kg  | 25.00 | 48.00 | 78340    | 13.90   |
| Filter sand 3,0 - 5,0 mm DIN 19623 25 kg  | 25.00 | 40.00 | 78341    | 13.90   |
| Filter sand 5.0 - 7.0 mm DIN 19623 25 kg  | 25.00 | 40.00 | 78342    | 13.90   |



The minimum order quantity for items 78341 and 78342 is 40 bags.

# INTELLIGENT POOL MANAGEMENT

THE KEY TO SUSTAINABLE POOL OPERATION

## IQ - POOLED INTELLIGENCE

Peraqua® sees the key to energy-efficient and resource-saving pool operation in the intelligent interaction of pool technology and its functions. Only in this way can consistently excellent water quality and hygienically clean pools be achieved, which in turn forms the foundation for sustainable pool operation.

Intelligent pool management is a way to optimize pool operations. By introducing automation and utilizing modern smart home technologies, pool owners can operate their pools more efficiently, sustainably, and cost-effectively.

### iQmfort

AUTOMATE YOUR POOL



### iQnnect

SMART-UP YOUR POOL



# HIGHEST

SAFETY, CLEANLINESS & SUSTAINABILITY

## AUTOMATIC CONTROL

In intelligent pool management, the operational parameters are automatically controlled, monitored, and optimized in real time. This automation of pool technology brings a number of significant benefits:

### WATER TREATMENT

- » Water disinfection based on demand and situation
- » Stable water quality thanks to automatic real-time data measurement  
Efficient use of pool chemicals is beneficial for the environment and reduces operational costs

### HEATING CONTROL

- » Automatic adjustment of water temperature based on the set target temperature
- » Activation of the heat pump depending on available photovoltaic surplus

### BACKWASH & FILTER PUMP CONTROL

- » Optimization of backwashing processes based on need and situation, as well as individual flow rates and filter times
- » Reduction of backwashing cycles and optimization of water consumption
- » Feedback on the actual power consumption of the filter pump

### LEVEL CONTROL

- » Automatic level regulation = Dry-run protection
- » Automatic backwash triggers = Overflow protection

# iQ BASE

INTELLIGENTLY NETWORKED POOL TECHNOLOGY  
ON A COMPACT „BASE“



**iQmfort** *Representative image*



**iQnnect** *Representative image*

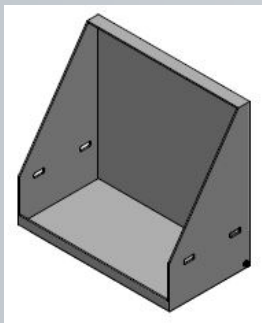


## INTELLIGENTLY NETWORKED POOL TECHNOLOGY ON A COMPACT „BASE“

With the iQ BASES, we have created a pool technology complete set system based on the Plug & Play concept. All the pool technology components of the sets are pre-assembled and piped by our experienced technicians in a robust and transportable technical box – the BASE. This eliminates many individual assembly steps, saving time and costs on-site. The delivery is made as a connection-ready package.

### THE ‚BASE‘ - TECHNICAL DETAILS

- » Dimensions: 1700 x 1600 x 800 mm
- » Made of polypropylene
- » Graphite gray
- » Designed for secure transport and easy placement



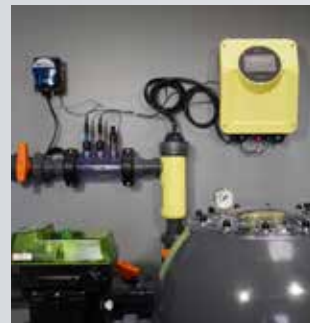
*Practical attachment points (handles on the sides, central 3-point attachment possible).*



*Leaking operating fluids can be drained via the drain cock.*



*Pre-assembled bypass for heat pumps.*



*Individual positioning of additional devices possible.*

NEW



Representative image



- » **Smart Home Integration**
- » **App-compatible**
- » **Maximum energy savings through intelligent pool management via the app**
- » **Various water treatments (such as chlorine, salt) available**
- » **Includes software package**
- » **Available upon request for overflow pools**



LOXONE

The close collaboration with Loxone® in the development of the Aquastar® Air enables seamless and wireless integration of Smart Pool into the Smart Home system.



## FURTHER INFORMATION

- » [www.iqnect.net](http://www.iqnect.net)
- » iQnect Folder: [shop.peraqua.com/Downloads](http://shop.peraqua.com/Downloads)

## LOXONE LIBRARY

- » [library.loxone.com/?s=peraqua](http://library.loxone.com/?s=peraqua)

Using the open Loxone software system, we have developed our own templates for the interfaces of the iQnect components. These are freely available through the Loxone Library.

## iQnect BASE Complete - Smart Pool

The iQnect BASE-Complete is a complete pool technology set for skimmer pools that is easy to install. The filter, filter pump, Aquastar Air® and water treatment system are piped and pre-assembled on a BASE (excluding electrics). The optional integration of a heat pump, underwater spotlights and level control was also taken into account.

The pool control of the iQnect BASE is based on the Loxone® Smart Home System. The Aquastar® Air with integrated Loxone® Air technology and a Loxone® Miniserver serve as the control center.

The intelligent networking of the iQnect components enables the entire pool technology to be monitored and controlled via ONE SINGLE app: Temperature, water level, pH and redox values can be controlled in real time via the user-friendly and clear structured interface of the Loxone® app. Notifications in the event of deviating values and error messages are sent regardless of location and time.

A sample config developed specifically for the iQnect makes it easy to configure the entire system in Loxone® Config. The software is continuously updated and optimized by Peraqua®.

## ADVANTAGES OF SMART POOL AND IQNECT

### SUSTAINABLE POOL MANAGEMENT

- Stable water quality thanks to automatic measurement of real-time data
- Reduction of backwashing processes and optimization of the water consumption
- Water disinfection according to requirements and situations
- Optimization of backwashing processes (according to requirements and situations, individual flow speeds and filter times)
- Automatic backwash releases = overflow protection
- Automatic level control = dry running protection
- Automatic adjustment of the water temperature above the set target temperature
- Sustainable energy management. When integrating a photovoltaic system, the current peaks can be automatically used for pool technology (e.g. pool heating, filter processes).

### SAFETY

Notifications for deviating values and error messages are sent via the app, regardless of location and time.

### REMOTE MAINTENANCE

The pool expert can monitor and control the water values and the functions of the customer pools via the Loxone® app. This allows them to intervene remotely and quickly. This not only saves travel time and service costs, but also offers pool owners an additional service.

### DETAILS

- Pool size: up to 60 m³
- Variants: Chlorine dosing system, Salt electrolysis system
- Dimensions: 1700 x 800 x 1600 mm

### COMPONENTS

- Bregenz 3 d640 including black 2" Praher Plastics backwash valve, drain and drain tap with hose connection
- Aquastar® Air pool control 2"
- Ocean® filter pump Inver iQ 300 speed controlled 30m³/h at 10m, P1 2,53 kW, P2 2,2 kW 230V
- Water treatment system: iQntrol dosing system DOS-Complete CLF or iQntrol salt electrolysis system SALT-Complete 25g Cl/h
- Pre-assembled Praher Plastics PVC fittings, pipes, fittings (d63)
- BASE platform: made of polypropylene, for save transport and easy placement
- Nature Works glass filter media
- iQnect software package

### OPTIONAL ON REQUEST

- Control cabinet: Loxone® Mini-Go, extensions (AO, Modbus, DMX)
- Heat pump (bypass pre-assembled, programming included in software module)
- RGBW underwater lights
- Automatic fresh water replenishment via solenoid valve with float switch / pressure sensor

### PRODUCT NOTES

We recommend working with a qualified Loxone® partner for implementation.

Loxone® Mini-Go Server not included.

The iQnect BASE is also available as a variant for overflow basins on request.

| Product   | G-kg   | VE   | Prod.No. | Price €  |
|---|--------|------|----------|----------|
| iQnect BASE Salt-Complete with salt electrolysis system | 137.50 | 1.00 | 7301555  | 17139.44 |
| iQnect BASE Chlor-Complete with chlorine disinfection   | 140.50 | 1.00 | 7301554  | 20174.96 |

**NEW**

Representative image



- » **Automatic Pool Control**
- » **Various water treatments (such as chlorine, salt) available**
- » **Available on request for overflow pools**



The Aquastar® Control-P6 is the central control unit and handles all essential tasks of pool technology, such as filtration, backwashing, heating, and level regulation.

**FURTHER INFORMATION**

- » [www.iqmfort.net](http://www.iqmfort.net)
- » iQmfort Folder: [shop.peraqua.com/Downloads](http://shop.peraqua.com/Downloads)

**iQmfort BASE - Pool Automation**

The iQmfort BASE is an easy-to-install complete pool technology set for skimmer pools. The filter, filter pump, Aquastar® Easy II or Control-P6 and water treatment system are piped and pre-assembled on a BASE (excluding electrics). The optional integration of a heat pump, underwater spotlights and level control was also taken into account.

An iQmfort pool system is controlled via an Aquastar® Easy II or Control-P6. The Aquastar® Easy II or Control-P6 acts as an automatic backwash valve and pool controller at the same time. The display on the Aquastar® Easy II or Control-P6 can be used to monitor, control and automate all important tasks of the pool technology (filtering, backwashing, heating, level regulation).

The digital inputs of the Aquastar® Easy II or Control-P6 also allow the backwash to be triggered externally - making it easy to connect to a smart home system.

**ADVANTAGES OF IQMFORT AND POOLAUTOMATION****SUSTAINABLE POOL MANAGEMENT**

- Stable water quality thanks to automatic measurement of real-time data
- Reduction of backwashing processes and optimization of the water consumption
- Optimization of backwashing processes (according to requirements and situations, individual flow speeds and filter times). To depressurize the valve disc, the pump is automatically switched off.
- Automatic backwash releases = overflow protection
- Automatic level control with integration of a float switch (skimmer pool). If the water level in the pool is too low, water is automatically added.
- Maximum user-friendliness thanks to central control of all pool technology components

**SAFETY**

- LED indicator lights for error messages
- Emergency handle
- Actuation for manual filter backwash
- Pressure sensor to trigger backwashing if system pressure is too high
- Additional valve positions „Closed“ and „Winter“
- Error output for visualization (e.g. in the technical room or connection to Smart Home system)

**DETAILS**

- Pool size: up to 60 m<sup>3</sup>
- Variants: Chlorine dosing system, Salt electrolysis system
- Dimensions: 1700 x 800 x 1600 mm

**COMPONENTS**

- Polyester filter LINZ d610 incl. black 2" Praher Plastics backwash valve
- Aquastar® Control-P6 2"
- Ocean® filter pump O75 2", 13,5 m<sup>3</sup>/h at 10m, P1 0,80 kW, P2 0,55 kW 230V
- Water treatment system: iQntrol dosing system DOS-NET or iQntrol salt electrolysis system SALT-Complete 25g Cl/h
- Pre-assembled Praher Plastics PVC fittings, pipes, fittings (d63)
- BASE platform: made of polypropylene, for save transport and easy placement
- Nature Works glass filter media

**OPTIONAL ON REQUEST**

- Heat pump (bypass pre-assembled)
- RGBW underwater lights
- Automatic fresh water replenishment via solenoid valve with float switch

| Product   | G-kg   | VE   | Prod.No. | Price €  |
|---|--------|------|----------|----------|
| iQmfort Base Salt-Complete + Easy 2 with salt electrolysis system | 130.50 | 1.00 | 7301557  | 14687.83 |
| iQmfort Base DOS-NET with chlorine disinfection                   | 133.50 | 1.00 | 7301556  | 13843.21 |



DESIGNED,  
ENGINEERED &  
MADE IN AUSTRIA

# BACKWASH VALVES MANUAL & AUTO- MATIC

- 86 | Backwash valves automatic
- 98 | Backwash valves manual

# AQUASTAR® AUTOMATIC BACKWASH VALVES



DESIGNED,  
ENGINEERED &  
MADE IN AUSTRIA

SAFETY IS AUTOMATIC FOR US

## AUTOMATIC FILTRATION AND BACKWASHING PROCESSES

Praher has been dedicated to the development and production of reliable, automatic 6-way backwash valves for over 50 years. Within the industry, Praher is regarded as a technological market leader in this field.

The extensive Aquastar® range is used in premium private and hotel pools, as well as in natural pools and aquaristics.

The Aquastar® series represents a revolution in the global automatic 6-way backwash valve industry. Compared to other backwash valve options (e.g., rod valves, butterfly valve assemblies), the Aquastar® series stands out for its technical and economic advantages.

## ADVANTAGES

### DIRECT DRAINAGE

Via the valve and not—as usual—through the filter, with gentle position switching achieved by shutting off the pump.

### INTELLIGENT FEATURES

Included control system (time + pressure + filter pump control), optical position indicator...

### SAFETY FEATURES

Manual emergency operation, optical position indicator, error relay, optional safety-pack

### SAFETY-PACK

Fail-safe even during power outages: In the event of a power failure, the 6-way valve is set to a safe position. Optional integration available.

### POOL CONTROL FUNCTIONS

With the possibility of connecting other pool technology components to the Aquastar® drive, additional practical control functions become available. With the Aquastar® Control, even complete pool control is possible, saving significant installation time and offering intuitive ease of use.

### EASY UPGRADE

Through the Praher V6 valve piping kit for retrofitting. Compatible with all common filter brands. With minimal installation effort, an upgrade to the Aquastar® Control-P6 series enables the creation of a complete, intuitively operated, automated pool control system.

## CONVERSION FROM MANUAL TO FULLY AUTOMATIC BACKWASH VALVE

SO  
EASY  
IT IS





**FUNCTIONAL OVERVIEW OF ALL AQUASTAR® MODELS**



|  | plc          | Easy II  | Control      | Air*     |
|--|--------------|----------|--------------|----------|
| Time switch  |              | +        |              | +        |
| Pressure switch  |              | optional | +            | optional |
| Digital timer  |              |          | +            | +        |
| Filter pump clock                                      |              |          | +            | +        |
| Heating control  |              |          | +            | +        |
| Solar control  |              |          | +            | +        |
| Level control  |              |          | +            | +        |
| 1½", 2"  | +            | +        | +            | +        |
| 3"   | +            |          | +            |          |
| Manual Override  | +            | +        | +            | +        |
| IP65   | +            | +        | +            | +        |
| Voltage actuator 24 V AC/DC,<br>100-240 V AC (50-60Hz) | 24 - 230V AC | 230 AC   | 24 - 230V AC | 230 AC   |
| Draining, filtering, backwashing, rinsing              | +            | +        | +            | +        |
| Circulate  | +            | +        | +            | +        |
| Closed / winter position                               | +            |          | +            | +        |
| ¼ Opener / Closer pump connection                      | +            | +        | +            | +        |
| Potential-free connection for ball valve EO510         |              | +        | +            | +        |
| Optional Safety-Pack                                   | +            |          | +            | +        |

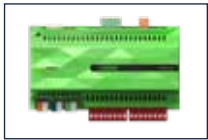
\* when using the Loxone® Smart Home app



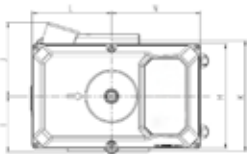
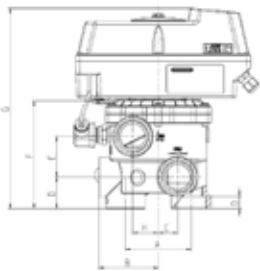
» Smart control via the Loxone® Smart Home app



One app for the central control of the entire pool technology.



The Loxone® Miniserver (or Miniserver Go) connects Smart Home and Smart Pool.



#### NOTE

Pressure sensor not included. Pressure sensors (items 740046 and 131378) can be found in the Controls section.



#### SAFETY-PACK

In the event of a power failure, Aquastar® automatically moves to a safe position.  
Available from February 2025!

## Loxone® Aquastar® Air (1 ½", 2")

### FEATURES

- Aquastar® 6-way back wash valve for automatic filter, back wash, rinse, circulation, draining and closed/winter
- IP65 protection code
- Electric actuator 100 - 240V AC
- Direct connection for 2- or 3-way ball valve EO510 (for instance: draining system)
- Retrofit for all well-known filter brands possible with the 1 ½" and 2" Praher side mount or top mount valve, incl. Praher ABS piping and union systems for a quick and easy installation
- Free visualisation with Loxone® Miniserver via iPhone, iPad und Android
- Free updates via Loxone® Miniserver

### INTERFACES

- 1 wire connection for installation of 1-wire temperature sensors
- 1 analogue input 0.5 - 5V (for example for filter pressure monitoring)
- 1 analogue input 0 - 10V (for example for pressure sensors for water level control)
- 3 relais 250VAC 5A freely definable
- Loxone® Air technology for wireless connection to the Loxone® Miniserver
- Direct pump connection (250V AC, 8A)

### EXPANSION OPTIONS

The Aquastar® Air can be integrated into a Loxone® smart home system via a Loxone® miniserver. This integration opens up numerous new application possibilities, as smart home and smart pool functions can be combined and used together:

- Integration of counter current systems
- Control of the pool lighting or integration of the pool lighting into the Smart Home lighting concept
- Integration and control of house and pool technology (shading, alarm, energy, music, etc.)
- Numerous functions for saving energy (e.g. yield-dependent control of the pool pump when using a photovoltaic system, economy circuit for overflow pools, excess heating in the event of a PV surplus, etc.).

### SCOPE OF DELIVERY

- Loxone® AQUASTAR® Air
- 1-Wire temperature sensor
- SMA antenna 868 MHz

### PREREQUISITE FOR THE USE OF THE LOXONE AQUASTAR® AIR

A Loxone® Miniserver is required for operating the Loxone® Aquastar®. The Loxone® Miniserver is not included in the scope of delivery. A Miniserver can be obtained directly from Loxone® or a Loxone® partner.

### DIMENSIONS

|         | A    | B   | C    | D  | E    | F     | G   | H  | I    | J   | K   | L   | M   | N   | O    |
|---------|------|-----|------|----|------|-------|-----|----|------|-----|-----|-----|-----|-----|------|
| 1 ½" SM | 99,5 | 90  | 29,5 | 48 | 61,5 | 163,5 | 295 | 39 | 87,5 | 117 | 175 | 125 | 165 | 140 | 18,5 |
| 2" SM   | 110  | 114 | 38   | 60 | 81   | 210   | 339 | 36 | 114  | 117 | 228 | 125 | 165 | 140 | 26   |

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Loxone Aquastar Air SM10 1 ½" ABS black, thread BSP, Top+Bottom solvent MOP 3,5 bar NBR tpe 100-240 VAC | 4.86 | 1.00 | 131372A  | 2821.46 |
| Loxone Aquastar Air SM20 2" ABS black thread BSP, Top+Bottom solvent, MOP 3,5 bar NBR tpe 100-240 VAC   | 5.91 | 1.00 | 131373A  | 2860.34 |



# LOXONE® AQUASTAR

## BACKWASH VALVE AIR

SMART-UP YOUR POOL

### THE ENTIRE POOL CONTROL IN A SINGLE APP

The Aquastar® Air is part of the iQnect system from Peraqua®. iQnect is the integration of intelligently connected pool technology from the Peraqua® product range. Aimed at providing a fully automated, safe, and sustainable pool system that can be operated via a smart device, iQnect from Peraqua® delivers 100% added value for the daily pool operation.



DESIGNED,  
ENGINEERED &  
MADE IN AUSTRIA



### CONTROL, MONITOR, NOTIFY

Through the app, the functions of the pool technology can be operated automatically. The combination of pool technology and the Smart Home app also allows tracking of all pool parameters, such as pH levels, operating times of the heat pump, or overall energy consumption.

With the Automation Designer, various functions can be interdependent or different modes can be generated.

For example, it is possible to activate the „Pool Party“ mode with one click, simultaneously increasing the speed of the filter pump and the salt production, as well as triggering a color change in the underwater lighting. The pool owner will also receive notifications for deviating values, error messages, or when functions are activated.



#### NOTE

Further information on the topic of Aquastar® Air and Smart Pool can be found in the Controls section.

- » [www.iqnect.net](http://www.iqnect.net)
- » [www.youtube.com/peraquacom](http://www.youtube.com/peraquacom)

**AQUASTAR**

# BACKWASH VALVE CONTROL

MORE THAN JUST A BACKWASH VALVE



DESIGNED,  
ENGINEERED &  
MADE IN AUSTRIA



» TIMER



» PRESSURE SWITCH



## AUTOMATIC BACKWASH TRIGGER

A backwash is triggered based on time and pressure. Digital inputs also allow control via external systems, such as an Evon home automation system. With the new display, the backwash can also be triggered through the menu.

## PUMP CONTROL

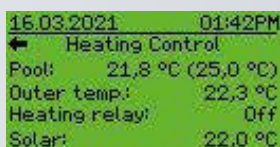
The new Aquastar® Control automatically regulates the filter times, which can be adjusted through the menu. When the valve changes position, the valve disc lifts. To allow the valve disc to switch positions without pressure, the pump is automatically turned off.

## TEMPERATURE OR SOLAR CONTROL

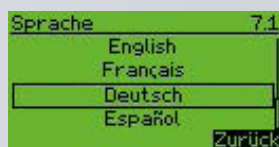
The „Heating“ relay can be used to turn off the heating before switching off the pump. Up to three digital 1-Wire sensors can be connected: heating control with pool sensor, solar control with additional solar sensor, and display of outside temperature.

## LEVEL CONTROL

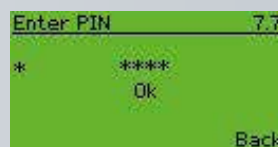
A digital input allows the connection of a float switch for skimmer pools. If the water level in the pool is too low, water is automatically replenished. The refilling process is monitored using a filling time control.



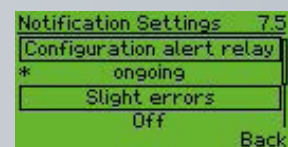
Perfect overview: All parameters are automatically displayed on the status screen.



Multilingual: German, English, French and Spanish available.



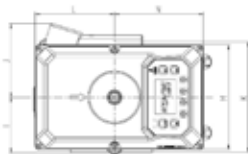
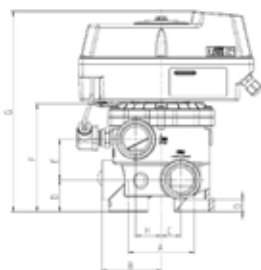
The PIN-protected Secure System only allows authorized users to make changes.



Innovative alarm system: Permanent checking, error reporting and automatic emergency stop if necessary.



» Automatic control through settings on the digital display



### Backwash valve AQUASTAR® Control with pressure sensor + pool control

the Aquastar control® is a fully automated backwash system for the Praher Plastics® 6 way backwash valve in sizes 1½", 2" and 3". With its intelligent electronic control system and easy-to-read display it provides perfect clarity and numerous fully automatic functions on a single unit for use in swimming pools as well as commercial and industrial water purification. The Aquastar can also be programmed to suit individual requirements.

#### FEATURES

- Automation of 6-way valves 1½", 2" and 3" from Praher Plastics® Austria
- A lifting and rotating actuator with control functions 24V AC/ DC and 100 265V AC
- Real RTC with 10 year battery
- Easy to retrofit
- Human interface with display and buttons
- Automated backwash trigger
- Automated pump trigger
- Niveau control
- Temperature or solar control
- Error Handling integrated
- Relays with gold contacts
- Configurable relays
- Configurable digital inputs
- Protection IP65
- Optical position indicator
- Additional position CLOSED
- Additional position Winter

#### DIMENSIONS

|        | A    | B   | C    | D  | E    | F     | G   | H  | I    | J   | K   | L   | M   | N   | O    |
|--------|------|-----|------|----|------|-------|-----|----|------|-----|-----|-----|-----|-----|------|
| 1½" SM | 99,5 | 90  | 29,5 | 48 | 61,5 | 163,5 | 304 | 39 | 87,5 | 117 | 175 | 125 | 165 | 140 | 18,5 |
| 2" SM  | 110  | 114 | 38   | 60 | 81   | 210   | 348 | 36 | 114  | 117 | 228 | 125 | 165 | 140 | 26   |

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| <b>Actuators AQUASTAR® Control with Pressure Sensor</b>  |       |      |          |         |
| AquaStar Control with pressure sensor for V6 ND 1 ½" + 2" 24V AC/ DC   | 3.70  | 0.00 | 131492   | 2452.68 |
| AquaStar Control with pressure sensor for V6 ND 1 ½" + 2" 100-240 VAC  | 3.82  | 0.00 | 131493   | 2662.62 |
| AquaStar Control with pressure sensor for V6 ND 3" 24V AC/DC   | 4.22  | 0.00 | 131494   | 2945.88 |
| AquaStar Control with pressure sensor for V6 ND 3" 100-240 VAC   | 4.30  | 0.00 | 131495   | 3155.82 |
| <b>AQUASTAR® Control with pressure sensor, with valve</b>  |       |      |          |         |
| AquaStar Control with pressure sensor, SM10 AO 1 ½" ABS black, thread ends R 1 ½" BSP MOP 3,5 bar NBR, tpe 100-240 VAC         | 5.23  | 0.00 | 131496   | 2765.93 |
| AquaStar Control with pressure sensor, SM10 3 1 ½" ABS black, BSP thread, Top+Bottom slip d50 MOP 3,5 bar NBR tpe, 100-240 VAC | 5.21  | 0.00 | 131498   | 2758.15 |
| AquaStar Control with pressure sensor, SM11 AO 1 ½" ASA-GF nature, thread ends R 1 ½" BSP MOP 5 bar NBR tpe, 100-240 VAC       | 5.11  | 0.00 | 131500   | 2870.34 |
| AquaStar Control with pressure sensor, SM20 AO 2" ABS black thread ends, R 2" BSP MOP 3,5 bar NBR tpe, 100-240 VAC             | 6.10  | 0.00 | 131497   | 2834.80 |
| AquaStar Control with pressure sensor, SM20 3 2" ABS black, BSP thread, Top+Bottom slip d63 MOP 3,5 bar NBR tpe, 100-240 VAC   | 5.98  | 0.00 | 131499   | 2820.36 |
| AquaStar Control with pressure sensor, SM21 AO 2" ASA-GF nature, thread ends R 2" BSP MOP 5 bar NBR tpe, 100-240 VAC           | 6.26  | 0.00 | 131501   | 3075.84 |
| AquaStar Control with pressure sensor, SM31 AO 3" ASA-GF nature, thread ends 3",BSP MOP 5 bar NBR EPDM, 100-240 VAC            | 11.69 | 0.00 | 131502   | 4223.31 |



**NOTE**  
The complete spare parts set 131450 can be found in the „PVC Products“ section under Accessories.



**SAFETY-PACK**  
In the event of a power failure, Aquastar® automatically moves to a safe position.  
Available from February 2025!

**AQUASTAR**

# BACKWASH VALVE EASY II

BACKWASHING MADE EASY



DESIGNED,  
ENGINEERED &  
MADE IN AUSTRIA



» TIMER



» PRESSURE SWITCH



## AUTOMATIC BACKWASH TRIGGER

The automatic Aquastar® Easy II valve triggers the backwash process thanks to the integrated timer. With an additional pressure sensor, the backwash can also be triggered as needed, depending on the level of contamination in the filter.

## EXTERNAL CONTROL

Backwash triggering and circulation can be controlled through the connection of an external switch, PLC, or home automation system.

## EASY ERROR-HANDLING

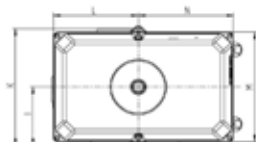
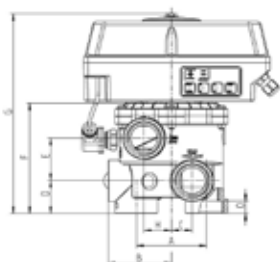
The integrated error relay can output error codes, allowing them to be processed by external control systems.

## PUMP MONITORING

With pump monitoring activated, the Easy II checks before each backwash cycle whether the pump is turned on or connected. If this is not the case, the backwash will be delayed until the pump is switched on. If the pump is turned off during the backwash (e.g., by an external timer), the backwash process will be repeated the next time the pump is switched on.



- » **Timer**
- » **Pressure Switch**



**NOTE**

The valve or valve set is available in white upon request, and a pressure sensor can also be retrofitted. The complete spare parts set 131450 can be found in the „PVC Products“ section under Accessories.

**Backwash valve AQUASTAR® easyII**

For fully automatic and cost-effective backwashing of filtration systems. The backwashing process will be triggered via the integrated timer positions. In the version with additional pressure switch the triggering can be time- and/or pressure-controlled.

**FEATURES**

- External backwash release and external circulation
- Error management to prevent equipment errors
- Multifunction relay
- Pump control
- Switch for the extension of the settling time
- Switch for switching to an OEM program
- Optical position indication
- Emergency handle included
- 100 – 240 VAC
- IP65
- Potential-free terminals, for controlling Praher EO510 electrical fittings
- Easy adaptability on all known filter systems with 1½“and 2” Praher side mount or top mount valve ABS (3.5 bar) including Praher PVC & ABS piping and fittings
- Retrofitting of the AQUASTAR® easyII actuator on all manual Praher Ocean V6 Side or Top Mount valves with new sealing system possible

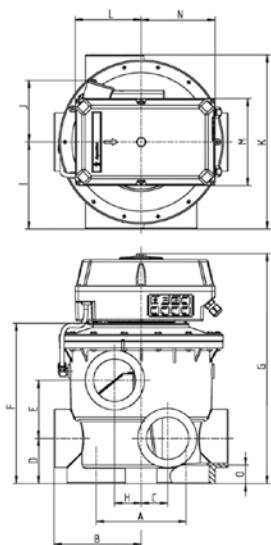
**DIMENSIONS**

|        | A    | B   | C    | D  | E    | F     | G   | H  | I    | K   | L   | M   | N   | O    |
|--------|------|-----|------|----|------|-------|-----|----|------|-----|-----|-----|-----|------|
| 1½" SM | 99,5 | 90  | 29,5 | 48 | 61,5 | 163,5 | 295 | 39 | 87,5 | 175 | 125 | 165 | 140 | 18,5 |
| 2" SM  | 110  | 114 | 38   | 60 | 81   | 210   | 339 | 36 | 114  | 228 | 125 | 165 | 140 | 26   |

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| <b>Backwash valve AQUASTAR® easyII</b>  |      |      |          |         |
| AquaStar EasyII SM10 3 1 ½" ABS black, BSP thread, Top+Bottom slip d50 MOP 3,5 bar NBR tpe, 100-240 VAC   | 4.84 | 1.00 | 131309A  | 1483.65 |
| AquaStar EasyII SM10 AO 1 ½" ABS black thread ends R 1 ½" BSP, MOP 3,5 bar NBR tpe 100-240 VAC  | 4.65 | 1.00 | 131310A  | 1483.65 |
| AquaStar EasyII SM20 3 2" ABS black BSP thread, Top+Bottom slip d63 MOP 3,5 bar NBR tpe, 100-240 VAC  | 5.67 | 1.00 | 131312A  | 1559.09 |
| AquaStar EasyII SM20 AO 2" ABS black thread ends R 2" BSP, MOP 3,5 bar NBR tpe 100-240 VAC  | 5.78 | 1.00 | 131313A  | 1559.09 |
| AquaStar EasyII TM12 S-flange 1 ½" ABS thread BSP, basket d50, MOP 3,5 bar NBR tpe 100-240 VAC  | 5.66 | 1.00 | 7300619  | 1725.07 |
| <b>Backwash valve AQUASTAR® easyII with pressure sensor</b>   |      |      |          |         |
| AquaStar EasyII with pressure sensor SM10 3 1 ½" ABS black BSP thread, Top+Bottom slip d50 MOP 3,5 bar NBR tpe 100-240 VAC                                    | 4.83 | 1.00 | 131319A  | 1709.96 |
| AquaStar EasyII with pressure sensor SM10 AO 1 ½" ABS black, thread ends R 1 ½" BSP MOP 3,5 bar NBR tpe 100-240 VAC   | 4.74 | 1.00 | 131320A  | 1709.96 |
| AquaStar EasyII with pressure sensor SM20 3 2" ABS black, BSP thread, Top+Bottom slip d63 MOP 3,5 bar NBR tpe 100-240 VAC                                     | 5.76 | 1.00 | 131322A  | 1747.68 |
| AquaStar EasyII with pressure sensor SM20 AO 2" ABS black, thread ends R 2" BSP MOP 3,5 bar NBR tpe 100-240 VAC   | 5.96 | 1.00 | 131323A  | 1747.68 |
| <b>Actuators AQUASTAR® easyII</b>   |      |      |          |         |
| AquaStar EasyII for V6 ND 1 ½" + 2" 100-240 VAC   | 3.39 | 1.00 | 131308A  | 1420.79 |
| AquaStar EasyII with pressure sensor for V6 ND 1 ½" + 2" 100-240 VAC  | 3.44 | 1.00 | 131318A  | 1634.53 |
| <b>Backwash valve AQUASTAR® easyII with valve set</b>   |      |      |          |         |
| AquaStar EasyIIwith pressure sensor SM10 3 1 ½" ABS white thread BSP, withAstral/IML/Certikin/Espa valve set, distance 125mm, MOP 3,5 bar NBR tpe             | 3.93 | 1.00 | 7300621  | 1735.11 |
| AquaStar EasyII with pressure sensor SM10 3 1 ½" ABS white thread BSP, with Hayward valve lset, distance 150mm, MOP 3,5 bar NBR tpe 100-240 VAC               | 5.14 | 1.00 | 7300622  | 1735.11 |
| AquaStar EasyII with pressure sensor SM20 3 2" ABS white thread BSP, with Triton valve set, distance 190mm, MOP 3,5 bar NBR tpe 100-240 VAC                   | 4.03 | 1.00 | 7300623  | 1789.19 |
| AquaStar EasyII with pressure sensor SM20 3 2" ABS white thread BSP, with Astral/IML/Certikin/Espa valve set, distance 230mm, MOP 3,5 bar NBR tpe 100-240 VAC | 8.02 | 1.00 | 7300624  | 1789.19 |
| AquaStar EasyII with pressure sensor SM20 3 2" ABS white thread BSP, with Hayward valve set, distance152mm, MOP 3,5 bar NBR tpe 100-240 VAC                   | 4.89 | 1.00 | 7300625  | 1789.19 |



- » External PLC/SCADA control
- » Compatible with Smart Home systems



**SAFETY-PACK**

In the event of a power failure, Aquas-  
tar® automatically moves to a safe  
position.  
Available from February 2025!

**Backwash valve AQUASTAR® mp6 plc**

excellent in combination with a PLC control, with ABS backwash valve (max. pressure 3.5 bar) or ASA-GF (max. pressure 5 bar) version available, for fully automatic and cost-efficient back wash of filter systems d500–d1050

**CHARACTERISTICS**

- With micro processor controlled lift-rotary drive for SPS controls, where positions driven by the DC signales of the SPS
- Integrated direct error handling
- Early error identification for maintenance
- Relais with gold contact for response
- Multi-grade voltage (100-240 VAC 50-60Hz/150-300VDC or 24V AC/DC)
- For dimensions 1½", 2" and 3"
- IP65 protection code
- Valve and electric head body UV resistant
- 7 positions controllable with PLC control (f, r, k, n, z, g, e), position 7 = winter position
- Potential free clamps, for control of Praher EO510 electric valves
- Direct pump connection
- Retro-fit installation on all manual Praher Ocean® V6 side or top mount valves with new sealing system on all well-known filter brands possible
- Position indication on filter lid
- TGM test certificate

**DIMENSIONS**

|        | A    | B   | C    | D  | E    | F     | G   | H  | I    | J   | K   | L   | M   | N   | P    |
|--------|------|-----|------|----|------|-------|-----|----|------|-----|-----|-----|-----|-----|------|
| 1½" SM | 99,5 | 182 | 29,5 | 48 | 61,5 | 163,5 | 295 | 39 | 87,5 | 117 | 175 | 125 | 165 | 140 | x    |
| 2" SM  | 110  | 228 | 38   | 60 | 81   | 210   | 339 | 36 | 114  | 117 | 228 | 125 | 165 | 140 | 62,5 |

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| AquaStar mp6 plc SM10 AO 1 ½" ABS white thread connection R 1 ½" BSP MOP 3,5 bar NBR tpe 24 AC/DC          | 3.17 | 1.00 | 131390   | 1791.00 |
| AquaStar mp6 plc SM20 AO 2" ABS white thread connection R 2" BSP MOP 3,5 bar NBR tpe 24 AC/DC              | 4.50 | 1.00 | 131391   | 2062.03 |
| AquaStar mp6 plc SM10 AO 1 ½" ASA-GF nature thread connection R 1 ½" BSP MOP 5 bar NBR tpe 24 AC/DC        | 3.42 | 1.00 | 131392   | 1900.80 |
| AquaStar mp6 plc SM20 AO 2" PPO-GF nature thread connection R 2" BSP MOP 5 bar NBR tpe 24 AC/DC            | 4.78 | 1.00 | 131393   | 2263.20 |
| AquaStar mp6 plc SM11 AO 1 ½" ASA-GF nature thread connection R 1 ½" BSP MOP 5 bar NBR tpe 100-240 VAC     | 3.34 | 1.00 | 131394   | 1986.58 |
| AquaStar mp6 plc SM21 AO 2" PPO-GF nature thread connection R 2" BSP MOP 5 bar NBR tpe 100-240 VAC         | 4.92 | 1.00 | 131395   | 2162.61 |
| AquaStar mp6 plc SM31 AO 1 ½" ASA-GF nature thread connection R 1 ½" BSP MOP 5 bar NBR tpe 100-240 VAC     | 3.68 | 1.00 | 131396   | 2175.18 |
| AquaStar mp6 plc SM11 AO 1 1/2" ASA-GF nature thread connection R 1 1/2" BSP MOP 5 bar NBR tpe 100-240 VAC | 4.72 | 1.00 | 131397   | 2376.36 |



Sight glass S4



Union 1 1/2", 2", 3"



Union extra long 1 1/2", 3"



Union PVCu solvent socket



Plug for backwash valve



Plug with O-ring



Blue Aquastar® adapter for Praher V6 valve with old sealing system.

## Accessories

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| <b>Sight glass types</b>   |      |       |          |         |
| PVC sight glass transparent DN40/d50   | 0.39 | 1.00  | 7300321  | 45.21   |
| PVC sight glass transparent DN50/d63   | 0.97 | 1.00  | 7300322  | 55.62   |
| PVC sight glass transparent DN65/d75   | 1.55 | 1.00  | 7300323  | 144.78  |
| Sight Glass S4 DN80 PVC transparent PVCu solvent socket d90 metric PN16 EPDM           | 4.01 | 1.00  | 123256   | 189.24  |
| <b>Union 1 1/2", 2", 3"</b>  |      |       |          |         |
| Union Ocean PVC grey solvent socket d/ male thread d50-1 1/2" BSP EPDM                 | 0.13 | 1.00  | 170396   | 7.83    |
| Union Ocean PVC white solvent socket d/ male thread d50-1 1/2" BSP EPDM                | 0.13 | 1.00  | 170380   | 9.81    |
| Union Ocean PVC black solvent socket d/ male thread d50-1 1/2" BSP EPDM                | 0.19 | 10.00 | 170355   | 7.83    |
| <b>Union extra long 1 1/2", 3"</b>   |      |       |          |         |
| Union Ocean extra long PVC white solvent socket d/ male thread 50 - 1 1/2" EPDM        | 0.23 | 10.00 | 170300   | 21.39   |
| Union Ocean extra long PVC grey solvent socket d/ male thread d90-3" BSP EPDM          | 1.76 | 1.00  | 170185   | 105.19  |
| <b>Union PVCu solvent socket</b>   |      |       |          |         |
| Union Ocean PVC grey PVCu solvent socket d50 metric EPDM                               | 0.10 | 10.00 | 170397   | 6.40    |
| Union Ocean PVC white PVCu solvent socket d50 metric EPDM                              | 0.10 | 10.00 | 170381   | 7.12    |
| Union Ocean PVC black PVCu solvent socket d50  | 0.10 | 10.00 | 170354   | 6.40    |
| Union Ocean PVC grey PVCu solvent socket d63 metric EPDM                               | 0.18 | 10.00 | 170403   | 8.03    |
| Union Ocean PVC white PVCu solvent socket d63 metric EPDM                              | 0.22 | 10.00 | 170387   | 8.73    |
| Union Ocean PVC grey PVCu solvent socket d90 metric EPDM                               | 1.11 | 10.00 | 170082   | 37.18   |
| <b>Plug for back wash valve</b>  |      |       |          |         |
| Plug for backwash valve 1 1/2" ABS weiss Klebe d50 metrisch                            | 0.02 | 10.00 | 100206   | 2.30    |
| Plug for backwash valve 2" ABS white Klebe d63 metric                                  | 0.03 | 10.00 | 100232   | 2.94    |
| Plug for backwash valve 3" ABS white solvent d90 metric                                | 0.15 | 10.00 | 140539   | 5.65    |
| Plug for backwash valve 1 1/2" ABS white solvent 1 1/2" ASTM                           | 0.02 | 10.00 | 100362   | 2.30    |
| Plug for backwash valve 2" ABS white solvent d 2" ASTM                                 | 0.03 | 10.00 | 100233   | 2.94    |
| Plug for backwash valve 3" ABS white solvent d 3" ASTM                                 | 0.20 | 10.00 | 140061   | 5.65    |
| <b>Plug for back wash valve with O-ring</b>  |      |       |          |         |
| Plug for backwash valve with O-ring 1 1/2" ABS white male thread R 1 1/2" BSP EPDM     | 0.03 | 10.00 | 100224   | 4.54    |
| Plug for backwash valve with O-ring 2" ABS white male thread R 2" BSP EPDM             | 0.05 | 10.00 | 100229   | 5.65    |
| Plug for backwash valve with O-ring 3" ABS white male thread R 3" BSP                  | 0.13 | 10.00 | 140063   | 8.94    |
| Plug for backwash valve with O-ring 1 1/2" ASA-GF nature male thread R 1 1/2" BSP EPDM | 0.03 | 10.00 | 100403   | 6.75    |
| Plug for backwash valve with O-ring 2" ASA-GF nature male thread R 2" BSP EPDM         | 0.06 | 10.00 | 100416   | 7.95    |
| Plug for backwash valve with O-ring 3" ASA-GF nature male thread R 3" BSP              | 0.14 | 10.00 | 140024   | 15.62   |
| <b>AQUASTAR® Adapter</b>   |      |       |          |         |
| Adapter for Aquastar   | 0.01 | 1.00  | 102026   | 9.00    |

# MANUAL BACKWASH VALVES

6 - WAY / 7 - POSITIONS



**DESIGNED,  
ENGINEERED &  
MADE IN AUSTRIA**

## OVER 50 YEARS OF EXPERIENCE

Research, development, and production of the valves take place in Austria. This expertise guarantees the highest precision and innovative solutions. Praher backwash valves are used worldwide under various climatic and application-specific conditions without any issues.

## 100% ABS HIGH-TECH ORIGINAL MATERIAL

Millions of applications and 50 years of expertise speak for the quality. We guarantee an above-average lifespan and offer a 10-year warranty on housing and lid breakage, as well as a 10-year spare parts delivery guarantee. Excluded from the warranties are wear parts.

## 6-WAY, 7 POSITIONS

Praher backwash valves stand out due to the additional 7th valve position. The 6-way valves allow for precise control of the water flow, while the 7th position ensures relief for the seals during winterization.

## OPTIMAL FLOW RATE & PRESSURE LOSS VALUES

Praher 6-way valves are tested for function and tightness according to DIN 3230 standards. With these values, the valves are among the best in the industry when it comes to filtration and backwash processes.

## INNOVATIVE HOUSING SEALING SYSTEM

The specially developed housing sealing system ensures perfect sealing performance and a long lifespan for the valve. The easily replaceable star seal in the valve disc saves time and money during service intervals.

## COMPATIBLE WITH ANY POOL FILTER SYSTEM

Praher backwash valves are available in numerous versions: Side Mount / Top Mount, 1½" / 2" / 3", 3.5 – 6 bar operating pressure, with valve piping kits for all common filter brands worldwide upon request.

## CUSTOMIZATION IS A TOP PRIORITY

Give every technical room and filter system a distinctive identity with a custom logo and laser engraving or neutral packaging (starting from a minimum order quantity of 1,000 units).

## SIMPLE PIPING EFFORT

The valves are designed to allow for easy and space-saving installation with Praher PVC fittings and piping in any technical room.







### SIDE MOUNT (SM)

Housing material ABS

- » 1½", 2", 3" | 3.5 bar
- » Available in black or white

Housing material ASA GF:

- » 1½" and 2" | 6 bar
- » 3" | 5 bar
- » in color ,natural'

Seal material: TPE + NBR

Connection options Side Mount (SM):

1½" valve

- » Adhesive sleeve d50 metric
- » Thread connection R1½" BSP
- » Thread connection R1½" NPT

2" valve

- » Adhesive sleeve d63 metric
- » Thread connection R2" BSP
- » Thread connection R2" NPT

3" valve

- » Adhesive sleeve d90 metric
- » Thread connection R3" BSP



### TOP MOUNT (TM)

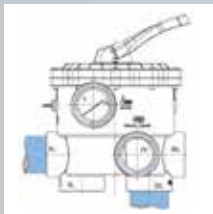
Housing material ABS

- » 1½", 2" | 3.5 bar
- » Available in black or white

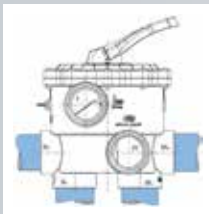
Seal material: TPE + NBR

Flange options Top Mount (TM):

- » 6" BS threaded flange
- » Clamp flange
- » Bold down flange



Typ 3  
SM10 3, SM20 3,  
SM30 3



Typ AO (all open)

incl. plugs

SM10 AO, SM20 SO,  
SM30 AO

With SM10 AO, the lateral bottom connection is always closed

## OPTIMAL PRESSURE LOSS VALUES

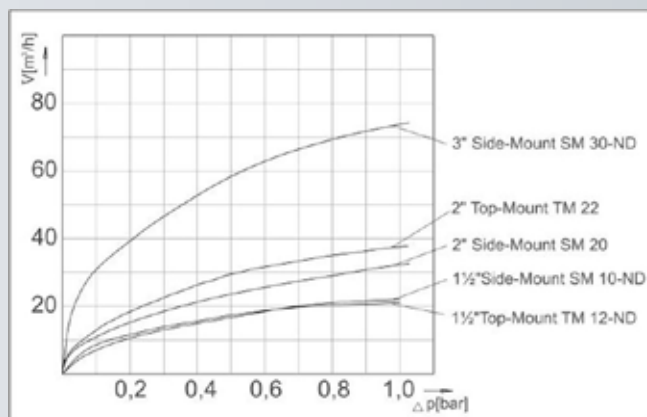
In 6-way valves, pressure loss plays an important role in filtering, as it affects the efficiency and performance of the filtration system.

A low pressure loss means that the pump needs to use less energy to push the water through the filter, resulting in lower power consumption and more cost-effective operation. A high pressure loss can lead to damage to the valve and the filtration system.

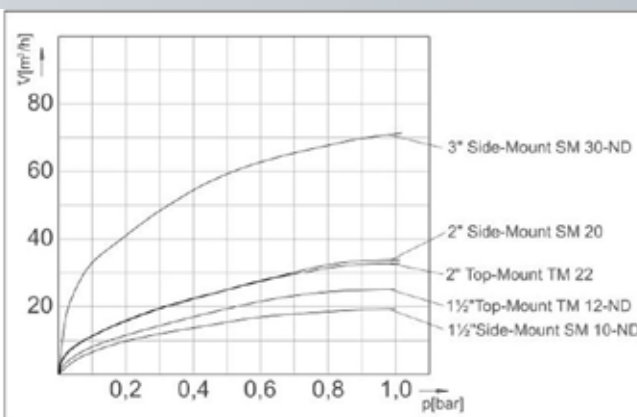
Larger valves typically have lower pressure loss than smaller valves.

The higher the flow rate, the higher the pressure loss.

### Pressure loss\* in the „FILTER“ position



### Pressure loss\* in the „BACKWASH“ position



\* Information for the valve, without filter and filter medium

## HOUSING SEAL SYSTEM

Praher 6-way backwash valves are characterized by an innovative housing seal system that is specifically designed for perfect sealing. The star seal is integrated into the valve disc. What makes it unique is that when the seal wears out, it doesn't need to be painstakingly „scraped out.“ Instead, the valve disc can simply be replaced. This saves time and effort, ensuring that the backwash valve always functions reliably.



## OVERVIEW OF VARIANTS

### VERSATILE AND FUNCTIONAL

- » Praher 6-way backwash valves are available in two colors: black and white.
- » They can be ordered in various materials, operating pressures, sizes, and also with glued piping.

### ABS VS. ASA GF: SIMPLY EXPLAINED

ABS is a versatile and tough plastic that can withstand impacts and stress. It is lightweight yet robust and exhibits high resistance to chemicals.

ASA GF is a reinforced version of ABS. „GF“ stands for glass fiber reinforced. The glass fibers give ASA GF higher strength, rigidity, and temperature resistance compared to ABS. This is especially important when using valves in public pool facilities, where durability and resistance to harsh conditions are crucial.



#### IMPORTANT TIPS FOR OPERATING YOUR 6-WAY VALVE:

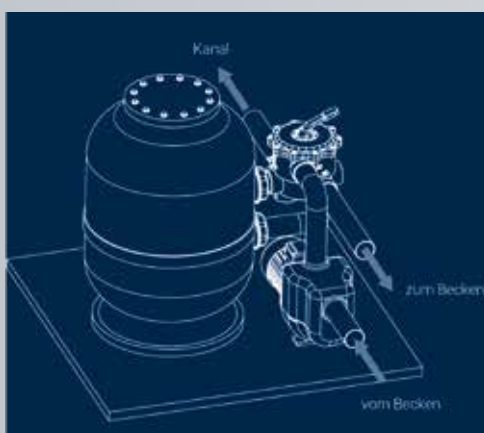
- » Always turn off the pump before adjusting the valve. This prevents damage to the filter, pipes, and the entire pool system.
- » After backwashing, always immediately add fresh water to bring the pool's water level back to the correct level. This ensures an optimal filtration process and prevents the pump from running dry.
- » The water refill can be done manually or fully automatically using pool water level controllers.
- » The frequency of backwashing depends on the pool's contamination level. As a general rule, it should be done 1 to 2 times per week under normal operating conditions.



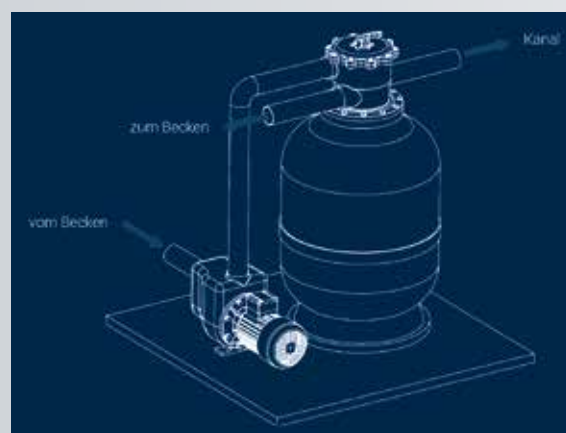
When using Nature Works glass filter media, the backwashing frequency is reduced to 0.5 times per week.

## LOW PIPING EFFORT

### Side side Mount



### Side top Mount





- » 1 1/2" Connection
- » ABS Housing
- » 3.5 bar

## 6-Way backwash valve V6 side mount 1 1/2" ABS

available in ABS (3.5 bar), in various colours and connections, 7 positions incl. winter position Optional with or without piping sets for all well-known filter brands.

### APPLICATION

Swimming pool, natural pool, aquaristic, fish ponds and water attractions (fountains) up to temperature of +40°C

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| <b>WITHOUT PIPING SET</b>  |      |       |          |         |
| Back wash valve V6 ND SM10 3 1 1/2" ABS white thread ends R 1 1/2" BSP MOP 3,5 bar NBR tpe single packed Praher-label  | 2.45 | 1.00  | 130751   | 80.53   |
| Back wash valve V6 ND SM10 3 1 1/2" ABS black thread ends R 1 1/2" BSP MOP 3,5 bar NBR tpe loose packed Praher-label   | 1.36 | 1.00  | 130821   | 80.53   |
| Back wash valve V6 ND SM10 AO 1 1/2" ABS white thread ends R 1 1/2" BSP MOP 3,5 bar NBR tpe single packed Praher-label   | 2.26 | 1.00  | 130753   | 89.81   |
| Back wash valve V6 ND SM10 AO 1 1/2" ABS black thread ends R 1 1/2" BSP MOP 3,5 bar NBR tpe single packed Praher-label   | 1.37 | 1.00  | 131441   | 89.81   |
| Back wash valve V6 ND SM10 3 1 1/2" ABS white solvent socket d50 metric MOP 3,5 bar NBR tpe single packed Praher-label   | 1.34 | 1.00  | 131350   | 80.53   |
| Back wash valve V6 ND SM10 3 1 1/2" ABS white BSP thread, Top+Bottom slip d50 metric MOP 3,5 bar NBR tpe single packed Praher-label  | 2.43 | 1.00  | 130762   | 80.53   |
| Back wash valve V6 ND SM10 3 1 1/2" ABS black BSP thread, Top+Bottom slip d50 metric MOP 3,5 bar NBR tpe single packed Praher-label  | 2.43 | 1.00  | 130820   | 80.53   |
| Back wash valve V6 ND SM10 3 1 1/2" ABS white slip, return-waste=thread, d50 metric MOP 3,5 bar NBR tpe single packed Praher-label   | 1.45 | 1.00  | 130862   | 80.53   |
| Back wash valve V6 ND SM10 3 1 1/2" ABS black slip, return-waste=thread, d50 metric MOP 3,5 bar NBR tpe single packed Praher-label   | 1.36 | 1.00  | 130797   | 80.53   |
| <b>WITH PIPING SET</b>   |      |       |          |         |
| Back wash valve Ocean V6 ND SM10 3 1 1/2" ABS white, clue, return-waste=thread, d50 metric MOP 3,5 bar NBR tpe incl. ASTRAL pipe-system single packed Praher-label, Pipework distance: 125mm glued         | 1.91 | 0.00  | 131050   | 153.17  |
| Back wash valve Ocean V6 ND SM10 3 1 1/2" ABS white BSP thread, Top+Bottom slip d50 metric MOP 3,5 bar NBR tpe incl. pipe-system single packed Praher-label, Pipework distance 190.5 mm PENT glued         | 1.88 | 1.00  | 131082   | 162.61  |
| Back wash valve Ocean V6 ND SM10 3 1 1/2" ABS white, BSP thread, Top+Bottom clue d50 metric MOP 3,5 bar NBR tpe incl. pipe-system single packed Praher-label, Pipe elbow distance 126.5 mm CERT-MMC, glued | 2.73 | 1.00  | 131042   | 162.61  |
| Back wash valve Ocean V6 ND SM10 3 1 1/2" ABS black, BSP thread, Top+Bottom clue d50 metric MOP 3,5 bar NBR tpe incl. pipe-system, single packed Praher-label, 125 mm Astral-Certikin-MMC, glued           | 1.89 | 1.00  | 131447   | 162.61  |
| Back wash valve Ocean V6 ND SM10 3 1 1/2" ABS black BSP thread, Top+Bottom glue d50 metric MOP 3,5 bar NBR tpe incl. pipe-system single packed Praher-label, pipe elbow distance: 125 mm, union nut 2 1/4" | 2.02 | 1.00  | 131471   | 162.61  |
| <b>UNION 1 1/2"</b>  |      |       |          |         |
| Union ocean PVC grey solvent socket-male thread 50-1 1/2" BSP EPDM   | 0.13 | 1.00  | 170396   | 7.83    |
| Union ocean PVC white solvent socket-male thread 50-1 1/2" BSP EPDM  | 0.13 | 1.00  | 170380   | 9.81    |
| Union ocean PVC black solvent socket-male thread 50-1 1/2" BSP EPDM  | 0.19 | 10.00 | 170355   | 7.83    |
| <b>SIGHT GLASS</b>   |      |       |          |         |
| PVC sight glass transparent DN40/d50   | 0.39 | 1.00  | 7300321  | 45.21   |





### Valve Piping set ASTRAL, ESPA, CERTIKIN, IML, PROCOPI d50 1 ½"

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Pipe-system ASTRAL for back wash valve with union-nut 1 ½" PVC white d50, distance 125 mm | 0.57 | 1.00 | 170151   | 31.65   |
| Pipe-system ASTRAL for back wash valve with flange 1 ½" ABS black d50, distance 125 mm    | 0.44 | 1.00 | 170353   | 31.65   |



### Valve piping set HAYWARD d50 1 ½"

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Pipe-system HAYWARD for back wash valve with union-nut 1 ½" PVC white d50 | 0.66 | 1.00 | 170158   | 31.65   |
| Pipe-system HAYWARD for back wash valve with union-nut 1 ½" PVC black d50 | 0.68 | 1.00 | 170261   | 31.65   |



### Pipe elbow d50, 245 x 158 mm

| Product                               | G-kg | VE   | Prod.No. | Price € |
|---------------------------------------|------|------|----------|---------|
| Pipe elbow D50 PVC white 245 x 158 mm | 0.33 | 1.00 | 150064   | 11.85   |
| Pipe elbow D50 PVC grey 245 x 158 mm  | 0.31 | 1.00 | 150063   | 11.85   |
| Pipe elbow D50 PVC black 245 x 158 mm | 0.31 | 1.00 | 150067   | 11.85   |

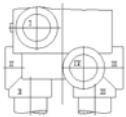


### Connection piece d50, 122 mm

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Connection for pipe-system d50 PVC white 122mm | 0.10 | 1.00 | 150108   | 10.11   |
| Connection for pipe-system d50 PVC grey 122mm  | 0.10 | 1.00 | 150126   | 10.11   |
| Connection for pipe-system d50 PVC black 122mm | 0.10 | 1.00 | 150113   | 10.11   |



- » 1 1/2" Connection
- » ASA GF Housing
- » 6 bar



ANSCHLUSS/  
CONNECTION A0

### 6-way backwash valve V6 side mount 1 1/2" ASA GF

available in ASA-GF version (6bar), 7 positions including winter position

#### CHARACTERISTICS

- Easy handling
- Multi-lingual non-smudging laser printing
- Optimal flow and pressure loss rates
- Extreme low-noise operation
- Made of high quality UV resistant and impact resistant ASA-GF
- High durable sealing material and pressure springs installed on the valve plate
- Pressure tightness and operation tests according to DIN 3230
- Easy installation on the AQUASTAR® automatic backwash valve actuator
- Additional „winter position“ for release for the sealing system

#### APPLICATION

For swimming pools, sauna and spas with higher operation pressures and temperatures up to 50 °C

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Back wash valve Ocean V6 ND SM11 AO 1 1/2" ASA-GF nature thread ends R 1 1/2" BSP MOP 6 bar NBR tpe single packed Praher-label with 1 sealing plug | 2.40 | 1.00 | 130860   | 157.19  |



- » 1 1/2" Connection
- » ABS Housing
- » 3.5 bar

### 6-way backwash valve V6 top mount 1 1/2" ABS

available in ABS and with various connections for all common filter brands, 7 positions including winter position

#### APPLICATION

For swimming pools, natural pools, aquaristics, fish farms, water accessories (fountains) with temperatures up to +40 °C.

| Product   | G-kg | VE      | Prod.No. | Price € |
|---|------|---------|----------|---------|
| <b>VALVES</b>   |      |         |          |         |
| Back wash valve V6 ND TM12 B-Flange, 6" BUTTRESS 1 1/2" ABS white thread ends R 1 1/2" BSP / d50 MOP 3,5 bar NBR tpe single packed Praher-label | 1.76 | 1000.00 | 130826   | 147.12  |
| Back wash valve V6 ND TM12 S-Flange 1 1/2" ABS black thread ends R 1 1/2" BSP / d50 MOP 3,5 bar NBR tpe loose packed Praher-label               | 1.63 | 1.00    | 130810   | 147.12  |
| Back wash valve V6 TM12 E-Flange 1 1/2" ABS white thread ends R 1 1/2" BSP / d50 MOP 3,5 bar EPDM tpe single packed Praher-label                | 2.11 | 1.00    | 130051A  | 147.12  |
| Backwashvalve V6 ND TM12 E-Flange 1 1/2" ABS black thread ends BSP MOP 3,5 bar EPDM tpe Praher-label  | 2.11 | 0.00    | 131444   | 147.12  |
| Back wash valve V6 ND TM12 AS-Flange 1 1/2" ABS black thread ends R 1 1/2" BSP / d50 MOP 3,5 bar NBR tpe single packed Praher-label             | 1.69 | 1000.00 | 130960   | 147.12  |
| Back wash valve V6 TM12 T-Flange 1 1/2" ABS white thread ends R 1 1/2" BSP / d50 MOP 3,5 bar NBR single packed Praher-label                     | 2.40 | 1.00    | 130710   | 147.12  |

#### CLAMP RINGS

|  |      |         |        |       |
|--|------|---------|--------|-------|
| Clamp ring for back wash valve TM12 S-Flange 1 1/2" ASA-GF black incl. screws and nuts             | 0.15 | 1.00    | 170362 | 15.19 |
| Clamp ring for back wash valve TM12 T-Flange 1 1/2" incl. screws and nuts and O-ring 183,52 X 6,99 | 0.30 | 50.00   | 50194  | 17.84 |
| Clamp ring for back wash valve TM12 SF-Flange 1 1/2" PP-GFR black -Pentair- Incl. Screws and nuts  | 0.20 | 1000.00 | 870035 | 14.22 |

#### UNION 1 1/2"

|   |      |       |        |      |
|---|------|-------|--------|------|
| Union ocean PVC grey solvent socket-male thread 50-1 1/2" BSP EPDM  | 0.13 | 1.00  | 170396 | 7.83 |
| Union ocean PVC white solvent socket-male thread 50-1 1/2" BSP EPDM | 0.13 | 1.00  | 170380 | 9.81 |
| Union ocean PVC black solvent socket-male thread 50-1 1/2" BSP EPDM | 0.19 | 10.00 | 170355 | 7.83 |

#### SIGHT GLASS

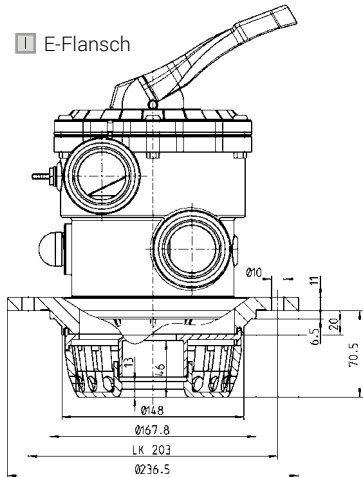
|                                      |      |      |         |       |
|--------------------------------------|------|------|---------|-------|
| PVC sight glass transparent DN40/d50 | 0.39 | 1.00 | 7300321 | 45.21 |
|--------------------------------------|------|------|---------|-------|



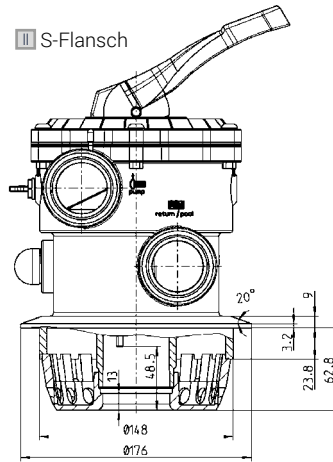
## FLANGE CONNECTIONS TOP MOUNT 1½"

|     |                  |
|-----|------------------|
| I   | bold down flange |
| II  | clamp flange     |
| III | threaded flange  |

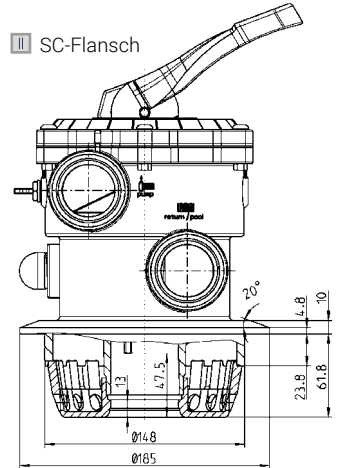
I E-Flansch



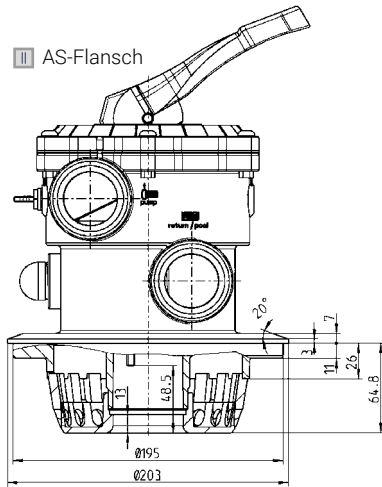
II S-Flansch



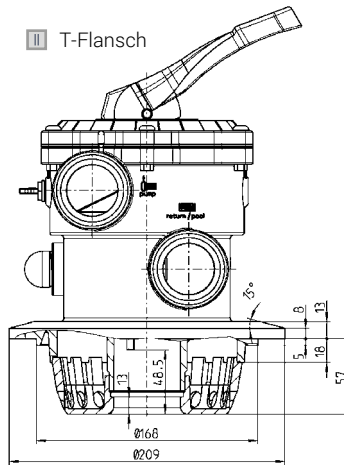
III SC-Flansch



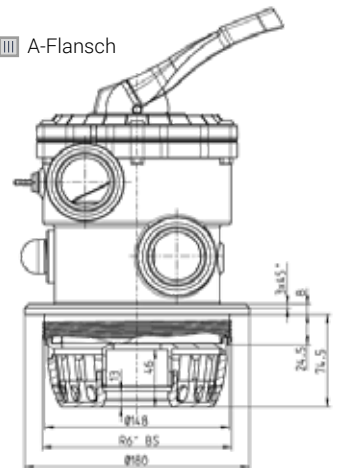
IV AS-Flansch



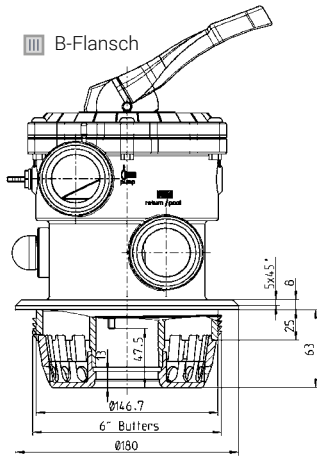
V T-Flansch



VI A-Flansch



VII B-Flansch





- » **2" Connection**
- » **ABS Housing**
- » **3.5 bar**

### 6-way backwash valve V6 side mount 2" ABS

available in ABS in various connections, 7 positions including winter position

#### CHARACTERISTICS

For swimming pools, natural pools, aquaristics, fish farms, water accessories (fountains) with temperatures up to +40 °C.

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| <b>WITHOUT PIPING SET</b>  |      |       |          |         |
| Back wash valve V6 ND SM20 3 2" ABS white thread ends R 2" BSP MOP 3,5 bar NBR tpe single packed Praher-label  | 3.37 | 1.00  | 131029   | 157.96  |
| Back wash valve V6 ND SM20 3 2" ABS black thread ends R 2" BSP MOP 3,5 bar NBR tpe single packed Praher-label  | 2.41 | 1.00  | 131131   | 157.96  |
| Back wash valve V6 ND SM20 AO 2" ABS white thread ends R 2" BSP MOP 3,5 bar NBR tpe single packed Praher-label   | 3.45 | 1.00  | 131040   | 178.08  |
| Back wash valve V6 ND SM20 AO 2" ABS black, thread ends R 2" BSP MOP 3,5 bar NBR tpe, single packed, Praher-label  | 2.51 | 1.00  | 131442   | 178.08  |
| Back wash valve V6 ND SM20 3 2" ABS white solvent d63 metric, PN3,5 NBR tpe Praher-label German/English/Turkish  | 2.40 | 1.00  | 131351   | 157.96  |
| Back wash valve V6 ND SM20 3 2" ABS white BSP thread, Top+Bottom slip d63 metric MOP 3,5 bar NBR tpe single packed Praher-label  | 3.36 | 1.00  | 131150   | 157.96  |
| Back wash valve V6 ND SM20 3 2" ABS black BSP thread, Top+Bottom slip d63 metric MOP 3,5 bar NBR tpe single packed - neutral label   | 2.50 | 1.00  | 131063   | 157.96  |
| Back wash valve V6 ND SM20 3 2" ABS white slip, returnwaste=thread, 63mm metric MOP 3,5 bar NBR tpe single packed - neutral label  | 2.40 | 1.00  | 131192   | 157.96  |
| <b>GLUED PIPING SET</b>  |      |       |          |         |
| Back wash valve V6 ND SM20 3 2" ABS black BSP thread, Top+Bottom slip d63 metric MOP 3,5 bar NBR tpe MMC pipe-system Praher-Logo, pipe distance 190,5mm                        | 3.02 | 1.00  | 131448   | 241.30  |
| Back wash valve V6 ND SM20 3 2" ABS black BSP thread, Top+Bottom glue d63 metric MOP 3,5 bar NBR tpe incl. pipe-system single packed Praher-label, pipe elbow distance: 140 mm | 4.33 | 1.00  | 131472   | 241.59  |
| Back wash valve V6 ND SM20 3 2" ABS white BSP thread, Top+Bottom slip d63 metric MOP 3,5 bar NBR tpe incl. MMC pipe-system single packed Praher-label                          | 3.04 | 1.00  | 131152   | 241.56  |
| Back wash valve V6 ND SM20 3 2" ABS white BSP thread, Top+Bottom slip d 2" ASTM MOP 3,5 bar NBR tpe incl. PENT pipe-system glued Praher-label incl. piping set PENT            | 4.05 | 1.00  | 131047   | 241.56  |
| Back wash valve V6 ND SM20 3 2" ABS white BSP thread, Top+Bottom slip d63 metric MOP 3,5 bar NBR tpe single packed Praher-label  | 3.22 | 1.00  | 131193   | 241.56  |
| <b>UNION 2"</b>  |      |       |          |         |
| Union ocean PVC grey solvent socket-male thread 63-2" BSP EPDM   | 0.23 | 40.00 | 170402   | 9.97    |
| Union ocean PVC white solvent socket-male thread 63-2" BSP EPDM  | 0.23 | 40.00 | 170386   | 11.79   |
| <b>SIGHT GLASS</b>   |      |       |          |         |
| PVC sight glass transparent DN50/d63   | 0.97 | 1.00  | 7300322  | 55.62   |







### Valve piping HAYWARD

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Pipe-system HAYWARD for back wash valve with union-nut 2" ABS black d63 | 0.41 | 1.00 | 170208   | 61.76   |



### Valve piping set ASTRAL, ESPA, CERTIKIN, IML d63 2"

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Valve piping set ASTRAL for backwash valve with union nut 2" PVC weiss d63              | 0.83 | 1.00 | 170856   | 58.15   |
| Pipe-system ASTRAL for back wash valve with union-nut 2" ABS black d63, distance 230 mm | 0.78 | 1.00 | 170855   | 48.90   |



### Pipe elbow d63 215 x 163 mm

| Product                               | G-kg | VE   | Prod.No. | Price € |
|---------------------------------------|------|------|----------|---------|
| Pipe elbow D63 PVC white 215 x 163 mm | 0.47 | 1.00 | 150231   | 25.55   |
| Pipe elbow D63 PVC grey 215 x 163 mm  | 0.44 | 1.00 | 150252   | 25.55   |
| Pipe elbow D63 PVC black 215 x 163 mm | 0.44 | 1.00 | 150211   | 25.55   |



### Connection piece d63, 73 mm

optional in black and grey

| Product                                       | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Connection for pipe-system d63 PVC white 73mm | 0.09 | 1.00 | 150232   | 12.60   |
| Connection for pipe-system d63 PVC grey 73mm  | 0.09 | 1.00 | 150251   | 12.60   |
| Connection for pipe-system d63 PVC black 73mm | 0.09 | 1.00 | 150212   | 12.60   |



- » 2" Connection
- » ASA GF Housing
- » 6 bar

### 6-way backwash valves V6 side mount 2" ASA GF

available in ASA-GF version (6 bar), 7 positions including winter position

#### APPLICATION

Swimming pools, sauna and spa, made for higher operation pressures and temperatures up to +50°C.

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Back wash valve V6 ND SM21 AO 2" ASA-GF nature thread ends R 2" BSP MOP 6 bar NBR tpe single packed Praher-label, 2 sealing plugs | 2.77 | 1.00 | 131326   | 484.84  |



- » 2" Connection
- » ABS Housing
- » 3.5 bar

### 6-way backwash valve V6 top mount 2" ABS

available in ABS and with varous and connections, 7 positions including winter position

#### APPLICATION

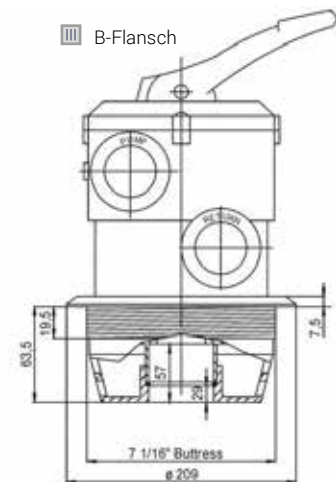
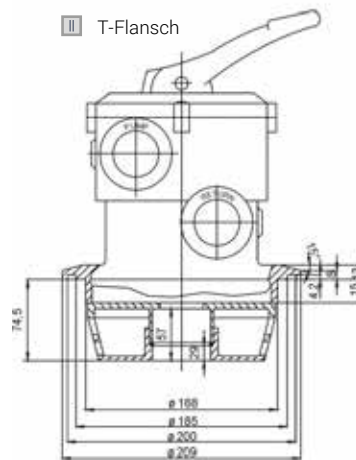
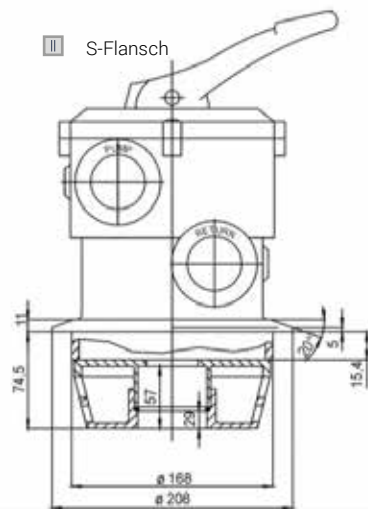
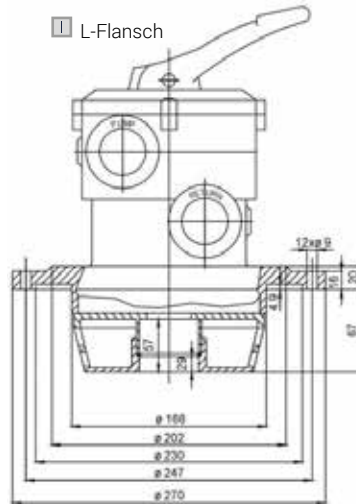
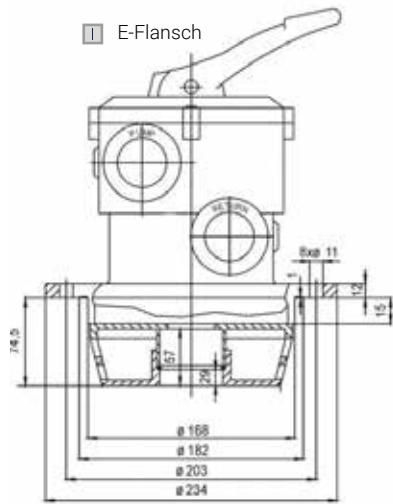
For swimming pools, natural pools, aquaristics, fish farms, water accessories (fountains) with temperatures up to +40 °C.

| Product   | G-kg | VE     | Prod.No. | Price € |
|---|------|--------|----------|---------|
| <b>VALVES</b>   |      |        |          |         |
| Back wash valve V6 TM22 B-Flansch, 7 1/16" BUTRESS 2" ABS black thread ends R 2" BSP / d60,325 MOP 3,5 bar NBR EPDM loose packed Praher-label | 3.14 | 500.00 | 130489   | 193.56  |
| Back wash valve V6 TM22 E-Flange 2" ABS white thread ends R 2" BSP / d63 MOP 3,5 bar NBR tpe single packed Praher-label                       | 3.46 | 1.00   | 130965   | 193.56  |
| Back wash valve V6 TM22 E-Flange 2" ABS black thread ends R 2" BSP / d63 MOP 3,5 bar NBR tpe Praher-label                                     | 3.07 | 7.00   | 130261   | 193.56  |
| Back wash valve V6 TM22 H-Flange LK=212 2" ABS white thread ends R 2" BSP / d60,325 MOP 3,5 bar NBR tpe single packed Praher-label            | 3.52 | 500.00 | 130343   | 193.56  |
| Back wash valve V6 TM22 L-Flange LK=247 2" ABS white thread ends R 2" BSP / d60,325 MOP 3,5 bar NBR tpe loose packed Praher-label             | 3.05 | 500.00 | 130648   | 193.56  |
| Back wash valve V6 TM22 AS-Flange 2" ABS black thread ends R 2" BSP / d63 MOP 3,5 bar NBR tpe single packed -ESPA-ESPA-label                  | 2.97 | 1.00   | 130927   | 193.56  |
| Back wash valve V6 TM22 AS-Flange 2" ABS black thread ends R 2" BSP / d63 MOP 3,5 bar NBR tpe single packed Praher-label                      | 0.30 | 1.00   | 72211    | 186.38  |
| <b>CLAMP RINGS</b>  |      |        |          |         |
| Clamp ring for back wash valve TM12 T-Flange incl. screws 1 1/2" and nuts and O-ring 183,52 X 6,99  | 0.30 | 50.00  | 50194    | 17.84   |
| <b>UNION 2"</b>   |      |        |          |         |
| Union ocean PVC grey solvent socket-male thread 63-2" BSP EPDM  | 0.23 | 40.00  | 170402   | 9.97    |
| Union ocean PVC white solvent socket-male thread 63-2" BSP EPDM   | 0.23 | 40.00  | 170386   | 11.79   |
| <b>SIGHT GLASS</b>  |      |        |          |         |
| PVC sight glass transparent DN50/d63  | 0.97 | 1.00   | 7300322  | 55.62   |



## FLANGE CONNECTIONS TOP MOUNT 2"

|     |                  |
|-----|------------------|
| I   | bold down flange |
| II  | clamp flange     |
| III | threaded flange  |





» 2 1/2" Connection  
» 3,5 bar



### 6-way backwash valve side mount 2 1/2"

3,5 bar, black

#### CHARACTERISTICS

- Easy handling
- Extreme low-noise operation
- High durable sealing material and pressure springs
- Pressure tightness and operation tests according to DIN 3230
- Easy installation on the AQUASTAR® automatic backwash valve actuator
- Additional „winter position“ for release for the sealing system

#### APPLICATION

Swimming pool, natural pool, aquaristics, fish ponds and water attractions (fountains) with temperatures up to 40 °C

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| <b>VALVE</b>   |      |      |          |         |
| 6 way multiport valve 2 1/2" - d75, Top + Bottom = glue connection d75, Pump + Return + Waste = union connection glue d75 metric, neutral handle | 6.66 | 1.00 | 77464    | 415.42  |
| <b>SIGHT GLASS</b>   |      |      |          |         |
| PVC sight glass transparent DN65/d75   | 1.55 | 1.00 | 7300323  | 144.78  |



» 3" Connection  
» ABS Housing  
» 3.5 bar



### 6-way backwash valve V6 side mount 3" ABS

available in ABS (3.5 bar) and in various connections, 7 positions including winter position

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| <b>VALVES</b>   |      |      |          |         |
| Back wash valve V6 ND SM30 3 3" ABS white thread ends R 3" BSP MOP 3,5 bar EPDM EPDM Praher-label                     | 6.49 | 1.00 | 130192   | 929.08  |
| Back wash valve V6 ND SM30 AO, 3" ABS black thread ends 3" BSP, MOP 3,5 bar EPDM tpe single packed - neutral label    | 6.98 | 1.00 | 130002   | 929.08  |
| Back wash valve V6 ND SM30 AO 3" ABS white thread ends R 3" BSP MOP 3,5 bar EPDM EPDM single packed Praher-label      | 7.64 | 1.00 | 130000   | 929.08  |
| Back wash valve V6 ND SM30 AO 3" ABS white solvent socket d90 metric MOP 3,5 bar EPDM EPDM single packed Praher-label | 6.80 | 1.00 | 130074   | 929.08  |
| <b>UNION 3"</b>   |      |      |          |         |
| Union ocean PVC grey solvent socket-male thread 90-3" BSP EPDM  | 1.11 | 1.00 | 170085   | 46.75   |
| Union ocean excessive PVC grey solvent socket male thread 90 -3" BSP EPDM   | 1.76 | 1.00 | 170185   | 105.19  |
| <b>SIGHT GLASS</b>  |      |      |          |         |
| Sight glass S4 DN80 PVC transparent PVCu solvent socket ends d90 metric PN16 EPDM                                     | 4.01 | 1.00 | 123256   | 189.24  |



- » 3" Connection
- » ASA GF Housing
- » 5 bar



### 6-way backwash valve V6 side mount 3" ASA GF

available in ASA-GF (5 bar), 7 positions including winter position

#### CHARACTERISTICS

- Easy handling
- Multi-lingual non-smudging laser printing
- Optimal flow and pressure loss rates
- Extreme low-noise operation
- Made of high quality UV resistant and impact resistant ASA-GF
- High durable sealing material and pressure springs installed on the valve plate
- Pressure tightness and operation tests according to nach DIN 3230
- Easy installation on the AQUASTAR® automatic backwash valve actuator
- Additional „winter position“ for release for the sealing system

#### APPLICATION

Swimming pool, natural pool, aquaristics, fish ponds and water attractions (fountains) with temperatures up to +50°C

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| <b>VALVES</b>  |      |      |          |         |
| Back wash valve V6 ND SM31 AO 3" ASA-GF nature thread ends R 3" BSP MOP 5 bar EPDM EPDM single packed Praher-label                           | 7.64 | 1.00 | 130142   | 1037.60 |
| Back wash valve V6 ND SM31 AO 3" ASA-GF nature thread ends R 3" BSP MOP 5 bar FPM EPDM single packed Praher-label 2 plugs for backwash valve | 7.72 | 1.00 | 130201   | 1172.09 |
| <b>UNION 3"</b>  |      |      |          |         |
| Union ocean PVC grey solvent socket-male thread 90-3" BSP EPDM   | 1.11 | 1.00 | 170085   | 46.75   |
| Union ocean PVC grey solvent socket-male thread 90-3" BSP EPDM   | 1.76 | 1.00 | 170185   | 105.19  |
| <b>SIGHT GLASS</b>   |      |      |          |         |
| Sight glass S4 DN80 PVC transparent PVCu solvent socket ends d90 metric PN16 EPDM  | 4.01 | 1.00 | 123256   | 189.24  |



- » 4" Connection
- » ABS Housing
- » 3,5 bar

### 6-way backwash valve side mount 4"

3,5 bar, black

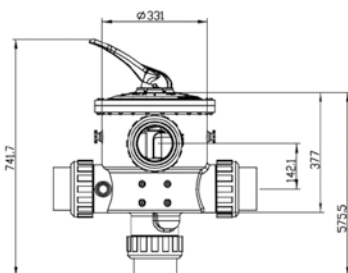
#### CHARACTERISTICS

- Easy handling
- Extreme low-noise operation
- High durable sealing material and pressure springs
- Pressure tightness and operation tests according to DIN 3230
- Easy installation on the AQUASTAR® automatic backwash valve actuator
- Additional „winter position“ for release for the sealing system

#### APPLICATION

Swimming pool, natural pool, aquaristics, fish ponds and water attractions (fountains) with temperatures up to 40 °C

| Product                      | G-kg  | VE   | Prod.No. | Price € |
|------------------------------|-------|------|----------|---------|
| Back wash valve black 110-4" | 20.70 | 1.00 | 78080    | 2242.29 |





*Ocean® pool pump Inver iQ 300*

# PUMPS

- 112 | Ocean® pumps
- 115 | Smart pumps

# OCEAN® & SMART FILTER PUMPS

IT'S ABOUT POWER.

## IT WORKS WITH ONLY ONE FILTER PUMP

The filter pump is the heart of a filtration system. It provides the necessary „power“ for the filtration process and is responsible for the entire water treatment cycle in the swimming pool:

The pump draws water through the skimmer or the bottom drain. The basket in the skimmer and the pre-filter in the pump trap larger debris. The filter pump then pumps the water into the filter, where finer impurities are removed by the glass filter media (Nature Works®). By using a pump performance that is matched to the pool size, sufficient water circulation is ensured.

When planning, it is important to choose the right frost-proof location, ensure good ventilation, and provide easy accessibility for maintenance. Pumps mounted on solid surfaces increase the noise level. Anti-vibration feet or pads help prevent unpleasant sounds.

## SELECTION GUIDE

Based on the pool size for privately used skimmer pools



Ocean® Inver iQ300



Ocean® Serie O



Smart E.Pro



Smart Europro

| Pool dimensions<br>m | Water volume<br>m³ | Flow rate<br>m³/h bei 10m | Model  |
|----------------------|--------------------|---------------------------|--|
| 8x4                  | < 48               | 12                        | Inver iQ300<br>Serie O 50<br>E.Pro 150<br>Europro 50   |
| 8x4 bis 10x5         | 48 < V <= 75       | 12-19                     | Inver iQ300<br>Serie O 100<br>E.Pro 150<br>Europro 100 |
| 10x5 bis 12x5        | 75 < V <= 90       | 19-23                     | Inver iQ300<br>Serie O 150<br>E.Pro 150<br>Europro 150 |
| 11x6 bis 12x6        | 75 < V <= 108      | 23-27                     | Inver iQ300<br>Serie O 200<br>E.Pro 300<br>Europro 200 |

## EXAMPLE: CALCULATION OF NOMINAL FLOW RATE ACCORDING TO ÖNORM EN 16713-2

Outdoor swimming pool with skimmer:  
 $8 \times 4 \times 1.5\text{m} = 48 \text{ m}^3$  water volume

Turnover time under average load:  $\leq 4$  hours

Therefore, the nominal flow rate is:  
 $48 \text{ m}^3 / 4 = 12 \text{ m}^3/\text{h}$

This calculated flow rate must be provided by the filter pump, taking into account the actual counter pressures. Thus, the appropriate filter pump is selected using the pump characteristic curve.

In addition to the nominal flow rate, according to the ÖVS recommendation, point 10.3, there is also a recommended minimum operating time for the water treatment/filter pump: The pool volume should be circulated three times within the operating time.







## COMPARISON TABLE FILTER PUMP CHARACTERISTICS



|  | Ocean® Inver iQ300 | Ocean® Serie O | Smart E.Pro    | Smart Europro | Smart Serie M |
|--|--------------------|----------------|----------------|---------------|---------------|
| Max. Flow rate bei 10 m                  | < 30 m³/h          | < 29 m³/h      | < 37 m³/h      | < 40 m³/h     | 13 m³/h       |
| P1                                       | 2,53 kW            | 0,53-2,54 kW   | 1,25 / 2,25 kW | 0,90-2,80 kW  | 0,29-1,06 kW  |
| P2                                       | 3 PS               | 0,5-3 PS       | 1,5 / 2,6 PS   | 0,50-3 PS     | 0,25-0,95 PS  |
| I max                                    | 10,5 A             | 1,7 - 12,2 A   | 5,6 - 10 A     | 3,5 - 12 A    | 1,26 - 4,6 A  |
| Suitable for saltwater chlorinator pools | ✓                  | ✓              | ✓              | ✓             | ✓             |
| Single-phase                             | ✓                  | ✓              | ✓              | ✓             | ✓             |
| Three-phase                              |                    | ✓              |                | ✓             | ✓             |
| Plug-and-play versions                   | ✓                  | ✓              | ✓              | ✓             |               |
| Variable speed                           | ✓                  |                | ✓              |               |               |
| Programmable relays                      | ✓                  |                | ✓              |               |               |
| Digital inputs                           | ✓                  |                | ✓              |               |               |
| Modbus-RTU interface                     | ✓                  |                |                |               |               |
| Alarm                                    | ✓                  |                | ✓              |               |               |
| Frost protection function                | ✓                  |                | ✓              |               |               |
| Energy meter                             | ✓                  |                |                |               |               |
| Drainage                                 | ✓                  | ✓              | ✓              | ✓             | ✓             |
| Energy efficiency class                  | IE4                | IE3            | IE4            | IE3           | IE3           |
| Schutzart                                | IP55               | IP55           | IPX5           | IP55          | IP55          |



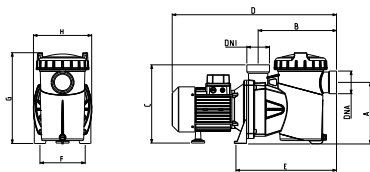
- » Variable speed
- » IE4 motor
- » MODBUS RTU
- » Suitable for < 7 g/l saltwater



Class A  
DIN EN 17645



Two-piece lid with key



## Ocean® Filter pump Inver iQ 300

The self-priming Ocean® filter pump Inver iQ 300 is equipped with inverter technology, is infinitely variable and can be operated at variable speed. The pump can be used for various pool sizes. The new IE4 permanent magnet motor is low-noise and highly efficient. Compared to a conventional ON/OFF pump, energy savings of up to 82% can be achieved. The sensorless and brushless design of the motor extends the service life of the bearings and mechanical parts.

The pump is equipped with MODBUS-RTU and therefore has an open interface for integration into iQnnect and smart home systems.

The pump can also be controlled via the digital inputs using devices from the Aquastar range. This allows you to benefit from advantages such as demand-based filter performance during filtering and backwashing.

Alternatively, the control unit can also be installed up to 30 m away from the pump (minimum cable cross-section 4 x 2.5 mm²).

### FEATURES

- Highly efficient, sensorless and brushless IE4 motor
- Infinitely variable control
- 4 daily filter cleaning programs, individually configurable
- Volume flow up to 30m³/h at 10m
- Volume flow control
- External control via MODBUS-RTU, analog input 0-10V or current input 4-20mA possible
- Input for NTC temperature sensor
- 2 freely programmable relay outputs (5A/230V)
- 4 digital inputs (e.g. forced ON for overflow controls, heating control)
- Pump housing made of glass fiber reinforced plastic
- Stainless steel screws and stainless steel shaft
- Suitable for salt electrolysis (< 7gr/l)
- Maximum safety thanks to overpressure and underpressure protection, dry-running protection, protection against input voltage fluctuations
- Large pre-filter (4.6 l) incl. 2-part lid with key for easy opening
- Error message if pre-filter is dirty
- 2 drains
- Double connection options: internal thread 1 1/2" and external thread 2" (d63), high-quality IBG fittings included in the scope of delivery
- Low noise
- Ready to plug in
- Protection class IP55

|        | P1<br>kW | P2<br>kW - PS | I max.<br>A | Flow rate<br>bei 10 m | Spannung<br>50/60 Hz | Connection | max.<br>db |
|--------|----------|---------------|-------------|-----------------------|----------------------|------------|------------|
| iQ 300 | 2,53     | 2,20 - 3,00   | 10,5        | < 30 m³/h             | 230 V, 1-Ph.         | 2" IG+AG   | < 45       |

### DIMENSIONS

|        | A   | B   | C   | D   | E   | F   | G   | H   | I   | J   | K   | L   |
|--------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| iQ 300 | 216 | 109 | 277 | 370 | 325 | 206 | 325 | 400 | 220 | 205 | 160 | 630 |

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| Ocean® pool pump Inver iQ 300, 2.2 kW, 230 V, IE4 motor, variable speed, self-priming, large pre-filter, low-noise, MODBUS-RTU, suitable for salt electrolysis, IP55 | 17.02 | 1.00 | 7301537  | 2407.60 |



### NOTE

Performance curves on the following pages.



### Ocean® filter pump Series O

The self-priming Ocean® pump Series O for pools achieves a very high filtration performance. The particularly large pre-filter offers high filter quality and requires significantly less cleaning compared to conventional filter pumps.

The polycarbonate cover of the pre-filter is transparent and makes maintenance easier.

The O series filter pump is designed so that there is no possible electrical contact with the water.

#### FEATURES

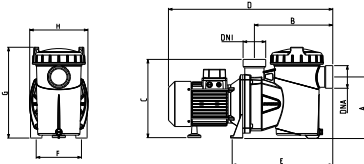
- Highly efficient IE3 engine, cataphoretic dip painting (KTL), single or three phase
- Double connection options: internal thread 1 1/2" and external thread 2" (d63), high-quality IBG fittings included in the scope of delivery
- Available in six different sizes, from 0.5 to 3 HP
- Large pre-filter (4.6l) including 2-part lid key for easy opening
- Stainless steel screws + stainless steel shaft
- Housing made of glass fiber reinforced plastic
- Protection class IP55
- 2 emptyings
- Suitable for salt electrolysis (< 7gr/l)



- » IE3 motor
- » Suitable for < 7 g/l saltwater
- » Plug-and-play versions available



Two-piece lid with key



|      | P1<br>kW     | P2<br>kW - PS | I max.<br>A | Flow rate<br>bei 10 m | Spannung<br>50/60 Hz         | Connection | max.<br>db |
|------|--------------|---------------|-------------|-----------------------|------------------------------|------------|------------|
| O50  | 0,53<br>0,49 | 0,37 - 0,5    | 4,2<br>1,7  | 11,1 m³/h             | 230 V, 1-Ph.<br>400 V, 3-Ph. | 2" IG+AG   | 66         |
| O75  | 0,74<br>0,70 | 0,55 - 0,75   | 5<br>2      | 13,5 m³/h             | 230 V, 1-Ph.<br>400 V, 3-Ph. | 2" IG+AG   | 66         |
| O100 | 0,97<br>0,92 | 0,75 - 1,0    | 5,5<br>2,2  | 18 m³/h               | 230 V, 1-Ph.<br>400 V, 3-Ph. | 2" IG+AG   | 67         |
| O150 | 1,38<br>1,33 | 1,10 - 1,50   | 7,3<br>2,9  | 21 m³/h               | 230 V, 1-Ph.<br>400 V, 3-Ph. | 2" IG+AG   | 68         |
| O200 | 1,84<br>1,78 | 1,50 - 2,00   | 9,2<br>3,5  | 24 m³/h               | 230 V, 1-Ph.<br>400 V, 3-Ph. | 2" IG+AG   | 68         |
| O300 | 2,64<br>2,54 | 2,20 - 3,00   | 12,2<br>5,0 | 29 m³/h               | 230 V, 1-Ph.<br>400 V, 3-Ph. | 2" IG+AG   | 69         |

#### DIMENSIONS

|      | A   | B   | C   | D   | E   | F   | G   | H   | I   | J   | K   | L   |
|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| O50  | 216 | 109 | 109 | 370 | 325 | 206 | 325 | 400 | 220 | 205 | 160 | 550 |
| O75  | 216 | 109 | 109 | 370 | 325 | 206 | 325 | 400 | 220 | 205 | 160 | 550 |
| O100 | 216 | 109 | 109 | 370 | 325 | 206 | 325 | 400 | 220 | 205 | 160 | 550 |
| O150 | 216 | 109 | 109 | 370 | 325 | 206 | 325 | 400 | 220 | 205 | 160 | 580 |
| O200 | 216 | 109 | 109 | 370 | 325 | 206 | 325 | 400 | 220 | 205 | 160 | 580 |
| O300 | 216 | 109 | 109 | 370 | 325 | 206 | 325 | 400 | 220 | 205 | 160 | 630 |

| Product | G-kg | VE | Prod.No. | Price € |
|---------|------|----|----------|---------|
|---------|------|----|----------|---------|

#### Series O, single-phase 230 V

|  |       |      |         |        |
|--|-------|------|---------|--------|
| Ocean® pool pump O50, 0.37 kW, 230 V, IE3 motor, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55, plug-in ready  | 12.50 | 1.00 | 7301525 | 561.60 |
| Ocean® pool pump O75, 0.55 kW, 230 V, IE3 motor, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55, plug-in ready  | 12.50 | 1.00 | 7301527 | 603.20 |
| Ocean® pool pump O100, 0.75 kW, 230 V, IE3 motor, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55, plug-in ready | 14.00 | 1.00 | 7301529 | 660.40 |
| Ocean® pool pump O150, 1.1 kW, 230 V, IE3 motor, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55, plug-in ready  | 17.00 | 1.00 | 7301531 | 722.80 |
| Ocean® pool pump O200, 1.5 kW, 230 V, IE3 motor, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55                 | 18.50 | 1.00 | 7301533 | 847.60 |
| Ocean® pool pump O300, 2.2 kW, 230 V, IE3 motor, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55                 | 22.00 | 1.00 | 7301535 | 993.20 |

#### Series O, three-phase 400 V

|   |       |      |         |         |
|---|-------|------|---------|---------|
| Ocean® pool pump O50, 0.37 kW, 400 V, IE3 motor, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55  | 13.00 | 1.00 | 7301526 | 592.80  |
| Ocean® pool pump O75, 0.55 kW, 400 V, IE3 motor, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55  | 13.00 | 1.00 | 7301528 | 639.60  |
| Ocean® pool pump O100, 0.75 kW, 400 V, IE3 motor, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55 | 14.00 | 1.00 | 7301530 | 676.00  |
| Ocean® pool pump O150, 1.1 kW, 400 V, IE3 motor, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55  | 15.50 | 1.00 | 7301532 | 733.20  |
| Ocean® pool pump O200, 1.5 kW, 400 V, IE3 motor, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55  | 17.00 | 1.00 | 7301534 | 858.00  |
| Ocean® pool pump O300, 2.2 kW, 400 V, IE3 motor, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55  | 19.00 | 1.00 | 7301536 | 1014.00 |



**NOTE**  
Performance curves on the following pages.

NEW

IN FRESH COLOR



### PERSONALIZED: OCEAN® FILTER PUMP SERIES O

Give your pool equipment a personal touch!

Our powerful Ocean® filter pumps from the O series are now available in the trendy Peraqua colors Yellow and Blue. This way, your technical room will not only be functional but also a real eye-catcher.

Contact us for a no-obligation quote for the personalized filter pump starting from an annual quantity of 250 units.

[info@peraqua.com](mailto:info@peraqua.com)



» 3-speed rotation

### Ocean® filter pump control ECO 3 level

Ocean® filter pump control ECO for retrofitting of 3-phase pumps. This enables automatic control of filter times, release of salt electrolysis systems or heat pumps, forced ON/OFF function for overflow pools, etc.

#### FEATURES

- Power supply 1-phase, 230 V
- 3-stage speed control between 700-2800 r.p.m.
- 2 freely programmable relay outputs (5A/230V)
- 2 digital inputs
- NTC temperature sensor
- Contains the necessary protective measures for the pump (dry running protection and overload protection)
- 4 daily filter cleaning programs can be individually configured

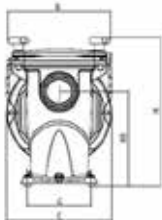
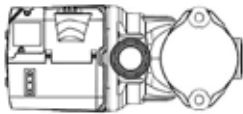
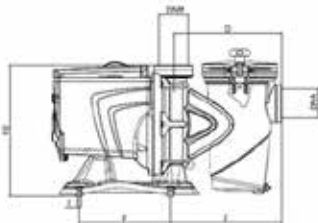
| Product                                | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Ocean® filter pump control ECO 3 level | 3.14 | 1.00 | 7301538  | 1315.60 |

## Smart swimming pool pump E.Pro

E.Pro is a quiet and energy-efficient electric swimming pool pump with a particularly large pre-filter. E.Pro combines modern hydraulic components, frequency converter technology and a highly efficient, water-cooled permanent magnet motor. The speed of the pump can be adjusted, which enables high energy efficiency. Extremely quiet and reliable, developed for water circulation and filtration in swimming pools. Also suitable for specific applications e.g. in fisheries, agriculture and industry.



- » Variable speed
- » 30 m³/h at 15.4 m
- » Water-cooled



### CONSTRUCTION

Transparent, antioxidant cover of the filter. Fibre glass reinforced technopolymer hydraulics in order to have a completely isolated motor shaft from the pumped fluid. Carbon / Alumina / NBR / AISI316 mechanical seal, filling screws that can be removed and reassembled without tools.

E.Pro is provided with a synchronous permanent magnet motor controlled by a frequency converter. The engine is water cooled (no engine fan) and runs extremely quiet. Aluminum housing with special coating to avoid oxidation. Support foot with rubber feet to reduce vibration.

### FEATURES

- Low noise: new water cooled engine
- High efficiency: thanks to the new engine, new hydraulics, new electronic engine control.
- Design: modern and compact
- Reliable: all components are designed for a long service life
- less models: one model includes the power of 4 pumps (0.33 kW, 0.5 kW, 0.75 kW, 1.1 kW)
- Control via 0-10V or digital inputs
- Suitable for salt electrolysis (< 30gr/l)

|           | P1<br>kW | P2<br>kW - PS | I max.<br>A | Flow rate<br>bei 10 m | Spannung<br>50/60 Hz | Connection | max.<br>db |
|-----------|----------|---------------|-------------|-----------------------|----------------------|------------|------------|
| E.Pro 150 | 1,25     | 1,10 - 1,50   | 5,6         | < 23 m³/h             | 230 V, 1-Ph.         | 2" IG      | < 50       |
| E.Pro 300 | 2,25     | 1,90 - 2,60   | 10          | < 37 m³/h             | 230 V, 1-Ph.         | 2" IG      | < 45       |

### DIMENSIONS

|           | A   | B   | C   | D   | E   | F   | G   | H   | H1  | H2  | I  |
|-----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|
| E.Pro 150 | 550 | 242 | 245 | 259 | 266 | 220 | 150 | 351 | 217 | 309 | 11 |
| E.Pro 300 | 574 | 304 | 290 | 269 | 276 | 220 | 150 | 354 | 252 | 344 | 11 |

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| <b>E.Pro</b>   |       |      |          |         |
| Smart pool pump E.Pro 150, 1.1 kW, 230 V, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IPX5                | 22.00 | 1.00 | 7300445  | 2547.07 |
| Smart pool pump E.Pro 300, 1.9 kW, 230 V, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IPX5                | 22.30 | 1.00 | 7300905  | 3133.10 |
| <b>E.Pro, plug-in ready</b>  |       |      |          |         |
| Smart pool pump E.Pro 150, plug-in ready, 1.1 kW, 230 V, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IPX5 | 22.03 | 1.00 | 7301255  | 2699.73 |
| <b>Accessories</b>   |       |      |          |         |
| Data cable for E.Pro 150 / 300   | 2.13  | 1.00 | 7300489  | 138.80  |



**NOTE**  
Performance curves on the following pages.



## DESIGN

Innovative technological solution that combines design with robust materials and high corrosion resistance.



## INTEGRATED PRE-FILTER

Equipped with a large pre-filter and a lid that can be opened without tools. This allows the filter basket to be easily removed and cleaned.



## SYNCHRONOUS PERMANENT MAGNET MOTOR

The new synchronous permanent magnet motor is water-cooled and guarantees high efficiency, reliability, and a low noise level.



## WATER COOLING

The motor is cooled by the circulating medium, so no fan wheel is required, resulting in more compact dimensions and a lower noise level. This allows the E-PRO to be installed in tight, poorly ventilated spaces.



Representative image without knurled screws



## USER INTERFACE

Intuitive interface for immediate control of the pump, allowing for settings suitable for every need. High-resolution LCD display.



## ANTI-VIBRATION FEET

Base plate, which ensures stability and vibration reduction through integrated rubber feet.



## VARIABLE SPEED

Thanks to the frequency converter, the speed and thus the flow rate can be adjusted, allowing for optimized performance and reduced energy consumption.



## HYDRAULIC COMPONENTS

With high efficiency. Equipped with an impeller and integrated diffuser to improve efficiency.

## Smart swimming pool pump Europro

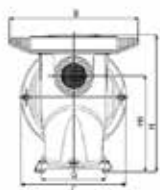
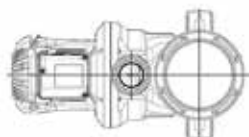
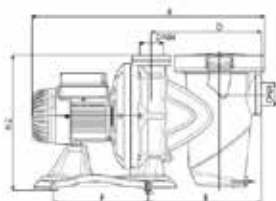
Europro is a low-noise, particularly efficient, self-priming pool pump with a large pre-filter.

### FEATURES

- Asynchronous motor for continuous operation, single or three-phase,
- Single-phase version with integrated thermal motor protection
- Carbon/Aluminium/NBR/AISI 316 mechanical seal
- Transparent lid that can be opened without tools. This simplifies cleaning of the pre-filter.
- Support foot with rubber feet to reduce vibrations
- Suitable for salt electrolysis (< 30gr/l)



- » < 40 m³/h at 10 m
- » Custom sizes
- » Plug-and-play versions available



|                              | P1<br>kW     | P2<br>kW - PS | I max.<br>A  | Flow rate<br>bei 10 m | Spannung<br>50/60 Hz                  | Connection | max.<br>db |
|------------------------------|--------------|---------------|--------------|-----------------------|---------------------------------------|------------|------------|
| Europro 50M                  | 0,90         | 0,33 - 0,50   | 4,2          | 10 m³/h               | 220-2240 V, 1-Ph.                     | 2" IG      | 53         |
| Europro 75M<br>Europro 75T   | 1,00<br>0,95 | 0,50 - 0,75   | 5<br>3,5/2   | 14 m³/h               | 220-2240 V, 1-Ph.<br>230-400 V, 3-Ph. | 2" IG      | 56         |
| Europro 100M<br>Europro 100T | 1,30<br>1,20 | 0,75 - 1,00   | 6,3<br>4/2,4 | 18 m³/h               | 220-2240 V, 1-Ph.<br>230-400 V, 3-Ph. | 2" IG      | 57         |
| Europro 150M<br>Europro 150T | 1,60<br>1,50 | 1,10 - 1,50   | 7<br>5/2,9   | 23 m³/h               | 220-2240 V, 1-Ph.<br>230-400 V, 3-Ph. | 2" IG      | 59         |
| Europro 200M<br>Europro 200T | 1,90<br>1,90 | 1,50 - 2,00   | 8,6<br>6/3,5 | 28,6 m³/h             | 220-2240 V, 1-Ph.<br>230-400 V, 3-Ph. | 2" IG      | 62         |
| Europro 300M<br>Europro 300T | 2,80<br>2,80 | 2,20 - 3,00   | 12<br>8,7/5  | 40 m³/h               | 220-2240 V, 1-Ph.<br>230-400 V, 3-Ph. | 2" IG      | 64         |

| Dimensions        | A   | B   | C   | D   | R   | F   | G   | H   | H1  | H2  | I  | L   |
|-------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|-----|
| 7300446 / 7301203 | 536 | 242 | 245 | 257 | 265 | 220 | 150 | 351 | 222 | 314 | 11 | 6,5 |
| 7300447           | 552 | 242 | 245 | 257 | 265 | 220 | 150 | 351 | 222 | 314 | 11 | 6,5 |
| 7300452           | 552 | 242 | 245 | 257 | 265 | 220 | 150 | 351 | 222 | 314 | 11 | 6,5 |
| 7300448           | 552 | 242 | 245 | 257 | 265 | 220 | 150 | 351 | 222 | 314 | 11 | 6,5 |
| 7300453           | 552 | 242 | 245 | 257 | 265 | 220 | 150 | 351 | 222 | 314 | 11 | 6,5 |
| 7300449           | 574 | 250 | 290 | 267 | 274 | 220 | 150 | 387 | 258 | 350 | 11 | 6,5 |
| 7300454           | 574 | 250 | 290 | 267 | 274 | 220 | 150 | 387 | 258 | 350 | 11 | 6,5 |
| 7300450           | 648 | 250 | 290 | 267 | 274 | 220 | 150 | 387 | 258 | 350 | 11 | 6,5 |
| 7300455           | 574 | 250 | 290 | 267 | 274 | 220 | 150 | 387 | 258 | 350 | 11 | 6,5 |
| 7300451           | 648 | 252 | 290 | 267 | 274 | 220 | 150 | 387 | 258 | 350 | 11 | 6,5 |
| 7300456           | 648 | 252 | 290 | 267 | 274 | 220 | 150 | 387 | 258 | 350 | 11 | 6,5 |

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| <b>Europro, single-phase</b>   |       |      |          |         |
| Smart pool pump Europro 50M, 0.33 kW, 220-240 V, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55                 | 16.00 | 1.00 | 7300446  | 707.77  |
| Smart pool pump Europro 75M, 0.5 kW, 220-240 V, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55                  | 16.50 | 1.00 | 7300447  | 757.63  |
| Smart pool pump Europro 50M, 0.33 kW, 220-240 V, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55                 | 17.00 | 1.00 | 7300448  | 792.52  |
| Smart pool pump Europro 150M, 1.1 kW, 220-240 V, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55                 | 22.00 | 1.00 | 7300449  | 937.07  |
| Smart pool pump Europro 200M, 1.5 kW, 220-240 V, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55                 | 24.00 | 1.00 | 7300450  | 1036.77 |
| Smart pool pump Europro 300M, 2.2 kW, 220-240 V, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55                 | 24.50 | 1.00 | 7300451  | 1131.48 |
| <b>Europro, single-phase, plug-in ready</b>  |       |      |          |         |
| Smart pool pump Europro 50M, plug-in ready, 0.33 kW, 220-240 V, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55  | 16.30 | 1.00 | 7301203  | 804.60  |
| Smart pool pump Europro 75M, plug-in ready, 0.5 kW, 220-240 V, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55   | 16.80 | 1.00 | 7301204  | 844.82  |
| Smart pool pump Europro 100M, plug-in ready, 0.75 kW, 220-240 V, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55 | 17.30 | 1.00 | 7301275  | 884.95  |
| <b>Europro, three-phase</b>  |       |      |          |         |
| Smart pool pump Europro 75T, 0.5 kW, 230-400 V, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55                  | 12.10 | 1.00 | 7300452  | 822.44  |
| Smart pool pump Europro 100T, 0.75 kW, 230-400 V, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55                | 13.80 | 1.00 | 7300453  | 857.31  |
| Smart pool pump Europro 150T, 1.1 kW, 230-400 V, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55                 | 16.70 | 1.00 | 7300454  | 1011.85 |
| Smart pool pump Europro 200T, 1.2 kW, 230-400 V, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55                 | 17.60 | 1.00 | 7300455  | 1121.50 |
| Smart pool pump Europro 300T, 2.2 kW, 230-400 V, self-priming, large pre-filter, low-noise, suitable for salt electrolysis, IP55                 | 19.90 | 1.00 | 7300456  | 1221.20 |



**NOTE**  
Performance curves on the following pages.

### Smart filter pump series M

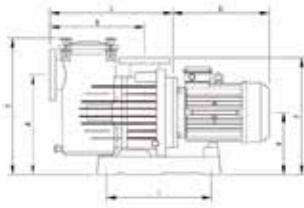
self priming, solvent socket d50/female thread 1½", 230 V with pre-filter



- » Two different connection types
- » 6-15.3 m³/h at 10 m



Integrated pre-filter



#### APPLICATION

Electrical self priming pump for pools with large pre-filter. Pre-filter with transparent, polycarbonate lid that easily allows inspection of the interior of the pre-filter sieve. No possible electrical contact with the water as no part of the motor is in open to it.

#### MATERIAL

Pump body, lid and diffuser in polypropylene, resistant to the chemical products in the pools and reinforced with glass fibre, guaranteeing excellent duration. Shaft in stainless steel AISI316. Noryl impeller. Transparent lid in polycarbonate. Support base in aluminium. Mechanical seal in carbon-ceramic and stainless steel AISI316. Bolts in AISI304. The pump allows two possible connections: Female thread 1½", Connection for PVC pipe d50 to glue

#### MOTOR

Asynchronous motor, sealed from external ventilation. Protection IP55. 2,850 rpm, 50/60 Hz . Class F insulation. Motor bearings greased for life and selected to ensure long duration and silent working.

|        | P2 (kW) | P1 (kW) | Kond. F | DNA/DNI | Netto kg | Brutto kg |
|--------|---------|---------|---------|---------|----------|-----------|
| M25 M  | 0,16    | 0,29    | 20      | 1 ½"    | 10       | 11,6      |
| M33 M  | 0,25    | 0,38    | 20      | 1 ½"    | 10       | 11,6      |
| M50 M  | 0,37    | 0,57    | 20      | 1 ½"    | 10       | 11,6      |
| M75 M  | 0,55    | 0,88    | 20      | 1 ½"    | 11       | 12,6      |
| M100 M | 0,70    | 1,06    | 20      | 1 ½"    | 11       | 12,6      |

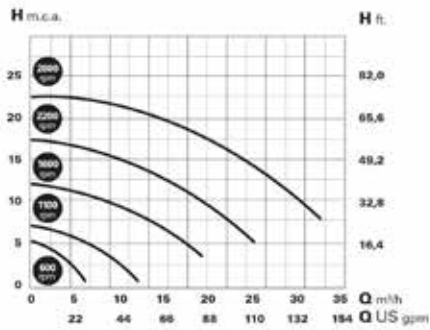
#### DIMENSIONS

| Dimensions | A   | B   | C   | D   | E  | F   | G   | H   | I   | J   | L   | A   | H   |
|------------|-----|-----|-----|-----|----|-----|-----|-----|-----|-----|-----|-----|-----|
| M25        | 191 | 205 | 470 | 285 | 95 | 233 | 140 | 180 | 265 | 197 | 630 | 230 | 360 |
| M33        | 191 | 205 | 470 | 285 | 95 | 233 | 140 | 180 | 265 | 197 | 630 | 230 | 360 |
| M50        | 191 | 205 | 470 | 285 | 95 | 233 | 140 | 180 | 265 | 197 | 630 | 230 | 360 |
| M75        | 191 | 205 | 470 | 285 | 95 | 233 | 140 | 180 | 265 | 197 | 630 | 230 | 360 |
| M100       | 191 | 205 | 470 | 285 | 95 | 233 | 140 | 180 | 265 | 197 | 630 | 230 | 360 |

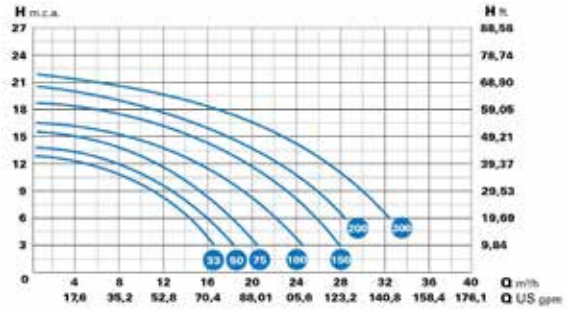
| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| <b>Series M, single phase 230V</b>   |       |      |          |         |
| Smart filter pump M25 self-priming solvent socket-female thread d50- 1 ½" 6m3/h 230V with pre-filter     | 11.60 | 1.00 | 77590    | 459.89  |
| Smart filter pump M33 self-priming solvent socket-female thread d50- 1 ½" 8m3/h 230V with pre-filter     | 11.60 | 1.00 | 77591    | 459.89  |
| Smart filter pump M50 self-priming solvent socket-female thread d50- 1 ½" 10 m3/h 230V with pre-filter   | 11.60 | 1.00 | 77592    | 488.32  |
| Smart filter pump M75 self-priming solvent socket-female thread d50- 1 ½" 12,5 m3/h 230V with pre-filter | 12.60 | 1.00 | 77594    | 502.48  |
| Smart filter pump M100 self-priming solvent socket-female thread d50-1 ½" 15,3 m3/h 230V with pre-filter | 12.60 | 1.00 | 77595    | 554.00  |
| <b>Series M, three phase 400V</b>  |       |      |          |         |
| Smart filter pump M25 self-priming solvent socket-female thread d50- 1 ½" 4m3/h 400V 0,16 kW, 0,25 HP    | 11.60 | 1.00 | 77590a   | 507.31  |
| Smart filter pump M33 self-priming solvent socket-female thread d50- 1 ½" 6m3/h 400V 0,25 kW, 0,33 HP    | 11.60 | 1.00 | 77591a   | 507.31  |
| Smart filter pump M50 self-priming solvent socket-female thread d50- 1 ½" 8m3/h 400V 0,33 kW, 0,5 HP     | 11.60 | 1.00 | 77592a   | 525.13  |
| Smart filter pump M75 self-priming solvent socket-female thread d50- 1 ½" 10 m3/h 400V 0,55 kW, 0,75 HP  | 12.60 | 1.00 | 77594a   | 542.96  |
| Smart filter pump M100 self-priming solvent socket-female thread d50-1 ½" 14m3/h 400V 0,75 kW, 1 HP      | 12.60 | 1.00 | 77595a   | 566.51  |



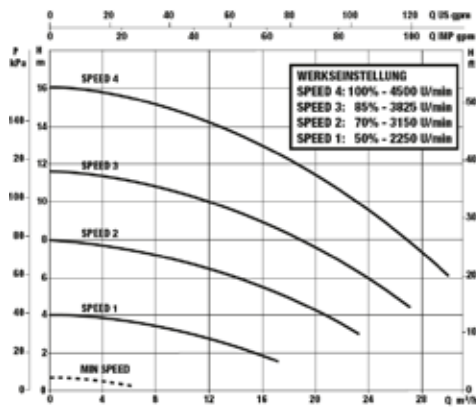
## INVER IQ 300



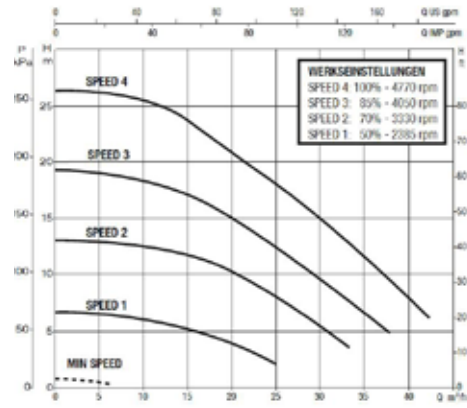
## SERIE O



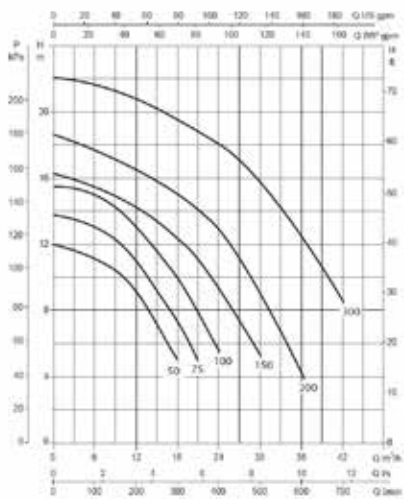
## E.PRO 150



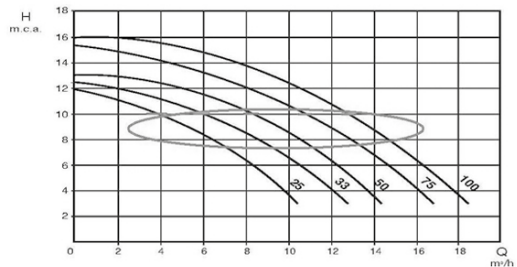
## E.PRO 300

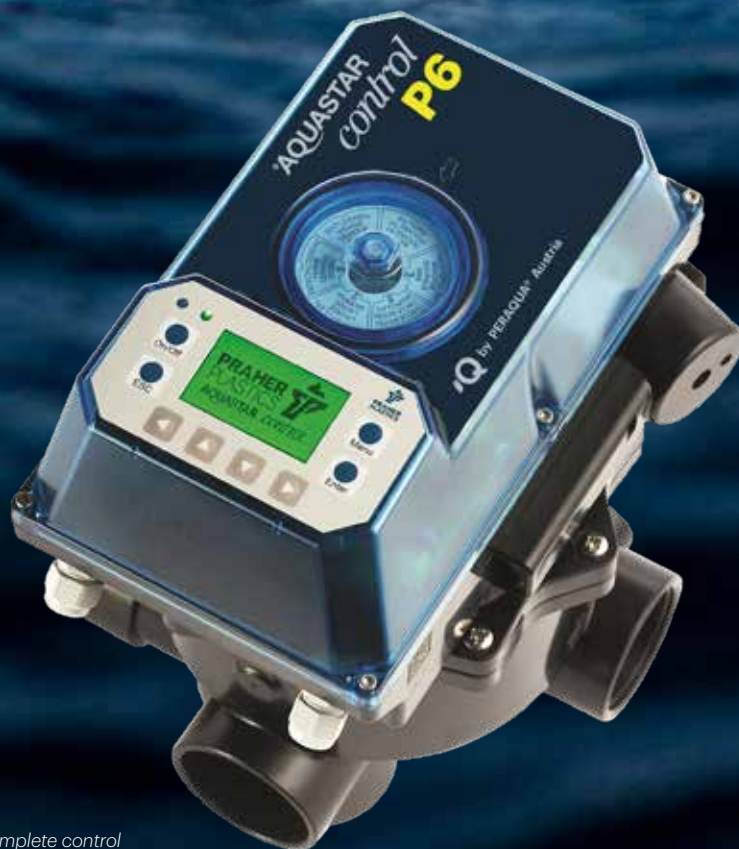


## EUROPRO



## SERIE M





Pool complete control  
Aquastar® iQntrol-P6



DESIGNED,  
ENGINEERED &  
MADE IN AUSTRIA

# CONTROLS

- 128 | Pool controls
- 135 | Niveau-, temperature controls
- 136 | Solar controls



# SMART POOL SYSTEM

ONE POOL. ONE SYSTEM. ONE SMART HOME APP.

## THE ENTIRE POOL CONTROL IN A SINGLE APP.

iQnnect is the integration of intelligent, networked pool technology from the Peraqua® product range for fully automated pool control. Aiming to provide a completely automatic, safe, and sustainable pool system that can be operated via a smart device, iQnnect by Peraqua® offers 100% added value in daily pool operation.

- 1** AQUASTAR® AIR POOL CONTROL
- 2** OCEAN® POOLPUMPE INVER IQ 300
- 3** WATER TREATMENT: DOS-COMplete, DOS-NET or SALT-COMplete
- 4** POLYESTER FILTER BREGENZ 3 PRO
- 5** 2-WAYS BALL WAVE S6
- 6** TRANSPARENT INJECTION NOZZLE
- 7** Praher®/IGB® PVCu PIPING SYSTEM

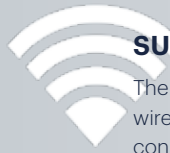


### NOTE

The iQnnect system pre-piped and assembled on a compact BASE can be found in the chapter Filter & Filtration Media „iQmfort BASE - Pool Automation.“

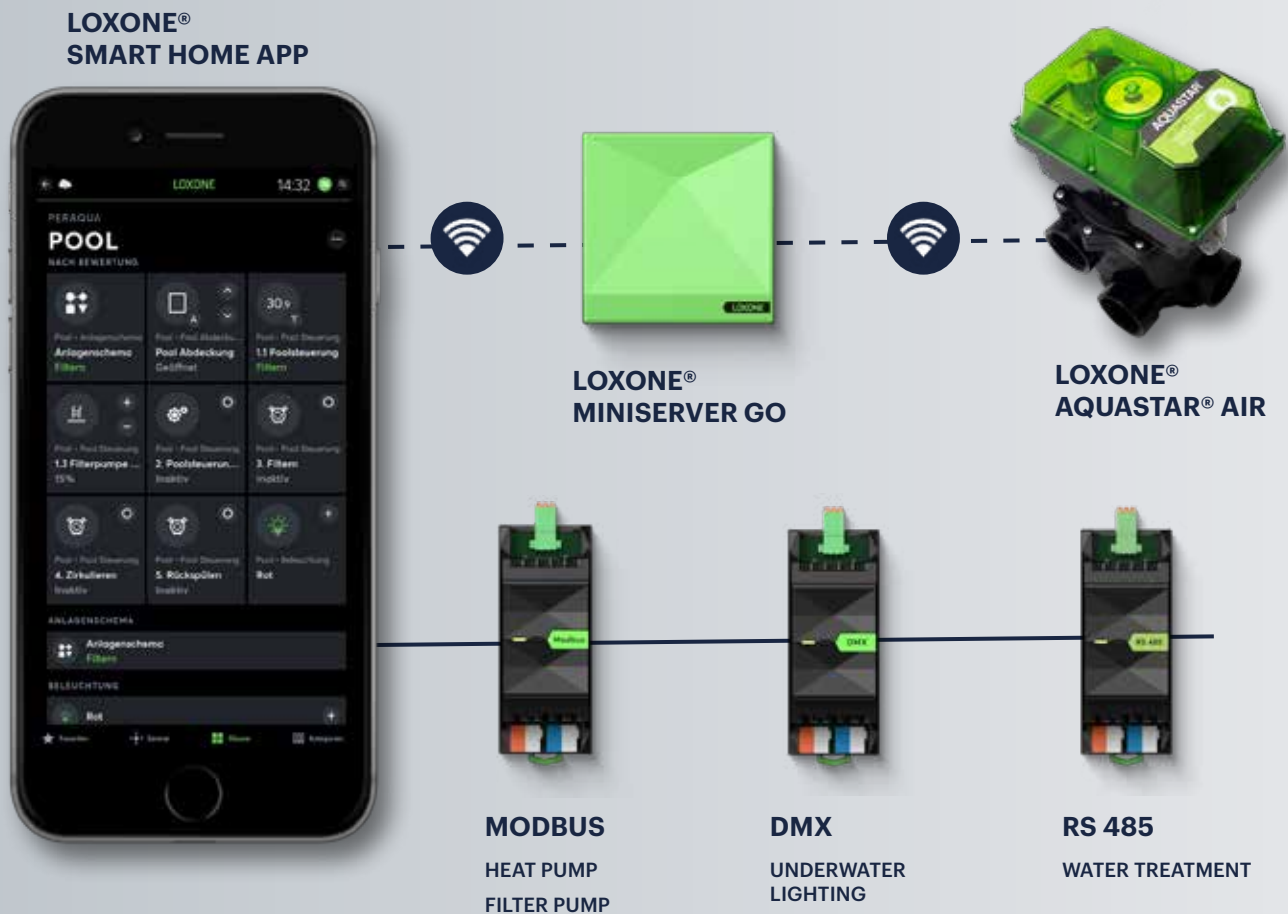


**WIRING DIAGRAM**



## SUCCESSFUL CONNECTION

The close collaboration in the development of the Aquastar® Air with Loxone® enables the wireless integration of the pool control into the Loxone® app. „Air“ refers to the wireless connection between the Aquastar® Air and the Loxone® Miniserver, enabling fully automated filter and backwash control.



## FIRMLY LINKED

The link refers to the interface in the Loxone® Miniserver for wiring with Loxone® Extensions. This allows the integration of numerous additional devices. iQnnect requires the interface to integrate the heat pump, filter pump, underwater lighting, and water treatment.

To integrate the components into the network, various extensions are needed. Extensions act as interpreters for the iQnnect components. They send and receive program codes and signals, allowing flexibility in the functions of the automated pool control.

In general, if a device is compatible with an extension for communication, it can be integrated into the iQnnect network. This allows, for example, the integration of pool covers, video surveillance, counter-current systems, outdoor lighting, and much more. Our devices are also integrated into the Loxone Library, making integration incredibly easy.

## CONTROL, MONITOR, NOTIFY

Through the app, the functions of the pool technology can be operated either manually or automatically.

With the Automation Designer, various functions can be interdependent or different modes can be created.

For example, with one click on the „Pool Party“ mode, the speed of the filter pump and the chlorine production can be increased, while simultaneously activating a color change in the underwater lighting. The pool owner will also receive notifications for deviating values, error messages, or when functions are activated.



The system diagram in the app provides a clear display of all pool settings and values, such as pH level, redox potential, and salt content. The values can be adjusted directly through the diagram.



### NOTE

In the Loxone® Library, you will find information and template files for the easy integration of our Peraqua products into the Loxone® software.  
<https://library.loxone.com/?s=peragua>

## FUNCTIONS

### FILTER & FILTER PUMP CONTROL

- » Control and automation of backwash and filtration times with a user-friendly weekly schedule in the app.
- » Sustainable and energy-efficient filtration as needed and based on the situation, thanks to the speed-controlled Ocean® Filter Pump Inver iQ 300.
- » With the integrated energy meter (Ocean® Inver iQ300), optional integration into the Loxone® energy management system is possible.
- » Individual flow rate or speed of the filter pump for different cycles, e.g., slow filtration speed and higher flow rate during backwashing.

### LEVEL CONTROL

- » Regulating the water level with a pressure sensor (overflow basin) or float switch (skimmer basin).
- » The pressure sensor measures the fill level with centimeter accuracy.
- » Automatic level control provides dry run protection, which protects components such as the mechanical seal of the filter pump.
- » Protection against overflow in conjunction with the pressure sensor, thanks to the automatic triggering of backwashing.
- » Integrated fill time monitoring – as a safety feature and for leak detection.

### WATER TEMPERATURE CONTROL

- » Heating, cooling, or heating & cooling with the Inver Silence heat pump thanks to inverter technology.
- » The automatic operation is controlled by a preset target temperature.
- » The automatic regulation of the water temperature with the Inver Silence heat pump is highly energy-efficient compared to traditional on/off heat pumps.
- » Optional integration via Loxone® Energy Manager – allowing the pool to be heated only during excess electricity availability.

### WATER TREATMENT

- » Automatic dosing and real-time measurement of salt content, redox value, free chlorine level, and pH level.
- » With automatic water treatment using complete dosing systems, chemical use can be minimized. Only the necessary amount is added when needed. This helps pool owners maintain water quality and keep the pool clean and hygienic for a long time.
- » Recording of measurement values.

### UNDERWATER LIGHTING

- » The VISION Pro RGBW underwater lighting can be integrated via DMX extension, allowing it to be dimmed and controlled for color changes.
- » Innovative technologies like QuickConnect™, PressFit™, or ClickOn™ enable easy installation and a practical setup.
- » Color scenarios can be changed by „touch“ or automatically via time control.



## PRACTICAL EXAMPLE: IQNNECT

The pool and house are designed to form a harmonious unit and be controllable together via a smart home system. Based on this request from the homeowners, a concept for the entire system was developed. For the selection of the smart home system, they chose Loxone® because it allows for seamless integration of the smart home and smart pool when combined with a Peraqua® iQnect pool.

All functions of the house and pool technology can be fully automated and controlled through the Loxone® Smart Home app. Even the integration of a photovoltaic system can be easily accomplished. The finished system is not only very easy and time-saving to operate via the app, but also highly energy-efficient thanks to the smart coordination of the individual components.









» Smart control via the Loxone® Smart Home app



One app for the central control of the entire pool technology.



The Loxone® Miniserver connects Smart Home and Smart Pool.



#### SAFETY-PACK

In the event of a power failure, Aquastar® automatically moves to a safe position.

Available from February 2025!



## Loxone® AQUASTAR® Air

### FEATURES

- Aquastar® 6-way back wash valve for automatic filter, back wash, rinse, circulation, draining and closed/winter
- IP65 protection code
- Electric actuator 100 - 240V AC
- Direct connection for 2- or 3-way ball valve EO510 (for instance: draining system)
- Retrofit for all well-known filter brands possible with the 1½" and 2" Praher side mount or top mount valve, incl. Praher ABS piping and union systems for a quick and easy installation
- Free visualisation with Loxone® Miniserver via iPhone, iPad und Android
- Free updates via Loxone® Miniserver

### INTERFACES

- 1 wire connection for installation of 1-wire temperature sensors
- 1 analogue input 0.5 - 5V (for example for filter pressure monitoring)
- 1 analogue input 0 - 10V (for example for pressure sensors for water level control)
- 3 relais 250VAC 5A freely definable
- Loxone® Air technology for wireless connection to the Loxone® Miniserver
- Direct pump connection (250V AC, 8A)

### EXTENSION OPTIONS

The Aquastar® Air can be integrated into a Loxone® smart home system via a Loxone® miniserver. This integration opens up numerous new application possibilities, as smart home and smart pool functions can be combined and used together:

- Integration of counter current systems
- Control of the pool lighting or integration of the pool lighting into the Smart Home lighting concept
- Integration and control of house and pool technology (shading, alarm, energy, music, etc.)
- Numerous functions for saving energy (e.g. yield-dependent control of the pool pump when using a photovoltaic system, economy circuit for overflow pools, excess heating in the event of a PV surplus, etc.).

### SCOPE OF DELIVERY

- Loxone® AQUASTAR® Air
- 1-Wire temperature sensor
- SMA antenna 868 MHz

PRODUCT NOTE: A Loxone® Miniserver is required for operating the Loxone® Aquastar®. The Loxone® Miniserver is not included in the scope of delivery. A Miniserver can be obtained directly from Loxone® or a Loxone® partner.

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Loxone Aquastar Air SM10 1 ½" ABS black, thread BSP, Top+Bottom solvent MOP 3,5 bar NBR tpe, 100-240 VAC | 4.86 | 1.00 | 131372A  | 2821.46 |
| Loxone Aquastar Air SM20 2" ABS, black BSP thread, top+bottom slip, MOP 3,5 bar NBR tpe 100-240 VAC      | 5.91 | 1.00 | 131373A  | 2860.34 |

## iQnnect Software packages

- for salt electrolysis systems or chlorine dosing systems
- for skimmer or overflow pools
- consists of a Loxone© Config file including all interfaces for automatic filter & backwash processes, filter pump control, water disinfection, level control and light control
- simple and time-saving installation for Loxone© partners
- proven, tested open source system
- software well-tested in practice
- Delivered on USB stick

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| iQnnect software complete package for skimmer pools, DOS-COM-LETE/DOS-NET, incl. Aquastar Air, iQntrl dosing system DOS-COM-LETE/DOS-NET, Ocean® Inver iQ300, Smart Inverter heat pump, RGB lamps DMX, level control float switch     | 0.02 | 1.00 | 7301785  | 603.20  |
| iQnnect software complete package for skimmer pools, SALT-COM-LETE, incl. Aquastar Air, iQntrl salt electrolysis system SALT-COM-LETE, Ocean® Inver iQ300, Smart Inverter heat pump, RGB lamps DMX, level control float switch        | 0.02 | 1.00 | 7301786  | 603.20  |
| iQnnect software complete package for overflow pools, DOS-COM-LETE/DOS-NET, incl. Aquastar Air, iQntrl dosing system DOS-COM-LETE/DOS-NET, Ocean® Inver iQ300, Smart Inverter heat pump, RGB lamps DMX, level control pressure sensor | 0.02 | 1.00 | 7301787  | 603.20  |
| iQnnect software complete package for overflow pools, SALT-COM-LETE, incl. Aquastar Air, iQntrl electrolysis system SALT-COM-LETE, Ocean® Inver iQ300, Smart Inverter heat pump, RGB lamps DMX, level control pressure sensor         | 0.02 | 1.00 | 7301788  | 603.20  |



### Loxone pressure sensor

for water level control in compensation tank

| Product                           | G-kg | VE   | Prod.No. | Price € |
|-----------------------------------|------|------|----------|---------|
| Pressure sensor, 0-10V, 0-0,3 bar | 0.18 | 1.00 | 740046   | 494.62  |

### Pressure sensor for Loxone Aquastar Air incl. connection cable

for filter pressure control

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Spare part kit pressure sensor for Loxone Aquastar Air, set includes pressure sensor and connection cable | 0.09 | 1.00 | 131378   | 489.48  |

## Smart backwashing with Loxone® Aquastar® Air



**WIFI CONNECTION**



**SMART PHONE APPLICATION**



**LOXONE MINI SERVER**

## AQUASTAR® Air extensions

The Aquastar® Air can be used to control the filter and backwash times. It can also be used to regulate the water level and measure the ACTUAL temperature.



### PRESSURE SENSOR

for automatic backwashing in the event of a pressure increase (not included in the delivery)



### PRESSURE SENSOR

for level regulation of the overflow expansion tank (not included in the delivery)



### TEMPERATURE SENSOR

## iQnnect pool system with AQUASTAR® Air

Additional integration of underwater lighting (controllable and dimmable), heat pump, filter pump, salt electrolysis and dosing systems via extensions.



### LOXONE MODBUS\*

Control and integration of salt electrolysis units and heat pumps



### LOXONE DMX\*

Control and integration of Adagio Pro underwater lighting



### LOXONE AO

Integration of Smart swimming pool pump E.PRO



#### NOTE

Further information about Smart Pool and iQnnect can be found here:



### [www.iqnnect.net](http://www.iqnnect.net)

This is the address for a clear presentation of all information about the iQnnect system.



The iQnnect guide provides detailed information on the implementation of an iQnnect pool. This includes technical information, installation instructions, system diagrams, article numbers and much more.

[shop.peraqua.com/en/downloads](http://shop.peraqua.com/en/downloads)

# ALL-IN-ONE POOL SYSTEM

EIN POOL. EIN SYSTEM. EINE STEUERUNG.

## AUTOMATICALLY CONTROL THE ENTIRE POOL TECHNOLOGY.

A good, connected control system for the pool saves the pool owner a lot of time, is energy-efficient, and contributes to sustainable operation. With the right pool technology, many automation options are available. The heart of the iQmfort pool is the Aquastar® Control-P6, through which many functions of the entire Peraqua® pool technology can be centrally controlled.

- 1** Aquastar® CONTROL-P6  
POOLSTEUERUNG
- 2** SMART SCHWIMMBADPUMPE  
OCEAN® SERIE O
- 3** WASSERAUFBEREITUNG:  
DOS-COMPLETE, DOS-NET  
ODER SALT-COMPLETE
- 4** POLYESTER FILTER  
Linz
- 5** 2-WEGE  
KUGELHAHN S6
- 6** TRANSPARENTE  
IMPFSTRECKE
- 7** Praher®/IGB® PVCu  
ROHRLEITUNGSSYSTEM



### NOTE

The iQmfort system, pre-piped and mounted on a compact BASE, can be found in the chapter Filter & Filtration Media „iQmfort BASE - Pool Automation.“

## FUNCTIONS

### FILTER & FILTER PUMP CONTROL

- » Automation of backwash and filtration times with a user-friendly weekly schedule.
- » Sustainable and energy-efficient filtration.
- » Increase in pump performance during the backwashing process, resulting in more efficient filter cleaning.

### WATER TEMPERATURE CONTROL

- » Heating, cooling, or heating & cooling with the inverter heat pump thanks to inverter technology.
- » The automatic operation is regulated by a preset target temperature.
- » Automatic regulation of the water temperature with the Full-Inverter Plus heat pump.
- » PV-ready: The heat pump can be activated via a release contact as soon as the photovoltaic system produces enough energy.

### LEVEL CONTROL

- » Regulate the water level with a float switch (skimmer basin).
- » Automatic level control provides dry run protection, which helps protect components such as the mechanical seal of the filter pump.

### WATER TREATMENT

- » Automatic water treatment allows for the reduction of chemical use. Chlorine and pH-minus are dosed only as needed and in the required amounts. This helps the pool owner maintain water quality and keep the pool clean and hygienic over a long period of time.

### UNTERWASSERBELEUCHTUNG

- » Innovative technologies such as QuickConnect™, PressFit™, or ClickOn™ enable easy installation and a practical setup.
- » Color scenarios can be changed automatically via time control.



» Automatic control of the entire pool technology

## Pool Control-P6 AQUASTAR® Control with pressure sensor

The AquaStar Control® is a fully automated backwash system for the Praher Plastics® 6 way backwash valve in sizes 1½", 2" and 3". With its intelligent electronic control system and easy-to-read display it provides perfect clarity and numerous fully automatic functions on a single unit for use in swimming pools as well as commercial and industrial water purification. The AquaStar can also be programmed to suit individual requirements.

### FEATURES

- Automation of 6-way valves 1½", 2" and 3" from Praher Plastics® Austria
- A lifting and rotating actuator with control functions
- 24V AC/ DC and 100 265V AC
- Real RTC with 10 year battery
- Easy to retrofit
- Operation with display and buttons included into the cover
- Automated backwash trigger
- Automated pump trigger
- Level control
- Temperature or solar control
- Error Handling integrated
- Relays with gold contacts
- Configurable relays
- Configurable digital inputs
- Protection IP65
- Optical position indicator
- Additional position CLOSED
- Additional position Winter

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| <b>AQUASTAR® Control with pressure sensor, with valve</b>  |       |      |          |         |
| AquaStar Control with pressure sensor, SM10 AO 1 ½" ABS black, thread ends R 1 ½" BSP MOP 3,5 bar NBR, tpe 100-240 VAC | 5.23  | 0.00 | 131496   | 2765.93 |
| AquaStar Control with pressure sensor, SM20 AO 2" ABS black thread ends, R 2" BSP MOP 3,5 bar NBR tpe, 100-240 VAC     | 6.10  | 0.00 | 131497   | 2834.80 |
| AquaStar Control with pressure sensor, SM31 AO 3" ASA-GF nature, thread ends 3",BSP MOP 5 bar NBR EPDM, 100-240 VAC    | 11.69 | 0.00 | 131502   | 4223.31 |
| <b>Accessories</b>   |       |      |          |         |
| 2/2-Way Solenoid Valve 24VDC 6211 NBR, IP65, SCE 238C002 24VDC   | 0.44  | 1.00 | 50631    | 436.85  |
| Miniature-Float switch 5m cable MSK2-PVC-PG7-S 0040  | 0.01  | 1.00 | 31150    | 256.52  |
| Miniature-Float switch 15m cable MSK2-PVC-PG7-S 0040   | 0.40  | 1.00 | 31152    | 335.08  |



### NOTE

Dimensions in the chapter on automatic backwash valves.



### SAFETY-PACK

In the event of a power failure, AquaStar® automatically moves to a safe position.  
Available from February 2025!

**NEW**



- » Includes pool management
- » Touchscreen
- » App-compatible
- » Plug-and-play
- » Low-salt compatible (up to 12.5g Cl/h at 2g/l salt concentration)
- » Also suitable for magnesium salt



Class B  
DIN EN 17645



**DID YOU KNOW THAT...**

...our iQntrol SALT-COMplete could just as well be called an electrolysis system? Electrolysis (from the Greek hydor meaning „water“ and lysis meaning „solution, breakdown, dissolution“) formally refers to the splitting of a chemical compound in reaction with water. This means that every electrolysis system is a salt system.

**iQntrol salt electrolysis system SALT-COMplete**

iQntrol SALT-COMplete is a high-precision disinfection system with intelligent pool management functions, measures the salt content and the redox value, monitors the set pH value, adjusts the dosage to the changing ambient conditions, doses the set amount of algaecide daily in relation to the swimming pool volume

**POOL MANAGEMENT FUNCTIONS**

- Filter times (two time intervals per day)
- Level control: The water level can be monitored with the optional pressure sensor or float switch; the water level can be monitored in up to four levels for overflow basins
- Backwash control (backwash frequency): in combination with the Aquastar Easy 2 automatic backwash valve (backwash duration)
- Pump control: connection for ON/OFF pump via integrated socket, for speed-controlled pump via 4 potential-free contacts, when changing the valve position (automatic 6-way valve) the pump is switched off, when backwashing the speed is increased for more efficient backwashing
- Heating control: Intelligent control of the set water temperature for electric heaters, heat exchangers, heat pumps (supports temperature-dependent heat pump release)
- Economy mode possible for overflow basins

**PRODUKCT DETAILS**

- For private pools up to 75 m³
- Dosing capacity: 25g Cl/h
- Required salt concentration: 1.5 - 4 g/l
- Measuring parameters: Salt content, redox value, pH value, water temperature, flow rate
- Dosing: pH minus, algaecide
- Dosing pump capacity: 60 ml/min, max. 1 bar
- App-capable, RS485+LAN interface, read & alarm functions
- Water-cooled
- Touch screen
- Ready to plug in
- Max. operating pressure: 1.5 bar
- Power supply: 230 V AC 50 - 60 Hz
- Incl. flow sensor with fine filter, salt content sensor integrated in the fine filter
- Max. output for directly plugged-in filter pumps: 1.4kW | 230V
- Frost protection: Winterisation without draining the water, heating is activated from a certain outside temperature and the pool pump is active 24 hours a day
- Protection class IP30

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| iQntrol salt electrolysis system SALT-Complete 25g Cl/h | 14.00 | 1.00 | 7301688  | 4979.29 |

NEW



- » Includes pool management
- » App-compatible, RS485+LAN
- » Dosing:  
Liquid chlorine, pH-minus,  
Algaecide, Flocculant



Class B  
DIN EN 17645

## iQntrol dosing system DOS-COMPLETE

iQntrol DOS-COMPLETE is a high-precision disinfection system with intelligent pool management functions. Thanks to the four dosing pumps, disinfection, pH liquid, algaecide and flocculant can be dosed with one device. The touchscreen display shows all the information about the water quality and makes it easy to set up the entire system. With the internet connection, you can monitor the parameters of your pool via a mobile and/or web application.

### WATER TREATMENT

The DOS-COMPLETE dosing system ensures crystal-clear water in your pool using the smallest possible quantities of chemical additives. The free chlorine or redox value is measured using a membrane probe or redox probe. It monitors the set pH value of the pool water and automatically adjusts the dosing to the changing ambient conditions.

In addition, the dosing system doses the set amount of algaecide daily in relation to the swimming pool volume. The additional use of algaecide reduces the chlorine requirement. The slow, continuous dosing of flocculant binds even the smallest impurities and improves filter efficiency.

### POOL MANAGEMENT FUNCTIONS

- Filter times (two time intervals per day)
- Level control: The water level can be monitored with the optional pressure sensor or float switch; the water level can be monitored in up to four levels for overflow basins
- Backwash control (backwash frequency): in combination with the Aquastar Easy 2 automatic backwash valve (backwash duration)
- Pump control: connection for ON/OFF pump via integrated socket, for speed-controlled pump via 4 potential-free contacts, when changing the valve position (automatic 6-way valve) the pump is switched off, when backwashing the speed is increased for more efficient backwashing
- Heating control: intelligent control of the set water temperature for electric heaters, heat exchangers, heat pumps (supports temperature-dependent heat pump release)
- Economy mode possible for overflow basins

### PRODUCT DETAILS

- For pools up to 250 m<sup>3</sup>
- Measuring parameters: Redox value/free chlorine, pH value, water temperature, flow rate
- Dosing: liquid chlorine, pH minus, algaecide, flocculant
- Dosing pump capacity: 60 ml/min, max. 1 bar
- App-capable, RS485+LAN interface, read & alarm functions
- Touch screen
- Plug-in ready
- Max. operating pressure: 1.5 bar
- Connection: external thread 1/4"
- Power supply: 230 V AC 50 - 60 Hz
- Incl. flow sensor with fine filter, pH probe, Redox/CLF probe
- Filter pump connection: max. 230 V, potential-free relay
- Max. power for directly connected filter pumps: 1.4kW | 230V
- Frost protection: Winterisation without draining the water, heating is activated from a certain outside temperature and the pool pump is active 24 hours a day
- Protection class IP30

| Product                                  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| iQntrol dosing system DOS-Complete CLF   | 9.00 | 1.00 | 7301685  | 5687.14 |
| iQntrol dosing system DOS-Complete Redox | 9.00 | 1.00 | 7301686  | 5129.74 |

### iQmfort pool control set Skimmerpool Complete



This set is used as an accessory for the following water treatment systems: DOS-Complete REDOX/CLF and SALT-Complete.

This set allows the full potential of the pool management functions of the dosing systems to be utilised:

- Automatic backwash via Aquastar Easy II
- Automatic level control using float switch + solenoid valve
- Temperature control thanks to included temperature sensor
- Filter pump control for Ocean Inver iQ300 (backwash with increased volume flow)
- App function, allowing remote access (read function) to water parameters such as pH value, redox value, Cl value, temperature and chemical fill level
- Notifications via app in the event of a fault
- Photometer for easy monitoring of automatic water treatment: should be carried out weekly in accordance with ÖVS recommendation.

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| iQmfort pool control set skimmerpool Complete, Aquastar Easy II, float switch, solenoid valve, Ocean Inver iQ300, Lovibond Scuba3s, Transparent vaccination line | 0.00 | 1.00 | 7301813  | 4710.56 |



### iQmfort pool control set overflow pool Complete

This set is used as an accessory for the following water treatment systems: DOS-Complete REDOX/CLF and SALT-Complete.

This set allows the full potential of the pool management functions of the dosing systems to be utilised:

- Automatic backwash via Aquastar Easy II
- Automatic level control using level sensor + solenoid valve
- Temperature control thanks to included temperature sensor
- Filter pump control for Ocean Inver iQ300 (backwash with increased volume flow)
- App function, allowing remote access (read function) to water parameters such as pH value, redox value, Cl value, temperature and chemical fill level
- Notifications via app in the event of a fault
- Photometer for easy monitoring of automatic water treatment: should be carried out weekly in accordance with ÖVS recommendation.

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| iQmfort pool control set overflow pool Complete, Aquastar Easy II, level sensor, solenoid valve, Ocean Inver iQ300, Lovibond Scuba3s, Transparent vaccination line | 0.00 | 1.00 | 7301814  | 5588.20 |





## Water level control NC01

Ready to plug in, with time delay switch (from 2-135 sec), incl. magnetic floater for easy installation on Ocean® skimmer M5 and PT, as those skimmers are equipped with an integrated and adjustable holder for the niveau floater.

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Niveau-Set NC01 230VAC with solenoid valve                      | 1.30 | 1.00 | 130293   | 986.94  |
| 2/2 way solenoid valve 24VDC NBR, G 1/2", IP65, normally closed | 0.44 | 1.00 | 50631    | 436.85  |
| Miniature-Float switch 5 m cable                                | 0.01 | 1.00 | 31150    | 256.52  |
| Miniature-Float switch 15m cable                                | 0.40 | 1.00 | 31152    | 335.08  |



## High quality solenoid valve

made of brass, 230VAC, normally closed

| Product | G-kg | VE   | Prod.No. | Price € |
|---------|------|------|----------|---------|
| 1/2"    | 0.54 | 1.00 | 7300699  | 236.08  |
| 3/4"    | 1.19 | 1.00 | 7300700  | 358.22  |
| 1"      | 1.19 | 1.00 | 7300701  | 573.15  |



## Socket for solenoid valve

with varistor and LED

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Socket for solenoid valve with varistor and LED for iQntrol-P5 und iQntrol-P4 (in order to avoid overvoltage)  | 0.03 | 1.00 | 7300702  | 64.28   |
| Socket for solenoid valve with varistor and LED for iQntrol-P5 und iQntrol-P4 (in order to avoid overvoltage) incl. 90° schuko plug and connected 1,5m cabel | 0.30 | 1.00 | 7300845  | 132.40  |





» Plug-and-play

## Solar control SC01 with 2-way ball valve

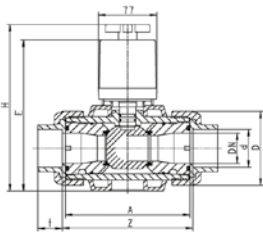
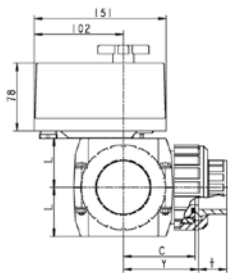
consisting of a ready to plug-in compact control unit, the required pool temperature can be set manually (+20 °C up to +40 Grad °C).

### TECHNICAL DATA

- Cold water sensor with 3 m cable
- Warm water sensor with 10 m cable
- Original Praher® 2-way PVC ball valve with EO510 electric actuator
- IND 12-24 V AC/DC (DN40/d50 or DN50/d63)
- Manual override
- IP54 protection code
- CE-marking
- Optical position indication

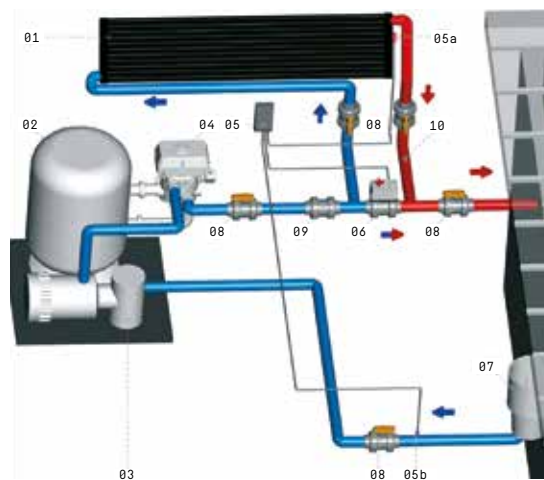
### DIMENSIONS

| d  | DN | G    | A  | D     | E   | H   | t    | Z  | PN  |
|----|----|------|----|-------|-----|-----|------|----|-----|
| mm | mm | Zoll | mm | mm    | mm  | mm  | mm   | mm | bar |
| 50 | 40 | 1½"  | 77 | 101,5 | 135 | 155 | 31,5 | 87 | 16  |
| 63 | 50 | 2"   | 87 | 115,3 | 142 | 163 | 38,5 | 99 | 16  |



| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Solar set SC01 mit 2-way ball valve S6 DN40 PVC PVCu solvent socket ends d50 metric PN3 EPDM PTFE EO510 24V IND | 2.83 | 1.00 | 129635   | 1113.06 |
| Solar set SC01 mit 2-way ball valve S6 DN50 PVC PVCu solvent socket ends d63 metric PN3 EPDM PTFE EO510 24V IND | 3.11 | 1.00 | 129636   | 1176.14 |

### INSTALLATION SCHEME



- 01** Solar collectors
- 02** Swimming pool filter
- 03** Filter pump
- 04** Aquastar® Comfort, autom. backwash valve
- 05** SC01 Solar controls
- 05a** Warm water temperature sensor
- 05b** Cold water temperature sensor
- 06** Solar pump
- 07** Ocean® skimmer deluxe M5
- 08** PVC 2-way ball valve S6
- 09** PVC cone check valve



#### NOTE

PE absorbers can be found in the chapter on pool heating.



» Plug-and-play

### Solar control SC01 with 3-way ball valve

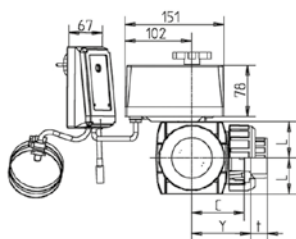
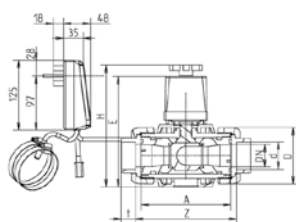
consisting of a ready to plug-in compact control unit, the required pool temperature can be set manually (+20 °C up to +40 Grad °C).

#### TECHNICAL DATA

- Cold water sensor with 3 m cable
- Warm water sensor with 10 m cable
- Original Praher® 2-way PVC ball valve with EO510 electric actuator
- IND 12-24 V AC/DC (DN40/d50 or DN50/d63)
- Integrated pressure hole in the ball
- Manual override
- IP54 protection code
- CE-marking
- Optical position indication

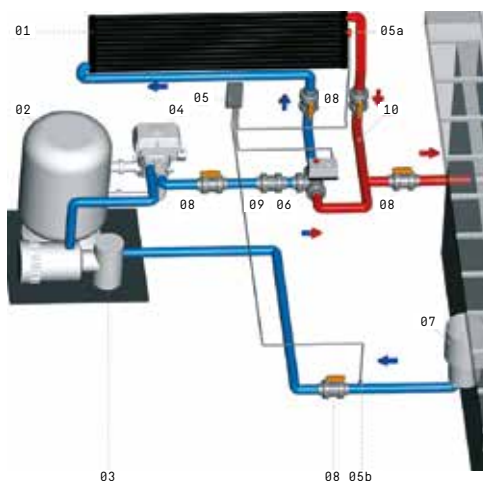
#### DIMENSIONS

| d  | DN | G    | A   | C    | D     | E   | H   | L  | Y    | t    | Z   | PN  |
|----|----|------|-----|------|-------|-----|-----|----|------|------|-----|-----|
| mm | mm | Zoll | mm  | mm   | mm    | mm  | mm  | mm | mm   | mm   | mm  | bar |
| 50 | 40 | 1½"  | 162 | 81   | 101   | 200 | 220 | 56 | 85,5 | 31,5 | 171 | 16  |
| 63 | 50 | 2"   | 181 | 90,5 | 121,5 | 216 | 236 | 64 | 96,5 | 38,5 | 193 | 16  |



| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Solar set SC01 with 3-wayball valve s4 DN40 PVC PVCu solvent socket ends d50 metric PN3 EPDM tpe EO 510 24V IND solar | 4.09 | 1.00 | 129637   | 1314.20 |
| Solar set SC01 with 3-wayball valve s4 DN50 PVC PVCu solvent socket ends d63 metric PN3 EPDM tpe EO 510 24V IND solar | 5.10 | 1.00 | 129638   | 1534.10 |

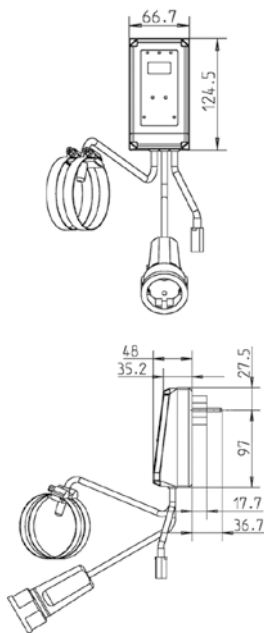
#### INSTALLATION SCHEME



- 01** Solar collectors
- 02** Swimming pool filter
- 03** Filter pump
- 04** Aquastar Comfort, autom. backwash valve
- 05** SC01 Solar control
- 05a** Warm water temperature sensor
- 05b** Cold water temperature sensor
- 06** Ocean skimmer deluxe M5
- 07** PVC 2-way ball valve S6
- 08** PVC cone check vlave
- 09** Energy PVC pipes and fittings
- 10** power supply, socket



» Plug-and-play

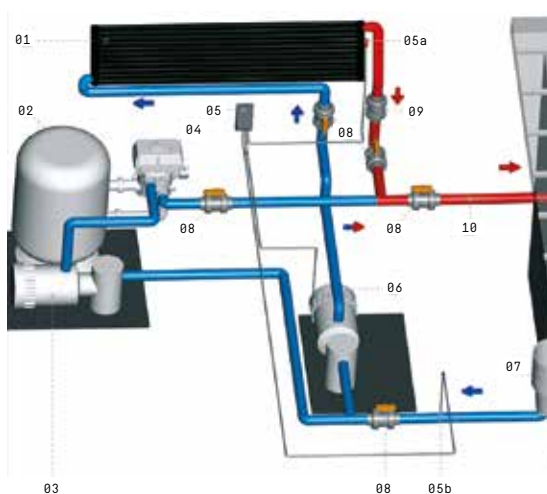


### Solar control SC02

the SC02 consists of a ready to plug-in and compact (acc. to DIN) control box, the required pool temperature can be set manually. Furthermore this control system has an integrated connection for the "solar pump" 230V for direct control, digital display, cooling function as control function that in case of increasing pool water temperature set-up temperature is not exceeded ("red blinking leds"), adjustment of temperature difference between pool and collector from +2°C up to 20°C, switch from Celsius to Fahrenheit possible. Furthermore there are included a cold water temperature sensor with 3 m connection cable as well as a warm water temperature sensor with 10 m connection cable which have to fixed after the skimmer or the solar absorber. The SC02 solar controls are mainly used for solar heating in private pools. This provides a substantial extension of the outdoor pool season.

| Product                   | G-kg | VE   | Prod.No. | Price € |
|---------------------------|------|------|----------|---------|
| Solar-Control SC02 230VAC | 1.45 | 1.00 | 120848   | 767.03  |

### INSTALLATION SCHEME



- 01** Solar collectors
- 02** Swimming pool filter
- 03** Filter pump
- 04** Aquastar® Comfort, autom. backwash valve
- 05** SC01 Solar controls
- 05a** Warm water temperature sensor
- 05b** Cold water temperature sensor
- 06** Solar pump
- 07** Ocean® skimmer deluxe M5
- 08** PVC 2-way ball valve S6
- 09** PVC cone check valve
- 10** Energy PVC pipes and fittings

### Solar control SC04 with 2- and 3-way ball valve

#### ECONOMICAL AND EFFICIENT 2 AND 3 WAY PVC VALVE WITH INTEGRATED SOLAR CONTROL.

The SC04 which can be easily integrated in the hose piping by using hose nozzles (optional accessories).

Another possibility is the direct installation on the Ocean V6 (installation diagram on request). With this compact solar control all necessary functions are integrated with the EO510 electric actuator. Adjustment of pool water temperature from +20°C up to +40°C is possible. Also included are: a cold water sensor with 3 m connection cable, and a warm water sensor with 10 m connection cable (each one) which can be fixed to the piping or after the skimmer respectively on the solar absorber, 2 or 3 way Praher PVC ball valves DN40/ d50 or DN50/d63 with EO510 electric actuator 230V AC/DC with integrated balance hole in the ball (3 way), manual override, protection code IP54, CE marking and optical position indication.

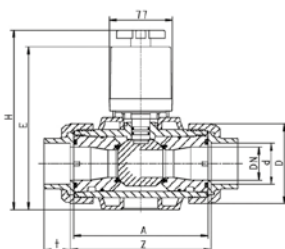
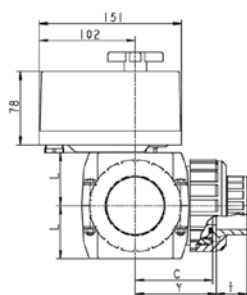
| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Solar control SC04 mit 2-way ball valve S6 DN40 PVC grey PVCu solvent socket ends d50 metric PN3 EPDM PTFE EO510 100-240 VAC | 2.43 | 1.00 | 126566A  | 894.88  |
| Solar control SC04 with 3-W-T-ball DN40 PVC grey PVCu solvent socket ends d50 metric PN3 EPDM tpe EO510 100-240 VAC          | 3.77 | 1.00 | 126564A  | 1056.84 |



**NOTE**  
PE absorbers can be found in the chapter on pool heating.



» Specifically developed for solar controls.



### 3-way ball valve S4 SOLAR EO510 eco/ind

#### TECHNICAL DATA

- Optical position indication
- Manual override
- Compact construction
- Chlorine and sea water resistant (corrosion-free)
- IP 54 (EO510) protection code
- Electr. position feedback
- CE-marking
- Integrated pressure balance system (by-pass system) by a drillhole in the T-ball and pressure ring, therefore 100% tightness not guaranteed
- also compatible for other common solar controls

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| <b>3-WAY BALL VALVE S4 SOLAR EO510 IND</b>  |      |      |          |         |
| Ball Valve S4 3W T-ball DN32 PVC grey PVCu solvent socket ends d40 metric PN3 EPDM tpe EO510 IND 12-24V AC/DC solar | 2.69 | 1.00 | 122635   | 597.27  |
| Ball Valve S4 3W T-ball DN40 PVC grey PVCu solvent socket ends d50 metric PN3 EPDM tpe EO510 IND 12-24V AC/DC solar | 2.72 | 1.00 | 129791A  | 655.28  |
| Ball Valve S4 3W T-ball DN50 PVC grey PVCu solvent socket ends d63 metric PN3 EPDM tpe EO510 IND 12-24V AC/DC solar | 3.77 | 1.00 | 122636   | 833.16  |
| <b>3-WAY BALL VALVE S4 SOLAR EO510 ECO</b>  |      |      |          |         |
| Ball Valve S4 3W T-ball DN32 PVC grey PVCu solvent socket ends d40 metric PN3 EPDM tpe EO510 ECO 230VAC solar       | 2.72 | 1.00 | 120647   | 591.80  |
| Ball Valve S4 3W T-ball DN40 PVC grey PVCu solvent socket ends d50 metric PN3 EPDM tpe EO510 ECO 230VAC solar       | 3.84 | 1.00 | 120651   | 601.16  |
| Ball Valve S4 3W T-ball DN50 PVC grey PVCu solvent socket ends d63 metric PN3 EPDM tpe EO510 ECO 230VAC solar       | 3.79 | 1.00 | 120655   | 779.80  |

### Verchromte Messing Tauchhülse



| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Verchromte Messing Tauchhülse für Tauchfühler d10 | 0.08 | 1.00 | 7300695  | 98.25   |

### PVC Tauchhülse für aggressive Medien



| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| PVC Tauchhülse für aggressive Medien zum Einkleben in ein PVC T-Stück für Tauchfühler d10 | 0.01 | 1.00 | 7300696  | 98.25   |



**DESIGNED,  
ENGINEERED &  
MADE IN AUSTRIA**

*3-way ball valve S4 SOLAR IND 12-24 V AC/DC  
50-60hz/eco 230V AC*

# AUTOMATIC VALVES

- 144 | Automatic ball valves
- 153 | Automatic butterfly valve
- 157 | Automatic diaphragm valve

# AUTOMATIC VALVES

EVERYTHING EASILY REGULATED

## SAFE, AUTOMATIC WATER REGULATION

The level of pool automation is also increasing significantly in private pool systems. The high-quality fittings series from Praher Plastics® offers reliability, durability, and cost-effectiveness for pool systems of any size.

In addition to automatic ball valves, Praher Plastics® manufactures an extensive range of electric and pneumatic shut-off valves (d75 – d225) and diaphragm valves for public pool construction, which stand out due to numerous technical advantages over conventional metal fittings.



**DESIGNED,  
ENGINEERED &  
MADE IN AUSTRIA**

## 2- AND 3-WAY BALL VALVES EO510

The automatic EO510 ball valves from Praher Plastics impress with durability and safety. In combination with an automatic Aquastar® backwash valve, the ball valve can be automatically controlled and opened during backwashing, rinsing, and draining. This prevents water loss during the repositioning of the backwash valve or when the valve is in the "winter" position.

The specially developed solar version with a patented pressure compensation system (Bypass system) is compatible with all pool solar absorber systems (EPDM, PE, PP) and pool solar controls. Drilled holes in the T-ball and pressure ring allow for optimal use in pool solar applications.



### NOTE

A selection of solar controllers can be found in the Solar Controllers chapter.  
PE absorbers can be found in the Pool Heating chapter.







## ELECTRIC ER/VS DRIVE

ER drive coordinated and tested for the M1 ball valve and the K4 shut-off valve. Optionally available with ER POSI for individually adjustable positioning or ER FAILSAFE with integrated battery in case of a power failure.

VS drives for shut-off valves in sizes from DN150.

## PNEUMATIC DRIVE

Pneumatically coordinated and tested actuator for the M1 ball valve and the K4 shut-off valve, available in single-acting or double-acting versions. Optional with position feedback and solenoid valve.

PO-NC - spring-loaded closed, meaning the control pressure opens the valve.

PO-NO - spring-loaded open, meaning the control pressure closes the valve.

PO-DA - double-acting, meaning the control pressure opens/closes the valve.



## 2-way ball valve M1 with electric actuator 24 V

### TECHNICAL DATA ER SERIES

- CE standard
- Position feedback
- Optical position indication
- Manual override
- Compact design
- Adjustable limit switches
- Torque limiting
- Protection code IP65
- PN16

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Ball Valve M1 2W DN10 PVC grey, PVCu solvent socket ends d16 metric PN16 EPDM PTFE EO, ER20 24V AC/DC, KIWA NSF/ANSI/CAN 61 K98073 | 1.82 | 1.00 | 124000A  | 519.25  |
| Ball Valve M1 2W DN15 PVC grey, PVCu solvent socket ends d20 metric PN16 EPDM PTFE EO, ER20 24V AC/DC, KIWA NSF/ANSI/CAN 61 K98073 | 1.79 | 1.00 | 124001A  | 520.65  |
| Ball Valve M1 2W DN20 PVC grey, PVCu solvent socket ends d25 metric PN16 EPDM PTFE EO, ER20 24V AC/DC, KIWA NSF/ANSI/CAN 61 K98073 | 2.36 | 1.00 | 124002A  | 526.54  |
| Ball Valve M1 2W DN25 PVC grey, PVCu solvent socket ends d32 metric PN16 EPDM PTFE EO, ER20 24V AC/DC, KIWA NSF/ANSI/CAN 61 K98073 | 2.43 | 1.00 | 124003A  | 534.70  |
| Ball Valve M1 2W DN32 PVC grey, PVCu solvent socket ends d40 metric PN16 EPDM PTFE EO, ER20 24V AC/DC, KIWA NSF/ANSI/CAN 61 K98073 | 2.61 | 1.00 | 124004A  | 552.22  |
| Ball Valve M1 2W DN40 PVC grey, PVCu solvent socket ends d50 metric PN16 EPDM PTFE EO, ER20 24V AC/DC, KIWA NSF/ANSI/CAN 61 K98073 | 2.33 | 1.00 | 124005A  | 687.29  |
| Ball Valve M1 2W DN50 PVC grey, PVCu solvent socket ends d63 metric PN16 EPDM PTFE EO, ER20 24V AC/DC, KIWA NSF/ANSI/CAN 61 K98073 | 2.68 | 1.00 | 124006A  | 723.84  |
| Ball Valve M1 2W DN65 PVC grey PVCu solvent socket d75 metric PN16 EPDM PTFE EO ER60 24V AC/DC                                     | 5.50 | 1.00 | 124245   | 1684.83 |
| Ball Valve M1 2W DN80 PVC grey, PVCu solvent socket ends d90 metric PN16 EPDM PTFE EO, ER60 24V AC/DC                              | 7.50 | 1.00 | 124246   | 1559.44 |
| Ball Valve M1 2W DN80 PVC grey, PVCu solvent socket ends d110 metric PN16 EPDM PTFE EO, ER60 24V AC/DC                             | 7.59 | 1.00 | 124247   | 1817.45 |



## 2-way ball valve M1 with electric actuator 230V

### TECHNICAL DATA ER SERIES

- CE standard
- Position feedback
- Optical position indication
- Manual override
- Compact design
- Protection code PN65
- Adjustable limit switches
- PN16

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Ball Valve M1 2W DN10 PVC grey, PVCu solvent socket ends d16 metric PN16 EPDM PTFE EO, ER20 90-240VAC, KIWA NSF/ANSI/CAN 61 K98073 | 1.82 | 1.00 | 124007A  | 519.25  |
| Ball Valve M1 2W DN15 PVC grey, PVCu solvent socket ends d20 metric PN16 EPDM PTFE EO, ER20 90-240VAC, KIWA NSF/ANSI/CAN 61 K98073 | 1.79 | 1.00 | 124008A  | 641.21  |
| Ball Valve M1 2W DN20 PVC grey, PVCu solvent socket ends d25 metric PN16 EPDM PTFE EO, ER20 90-240VAC, KIWA NSF/ANSI/CAN 61 K98073 | 2.36 | 1.00 | 124009A  | 601.48  |
| Ball Valve M1 2W DN25 PVC grey, PVCu solvent socket ends d32 metric PN16 EPDM PTFE EO, ER20 90-240VAC, KIWA NSF/ANSI/CAN 61 K98073 | 2.43 | 1.00 | 124010A  | 646.06  |
| Ball Valve M1 2W DN32 PVC grey, PVCu solvent socket ends d40 metric PN16 EPDM PTFE EO, ER20 90-240VAC, KIWA NSF/ANSI/CAN 61 K98073 | 2.61 | 1.00 | 124011A  | 621.25  |
| Ball Valve M1 2W DN40 PVC grey, PVCu solvent socket ends d50 metric PN16 EPDM PTFE EO, ER20 90-240VAC, KIWA NSF/ANSI/CAN 61 K98073 | 2.33 | 1.00 | 124012A  | 807.70  |
| Ball Valve M1 2W DN50 PVC grey, PVCu solvent socket ends d63 metric PN16 EPDM PTFE EO, ER20 90-240VAC, KIWA NSF/ANSI/CAN 61 K98073 | 2.68 | 1.00 | 124013A  | 830.28  |
| Ball Valve M1 2W DN65 PVC grey, PVCu solvent socket ends d75 metric PN16 EPDM PTFE EO, ER60 90-240VAC                              | 5.50 | 1.00 | 124248   | 1653.22 |
| Ball Valve M1 2W DN80 PVC grey, PVCu solvent socket ends d90 metric PN16 EPDM PTFE EO, ER60 90-240VAC                              | 7.50 | 1.00 | 124249   | 1546.52 |
| Ball Valve M1 2W DN80 PVC grey, PVCu solvent socket ends d110 metric PN16 EPDM PTFE EO, ER60 90-240VAC                             | 7.59 | 1.00 | 124250   | 1646.43 |



Integrated mounting bracket

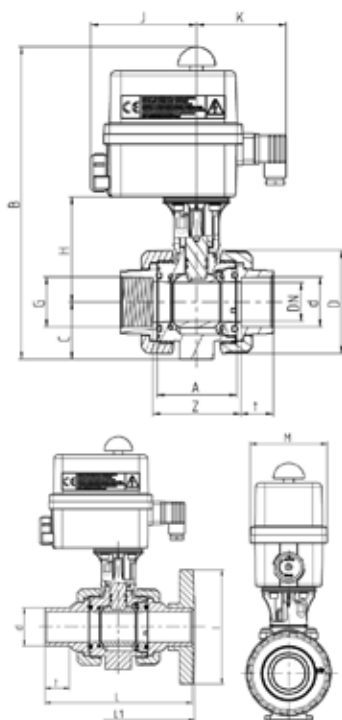


Reliable buttress thread

**OVERVIEW OF TECHNICAL DETAILS**  
**2-WAY BALL VALVE M1 WITH ELECTRIC ACTUATOR ER20**

| Electric actuator   |   |
|---------------------|---|
| Type                | ER20                                      |
| Torque              | 20Nm                                      |
| Voltage 24 V        | 24V 50/60Hz (24V DC)                      |
| Voltage 230 V       | 90 - 240 V 50/60 Hz (90-350V DC)          |
| Manipulation time   | 13s                                       |
| Demand              | 15W                                       |
| ISO connection      | F03-F04-F05                               |
| Octagon             | 14  |
| End switch          | two preset end switches<br>two indicators |
| Mechanical top      | 90°                                       |
| High duty cycle     | 30%                                       |
| Pivot angle         | 90°                                       |
| Protection code     | IP65                                      |
| Ambiant temperature | up to +55°C                               |
| Weight              | 1 kg                                      |

**DIMENSIONS**



| DN<br>d      | 10<br>16 | 15<br>20 | 20<br>25 | 25<br>32 | 32<br>40 | 40<br>50 | 50<br>63 |
|--------------|----------|----------|----------|----------|----------|----------|----------|
| Flange image | F04      | F04      | F04      | F04      | F05      | F05      | F05      |
| $G_{GM}^1$   | 3/8"     | 1/2"     | 3/4"     | 1"       | 1 1/4"   | 1 1/2"   | 2"       |
| A            | 45       | 45       | 53.5     | 54       | 62       | 78       | 87       |
| B            | 260      | 260      | 272.5    | 278      | 295      | 306      | 320.5    |
| C            | 33       | 33       | 40       | 43       | 51       | 56       | 64       |
| D            | 55.5     | 55.5     | 62       | 70       | 84       | 101      | 115      |
| E            | 5.5      | 5.5      | 5.5      | 6.5      | 6.5      | 6.5      | 6.5      |
| F            | 34       | 34       | 36       | 38       | 40       | 45       | 50       |
| H            | 80       | 80       | 85.5     | 88       | 97       | 103      | 109.5    |
| I            | -        | 97       | 105      | 125      | 140      | 150      | 165      |
| J            | 90       | 90       | 90       | 90       | 90       | 90       | 90       |
| K            | 107      | 107      | 107      | 107      | 107      | 107      | 107      |
| $t_{KM}^2$   | 16       | 16.5     | 19.5     | 23       | 26.5     | 31.5     | 38.5     |
| $t_{KS}^3$   | 17       | 16.5     | 19.5     | 23       | 26.5     | 31.5     | 38.5     |
| $Z_{KM}^2$   | 51       | 50       | 59.5     | 60       | 68.5     | 86       | 98       |
| $Z_{GM}^1$   | 48       | 50       | 60       | 60       | 68       | 87       | 98       |
| $L_{KS}^3$   | 98       | 123.5    | 143.5    | 153.5    | 173.5    | 193.5    | 223.5    |
| $L1_{FF}^4$  | -        | 130      | 150      | 160      | 180      | 200      | 230      |
| M            | 92       | 92       | 92       | 92       | 92       | 92       | 92       |

Dimensions and technical data for DN65 - DN80/d110 with ER60 actuator on request.



## 2-way ball valve S6 EO510 eco 230V AC/IND 12-24V AC/DC

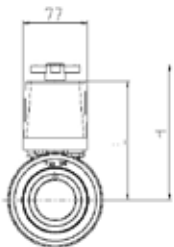
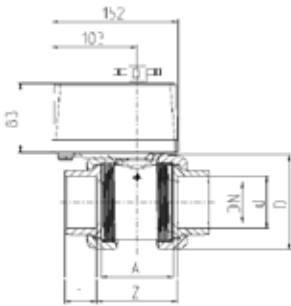
### TECHNICAL DATA

- IND 12-24V AC/DC manipulation time: 90° 12 sec
- Eco 230V AC manipulation time: 90° 22 sec
- Protection code: IP65, on-time: 60% / max. 20 min
- Input: P = 4 W / P max = 8 W
- CE standard
- Position indication
- Optic position indication
- Manual override
- Compact construction
- PN3

### APPLICATION

- Private and public swimming pool and water treatment industry
- Natural pool and fish farming industry
- Irrigation and cooling systems
- Water attractions (fountains, water falls, ...)
- Control valve for jet streams

### DIMENSIONS



| Ball valve PVC-U |    |    |       |                              |    |    | Actuator |     |  |
|------------------|----|----|-------|------------------------------|----|----|----------|-----|--|
| DN               | d  | A  | D     | t <sub>KM</sub> <sup>1</sup> | Z  | PN | E        | H   |  |
| 32               | 40 | 77 | 101,5 | 26,5                         | 87 | 3  | 138,5    | 159 |  |
| 40               | 50 | 77 | 101,5 | 31,5                         | 87 | 3  | 138,5    | 159 |  |
| 50               | 63 | 87 | 115,3 | 38,5                         | 99 | 3  | 143,5    | 164 |  |

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| <b>PRICES 2-WAY BALL VALVE S6 EO510 IND 12-24V AC/DC</b>   |      |      |          |         |
| Ball Valve S6 2W DN32 PVC grey PVCu solvent socket d40 metric PN3 EPDM PTFE EO510 IND 12-24V AC/DC | 1.47 | 1.00 | 129804A  | 491.47  |
| Ball Valve S6 2W DN40 PVC grey PVCu solvent socket d50 metricPN3 EPDM PTFE EO510 IND 12-24V AC/DC  | 1.49 | 1.00 | 129801A  | 499.28  |
| Ball Valve S6 2W DN50 PVC grey PVCu solvent socket d63 metric PN3 EPDM PTFE EO510 IND 12-24V AC/DC | 1.77 | 1.00 | 129802A  | 507.07  |
| <b>PRICES 2-WAY BALL VALVE S6 EO510 ECO 230V AC</b>  |      |      |          |         |
| Ball Valve S6 2W DN32 PVC grey PVCu solvent socket d40 metric PN3 EPDM PTFE EO510 ECO 230VAC       | 2.35 | 1.00 | 126546   | 413.45  |
| Ball Valve S6 2W DN40 PVC grey PVCu solvent socket d50 metric PN3 EPDM PTFE EO510 ECO 230VAC       | 2.51 | 1.00 | 126547   | 421.25  |
| Ball Valve S6 2W DN50 PVC grey PVCu solvent socket d63 metric PN3 EPDM PTFE EO510 ECO 230VAC       | 2.54 | 1.00 | 126548   | 460.25  |



### 3-way ball valve S4 EO510 ECO EO510 230VAC

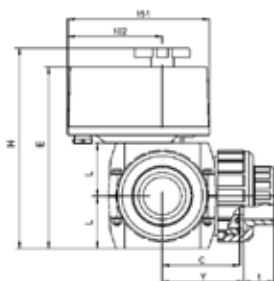
#### TECHNICAL DATA

- Manipulation time: 90° 22 sec
- Optical position indication
- Manual override
- Compact construction T-ball
- Chlorine- and sea water proof (corrosion-free)
- Protection code IP 65
- Electr. Position indication
- CE marking
- PN3

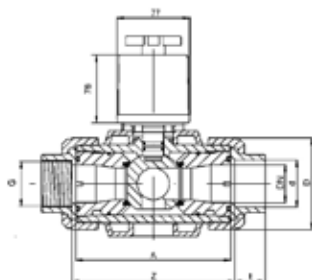
#### APPLICATION

- Private and public swimming pool and water treatment industry
- Natural pool- and fish farming industry
- Irrigation and cooling systems
- Water attractions (fountains, water falls, ....)
- Control valve for jet streams

#### DIMENSIONS



| Ball valve PVC-U |    |     |    |     |   |      |     |                              |     | Halterung / Actuator |       |    |    |
|------------------|----|-----|----|-----|---|------|-----|------------------------------|-----|----------------------|-------|----|----|
| DN               | d  | A   | C  | D   | t <sub>KM<sup>1</sup></sub> / KS <sup>2</sup> | Y    | Z   | Z1 <sub>KS<sup>2</sup></sub> | bar | E                    | H     | K  | L  |
| 10               | 16 | 100 | 50 | 53  | 16,5  | 53   | 106 | 153                          | 10  | 196,5                | 216,5 | 38 | 33 |
| 15               | 20 | 100 | 50 | 53  | 16,5  | 53   | 106 | 163                          | 10  | 196,5                | 216,5 | 38 | 33 |
| 20               | 25 | 120 | 60 | 70  | 20  | 63   | 126 | -                            | 10  | 216,5                | 236,5 | 38 | 43 |
| 25               | 32 | 120 | 60 | 70  | 22,5  | 63   | 126 | 200                          | 10  | 216,5                | 236,5 | 38 | 43 |
| 32               | 40 | 162 | 81 | 101 | 27,5  | 84,5 | 169 | -                            | 3   | 205                  | 225   | -  | 56 |
| 40               | 50 | 162 | 81 | 101 | 31,5  | 85,5 | 171 | 261                          | 3   | 205                  | 225   | -  | 56 |



| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Ball Valve S4 3W T-ball DN10 PVC grey PVCu solvent socket ends d16<br>metric PN10 EPDM PTFE EO510 ECO 230VAC | 1.49 | 1.00 | 129594   | 513.77  |
| Ball Valve S4 3W T-ball DN15 PVC grey PVCu solvent socket ends d20<br>metric PN10 EPDM PTFE EO510 ECO 230VAC | 1.48 | 1.00 | 129602   | 513.77  |
| Ball Valve S4 3W T-ball DN20 PVC grey PVCu solvent socket ends d25<br>metric PN10 EPDM PTFE EO510 ECO 230VAC | 1.91 | 1.00 | 129610   | 515.35  |
| Ball Valve S4 3W T-ball DN25 PVC grey PVCu solvent socket ends d32<br>metric PN10 EPDM PTFE EO510 ECO 230VAC | 1.92 | 1.00 | 129280   | 515.35  |
| Ball Valve S4 3W L-ball DN32 PVC grey PVCu solvent socket ends d40<br>metric PN3 EPDM PTFE EO510 ECO 230VAC  | 2.79 | 1.00 | 129628   | 622.80  |
| Ball Valve S4 3W T-ball DN40 PVC grey PVCu solvent socket ends d50<br>metric PN3 EPDM PTFE EO510 ECO 230VAC  | 2.81 | 1.00 | 129630   | 566.51  |



### 3-way ball valve S4 EO510 IND 12–24V AC/DC 50–60hz

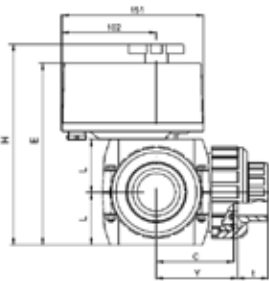
#### TECHNICAL DATA

- IND 12–24V AC/DC manipulation time: 90° 12 sec
- Optical position indication
- Manual override
- Compact construction T-ball
- Chlorine- and sea water proof (corrosion-free)
- Protection code IP 65
- Electr. position indication
- CE marking
- PN3

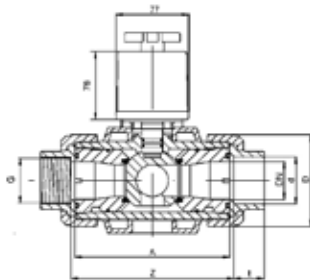
#### APPLICATION

- Private and public swimming pool and water treatment industry
- Natural pool and fish farming industry
- Irrigation and cooling systems
- Water attractions (fountains, water falls, ...)
- Control valve for jet streams

#### DIMENSIONS



| Ball valve PVC-U |    |     |    |     |                         |      |     |     |     | Halterung / Actuator |       |    |    |
|------------------|----|-----|----|-----|-------------------------|------|-----|-----|-----|----------------------|-------|----|----|
| DN               | d  | A   | C  | D   | $t_{\frac{KM^1}{KS^2}}$ | Y    | Z   | Z1  | bar | E                    | H     | K  | L  |
| 10               | 16 | 100 | 50 | 53  | 16,5                    | 53   | 106 | 153 | 10  | 196,5                | 216,5 | 38 | 33 |
| 15               | 20 | 100 | 50 | 53  | 16,5                    | 53   | 106 | 163 | 10  | 196,5                | 216,5 | 38 | 33 |
| 20               | 25 | 120 | 60 | 70  | 20                      | 63   | 126 | -   | 10  | 216,5                | 236,5 | 38 | 43 |
| 25               | 32 | 120 | 60 | 70  | 22,5                    | 63   | 126 | 200 | 10  | 216,5                | 236,5 | 38 | 43 |
| 32               | 40 | 162 | 81 | 101 | 27,5                    | 84,5 | 169 | -   | 3   | 205                  | 225   | -  | 56 |
| 40               | 50 | 162 | 81 | 101 | 31,5                    | 85,5 | 171 | 261 | 3   | 205                  | 225   | -  | 56 |



| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Ball valve S4 3way T-ball DN10 PVC grey PVCu solvent socket ends d16 metric PN10 EPDM, PTFE EO510 IND 12-24V AC/DC - grey cover  | 1.62 | 1.00 | 129860   | 614.80  |
| Ball valve S4 3way T-ball DN15 PVC grey PVCu solvent socket ends d20 metric PN10 EPDM, PTFE EO510 IND 12-24V AC/DC - grey cover  | 1.44 | 1.00 | 129864   | 614.80  |
| Ball valve S4 3way T-ball DN20 PVC grey PVCu solvent socket ends d25 metric PN10 EPDM, PTFE EO510, IND 12-24V AC/DC - grey cover | 1.94 | 1.00 | 129867   | 616.60  |
| Ball valve S4 3way T-ball DN25 PVC grey PVCu solvent socket ends d32 metric PN10 EPDM, PTFE EO510 IND 12-24V AC/DC - grey cover  | 2.04 | 1.00 | 129871   | 616.60  |
| Ball valve S4 3way T-ball DN32 PVC grey PVCu solvent socket ends d40 metric PN3 EPDM, PTFE EO510 IND 12-24V AC/DC - grey cover   | 2.76 | 1.00 | 129625A  | 565.27  |
| Ball valve S4 3way T-ball DN40 PVC grey PVCu solvent socket ends d50 metric PN3 EPDM, PTFE EO510 IND 12-24V AC/DC - grey cover   | 1.28 | 1.00 | 129629A  | 566.51  |



» Specifically developed for solar controls

### 3-way ball valve S4 SOLAR IND 12–24 V AC/DC 50–60hz/eco 230V AC

#### TECHNICAL DATA

- IND 12–24 V AC manipulation time: 90° 12 sec
- Eco 230V AC manipulation time: 90° 22 sec
- Optical position indication
- Manual override
- Compact construction, T-ball
- Chlorine and sea water resistant (corrosion-free)
- Protection code IP 65 (EO510)
- Electr. position indication
- CE marking
- On-time: 60%/max. 20 min.

#### PATENTED PRESSURE VENTING SYSTEM

Small drill holes in the T-ball and in the pressure ring – ideal for pool solar application

#### APPLICATION

In combination with all pool solar absorber systems (EPDM, PE, PP) and pool solar control possible

#### DIMENSIONS

| Ball valve PVC-U |    |                              |     |      |       |                              |   |  | Halterung / Actuator |     |     |    |
|------------------|----|------------------------------|-----|------|-------|------------------------------|---|--|----------------------|-----|-----|----|
| DN               | d  | G <sub>GM</sub> <sup>1</sup> | A   | C    | D     | t <sub>KM</sub> <sup>2</sup> | Y <sub>GM</sub> <sup>1</sup> /KM <sup>2</sup> | Z1 <sub>GM</sub> <sup>1</sup> /KM <sup>2</sup> | bar                  | E   | H   | L  |
| 32               | 40 | 1½"                          | 162 | 81   | 101   | 27,5                         | 85  | 170  | 3                    | 205 | 225 | 56 |
| 40               | 50 | 1½"                          | 162 | 81   | 101   | 31,5                         | 85  | 171  | 3                    | 205 | 225 | 56 |
| 50               | 63 | 2"                           | 181 | 90,5 | 124,5 | 38,5                         | 96  | 192  | 3                    | 221 | 241 | 65 |

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| <b>PRICES 3-WAY BALL VALVE S4 EO510 IND 12-24V AC/DC SOLAR</b>   |      |      |          |         |
| Ball Valve S4 3W T-ball DN32 PVC grey PVCu solvent socket d40 metric PN3 EPDM tpe EO510 IND 12-24V AC/DC Solar | 2.69 | 1.00 | 122635   | 597.27  |
| Ball Valve S4 3W T-ball DN40 PVC grey PVCu solvent socket d50 metric PN3 EPDM tpe EO510 IND 12-24V AC/DC Solar | 2.72 | 1.00 | 129791A  | 655.28  |
| Ball Valve S4 3W T-ball DN50 PVC grey PVCu solvent socket d63 metric PN3 EPDM tpe EO510 IND 12-24V AC/DC Solar | 3.77 | 1.00 | 122636   | 833.16  |
| <b>PRICES 3-WAY BALL VALVE S4 EO510 230V AC</b>  |      |      |          |         |
| Ball Valve S4 3W T-ball DN32 PVC grey PVCu solvent socket d40 metric PN3 EPDM tpe EO510 ECO 230VAC Solar       | 2.72 | 1.00 | 120647   | 591.80  |
| Ball Valve S4 3W T-ball DN40 PVC grey PVCu solvent socket d50 metric PN3 EPDM tpe EO510 ECO 230VAC Solar       | 3.84 | 1.00 | 120651   | 601.16  |
| Ball Valve S4 3W T-ball DN50 PVC grey PVCu solvent socket d63 metric PN3 EPDM tpe EO510 ECO 230VAC Solar       | 3.79 | 1.00 | 120655   | 779.80  |



#### NOTE

A selection of solar controllers can be found in the Solar Controllers chapter. PE absorbers can be found in the Pool Heating chapter.

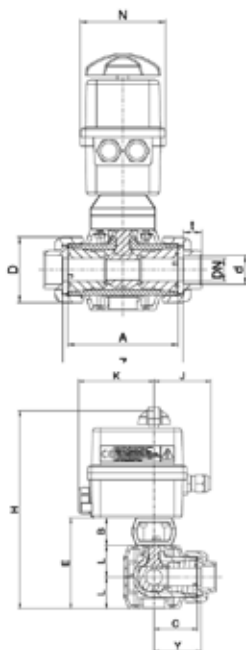


### 3-way ball valve S4 with electric actuator 24V/230V

#### TECHNICAL DATA

- Manipulation time: 12 sec.
- Protection code: IP66
- Current
- CE standard
- Position feedback signal
- Optic position indication
- Voltage:  
15-30V 50/60Hz (12-48V DC),100-240V 50/60Hz (100 – 350V DC)
- Double shaft sealing
- Anti-condensation system
- Manual override
- Compact construction
- PN16
- High switch on time: 50%
- Ambient temperature:-10°C up to +55°C
- Swing angle 360° clockwise

#### DIMENSIONS



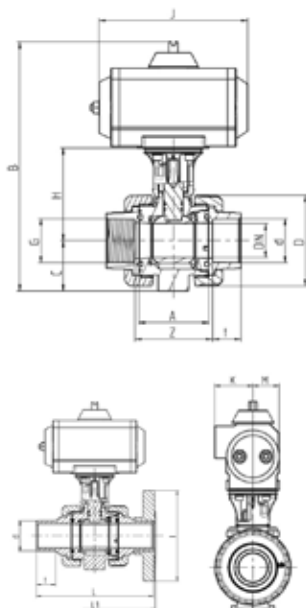
| Ball valve PVC-U |    |     |    |      |       |     |     |      |      |     |      | Actuator |    |     |    |
|------------------|----|-----|----|------|-------|-----|-----|------|------|-----|------|----------|----|-----|----|
| DN               | d  | A   | B  | C    | D     | E   | H   | L    | Y    | Z   | t    | PN       | J  | K   | N  |
| 10               | 16 | 100 | 38 | 50   | 53    | 105 | 257 | 33,5 | 53   | 106 | 16,5 | 16       | 79 | 107 | 92 |
| 15               | 20 | 100 | 38 | 50   | 53    | 105 | 257 | 33,5 | 53   | 106 | 16,5 | 16       | 79 | 107 | 92 |
| 20               | 25 | 120 | 38 | 60   | 70    | 122 | 274 | 42   | 63   | 126 | 20   | 16       | 79 | 107 | 92 |
| 25               | 32 | 120 | 38 | 60   | 70    | 122 | 274 | 42   | 63,5 | 126 | 22,5 | 16       | 79 | 107 | 92 |
| 32               | 40 | 162 | 48 | 81   | 101   | 160 | 312 | 56   | 84,5 | 169 | 27,5 | 16       | 79 | 107 | 92 |
| 40               | 50 | 162 | 48 | 81   | 101   | 160 | 312 | 56   | 85,5 | 171 | 31,5 | 16       | 79 | 107 | 92 |
| 50               | 63 | 181 | 48 | 90,5 | 124,5 | 178 | 330 | 65   | 96,5 | 192 | 38,5 | 16       | 79 | 107 | 92 |

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| <b>PRICES 15-30 V AC</b>   |      |      |          |         |
| Ball Valve S4 3W T-ball DN10 PVC grey PVCu solvent socket ends d16 metric PN16 EPDM PTFE ER20 15-30VAC GF4       | 2.03 | 1.00 | 124112   | 1746.83 |
| Ball Valve S4 3W T-ball DN15 PVC grey PVCu solvent socket ends d20 metric PN16 EPDM PTFE ER20 15-30VAC GF4       | 2.02 | 1.00 | 124116   | 1746.83 |
| Ball Valve S4 3W T-ball DN20 PVC grey PVCu solvent socket ends d25 metric PN16 EPDM PTFE ER20 15-30VAC GF4       | 2.36 | 1.00 | 124120   | 1806.34 |
| Ball Valve S4 3W T-ball DN25 PVC grey PVCu solvent socket ends d32 metric PN16 EPDM PTFE ER20 15-30VAC GF4       | 2.38 | 1.00 | 124124   | 1806.34 |
| Ball Valve S4 3W T-ball DN32 PVC grey PVCu solvent socket ends d40 metric PN16 EPDM PTFE ER20 15-30VAC GF4       | 3.72 | 1.00 | 124128   | 1874.22 |
| Ball Valve S4 3W T-ball DN40 PVC grey PVCu solvent socket ends d50 metric PN16 EPDM PTFE ER20 15-30VAC GF4       | 3.75 | 1.00 | 124132   | 1884.69 |
| Ball Valve S4 3W T-ball DN50 PVC grey PVCu solvent socket ends d63 metric PN16 EPDM PTFE ER20 15-30VAC GF4       | 4.66 | 1.00 | 124175   | 1928.74 |
| <b>PRICES 90-240 V AC</b>  |      |      |          |         |
| Ball Valve S4 3W T-ball DN10 PVC grey PVCu solvent socket ends d16 metric PN16 EPDM PTFE ER20 90-240VAC GF4      | 2.03 | 1.00 | 124113   | 1746.83 |
| Ball Valve S4 3W T-ball DN15 PVC grey PVCu solvent socket ends, d20 metric PN16 EPDM PTFE EO ER20, 90-240VAC GF4 | 2.89 | 1.00 | 124117   | 1746.83 |
| Ball Valve S4 3W T-ball DN20 PVC grey PVCu solvent socket ends d25 metric PN16 EPDM PTFE ER20 90-240VAC GF4      | 2.36 | 1.00 | 124121   | 1806.34 |
| Ball Valve S4 3W T-ball DN25 PVC grey PVCu solvent socket ends d32 metric PN16 EPDM PTFE ER20 90-240VAC GF4      | 2.38 | 1.00 | 124125   | 1806.34 |
| Ball Valve S4 3W T-ball DN32 PVC grey PVCu solvent socket ends d40 metric PN16 EPDM PTFE ER20 90-240VAC GF4      | 3.72 | 1.00 | 124129   | 1874.22 |
| Ball Valve S4 3W T-ball DN40 PVC grey PVCu solvent socket ends d50 metric PN16 EPDM PTFE ER20 90-240VAC GF4      | 3.71 | 1.00 | 124133   | 1884.69 |
| Ball Valve S4 3W T-ball DN50 PVC grey PVCu solvent socket ends d63 metric PN16 EPDM PTFE ER20 90-240VAC GF4      | 4.60 | 1.00 | 124176   | 1928.74 |



## 2-way ball valve M1 with pneumatic actuator

PO-NC spring pressure closed, PO-NO spring pressure opened, PO-DA double acting



### DIMENSIONS

| DN                            | 10   | 15    | 20    | 25    | 32     | 40     | 50    |
|-------------------------------|------|-------|-------|-------|--------|--------|-------|
| d                             | 16   | 20    | 25    | 32    | 40     | 50     | 63    |
| Flanschbild                   | F04  | F04   | F04   | F04   | F05    | F05    | F05   |
| G <sub>GM</sub> <sup>1</sup>  | 3/8" | 1/2"  | 3/4"  | 1"    | 1 1/4" | 1 1/2" | 2"    |
| A                             | 45   | 45    | 53,5  | 54    | 62     | 78     | 87    |
| C                             | 33   | 33    | 40    | 43    | 51     | 56     | 64    |
| D                             | 55,5 | 55,5  | 62    | 70    | 84     | 101    | 115   |
| E                             | 5,5  | 5,5   | 5,5   | 6,5   | 6,5    | 6,5    | 6,5   |
| F                             | 34   | 34    | 36    | 38    | 40     | 45     | 50    |
| H                             | 80   | 80    | 85,5  | 88    | 97     | 103    | 109,5 |
| I                             | -    | 97    | 105   | 125   | 140    | 150    | 165   |
| t <sub>KM</sub> <sup>2</sup>  | 16   | 16,5  | 19,5  | 23    | 26,5   | 31,5   | 38,5  |
| Z <sub>KM</sub> <sup>2</sup>  | 51   | 50    | 59,5  | 60    | 68,5   | 86     | 98    |
| L <sub>KS</sub> <sup>3</sup>  | 98   | 123,5 | 143,5 | 153,5 | 173,5  | 193,5  | 223,5 |
| L1 <sub>FF</sub> <sup>4</sup> | -    | 130   | 150   | 160   | 180    | 200    | 230   |
| B                             | 214  | 214   | 226,5 | 232   | 269    | 280    | 294,5 |
| J                             | 119  | 119   | 119   | 119   | 165    | 165    | 165   |
| K                             | 40   | 40    | 40    | 40    | 50     | 50     | 50    |
| M                             | 27   | 27    | 27    | 27    | 35     | 35     | 35    |
| B                             | 214  | 214   | 226,5 | 232   | 269    | 280    | 294,5 |
| J                             | 119  | 119   | 119   | 119   | 165    | 165    | 197   |
| K                             | 40   | 40    | 40    | 40    | 50     | 50     | 50    |
| M                             | 27   | 27    | 27    | 27    | 35     | 35     | 35    |

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| <b>PO-NC</b>  |       |      |          |         |
| Ball Valve M1 2W DN10 PVC grey, PVCu solvent socket ends d16 metric PN16 EPDM PTFE, PO-NC UT05-2, KIWA NSF/ANSI/CAN 61 K98073 | 1.73  | 1.00 | 124028A  | 222.98  |
| Ball Valve M1 2W DN15 PVC grey, PVCu solvent socket ends d20 metric PN16 EPDM PTFE, PO-NC UT05-2, KIWA NSF/ANSI/CAN 61 K98073 | 1.70  | 1.00 | 124029A  | 222.98  |
| Ball Valve M1 2W DN20 PVC grey, PVCu solvent socket ends d25 metric PN16 EPDM PTFE, PO-NC UT05-2, KIWA NSF/ANSI/CAN 61 K98073 | 2.18  | 1.00 | 124030A  | 254.22  |
| Ball Valve M1 2W DN25 PVC grey, PVCu solvent socket ends d32 metric PN16 EPDM PTFE, PO-NC UT05-2, KIWA NSF/ANSI/CAN 61 K98073 | 2.24  | 1.00 | 124031A  | 296.34  |
| Ball Valve M1 2W DN32 PVC grey, PVCu solvent socket ends d40 metric PN16 EPDM PTFE, PO-NC UT15-4, KIWA NSF/ANSI/CAN 61 K98073 | 3.08  | 1.00 | 124032A  | 382.34  |
| Ball Valve M1 2W DN40 PVC grey, PVCu solvent socket ends d50 metric PN16 EPDM PTFE, PO-NC UT15-4, KIWA NSF/ANSI/CAN 61 K98073 | 3.45  | 1.00 | 124033A  | 566.49  |
| Ball Valve M1 2W DN50 PVC grey, PVCu solvent socket ends d63 metric PN16 EPDM PTFE, PO-NC UT17-4, KIWA NSF/ANSI/CAN 61 K98073 | 4.94  | 1.00 | 124034A  | 502.58  |
| Ball Valve M1 2W DN65 PVC grey PVCu solvent socket ends d75 metric PN16 EPDM PTFE PO-NC UT30-4                                | 8.82  | 1.00 | 124257   | 1203.69 |
| Ball Valve M1 2W DN80 PVC grey PVCu solvent socket ends d90 metric PN16 EPDM PTFE PO-NC UT35-4                                | 14.29 | 1.00 | 124258   | 1277.88 |
| Ball Valve M1 2W DN80 PVC grey PVCu solvent socket ends d110 metric PN16 EPDM PTFE PO-NC UT35-4                               | 14.38 | 1.00 | 124259   | 1385.12 |
| <b>PO-NO</b>  |       |      |          |         |
| Ball Valve M1 2W DN10 PVC grey, PVCu solvent socket ends d16 metric PN16 EPDM PTFE, PO-NO UT05-2, KIWA NSF/ANSI/CAN 61 K98073 | 1.73  | 1.00 | 124042A  | 222.98  |
| Ball Valve M1 2W DN15 PVC grey, PVCu solvent socket ends d20 metric PN16 EPDM PTFE, PO-NO UT05-2, KIWA NSF/ANSI/CAN 61 K98073 | 1.70  | 1.00 | 124043A  | 222.98  |
| Ball Valve M1 2W DN20 PVC grey, PVCu solvent socket ends d25 metric PN16 EPDM PTFE, PO-NO UT05-2, KIWA NSF/ANSI/CAN 61 K98073 | 2.18  | 1.00 | 124044A  | 228.80  |
| Ball Valve M1 2W DN25 PVC grey, PVCu solvent socket ends d32 metric PN16 EPDM PTFE, PO-NO UT05-2, KIWA NSF/ANSI/CAN 61 K98073 | 2.24  | 1.00 | 124045A  | 268.06  |

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| Ball Valve M1 2W DN32 PVC grey, PVCu solvent socket ends d40 metric PN16 EPDM PTFE, PO-NO UT15-4, KIWA NSF/ANSI/CAN 61 K98073 | 3.08  | 1.00 | 124046A  | 424.82  |
| Ball Valve M1 2W DN40 PVC grey, PVCu solvent socket ends d50 metric PN16 EPDM PTFE, PO-NO UT15-4, KIWA NSF/ANSI/CAN 61 K98073 | 3.45  | 1.00 | 124047A  | 451.13  |
| Ball Valve M1 2W DN50 PVC grey, PVCu solvent socket ends d63 metric PN16 EPDM PTFE, PO-NO UT17-4, KIWA NSF/ANSI/CAN 61 K98073 | 4.94  | 1.00 | 124048A  | 446.73  |
| Ball Valve M1 2W DN65 PVC grey PVCu solvent socket ends d75 metric PN16 EPDM PTFE PO-NO UT30-4                                | 8.82  | 1.00 | 124268   | 1203.69 |
| Ball Valve M1 2W DN80 PVC grey PVCu solvent socket ends d90 metric PN16 EPDM PTFE PO-NO UT35-4                                | 14.29 | 1.00 | 124269   | 1277.88 |
| Ball Valve M1 2W DN80 PVC grey PVCu solvent socket ends d110 metric PN16 EPDM PTFE PO-NO UT35-4                               | 14.38 | 1.00 | 124270   | 1385.12 |
| <b>PO-DA</b>  |       |      |          |         |
| Ball Valve M1 2W DN10 PVC grey, PVCu solvent socket ends d16 metric PN16 EPDM PTFE, PO-DA UT05DA, KIWA NSF/ANSI/CAN 61 K98073 | 2.13  | 1.00 | 124056A  | 205.12  |
| Ball Valve M1 2W DN15 PVC grey, PVCu solvent socket ends d20 metric PN16 EPDM PTFE, PO-DA UT05DA, KIWA NSF/ANSI/CAN 61 K98073 | 2.10  | 1.00 | 124057A  | 205.12  |
| Ball Valve M1 2W DN20 PVC grey, PVCu solvent socket ends d25 metric PN16 EPDM PTFE, PO-DA UT05DA, KIWA NSF/ANSI/CAN 61 K98073 | 1.36  | 1.00 | 124058A  | 212.03  |
| Ball Valve M1 2W DN25 PVC grey, PVCu solvent socket ends d32 metric PN16 EPDM PTFE, PO-DA UT05DA, KIWA NSF/ANSI/CAN 61 K98073 | 2.29  | 1.00 | 124059A  | 220.28  |
| Ball Valve M1 2W DN32 PVC grey, PVCu solvent socket ends d40 metric PN16 EPDM PTFE, PO-DA UT15DA, KIWA NSF/ANSI/CAN 61 K98073 | 2.69  | 1.00 | 124060A  | 309.01  |
| Ball Valve M1 2W DN40 PVC grey, PVCu solvent socket ends d50 metric PN16 EPDM PTFE, PO-DA UT15DA, KIWA NSF/ANSI/CAN 61 K98073 | 3.06  | 1.00 | 124061A  | 325.50  |
| Ball Valve M1 2W DN50 PVC grey, PVCu solvent socket ends d63 metric PN16 EPDM PTFE, PO-DA UT15DA, KIWA NSF/ANSI/CAN 61 K98073 | 4.11  | 1.00 | 124062A  | 432.33  |
| Ball Valve M1 2W DN65 PVC grey PVCu solvent socket ends d75 metric PN16 EPDM PTFE   | 6.23  | 1.00 | 124274   | 1096.40 |
| Ball Valve M1 2W DN80 PVC grey PVCu solvent socket ends d90 metric PN16 EPDM PTFE   | 8.24  | 1.00 | 124275   | 1166.80 |
| Ball Valve M1 2W DN80 PVC grey PVCu solvent socket ends d110 metric PN16 EPDM PTFE  | 8.33  | 1.00 | 124276   | 1272.43 |
| <b>ACCESSORIES</b>  |       |      |          |         |
| Flow control silencer 1/8"  | 0.03  | 1.00 | 50716    | 47.39   |
| Silencer 1/8" for solenoid valve  | 0.01  | 1.00 | 50890    | 21.91   |
| Elect.position indicator for pneumatic actuators IP65 UT pi-250V with 2 limit switches additional                             | 0.37  | 1.00 | 50914    | 291.20  |
| Solenoid Valve for pneumatic actuators 5/2+3/2-way Namur-flange G1/4" IP65 24V DC   | 0.42  | 1.00 | 51615    | 304.14  |
| Solenoid Valve for pneumatic actuators 5/2+3/2-way Namur-flange G1/4" IP65 230VAC   | 0.42  | 1.00 | 51616    | 295.25  |





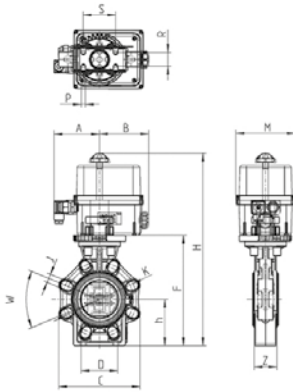
## Automatic butterfly valve K4 24V AC/DC (ER)

### TECHNICAL DATA

- Operation pressure: PN10
- Body made of PP-GF
- Direct installation of the actuator without any additional adapter or screws
- Mechanical limit stops
- Manual override
- Position indication
- Torque and force limiters
- Only sealing flange and disc in contact with medium
- Fix point mounting

### ELECTRIC ACTUATOR (ER)

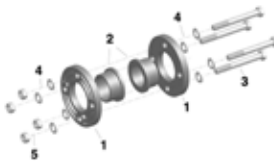
- Plastic body
- Power input up to 45W
- 4 end switch adjustable
- Swing able 90° (180°)
- On-time 30%
- Protection code IP65
- Ambient temperature -10°C +55°C
- ISO connection F05 - F07 octagonal screw 22 mm



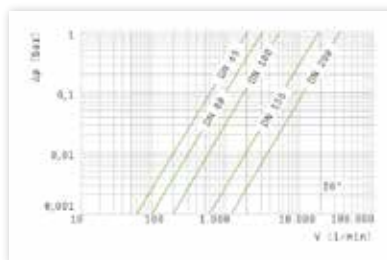
### DIMENSIONS

|       | DN  | d  | G    | D   | C  | W   | J  | K             | H   | h   | A  | B   | M   | Z  | S  | R  | P | F   |
|-------|-----|----|------|-----|----|-----|----|---------------|-----|-----|----|-----|-----|----|----|----|---|-----|
| ER 35 | 65  | 75 | 2,5" | 65  | 33 | 90° | 19 | 127<br>-145   | 409 | 100 | 98 | 107 | 128 | 46 | 55 | 25 | 7 | 232 |
| ER 60 | 80  | 90 | 3"   | 80  | 76 | 45° | 19 | 146<br>-160   | 16  | 00  | 98 | 107 | 128 | 49 | 70 | 30 | 9 | 239 |
| ER 60 | 100 | 10 | 4"   | 100 | 06 | 45° | 19 | 175<br>-190,5 | 46  | 15  | 98 | 107 | 128 | 56 | 85 | 35 | 9 | 269 |

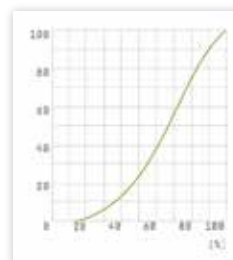
| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| Butterfly Valve K4 DN65 PVC grey flange-connection d63 PN10 EPDM ER35 24V AC/DC                         | 3.82  | 1.00 | 128570   | 1261.90 |
| Butterfly Valve K4 DN65 PVC grey flange connection 75 - 2 1/2" DIN-ANSI-JIS-BS PN10 EPDM ER35 24V AC/DC | 3.82  | 1.00 | 128507   | 1261.90 |
| Butterfly Valve K4 DN80 PVC grey flange connection 90 - 3" DIN-ANSI-JIS-BS PN10 EPDM ER60 24V AC/DC     | 2.90  | 1.00 | 128509   | 1507.16 |
| Butterfly Valve K4 DN100 PVC grey flange connection 110 - 4" DIN-ANSI-JIS-BS PN10 EPDM ER60 24V AC/DC   | 4.21  | 1.00 | 128511   | 1521.18 |
| Butterfly Valve K4 DN125 PVC grey flange connection 140-5" DIN-ANSI-JIS-BS PN10 EPDM ER100 24V AC/DC    | 5.50  | 1.00 | 128770   | 1965.85 |
| Butterfly Valve K4 DN150 PVC grey flange connection 160 - 6" DIN-ANSI-JIS-BS PN10 EPDM VS150 24V AC/DC  | 9.39  | 1.00 | 128513   | 2742.81 |
| Butterfly Valve K4 DN200 PVC grey flange connection 225 - 8" DIN-ANSI-JIS-BS PN10 EPDM VS300 24V AC/DC  | 11.84 | 1.00 | 128515   | 2751.68 |



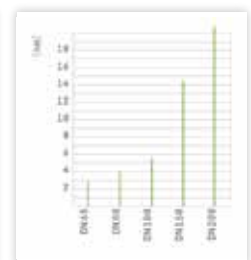
For flange set prices, see page <?>.



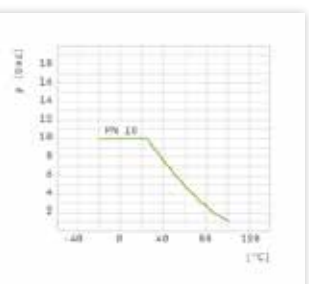
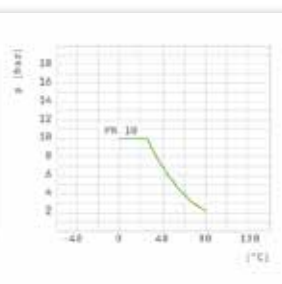
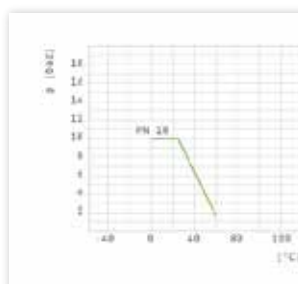
Flow pressure loss



Flow characteristics



Torque



Pressure temperature



## Automatic butterfly valve K4 90-240VAC

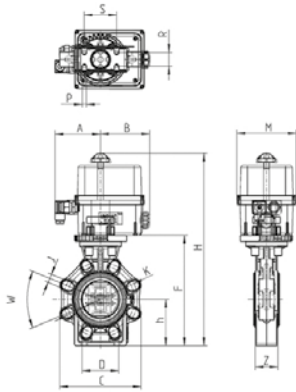
### TECHNICAL DATA

- Operation pressure: PN 10
- Body made of: PP-GF
- Direct installation of the actuator without any additional adapter or screws
- Mechanical limit stops
- Manual override
- Position indication
- Torque and force limiters
- Only sealing flange and disc in contact with medium
- Fix point mounting

### ELECTRIC ACTUATOR (ER)

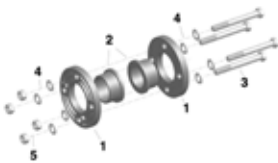
- Plastic-aluminium body
- Power input up to 85W
- 4 end switch adjustable
- Swing able 90° (180°)
- On-time 50%
- Protection code IP67
- Ambient temperature -20 °C +70 °C
- ISO connection F07 - F10 octagonal screw 22 mm

### DIMENSIONS

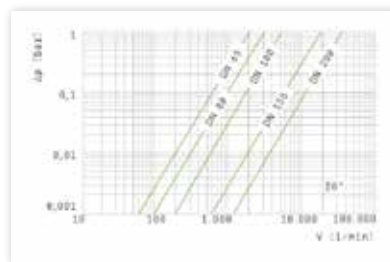


|        | DN  | d   | G  | D   | C   | W   | J  | K      | H   | h     | A  | B   | M  | N   | Z  | S   | R  | P | F   | E  |
|--------|-----|-----|----|-----|-----|-----|----|--------|-----|-------|----|-----|----|-----|----|-----|----|---|-----|----|
| VS 150 | 150 | 160 | 6" | 150 | 261 | 45° | 23 | 234,5  | 591 | 147,5 | 85 | 190 | 94 | 140 | 70 | 110 | 45 | 9 | 333 | 48 |
|        |     |     |    |     |     |     |    | -241,3 |     |       |    |     |    |     |    |     |    |   |     |    |
| VS 300 | 200 | 225 | 8" | 200 | 314 | 45° | 23 | 290    | 653 | 175   | 85 | 190 | 94 | 140 | 71 | 145 | 40 | 9 | 395 | 48 |
|        |     |     |    |     |     |     |    | -298,5 |     |       |    |     |    |     |    |     |    |   |     |    |

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| Butterfly Valve K4 DN65 PVC grey Flange-connection d63 PN10 EPDM ER35 90-240VAC                        | 3.87  | 1.00 | 128571   | 1597.75 |
| Butterfly Valve K4 DN65 PVC grey Flange-connection 75-2 1/2" DIN-ANSI-JIS-BS PN10 EPDM ER35 90-240VAC  | 3.77  | 1.00 | 128506   | 1315.25 |
| Butterfly Valve K4 DN80 PVC grey Flange-connection 90-3" DIN-ANSI-JIS-BS PN10 EPDM ER60 90-240VAC      | 2.90  | 1.00 | 128508   | 1507.16 |
| Butterfly Valve K4 DN100 PVC grey Flange-connection 110-4" DIN-ANSI-JIS-BS PN10 EPDM ER60 90-240VAC    | 4.21  | 1.00 | 128510   | 1521.18 |
| Butterfly Valve K4 DN125 PVC grey Flange-connection 140-5" DIN-ANSI-JIS-BS PN10 EPDM ER100 90-240VAC   | 5.50  | 1.00 | 128772   | 1965.85 |
| Butterfly Valve K4 DN150 PVC grey Flange-connection 160-6" DIN-ANSI-JIS-BS PN10 EPDM VS150 100-240 VAC | 9.39  | 1.00 | 128512   | 2742.81 |
| Butterfly Valve K4 DN200 PVC grey Flange-connection 225-8" DIN-ANSI-JIS-BS PN10 EPDM VS300 100-240 VAC | 11.84 | 1.00 | 128514   | 3341.92 |



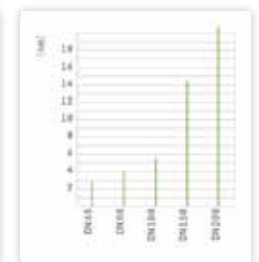
For flange set prices, see page <?>.



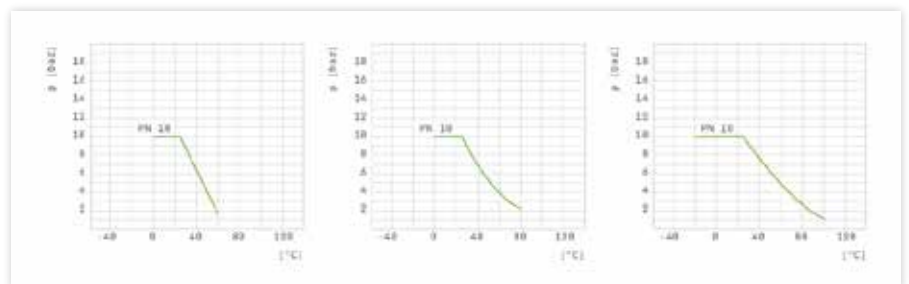
Flow pressure loss



Flow characteristics



Torque



Pressure temperature

## Automatic butterfly valve K4 with pneumatic actuator

PO-NC spring pressure closed, PO-NO spring pressure opened, PO-DA double acting



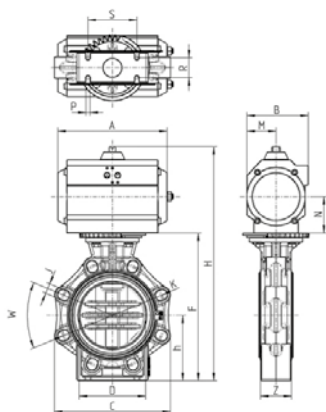
### TECHNICAL DATA

- Operation pressure: PN 10
- Best pressure and temperature resistance
- Optical position indication
- Manual override
- Solid butterfly body
- Resistant sealing system (chlorine- and sea water resistant, corrosionfree)
- Multi purpose flange drilling (ANSI, DIN, JIS)
- Short manipulation time
- Comprehensive accessories: solenoid valves, electr. position indicators, 4–20 mA position control available

### PNEUMATIC ACTUATOR

- 2 counter acting pistons over gear rack, elastic sealing
- Body aluminium anodized, lid: aluminium epoxide resin, coated, screws and nuts: stainless steel
- Ambient temperature: -20 °C bis +80 °C
- Control air: filtered air acc. PNEUROP/ISO class 4
- Installation position: optional
- Control functions / control pressure: DA: double acting / min 5.5 bar – max 10 bar, SR: single acting / min 5.5 bar – max 8 bar
- Swivel angle: 90°, end position adjustable on both sides -10° up to +10°
- Fixing: actuator valve: ISO 5211, actuator control valve: NAMUR (VDI/VDE3845), actuator signal device: NAMUR (VDI/VDE3845)
- Accessories: end switch box, 3/2 and 5/2 solenoid valve

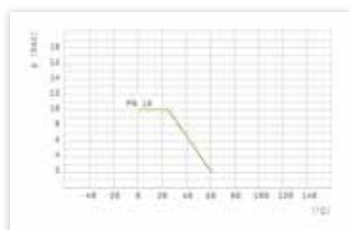
### DIMENSIONS



| DN  | d   | G    | W  | J  | K           | D   | C   | Z  | S   | R  | P  | h     | F   | PN  |
|-----|-----|------|----|----|-------------|-----|-----|----|-----|----|----|-------|-----|-----|
|     | mm  |      | °  | mm | mm          | mm  | mm  | mm | mm  | mm | mm | mm    | mm  | bar |
| 65  | 75  | 2,5" | 90 | 19 | 127-145     | 65  | 133 | 46 | 55  | 25 | 7  | 100   | 232 | 10  |
| 80  | 90  | 3"   | 45 | 19 | 146-160     | 80  | 176 | 49 | 70  | 30 | 9  | 100   | 239 | 10  |
| 100 | 110 | 4"   | 45 | 19 | 175-190,5   | 100 | 206 | 56 | 85  | 35 | 9  | 115   | 269 | 10  |
| 150 | 160 | 6"   | 45 | 23 | 234,5-241,5 | 150 | 261 | 70 | 110 | 45 | 9  | 147,5 | 333 | 10  |
| 200 | 225 | 8"   | 45 | 23 | 290-298,5   | 200 | 314 | 71 | 145 | 40 | 9  | 175   | 395 | 10  |

| Product | G-kg | VE | Prod.No. | Price € |
|---------|------|----|----------|---------|
|---------|------|----|----------|---------|

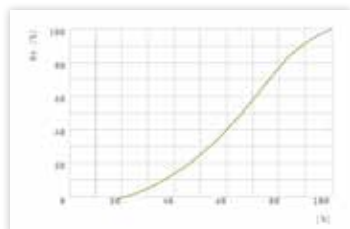
|   |       |      |         |         |
|---|-------|------|---------|---------|
| <b>PO-NC</b>  |       |      |         |         |
| Butterfly Valve K4 DN65 PVC grey flange connection 75 - 2 1/2" DIN-ANSI-JIS-BS PN10 EPDM PO-NC UT25-4 | 6.15  | 1.00 | 125885  | 748.89  |
| Butterfly Valve K4 DN80 PVC grey flange connection 90 - 3" DIN-ANSI-JIS-BS PN10 EPDM PO-NC UT30-4     | 6.21  | 1.00 | 125886  | 861.21  |
| Butterfly Valve K4 DN100 PVC grey flange connection 110 - 4" DIN-ANSI-JIS-BS PN10 EPDM PO-NC UT35-4   | 11.01 | 1.00 | 125887  | 1095.26 |
| Butterfly Valve K4 DN125 PVC grey flange connection 140 - 5" DIN-ANSI-JIS-BS PN10 EPDM PO-NC UT40-5   | 13.16 | 1.00 | 128766  | 1329.29 |
| Butterfly Valve K4 DN150 PVC grey flange connection 160 - 6" DIN-ANSI-JIS-BS PN10 EPDM PO-NC UT45-5   | 19.70 | 1.00 | 125888  | 1586.72 |
| Butterfly Valve K4 DN200 PVC grey flange connection 225 - 8" DIN-ANSI-JIS-BS PN10 EPDM PO-NC UT50-5   | 31.72 | 1.00 | 125889  | 2415.19 |
| <b>PO-NO</b>  |       |      |         |         |
| Butterfly Valve K4 DN65 PVC grey flange connection 75 - 2 1/2" DIN-ANSI-JIS-BS PN10 EPDM PO-NO UT25-4 | 6.15  | 1.00 | 125935  | 748.89  |
| Butterfly Valve K4 DN80 PVC grey flange connection 90 - 3" DIN-ANSI-JIS-BS PN10 EPDM PO-NO UT30-4     | 6.21  | 1.00 | 125936  | 705.84  |
| Butterfly Valve K4 DN100 PVC grey flange connection 110 - 4" DIN-ANSI-JIS-BS PN10 EPDM PO-NO UT35-4   | 11.01 | 1.00 | 125937  | 1095.26 |
| Butterfly Valve K4 DN125 PVC grey flange connection 140 - 5" DIN-ANSI-JIS-BS PN10 EPDM PO-NO UT40-5   | 13.16 | 1.00 | 128767  | 1329.29 |
| Butterfly Valve K4 DN150 PVC grey flange connection 160 - 6" DIN-ANSI-JIS-BS PN10 EPDM PO-NO UT45-4   | 19.70 | 1.00 | 125938  | 1586.72 |
| Butterfly Valve K4 DN200 PVC grey flange connection 225 - 8" DIN-ANSI-JIS-BS PN10 EPDM PO-NO UT50-4   | 29.71 | 1.00 | 125939  | 2415.19 |
| <b>PO-DA</b>  |       |      |         |         |
| Butterfly Valve K4 DN65 PVC grey flange connection 75 - 2 1/2" DIN-ANSI-JIS-BS PN10 EPDM PO-DA UT17DA | 4.08  | 1.00 | 125910  | 561.67  |
| Butterfly Valve K4 DN80 PVC grey flange connection 90 - 3" DIN-ANSI-JIS-BS PN10 EPDM PO-DA UT20DA     | 3.62  | 1.00 | 125911  | 655.28  |
| Butterfly Valve K4 DN100 PVC grey flange connection 110 - 4" DIN-ANSI-JIS-BS PN10 EPDM PO-DA UT25DA   | 6.08  | 1.00 | 125912  | 720.81  |
| Butterfly Valve K4 DN125 PVC grey flange connection 140 - 5" DIN-ANSI-JIS-BS PN10 EPDM PO-DA UT30DA   | 8.24  | 1.00 | 128768  | 992.30  |
| Butterfly Valve K4 DN150 PVC, grey Flange-connection 160-6", DIN-ANSI-JIS-BS PN10 EPDM UT35DA         | 11.36 | 1.00 | 125913A | 1418.78 |
| Butterfly Valve K4 DN200 PVC grey flange connection 225 - 8" DIN-ANSI-JIS-BS PN10 EPDM PO-DA UT40DA   | 15.52 | 1.00 | 125914  | 1507.16 |



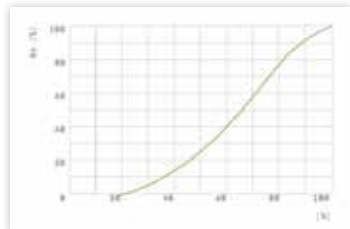
Pressure temperature



Torque



Flow characteristics



Flow pressure loss



| Product  | G-kg  | VE    | Prod.No. | Price € |
|--|-------|-------|----------|---------|
| <b>ACCESSORIES</b>   |       |       |          |         |
| Flow control silencer 1/8"   | 0.03  | 1.00  | 50716    | 47.39   |
| Silencer 1/8" for solenoid valve   | 0.01  | 1.00  | 50890    | 21.91   |
| Elect.position indicator for pneumatic actuators IP65 UT pi-250V 2 limit switches additional | 0.37  | 1.00  | 50914    | 291.20  |
| PLS-labelling insert for Butterfly Valve K4 DN150/DN200 PBT, red                             | 0.01  | 10.00 | 101828   | 9.97    |
| Solenoid Valve for pneumatic actuators 5/2+3/2-way Namur-flange G1/4" IP65 24V DC            | 0.42  | 1.00  | 51615    | 304.14  |
| Solenoid Valve for pneumatic actuators 5/2+3/2-way Namur-flange G1/4" IP65 230VAC            | 0.42  | 1.00  | 51616    | 295.25  |
| <b>PVC flange set (DIN PN10)</b>   |       |       |          |         |
| Flange set for Butterfly Valve K4 DN65 PVC grey 63 - 2" DIN PN10 (screw set zonc coated)     | 2.44  | 1.00  | 142166   | 91.06   |
| Flange set for Butterfly Valve K4 DN65 PVC grey 75 - 2 1/2" DIN PN10 (screw set zonc coated) | 2.73  | 1.00  | 142167   | 116.96  |
| Flange set for Butterfly Valve K4 DN80 PVC grey 90 - 3" DIN PN10 (screw set zonc coated)     | 4.70  | 1.00  | 142168   | 191.37  |
| Flange set for Butterfly Valve K4 DN100 PVC grey 110 - 4" DIN PN10 (screw set zonc coated)   | 4.89  | 1.00  | 142169   | 240.46  |
| Flange set for Butterfly Valve K4 DN125 PVC grey 140 - 5" DIN PN10 (screw set zonc coated)   | 6.24  | 1.00  | 142170   | 274.82  |
| Flange set for Butterfly Valve K4 DN150 PVC grey 160 - 6" DIN PN10 (screw set zonc coated)   | 9.49  | 1.00  | 142171   | 451.51  |
| Flange set for Butterfly Valve K4 DN200 PVC grey 225 - 8" DIN PN10 (screw set zonc coated)   | 11.84 | 1.00  | 142172   | 583.95  |



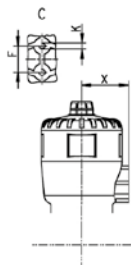
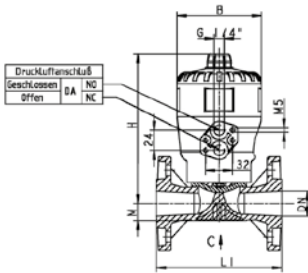
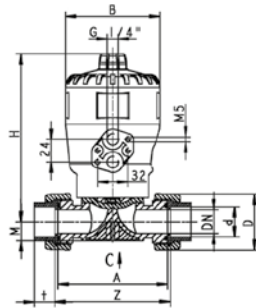
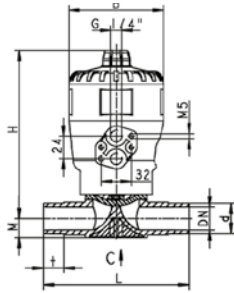
## Automatic diaphragm valve T4 with pneumatic actuator

PO-NC spring pressure closed, PO-NO spring pressure opened, PO-DA double acting

### TECHNICAL DATA

- High pressure and temperature resistance
- Optical position indication
- Robust actuator body
- Resistant sealing system (chlorine- and sea water resistant, corrosion-free)
- Short manipulation time
- Comprehensive accessories:  
solenoid valves, electr. position indicator, 4-20 mA position control

### DIMENSIONS



| d  | DN | G    | A   | D   | F  | K  | L   | L1  | M    | t  | Z   |
|----|----|------|-----|-----|----|----|-----|-----|------|----|-----|
| mm | mm | Zoll | mm  | mm  | mm | mm | mm  | mm  | mm   | mm | mm  |
| 20 | 15 | ½"   | 90  | 43  | 25 | M6 | 124 | 130 | 17   | 16 | 96  |
| 25 | 20 | ¾"   | 108 | 53  | 25 | M6 | 144 | 150 | 17   | 19 | 114 |
| 32 | 25 | 1"   | 116 | 60  | 25 | M6 | 154 | 160 | 21   | 22 | 122 |
| 40 | 32 | 1¼"  | 136 | 74  | 45 | M8 | 174 | 180 | 33   | 26 | 142 |
| 50 | 40 | 1½"  | 154 | 83  | 45 | M8 | 194 | 200 | 33   | 31 | 160 |
| 63 | 50 | 2"   | 184 | 103 | 45 | M8 | 224 | 230 | 40,5 | 38 | 190 |

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| <b>PO-NC</b>   |      |      |          |         |
| Diaphragm Valve T4 DN15 PVC grey union/PVCu solvent socket d20 metric PN10 EPDM EPDM PO-NC K62       | 1.10 | 1.00 | 125616   | 455.10  |
| Diaphragm Valve T4 DN20 PVC grey union/PVCu solvent socket d25 metric PN10 EPDM EPDM PO-NC K62       | 1.09 | 1.00 | 125619   | 465.35  |
| Diaphragm Valve T4 DN25 PVC grey union/PVCu solvent socket d32 metric PN10 EPDM EPDM PO-NC K82       | 1.91 | 1.00 | 125622   | 654.56  |
| Diaphragm Valve T4 DN32 PVC grey union/PVCu solvent socket d40 metric PN10 EPDM EPDM PO-NC K122      | 6.89 | 1.00 | 125625   | 853.98  |
| Diaphragm Valve T4 DN40 PVC grey union/PVCu solvent socket d50 metric PN10 EPDM EPDM PO-NC K122      | 7.35 | 1.00 | 125628   | 859.09  |
| Diaphragm Valve T4 DN50 PVC grey union/PVCu solvent socket d63 metric PN10 EPDM EPDM PO-NC K123      | 7.60 | 1.00 | 125631   | 1007.39 |
| <b>PO-NO</b>   |      |      |          |         |
| Diaphragm Valve T4 DN15 PVC grey PVCu union solvent socket ends d20 metric PN10 EPDM EPDM PO-NO K62  | 1.32 | 1.00 | 125642   | 281.73  |
| Diaphragm Valve T4 DN15 PVC grey PVCu union solvent socket ends d20 metric PN10 FPM fpm PO-NO K62    | 1.32 | 1.00 | 125643   | 483.15  |
| Diaphragm Valve T4 DN20 PVC grey PVCu union solvent socket ends d25 metric PN10 EPDM EPDM PO-NO K62  | 0.86 | 1.00 | 125644   | 287.65  |
| Diaphragm Valve T4 DN25 PVC grey PVCu union solvent socket ends d32 metric PN10 EPDM EPDM PO-NO K82  | 1.87 | 1.00 | 125645   | 404.37  |
| Diaphragm Valve T4 DN32 PVC grey PVCu union solvent socket ends d40 metric PN10 EPDM EPDM PO-NO K122 | 6.73 | 1.00 | 125646   | 529.59  |
| Diaphragm Valve T4 DN40 PVC grey PVCu union solvent socket ends d50 metric PN10 EPDM EPDM PO-NO K122 | 6.82 | 1.00 | 125647   | 532.94  |
| Diaphragm Valve T4 DN50 PVC grey PVCu union solvent socket ends d63 metric PN10 EPDM EPDM PO-NO K123 | 7.51 | 1.00 | 125648   | 622.56  |
| <b>PO-DA</b>   |      |      |          |         |
| Diaphragm Valve T4 DN15 PVC grey union/PVCu solvent socket d20 metric PN10 EPDM EPDM PO-DA K62       | 0.84 | 1.00 | 125635   | 388.62  |
| Diaphragm Valve T4 DN20 PVC grey union/PVCu solvent socket d25 metric PN10 EPDM EPDM PO-DA K62       | 1.09 | 1.00 | 125636   | 393.75  |
| Diaphragm Valve T4 DN25 PVC grey union/PVCu solvent socket d32 metric PN10 EPDM EPDM PO-DA K82       | 1.37 | 1.00 | 125637   | 557.38  |
| Diaphragm Valve T4 DN32 PVC grey union/PVCu solvent socket d40 metric PN10 EPDM EPDM PO-DA K122      | 6.89 | 1.00 | 125638   | 726.14  |
| Diaphragm Valve T4 DN40 PVC grey union/PVCu solvent socket d50 metric PN10 EPDM EPDM PO-DA K122      | 7.00 | 1.00 | 125639   | 731.22  |
| Diaphragm Valve T4 DN50 PVC grey union/PVCu solvent socket d63 metric PN10 EPDM EPDM PO-DA K123      | 7.51 | 1.00 | 125640   | 853.98  |



DESIGNED,  
ENGINEERED &  
MADE IN AUSTRIA



*Butterfly valve K4*

*2-way ball valve S6*



# PVC PRODUCTS & SOLVENT CEMENTS

- 162 | Valves
- 193 | Pipes
- 199 | Fittings
- 225 | Solvents, cleaner
- 229 | FlexFit fittings
- 234 | FlexFit® flexible PVC pressure hoses

# PVC-PRODUCTS

OUR GREEN PROMISE

## PLASTIC IS NOT JUST PLASTIC.

In the production of Praher Plastics® and IBG® PVC products, we rigorously avoid environmentally harmful or even potentially health-damaging additives. The environmentally-friendly manufacturing process adheres to particularly strict criteria.

It is important to us that all products can be disassembled into their smallest components after wear and can be separated by material. This ensures optimized disposal, recycling, and sustainable preservation and use of all resources.

A comprehensive spare parts warranty (up to 10 years for Praher® products) and above-average durability due to high-quality materials guarantee long-term usability.

Our FlexFit® series products are designed so that, through adhesive-free connections between the PVC FlexFittings and hoses, both the environment and human health are protected.



**DESIGNED,  
ENGINEERED &  
MADE IN AUSTRIA**



Our raw materials are tested according to international standards.

KTW ACS WRAS FDA

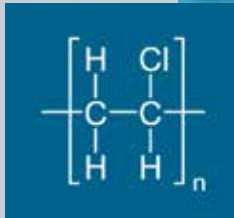


**kiwa**  
Partner for progress

## SUSTAINABLE PLASTIC

### PVC-U

PVC-U (unplasticized PVC or rigid PVC) is produced without the addition of plasticizers. PVC-U is a thermoplastic with a wide range of applications due to its good chemical, corrosion, and weather resistance. Additionally, PVC-U parts are suitable for contact with drinking water and food, as they are proven to be physiologically harmless.



### SEALING MATERIALS IN PRAHER PLASTICS® AND IBG® PRODUCTS

#### PTFE

PTFE, commonly known by the brand name Teflon, is a thermoplastic plastic with a milky white color and a waxy feel. Due to its unique material properties, it occupies a distinctive position compared to other thermoplastics. In addition to its excellent chemical properties, PTFE also has very good sliding characteristics.

#### EPDM

EPDM (short for Ethylene-Propylene-Diene Monomer Rubber) is a class of high-quality plastics or synthetic rubbers. EPDM is known for its exceptional resistance to various external influences. It is primarily used as a weather-resistant sealing membrane, but is also used in the production of insulation boards, hoses, seals, and filling materials. EPDM is resistant to most chemicals in the pool area.

#### PE

Polyethylene belongs to the group of polyolefins and is semicrystalline and non-polar. It is by far the most widely used (standard) plastic in the world.

All types of polyethylene are characterized by high chemical resistance, good electrical insulation properties, and excellent sliding characteristics. However, its mechanical properties are moderate compared to other plastics.

#### FPM

Fluoroelastomer (FPM) is characterized by excellent resistance to high temperatures, ozone, oxygen, mineral oils, synthetic hydraulic fluids, fuels, aromatics, many organic solvents, and chemicals.

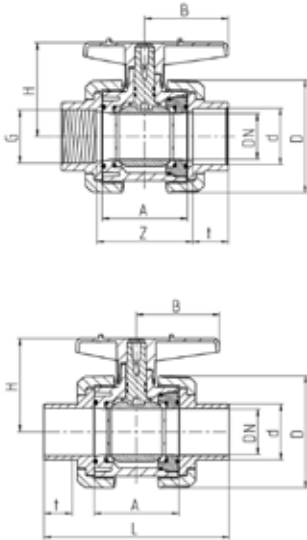
Its gas permeability is low, similar to that of butyl rubber. Special FPM compounds offer enhanced resistance to acids, fuels, water, and steam.

## 2-way ball valve S6

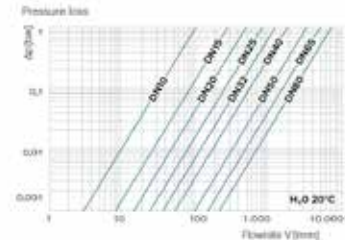
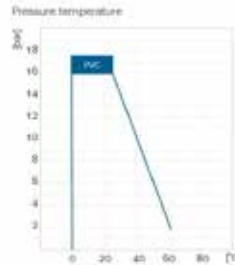
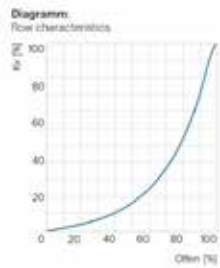


- Housing secured on both sides
- Up to +60 °C
- Best flow flow rates due to non-reduced diameter
- High durability due to ball seating ring made of PTFE or PE
- Low weight
- Radial installation and disassembly
- Double shaft sealing
- Corrosion-free
- 100% functional and leaktest
- Approvals: EURASEC, hygiene certificate, GOST certificate, Rostechnadzor use permit
- Available in all common connection types

### DIMENSIONS



| DN                              | 10   | 15   | 20   | 25   | 32     | 40     | 50    | 65     | 80    | 80    |
|---------------------------------|------|------|------|------|--------|--------|-------|--------|-------|-------|
| d                               | 16   | 20   | 25   | 32   | 40     | 50     | 63    | 75     | 90    | 110   |
| G <sub>GM</sub> <sup>1</sup>    | 3/8" | 1/2" | 3/4" | 1"   | 1 1/4" | 1 1/2" | 2"    | 2 1/2" | 3"    | 4"    |
| A                               | 44,5 | 44,5 | 50   | 52,5 | 61     | 77     | 87    | 110    | 136   | 136   |
| B                               | 42,5 | 42,5 | 55   | 55   | 65     | 75     | 75    | 111    | 133,5 | 133,5 |
| D                               | 55,5 | 55,5 | 62   | 70   | 87     | 101,5  | 115,5 | 144,5  | 180,5 | 180,5 |
| H                               | 47   | 47   | 53   | 55,5 | 76     | 88,5   | 98    | 126    | 150,5 | 150,5 |
| t <sub>KM</sub> <sup>2</sup>    | 16,5 | 16,5 | 19,5 | 22,5 | 26,5   | 31,5   | 38,5  | 45     | 56,5  | 61    |
| t <sub>KS</sub> <sup>3</sup>    | 17   | 17   | 20   | 22,5 | 26,5   | 31,5   | 38,5  | 45     | 54    | -     |
| t <sub>SS PE</sub> <sup>4</sup> | 13   | 14,5 | 15,5 | 18,5 | 15,5   | 29     | 31    | 32     | 30    | -     |
| t <sub>SM PE</sub> <sup>5</sup> | 14,5 | 16   | 17   | 19,5 | 22     | 25     | 29    | 31,5   | 38    | 42    |
| Z <sub>KM</sub> <sup>2</sup>    | 51   | 49   | 56   | 58   | 68     | 85     | 98    | 121    | 153   | 162   |
| Z <sub>GM</sub> <sup>1</sup>    | 50   | 50   | 57   | 60   | 67     | 86     | 98    | 123    | 156   | -     |
| Z <sub>SM PE</sub> <sup>5</sup> | 54   | 51   | 60   | 64   | 75     | 97     | 115   | 138    | 182   | 186   |
| L <sub>KS</sub> <sup>3</sup>    | 98   | 107  | 125  | 133  | 151    | 176    | 201   | 260    | 297   | -     |
| L <sub>SS PE</sub> <sup>4</sup> | 95   | 105  | 123  | 130  | 119    | 162    | 175   | 226    | 266   | -     |
| PN <sub>PVC</sub>               | 16   | 16   | 16   | 16   | 16     | 16     | 16    | 16     | 16    | 16    |
| PN <sub>PE</sub>                | 16   | 16   | 16   | 16   | 16     | 16     | 16    | 16     | 16    | 10    |



Standard version (PE) with orange handle

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| <b>SOLVENT SOCKET PE/EPDM SWIMMING POOL</b>   |      |       |          |         |
| Ball Valve S6 2W DN10 PVC grey PVCu solvent socket d16 metric PN16 EPDM PE loose packing  | 0.10 | 50.00 | 127696   | 12.92   |
| Ball Valve S6 2W DN15 PVC grey PVCu solvent socket d20 metric PN16 EPDM PE loose packing  | 0.17 | 50.00 | 127697   | 13.24   |
| Ball Valve S6 2W DN20 PVC grey PVCu solvent socket d25 metric PN16 EPDM PE loose packing  | 0.23 | 50.00 | 127698   | 14.66   |
| Ball Valve S6 2W DN25 PVC grey PVCu solvent socket d32 metric PN16 EPDM PE loose packing  | 0.29 | 40.00 | 127699   | 18.16   |
| Ball Valve S6 2W DN32 PVC grey PVCu solvent socket d40 metric PN16 EPDM PE loose packing  | 0.48 | 20.00 | 127700   | 21.49   |
| Ball Valve S6 2W DN40 PVC grey PVCu solvent socket d50 metric PN16 EPDM PE loose packing  | 0.82 | 20.00 | 125462   | 23.71   |
| Ball Valve S6 2W DN50 PVC grey PVCu solvent socket d63 metric PN16 EPDM PE loose packing  | 1.16 | 10.00 | 125463   | 32.13   |
| Ball Valve S6 2W DN65 PVC grey PVCu solvent socket d75 metric PN16 EPDM PE loose packing  | 2.53 | 4.00  | 128400   | 117.64  |
| Ball Valve S6 2W DN80 PVC grey PVCu solvent socket d90 metric PN16 EPDM PE loose packing  | 4.97 | 4.00  | 128428   | 182.99  |
| Ball Valve S6 2W DN80 PVC grey PVCu solvent socket d110 metric PN16 EPDM PE loose packing | 4.59 | 4.00  | 129793   | 321.21  |
| <b>THREAD SOCKET IG PE/EPDM SWIMMING POOL</b>   |      |       |          |         |
| Ball Valve S6 2W DN10 PVC grey thread socket R 3/8" BSP PN16 EPDM PE loose packing        | 0.25 | 50.00 | 127701   | 15.67   |

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Ball Valve S6 2W DN15 PVC grey thread socket R 1/2" BSP PN16 EPDM PE loose packing          | 0.24 | 50.00 | 127702   | 15.67   |
| Ball Valve S6 2W DN20 PVC grey thread socket R 3/4" BSP PN16 EPDM PE loose packing          | 0.24 | 50.00 | 127703   | 20.14   |
| Ball Valve S6 2W DN25 PVC grey thread socket R 1" BSP PN16 EPDM PE loose packing            | 0.29 | 40.00 | 127704   | 24.96   |
| Ball Valve S6 2W DN32 PVC grey thread socket R 1 1/4" BSP PN16 EPDM PE loose packing        | 0.50 | 20.00 | 127705   | 27.49   |
| Ball Valve S6 2W DN40 PVC grey thread socket R 1 1/2" BSP PN16 EPDM PE loose packing        | 0.86 | 20.00 | 125466   | 34.70   |
| Ball Valve S6 2W DN50 PVC grey thread socket R 2" BSP PN16 EPDM PE loose packing            | 1.22 | 10.00 | 125467   | 43.97   |
| Ball Valve S6 2W DN65 PVC grey thread socket R 2 1/2" BSP PN16 EPDM PE loose packing        | 2.34 | 4.00  | 129027   | 186.11  |
| <b>PE FUSION-SPIGOT PE/EPDM SWIMMING POOL</b>   |      |       |          |         |
| Ball Valve S6 2W DN10 PVC grey PE fusion-spigot d16 metric PN16 EPDM PE loose packing       | 0.24 | 50.00 | 127706   | 17.38   |
| Ball Valve S6 2W DN15 PVC grey PE fusion-spigot d20 metric PN16 EPDM PE loose packing       | 0.17 | 50.00 | 127707   | 17.54   |
| Ball Valve S6 2W DN20 PVC grey PE fusion-spigot d25 metric PN16 EPDM PE loose packing       | 0.23 | 50.00 | 127708   | 18.23   |
| Ball Valve S6 2W DN25 PVC grey PE fusion-spigot d32 metric PN16 EPDM PE loose packing       | 0.28 | 40.00 | 127709   | 25.89   |
| Ball Valve S6 2W DN40 PVC grey PE fusion-spigot d50 metric PN16 EPDM PE loose packing       | 0.80 | 15.00 | 125468   | 36.57   |
| Ball Valve S6 2W DN50 PVC grey PE fusion-spigot d63 metric PN16 EPDM PE loose packing       | 1.11 | 10.00 | 125469   | 46.72   |
| Ball Valve S6 2W DN32 PVC grey PE fusion-spigot d40 metric PN16 EPDM PE loose packing       | 0.49 | 20.00 | 127710   | 28.72   |
| Ball Valve S6 2W DN65 PVC grey PE fusion-spigot d75 metric PN16 EPDM PE loose packing       | 2.37 | 4.00  | 129023   | 202.79  |
| <b>SOLVENT SOCKET PTFE/EPDM OR FPM</b>  |      |       |          |         |
| Ball Valve S6 2W DN10 PVC grey PVCu solvent socket d16 metric PN16 EPDM PTFE single packed  | 0.18 | 20.00 | 126965   | 21.70   |
| Ball Valve S6 2W DN10 PVC grey PVCu solvent socket d16 metric PN16 FPM PTFE single packed   | 0.10 | 20.00 | 126986   | 28.66   |
| Ball Valve S6 2W DN15 PVC grey PVCu solvent socket d20 metric PN16 EPDM PTFE single packed  | 0.10 | 20.00 | 126974   | 21.70   |
| Ball Valve S6 2W DN15 PVC grey PVCu solvent socket d20 metric PN16 FPM PTFE single packed   | 0.10 | 20.00 | 126987   | 28.66   |
| Ball Valve S6 2W DN20 PVC grey PVCu solvent socket d25 metric PN16 EPDM PTFE single packed  | 0.39 | 20.00 | 126975   | 24.38   |
| Ball Valve S6 2W DN20 PVC grey PVCu solvent socket d25 metric PN16 FPM PTFE single packed   | 0.22 | 20.00 | 127654   | 32.09   |
| Ball Valve S6 2W DN25 PVC grey PVCu solvent socket d32 metric PN16 EPDM PTFE single packed  | 0.44 | 15.00 | 126976   | 26.07   |
| Ball Valve S6 2W DN25 PVC grey PVCu solvent socket d32 metric PN16 FPM PTFE single packed   | 0.20 | 15.00 | 127655   | 40.91   |
| Ball Valve S6 2W DN32 PVC grey PVCu solvent socket d40 metric PN16 EPDM PTFE single packed  | 0.49 | 20.00 | 126985   | 35.52   |
| Ball Valve S6 2W DN32 PVC grey PVCu solvent socket d40 metric PN16 FPM PTFE single packed   | 0.49 | 20.00 | 127656   | 50.49   |
| Ball Valve S6 2W DN40 PVC grey PVCu solvent socket d50 metric PN16 EPDM PTFE single packed  | 0.84 | 20.00 | 125486   | 37.53   |
| Ball Valve S6 2W DN40 PVC grey PVCu solvent socket d50 metric PN16 FPM PTFE single packed   | 0.84 | 20.00 | 125498   | 48.88   |
| Ball Valve S6 2W DN50 PVC grey PVCu solvent socket d63 metric PN16 EPDM PTFE single packed  | 1.18 | 10.00 | 125487   | 51.47   |
| Ball Valve S6 2W DN50 PVC grey PVCu solvent socket d63 metric PN16 FPM PTFE single packed   | 1.26 | 10.00 | 125499   | 64.55   |
| Ball Valve S6 2W DN65 PVC grey PVCu solvent socket d75 metric PN16 EPDM PTFE single packed  | 2.52 | 4.00  | 128401   | 176.74  |
| Ball Valve S6 2W DN65 PVC grey PVCu solvent socket d75 metric PN16 FPM PTFE single packed   | 2.54 | 4.00  | 128402   | 224.65  |
| Ball Valve S6 2W DN80 PVC grey PVCu solvent socket d90 metric PN16 EPDM PTFE single packed  | 4.16 | 1.00  | 128429   | 305.51  |
| Ball Valve S6 2W DN80 PVC grey PVCu solvent socket d90 metric PN16 FPM PTFE single packed   | 4.56 | 1.00  | 128430   | 359.96  |
| Ball Valve S6 2W DN80 PVC grey PVCu solvent socket d110 metric PN16 EPDM PTFE single packed | 5.13 | 1.00  | 129794   | 630.48  |
| Ball Valve S6 2W DN80 PVC grey PVCu solvent socket d110 metric Pn16 FPM PTFE single packed  | 5.16 | 1.00  | 129795   | 753.06  |
| <b>THREAD SOCKET IG PTFE/EPDM OR FPM</b>  |      |       |          |         |
| Ball Valve S6 2W DN10 PVC grey thread socket R 3/8" BSP PN16 EPDM PTFE single packed        | 0.25 | 20.00 | 127667   | 24.14   |



PTFE version with red handle



Standard version with orange PE/EPDM handle. Available on request with other colors for the handle and personalized laser marking.



S6 ball valve housing secured on both sides for optimum operational safety

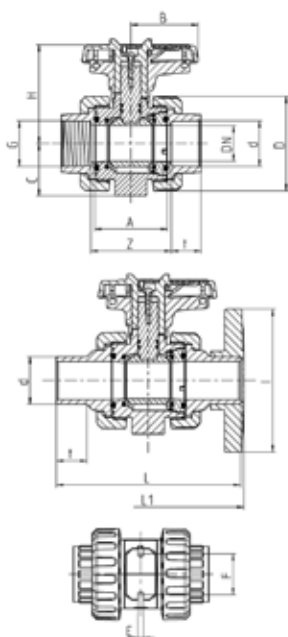
» PE socket

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Ball Valve S6 2W DN10 PVC grey thread socket R 3/8" BSP PN16 FPM PTFE single packed    | 0.17 | 20.00 | 127672   | 31.06   |
| Ball Valve S6 2W DN15 PVC grey thread socket R 1/2" BSP PN16 EPDM PTFE single packed   | 0.25 | 20.00 | 127668   | 24.14   |
| Ball Valve S6 2W DN15 PVC grey thread socket R 1/2" BSP PN16 FPM PTFE single packed    | 0.17 | 20.00 | 127673   | 31.06   |
| Ball Valve S6 2W DN20 PVC grey thread socket R 3/4" BSP PN16 EPDM PTFE single packed   | 0.39 | 20.00 | 127669   | 28.05   |
| Ball Valve S6 2W DN20 PVC grey thread socket R 3/4" BSP PN16 FPM PTFE single packed    | 0.39 | 20.00 | 127674   | 35.80   |
| Ball Valve S6 2W DN25 PVC grey thread socket R 1" BSP PN16 EPDM PTFE single packed     | 0.30 | 15.00 | 127670   | 30.51   |
| Ball Valve S6 2W DN25 PVC grey thread socket R 1" BSP PN16 FPM PTFE single packed      | 0.29 | 15.00 | 127675   | 45.35   |
| Ball Valve S6 2W DN32 PVC grey thread socket R 1 1/4" BSP PN16 EPDM PTFE single packed | 0.50 | 20.00 | 127671   | 40.79   |
| Ball Valve S6 2W DN32 PVC grey thread socket R 1 1/4" BSP PN16 FPM PTFE single packed  | 0.50 | 20.00 | 127676   | 55.74   |
| Ball Valve S6 2W DN40 PVC grey thread socket R 1 1/2" BSP PN16 EPDM PTFE single packed | 0.88 | 20.00 | 125490   | 42.48   |
| Ball Valve S6 2W DN40 PVC grey thread socket R 1 1/2" BSP PN16 FPM PTFE single packed  | 0.88 | 20.00 | 125502   | 54.28   |
| Ball Valve S6 2W DN50 PVC grey thread socket R 2" BSP PN16 EPDM PTFE single packed     | 1.24 | 10.00 | 125491   | 57.72   |
| Ball Valve S6 2W DN50 PVC grey thread socket R 2" BSP PN16 FPM PTFE single packed      | 1.24 | 10.00 | 125503   | 71.04   |
| Ball Valve S6 2W DN65 PVC grey thread socket R 2 1/2" BSP PN16 EPDM PTFE single packed | 2.56 | 4.00  | 129029   | 193.37  |
| Ball Valve S6 2W DN65 PVC grey thread socket R 2 1/2" BSP PN16 FPM PTFE single packed  | 2.32 | 4.00  | 129030   | 243.37  |
| <b>FUSION-SOCKET PE PTFE/EPDM OR FPM</b>   |      |       |          |         |
| Ball Valve S6 2W DN10 PVC grey PE socket d16 metric PN16 EPDM PTFE single packed       | 0.23 | 20.00 | 126966   | 26.63   |
| Ball Valve S6 2W DN10 PVC grey PE socket d16 metric PN16 FPM PTFE single packed        | 0.16 | 20.00 | 126977   | 33.57   |
| Ball Valve S6 2W DN15 PVC grey PE socket d20 metric PN16 EPDM PTFE single packed       | 0.24 | 20.00 | 126967   | 26.63   |
| Ball Valve S6 2W DN15 PVC grey PE socket d20 metric PN16 FPM PTFE single packed        | 0.16 | 20.00 | 126978   | 33.57   |
| Ball Valve S6 2W DN20 PVC grey PE socket d25 metric PN16 EPDM PTFE single packed       | 0.22 | 20.00 | 126968   | 29.11   |
| Ball Valve S6 2W DN20 PVC grey PE socket d25 metric PN16 FPM PTFE single packed        | 0.21 | 20.00 | 126979   | 36.83   |
| Ball Valve S6 2W DN25 PVC grey PE socket d32 metric PN16 EPDM PTFE single packed       | 0.27 | 15.00 | 126969   | 31.83   |
| Ball Valve S6 2W DN25 PVC grey PE socket d32 metric PN16 FPM PTFE single packed        | 0.27 | 15.00 | 126980   | 46.71   |
| Ball Valve S6 2W DN32 PVC grey PE socket d40 metric PN16 EPDM PTFE single packed       | 0.47 | 20.00 | 126970   | 42.49   |
| Ball Valve S6 2W DN32 PVC grey PE socket d40 metric PN16 FPM PTFE single packed        | 0.46 | 20.00 | 126981   | 57.47   |
| Ball Valve S6 2W DN40 PVC grey PE socket d50 metric PN16 EPDM PTFE single packed       | 0.79 | 20.00 | 126971   | 49.94   |
| Ball Valve S6 2W DN40 PVC grey PE socket d50 metric PN16 FPM PTFE single packed        | 0.79 | 20.00 | 126982   | 62.26   |
| Ball Valve S6 2W DN50 PVC grey PE socket d63 metric PN16 EPDM PTFE single packed       | 1.05 | 10.00 | 126972   | 69.10   |
| Ball Valve S6 2W DN50 PVC grey PE socket d63 metric PN16 FPM PTFE single packed        | 1.07 | 10.00 | 126983   | 84.00   |
| Ball Valve S6 2W DN65 PVC grey PE socket d75 metric PN16 EPDM PTFE single packed       | 2.22 | 4.00  | 129021   | 210.04  |
| Ball Valve S6 2W DN65 PVC grey PE socket d75 metric PN16 FPM PTFE single packed        | 2.24 | 4.00  | 129022   | 260.04  |
| <b>Handle, optional DN40 in yellow</b>   |      |       |          |         |
| Handle for ball valves S6 2W DN40 ABS yellow   | 0.05 | 0.00  | 102767   | 8.41    |
| <b>Handle extension</b>  |      |       |          |         |
| Handle extension DN10/15 PVC grey  | 0.08 | 15.00 | 125424   | 25.27   |
| Handle extension DN20/25 PVC grey  | 0.08 | 10.00 | 125425   | 26.27   |
| Handle extension DN32 PVC grey   | 0.03 | 15.00 | 125426   | 27.49   |
| Handle extension DN40/50 PVC grey  | 0.12 | 15.00 | 125427   | 29.68   |
| Handle extension DN65 PVC grey   | 0.15 | 15.00 | 125428   | 36.33   |
| Handle extension DN80 PVC grey   | 0.16 | 15.00 | 125429   | 45.31   |





- » Industry standard
- » Modular
- » Highest safety
- » Silicone-free



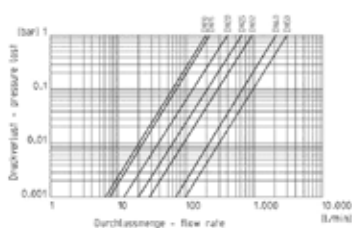
## 2-way ball valve M1

modular industrial ball valve M1, 100% tested quality, made in Austria, buttress thread. Integrated dome for installation of the adapter sets for actuators, integrated support. PVC, PP on request. Floating ball, different connection types. PTFE ball seating ring. EPDM or FPM sealing.

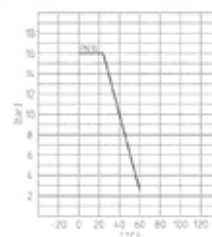
- Operation temperature max. 60°
- Best flow rates due to non-reduced diameter
- High durability due to ball seating ring made of PTFE
- Low weight
- Radial installation and disassembly
- Silicon free
- Buttress thread
- Double shaft sealing
- Safety handle system

### DIMENSIONS

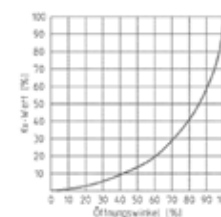
| DN                              | 10   | 15    | 20    | 25    | 32    | 40    | 50    |
|---------------------------------|------|-------|-------|-------|-------|-------|-------|
| d                               | 16   | 20    | 25    | 32    | 40    | 50    | 63    |
| G <sub>GM</sub> <sup>1</sup>    | ¾    | ½     | ¾     | 1     | 1¼    | 1½    | 2     |
| A                               | 45   | 45    | 53,5  | 54    | 62    | 78    | 87    |
| B                               | 39,5 | 39,5  | 51    | 51    | 63,5  | 72    | 84    |
| C                               | 33   | 33    | 40    | 43    | 51    | 56    | 64    |
| D                               | 55,5 | 55,5  | 62    | 70    | 84    | 101   | 115   |
| E                               | 5,5  | 5,5   | 5,5   | 6,5   | 6,5   | 6,5   | 6,5   |
| F                               | 34   | 34    | 36    | 38    | 40    | 45    | 50    |
| H                               | 70,5 | 70,5  | 77    | 79,5  | 98    | 105,5 | 114   |
| I                               | -    | 97    | 105   | 125   | 140   | 150   | 165   |
| t <sub>KM</sub> <sup>2</sup>    | 16   | 16,5  | 19,5  | 23    | 26,5  | 31,5  | 38,5  |
| t <sub>KS</sub> <sup>3</sup>    | 17   | 16,5  | 19,5  | 23    | 26,5  | 31,5  | 38,5  |
| t <sub>SS PE</sub> <sup>4</sup> | 13   | 14    | 15,5  | 18,5  | 15    | 29    | 31    |
| t <sub>SM PE</sub> <sup>5</sup> | 14,5 | 16    | 17    | 19    | 21,5  | 25    | 29,5  |
| Z <sub>KM</sub> <sup>2</sup>    | 51   | 50    | 59,5  | 60    | 68,5  | 86    | 98    |
| Z <sub>GM</sub> <sup>1</sup>    | 48   | 50    | 60    | 60    | 68    | 87    | 98    |
| Z <sub>SM</sub> <sup>5</sup> PE | 52,5 | 50    | 62    | 64,5  | 75    | 97    | 110,5 |
| L <sub>KS</sub> <sup>3</sup>    | 98   | 123,5 | 143,5 | 153,5 | 173,5 | 193,5 | 223,5 |
| L <sub>SS PE</sub> <sup>4</sup> | 95   | 106,5 | 126,5 | 131   | 120   | 162,5 | 175   |
| L1 <sub>FF</sub> <sup>6</sup>   | -    | 130   | 150   | 160   | 180   | 200   | 230   |
| PN                              | 16   | 16    | 16    | 16    | 16    | 16    | 16    |



Flow pressure loss



Pressure temperature



Opening angle

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| <b>M1 ball valve PTFE/EPDM</b>  |      |      |          |         |
| Ball Valve M1 2W DN10 PVC grey PVCu solvent socket ends d16 metric PN16 EPDM PTFE single packed | 0.22 | 9.00 | 128809A  | 46.09   |
| Ball Valve M1 2W DN15 PVC grey PVCu solvent socket ends d20 metric PN16 EPDM PTFE single packed | 0.22 | 9.00 | 128810A  | 47.99   |
| Ball Valve M1 2W DN20 PVC grey PVCu solvent socket ends d25 metric PN16 EPDM PTFE single packed | 0.27 | 8.00 | 128811A  | 55.19   |
| Ball Valve M1 2W DN25 PVC grey PVCu solvent socket ends d32 metric PN16 EPDM PTFE single packed | 0.34 | 8.00 | 128812A  | 65.45   |
| Ball Valve M1 2W DN32 PVC grey PVCu solvent socket ends d40 metric PN16 EPDM PTFE single packed | 0.55 | 8.00 | 128813A  | 87.19   |
| Ball Valve M1 2W DN40 PVC grey PVCu solvent socket ends d50 metric PN16 EPDM PTFE single packed | 1.03 | 6.00 | 128814A  | 107.79  |
| Ball Valve M1 2W DN50 PVC grey PVCu solvent socket ends d63 metric PN16 EPDM PTFE single packed | 1.44 | 4.00 | 128815A  | 127.52  |



| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Ball Valve M1 2W DN65 PVC grey PVCu solvent socket d75 metric PN16 EPDM PTFE single packed  | 2.74 | 1.00 | 124227   | 272.13  |
| Ball Valve M1 2W DN80 PVC grey PVCu solvent socket d90 metric PN16 EPDM PTFE single packed  | 4.81 | 1.00 | 124228   | 335.08  |
| Ball Valve M1 2W DN80 PVC grey PVCu solvent socket d110 metric PN16 EPDM PTFE single packed   | 4.90 | 1.00 | 124229   | 455.67  |
| <b>2-WAY BALL VALVE M1 WITH LIMIT SWITCH BOX</b>  |      |      |          |         |
| Ball Valve M1 2W DN15 PVC grey, PVCu solvent socket ends d16 metric PN16 EPDM PTFE, pi NO Ag-Ni 15-250V AC single packed, KIWA NSF/ANSI/CAN 61 K98073 | 0.67 | 0.00 | 129814A  | 214.19  |
| Ball Valve M1 2W DN15 PVC grey, PVCu solvent socket ends d20 metric PN16 EPDM PTFE, pi NO Ag-Ni 15-250V AC single packed, KIWA NSF/ANSI/CAN 61 K98073 | 0.64 | 1.00 | 129815A  | 217.05  |
| Ball Valve M1 2W DN20 PVC grey PVCu solvent socket ends d25 metric PN16 EPDM PTFE pi NO Ag-Ni 15-250V AC single packed                                | 0.78 | 1.00 | 129816A  | 269.52  |
| Ball Valve M1 2W DN25 PVC grey PVCu solvent socket ends d32 metric PN16 EPDM PTFE pi NO Ag-Ni 15-250V AC single packed                                | 1.46 | 1.00 | 129817A  | 289.99  |
| Ball Valve M1 2W DN32 PVC grey, PVCu solvent socket ends d40 metric PN16 EPDM PTFE, pi NO Ag-Ni 15-250V AC single packed, KIWA NSF/ANSI/CAN 61 K98073 | 1.67 | 1.00 | 129818A  | 317.64  |
| Ball Valve M1 2W DN40 PVC grey, PVCu solvent socket ends d50 metric PN16 EPDM PTFE, pi NO Ag-Ni 15-250V AC single packed, KIWA NSF/ANSI/CAN 61 K98073 | 1.39 | 1.00 | 129819A  | 424.76  |
| Ball Valve M1 2W DN50 PVC grey, PVCu solvent socket ends d63 metric PN16 EPDM PTFE, pi NO Ag-Ni 15-250V AC single packed, KIWA NSF/ANSI/CAN 61 K98073 | 1.74 | 1.00 | 129820A  | 450.59  |
| Ball Valve M1 2W DN65 PVC grey PVCu solvent socket d75 metric PN16 EPDM PTFE pi NO Ag-Ni 15-250V AC single packed                                     | 4.16 | 1.00 | 124239   | 1081.22 |
| Ball Valve M1 2W DN80 PVC grey PVCu solvent socket d90 metric PN16 EPDM PTFE pi NO Ag-Ni 15-250V AC single packed                                     | 6.28 | 1.00 | 124240   | 1240.67 |
| Ball Valve M1 2W DN80 PVC grey PVCu solvent socket d110 metric PN16 EPDM PTFE pi NO Ag-Ni 15-250V AC single packed                                    | 6.37 | 1.00 | 124241   | 1455.59 |
| <b>2-WAY BALL VALVE M1 WITH ADAPTER SET FOR ACTUATOR ISO5211</b>  |      |      |          |         |
| Ball Valve M1 2W DN10 PVC grey PVCu solvent socket ends d16 metric PN16 EPDM PTFE adapterset F04 single packed  | 0.26 | 9.00 | 128826A  | 104.70  |
| Ball Valve M1 2W DN15 PVC grey, PVCu solvent socket ends d20 metric PN16 EPDM PTFE, adapter set F04 single packed, KIWA NSF/ANSI/CAN 61 K98073        | 0.25 | 1.00 | 128827A  | 78.52   |
| Ball Valve M1 2W DN20 PVC grey PVCu solvent socket ends d25 metric PN16 EPDM PTFE adapterset F04 single packed  | 0.36 | 8.00 | 128828A  | 119.19  |
| Ball Valve M1 2W DN25 PVC grey PVCu solvent socket ends d32 metric PN16 EPDM PTFE adapterset F04 single packed  | 0.45 | 8.00 | 128829A  | 134.49  |
| Ball Valve M1 2W DN32 PVC grey PVCu solvent socket ends d40 metric PN16 EPDM PTFE adapterset F04 single packed  | 0.62 | 8.00 | 128830A  | 170.93  |
| Ball Valve M1 2W DN40 PVC grey PVCu solvent socket ends d50 metric PN16 EPDM PTFE adapterset F04 single packed  | 0.96 | 6.00 | 128831A  | 204.26  |
| Ball Valve M1 2W DN50 PVC grey PVCu solvent socket ends d63 metric PN16 EPDM PTFE adapterset F04 single packed  | 1.29 | 4.00 | 128832A  | 243.87  |
| Ball Valve M1 2W DN65 PVC grey PVCu solvent socket d75 metric PN16 EPDM PTFE adapter set F07 single packed  | 2.89 | 1.00 | 124233   | 452.48  |
| Ball Valve M1 2W DN80 PVC grey PVCu solvent socket d90 metric PN16 EPDM PTFE adapter set F07 single packed  | 5.07 | 1.00 | 124234   | 532.96  |
| Ball Valve M1 2W DN80 PVC grey PVCu solvent socket d110 metric PN16 EPDM PTFE adapter set F07 single packed   | 5.16 | 1.00 | 124235   | 661.59  |





### 2-way ball valve S5 single union special

with male thread and hose connection

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Ball Valve SU 2W DN40 PVC white male thread ends 1 1/2" NPT / hose nozzle 32/38mm | 0.48 | 1.00 | 7301298  | 35.44   |



### Single union cone check valve, on request

dimensions: DN40, d50 and DN50, d63, sealing EPDM, material spring SS302, max. operation pressure 1.5 bar, body white, transparent body available on request  
min. order quantity: 100 pcs

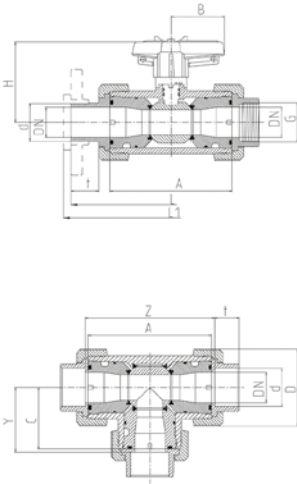


### Double union cone check valve, on request

dimensions: DN40, d50 and DN50, d63, sealing EPDM, material spring SS302, max. operation pressure 1.5 bar, body transparent, min. order quantity: 100 pcs



- » Highest safety
- » Safety handle
- » L/T ball design
- » Easy automation



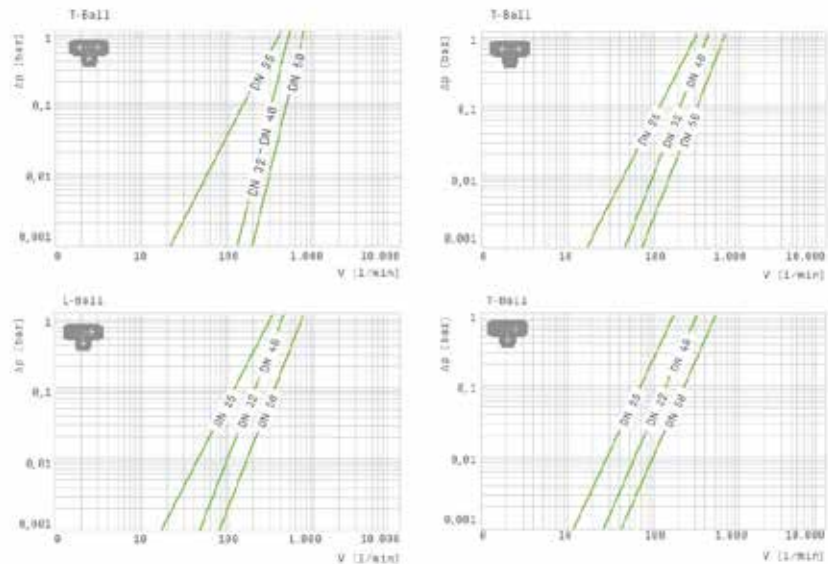
» L-ball

### 3-way ball valve S4

- Operation temperature max. 60 °C
- Safety handle system
- Radial installation and disassembly
- Direction-independent flow
- Full sectional flow area (nominal width)
- Floating ball
- 4 PTFE ball seating rings
- L or T ball type available
- Easy automation due to valve clamps

### DIMENSIONS

| d  | DN | G   | L   | L1  | A   | D     | H     | B    | Y    | C    | Z     | t    | PN |
|----|----|-----|-----|-----|-----|-------|-------|------|------|------|-------|------|----|
| 16 | 10 | "   | 152 | 158 | 100 | 53    | 72    | 40   | 52,8 | 50   | 105,5 | 16,5 | 16 |
| 20 | 15 | ½"  | 162 | 168 | 100 | 53    | 72    | 40   | 52,8 | 50   | 105,5 | 16,5 | 16 |
| 25 | 20 | ¾"  | 191 | 197 | 120 | 70    | 81,5  | 51,5 | 63   | 60   | 126   | 20   | 16 |
| 32 | 25 | 1"  | 200 | 206 | 120 | 70    | 81,5  | 51,5 | 63,5 | 60   | 127   | 22,5 | 16 |
| 40 | 32 | 1½" | 249 | 255 | 162 | 101   | 107,5 | 73   | 84,5 | 81   | 169   | 27,5 | 16 |
| 50 | 40 | 1½" | 261 | 267 | 162 | 101   | 107,5 | 73   | 85,5 | 81   | 171   | 31,5 | 16 |
| 63 | 50 | 2"  | 296 | 302 | 181 | 121,5 | 116,5 | 85   | 96,5 | 90,5 | 193   | 38,5 | 50 |



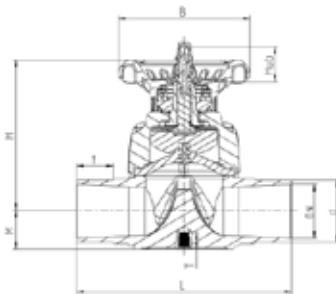
| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| <b>L-BALL PTFE/EPDM OR FPM</b>  |      |       |          |         |
| Ball Valve S4 3W L-ball DN10 PVC grey PVCu solvent socket d16 metric PN16 EPDM PTFE single packed | 0.37 | 15.00 | 120626   | 87.90   |
| Ball Valve S4 3W L-ball DN10 PVC grey PVCu solvent socket d16 metric PN16 FPM PTFE single packed  | 0.37 | 15.00 | 120668   | 113.21  |
| Ball Valve S4 3W L-ball DN15 PVC grey PVCu solvent socket d20 metric PN16 EPDM PTFE single packed | 0.42 | 15.00 | 120628   | 87.90   |
| Ball Valve S4 3W L-ball DN15 PVC grey PVCu solvent socket d20 metric PN16 FPM PTFE single packed  | 0.37 | 15.00 | 120670   | 113.21  |
| Ball Valve S4 3W L-ball DN20 PVC grey PVCu solvent socket d25 metric PN16 EPDM PTFE single packed | 0.85 | 15.00 | 121832   | 89.32   |
| Ball Valve S4 3W L-ball DN20 PVC grey PVCu solvent socket d25 metric PN16 FPM PTFE single packed  | 0.70 | 15.00 | 121834   | 120.18  |
| Ball Valve S4 3W L-ball DN25 PVC grey PVCu solvent socket d32 metric PN16 EPDM PTFE single packed | 0.94 | 15.00 | 121833   | 89.32   |
| Ball Valve S4 3W L-ball DN25 PVC grey PVCu solvent socket d32 metric PN16 FPM PTFE single packed  | 0.71 | 15.00 | 121835   | 120.18  |
| Ball Valve S4 3W L-ball DN32 PVC grey PVCu solvent socket d40 metric PN16 EPDM PTFE single packed | 1.78 | 5.00  | 122717   | 137.14  |
| Ball Valve S4 3W L-ball DN32 PVC grey PVCu solvent socket d40 metric PN16 FPM PTFE single packed  | 1.79 | 5.00  | 120770   | 181.28  |
| Ball Valve S4 3W L-ball DN40 PVC grey PVCu solvent socket d50 metric PN16 EPDM PTFE single packed | 1.82 | 5.00  | 122718   | 138.24  |
| Ball Valve S4 3W L-ball DN40 PVC grey PVCu solvent socket d50 metric PN16 FPM PTFE single packed  | 1.83 | 5.00  | 120771   | 182.57  |
| Ball Valve S4 3W L-ball DN50 PVC grey PVCu solvent socket d63 metric PN16 EPDM PTFE single packed | 2.71 | 4.00  | 122719   | 172.10  |

## » T-ball

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Ball Valve S4 3W L-ball DN50 PVC grey PVCu solvent socket d63 metric PN16 FPM PTFE single packed  | 2.80 | 4.00  | 120772   | 224.54  |
| <b>T-BALL PTFE/EPDM OR FPM</b>  |      |       |          |         |
| Ball Valve S4 3W T-ball DN10 PVC grey PVCu solvent socket d16 metric PN16 EPDM PTFE single packed | 0.44 | 15.00 | 120625   | 87.90   |
| Ball Valve S4 3W T-ball DN10 PVC grey PVCu solvent socket d16 metric PN16 FPM PTFE single packed  | 0.37 | 15.00 | 120667   | 113.21  |
| Ball Valve S4 3W T-ball DN15 PVC grey PVCu solvent socket d20 metric PN16 EPDM PTFE single packed | 0.36 | 15.00 | 120627   | 87.90   |
| Ball Valve S4 3W T-ball DN15 PVC grey PVCu solvent socket d20 metric PN16 FPM PTFE single packed  | 0.37 | 15.00 | 120669   | 113.21  |
| Ball Valve S4 3W T-ball DN20 PVC grey PVCu solvent socket d25 metric PN16 EPDM PTFE single packed | 0.85 | 15.00 | 121816   | 89.32   |
| Ball Valve S4 3W T-ball DN20 PVC grey PVCu solvent socket d25 metric PN16 FPM PTFE single packed  | 0.70 | 15.00 | 121831   | 120.18  |
| Ball Valve S4 3W T-ball DN25 PVC grey PVCu solvent socket d32 metric PN16 EPDM PTFE single packed | 0.90 | 15.00 | 121774   | 89.32   |
| Ball Valve S4 3W T-ball DN25 PVC grey PVCu solvent socket d32 metric PN16 FPM PTFE single packed  | 0.70 | 15.00 | 120307   | 120.18  |
| Ball Valve S4 3W T-ball DN32 PVC grey PVCu solvent socket d40 metric PN16 EPDM PTFE single packed | 1.78 | 5.00  | 122714   | 137.14  |
| Ball Valve S4 3W T-ball DN32 PVC grey PVCu solvent socket d40 metric PN16 FPM PTFE single packed  | 2.98 | 5.00  | 120767   | 181.28  |
| Ball Valve S4 3W T-ball DN40 PVC grey PVCu solvent socket d50 metric PN16 EPDM PTFE single packed | 1.82 | 5.00  | 122715   | 138.24  |
| Ball Valve S4 3W T-ball DN40 PVC grey PVCu solvent socket d50 metric PN16 FPM PTFE single packed  | 1.82 | 5.00  | 120768   | 182.57  |
| Ball Valve S4 3W T-ball DN50 PVC grey PVCu solvent socket d63 metric PN16 EPDM PTFE single packed | 2.68 | 4.00  | 122716   | 172.10  |
| Ball Valve S4 3W T-ball DN50 PVC grey PVCu solvent socket d63 metric PN16 FPM PTFE single packed  | 2.71 | 4.00  | 120769   | 224.54  |



- » **Highest safety**
- » **Visual position indicator**
- » **Lockable handwheel**



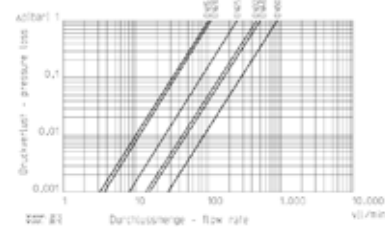
Dimensions of additional connection types can be found in the datasheet on the Peraqua webshop.

### Diaphragm valve T7

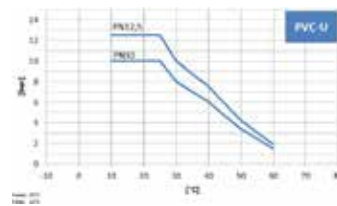
- Nominal pressure PN12,5
- Limit Stop prevents the valve against sticking
- Suitable for slurries and abrasive media
- Fixed and sunken nuts
- Optimized diaphragm contour
- Self-outlet marking
- Ergonomic safety hand wheel with locking positions
- Visual position indication
- Pollution repellent design
- Easy maintenance bayonet connection
- Floating pressure body
- Silicone free
- Dead space free
- Torque limitation
- Applications for highly viscous media

### DIMENSIONS

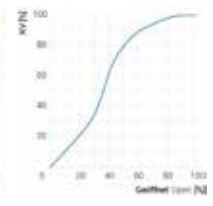
| DN | d  | M   | H    | B   | F   | Hub | K  | L  | T   | t <sub>KS</sub> <sup>1</sup> | t <sub>SS</sub> <sup>1</sup> | PN   |    |
|----|----|-----|------|-----|-----|-----|----|----|-----|------------------------------|------------------------------|------|----|
| 15 | 20 | ½"  | 17   | 100 | 86  | 25  | 9  | M6 | 124 | 12                           | 16                           | 28,5 | 10 |
| 20 | 25 | ¾"  | 21   | 100 | 86  | 25  | 9  | M6 | 144 | 12                           | 19                           | 36   | 10 |
| 25 | 32 | 1"  | 21   | 107 | 86  | 25  | 11 | M6 | 154 | 12                           | 22                           | 36   | 10 |
| 32 | 40 | 1¼" | 33   | 144 | 136 | 45  | 22 | M8 | 174 | 15                           | 26                           | 38,5 | 10 |
| 40 | 50 | 1½" | 33   | 144 | 136 | 45  | 22 | M8 | 194 | 15                           | 31                           | 46   | 10 |
| 50 | 63 | 2"  | 40,5 | 170 | 136 | 45  | 28 | M8 | 224 | 15                           | 38                           | 46   | 10 |



Flow pressure loss



Pressure - Temperature



Flow rate characteristic



#### Connection options

Possible connections for the diaphragm valve T7 can be found on the following pages of this chapter.



| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| <b>PVC-U WITH SOLVENT SOCKET EPDM</b>  |      |       |          |         |
| Diaphragm Valve T7 DN15 PVC grey PVCu union-solvent socket ends d20 metric PN12,5 EPDM | 0.72 | 12.00 | 271200   | 77.63   |
| Diaphragm Valve T7 DN20 PVC grey PVCu union-solvent socket ends d25 metric PN12,5 EPDM | 0.78 | 12.00 | 271201   | 84.33   |
| Diaphragm Valve T7 DN25 PVC grey PVCu union-solvent socket ends d32 metric PN12,5 EPDM | 1.02 | 10.00 | 271202   | 105.68  |
| Diaphragm Valve T7 DN32 PVC grey PVCu union-solvent socket ends d40 metric PN12,5 EPDM | 2.49 | 6.00  | 271203   | 139.64  |
| Diaphragm Valve T7 DN40 PVC grey PVCu union-solvent socket ends d50 metric PN12,5 EPDM | 2.55 | 6.00  | 271204   | 165.43  |
| Diaphragm Valve T7 DN50 PVC grey PVCu union-solvent socket ends d63 metric PN12,5 EPDM | 3.50 | 4.00  | 271205   | 204.39  |
| <b>PVC-U WITH SOLVENT SOCKET EPDM</b>  |      |       |          |         |
| Diaphragm Valve T7 DN15 PVC grey PVCu union-solvent socket ends d20 metric PN10 FPM    | 0.73 | 12.00 | 271240   | 104.79  |
| Diaphragm Valve T7 DN20 PVC grey PVCu union-solvent socket ends d25 metric PN10 FPM    | 0.78 | 12.00 | 271241   | 113.85  |
| Diaphragm Valve T7 DN25 PVC grey PVCu union-solvent socket ends d32 metric PN10 FPM    | 1.03 | 10.00 | 271242   | 142.69  |
| Diaphragm Valve T7 DN32 PVC grey PVCu union-solvent socket ends d40 metric PN10 FPM    | 2.53 | 6.00  | 271243   | 188.49  |
| Diaphragm Valve T7 DN40 PVC grey PVCu union-solvent socket ends d50 metric PN10 FPM    | 2.60 | 6.00  | 271244   | 223.32  |
| Diaphragm Valve T7 DN50 PVC grey PVCu union-solvent socket ends d63 metric PN10 FPM    | 3.53 | 4.00  | 271245   | 275.94  |

### 3-Way Gate Valve with solvent socket

with safety handle system



- Safety handle system
- Optical position indication
- Longlasting sealing
- Service-friendly
- Optimal mixing function
- Permanently lubricated



| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| <b>SOLVENT CONNECTION</b>  |      |       |          |         |
| Rotary Valve 3W DN40 PVC grey solvent d50 metric                   | 0.70 | 12.00 | 71633    | 53.41   |
| Rotary Valve 3W DN40 PVC grey solvent d50 metric                   | 0.70 | 12.00 | 71917    | 53.41   |
| <b>UNION</b>   |      |       |          |         |
| Rotary Valve 3W DN40 PVC grey union/PVCu solvent socket d50 metric | 0.81 | 10.00 | 72228    | 90.22   |
| Rotary Valve 3W DN50 PVC grey union/PVCu solvent socket d63 metric | 1.08 | 10.00 | 72229    | 99.65   |



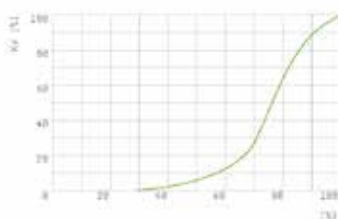
### Laboratory ball valve S4

With connection set

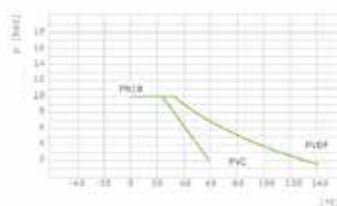
- Operation temperature max. 60 °C
- Lock and dosing ring to avoid unintended opening of the valve and for fixing the opening
- Valve can be completely opened after removing of the dosing ring
- Compact construction
- Low weight
- Corrosion resistant
- Application: dosing systems, irrigation, filter drain

- » Highest safety
- » Lockable
- » Complete set
- » 1/4", 3/8" external thread

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| <b>PTFE/EPDM OR FPM</b>  |      |       |          |         |
| Laboratory Ball Valve DN6 PVC grey female thread/male thread 1/4" - 1/4" BSP PN10 EPDM PTFE with accessories | 0.05 | 10.00 | 122353A  | 25.82   |
| Laboratory Ball Valve DN6 PVC grey female thread/male thread 1/4" - 1/4" BSP PN10 FPM PTFE with accessories  | 0.04 | 10.00 | 122354A  | 32.05   |
| Laboratory Ball Valve DN6 PVC grey female thread/male thread 1/4" - 3/8" BSP PN10 EPDM PTFE with accessories | 0.06 | 10.00 | 122751A  | 25.82   |
| Laboratory Ball Valve DN6 PVC grey female thread/male thread 1/4" - 3/8" BSP PN10 FPM PTFE with accessories  | 0.06 | 10.00 | 122757A  | 32.05   |
| Laboratory Ball Valve DN6 PVC grey female thread/male thread 1/4" - 1/4" NPT PN10 EPDM PTFE with accessories | 0.05 | 10.00 | 122355A  | 25.82   |
| Laboratory Ball Valve DN6 PVC grey female thread/male thread 1/4" - 1/4" NPT PN10 FPM PTFE with accessories  | 0.04 | 10.00 | 122356A  | 32.05   |
| <b>HOSE NOZZLE NPT</b>   |      |       |          |         |
| Hose nozzle for laboratory ball valve PVC grey female thread d12-1/4" NPT                                    | 0.01 | 10.00 | 140203   | 4.08    |
| <b>HOSE NOZZLE BSP</b>   |      |       |          |         |
| Hose nozzle for laboratory ball valve PVC grey female thread d12-1/4" BSP                                    | 0.01 | 10.00 | 141144   | 4.08    |



Flow rate characteristic



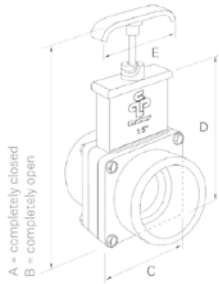
Pressure - Temperature



Versions DN25, DN40, DN50 and DN65



Versions DN80 (Prod. No. 71463) and DN100 (Prod. No. 71461) in their highest quality version



DN80 white version, identical to versions up to DN65

### Knife gate valve

- grey, white, special colours and connection types on request
- double O-ring shaft sealing (3" and 4") exchangeable
- full flow rate
- 1/4" x 20 male thread on shaft for easy handle extension (3" and 4")
- low weight
- available with metric or ASTM connections
- quick opening and closing
- easy handling and maintenance free
- possibility for pneumatic actuation (3" and 4")
- pressure PN 2.5 (3" and 4" PN 1.0 bar)

MATERIAL: PVC-U body material, TPE lip seals, EPDM O-rings, shaft made of stainless steel (303/A4), handle made of GFK polypropylene

SAFETY CLIP: safety closure system, avoids unintended closure of the valve, optional for 1" and 2", standard for 3" and 4"

APPLICATION: swimming pools and whirl pools /draining or safety valve, water treatment, agriculture, draining of tanks, fish farming, natural pools

### DIMENSIONS

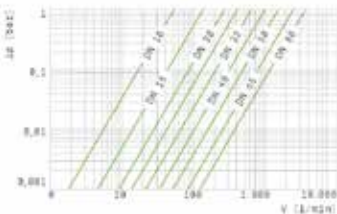
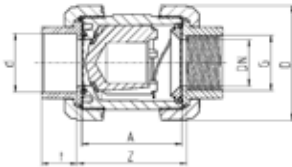
|   | 1 1/2" | 2"    | 2 1/2" | 3-4" |
|---|--------|-------|--------|------|
| A | 146,5  | 168,5 | 208    | 390  |
| B | 187    | 225   | 282    | 497  |
| C | 73     | 85    | 104    | 180  |
| D | 126    | 147   | 181    | 300  |
| E | 70     | 70    | 94     | 120  |
| B | 187    | 225   | 282    | 497  |
| C | 73     | 85    | 104    | 180  |

| Product   | G-kg | VE     | Prod.No. | Price € |
|---|------|--------|----------|---------|
| Knife gate valve DN25 PVC grey PVCu solvent socket ends d32 metric MOP 1.0 bar                        | 0.24 | 30.00  | 71746    | 15.91   |
| Knife gate valve DN40 PVC grey PVCu solvent socket ends d50 metric MOP 1.0 bar                        | 0.30 | 30.00  | 70968    | 17.06   |
| Knife gate valve DN50 PVC grey PVCu solvent socket ends d63 metric MOP 1.0 bar                        | 0.42 | 25.00  | 70632    | 18.51   |
| Knife gate valve DN65 PVC grey PVCu solvent socket ends d75 metric MOP 1.0 bar                        | 0.73 | 18.00  | 71518    | 35.10   |
| Knife gate valve DN80 PVC grey PVCu solvent socket ends d90 metric MOP 1.0 bar                        | 1.99 | 2.00   | 71463    | 77.22   |
| Knife gate valve DN100 PVC grey PVCu solvent socket ends d110 metric MOP 1.0 bar                      | 2.08 | 2.00   | 71461    | 109.20  |
| Knife gate valve DN80 PVC white PVCu solvent socket d90 metric MOP 1.0 bar, special type from 100 pcs | 1.99 | 100.00 | 7300580  | 58.24   |

### Cone check valve S4 (spring loaded)



- Operation pressure: 0.06 bar
- Operation temperature max. 60°C
- Corrosion resistant
- Long service life with maintenance-free operation
- Compact design
- Radial installation and dismantling
- Quick and precise opening and closure
- Low noise
- V4A spring



Flow pressure loss

#### DIMENSIONS

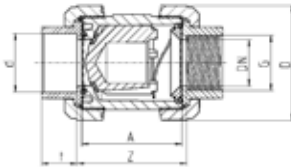
| d   | D  | G      | L   | L1  | A   | Z    | t    | D     | PN |
|-----|----|--------|-----|-----|-----|------|------|-------|----|
| 16  | 10 | 3/8"   | 114 | 120 | 62  | 67,5 | 16,5 | 53    | 16 |
| 20  | 15 | 1/2"   | 124 | 130 | 62  | 67,5 | 16,5 | 53    | 16 |
| 25  | 20 | 3/4"   | 144 | 150 | 70  | 76,5 | 19,5 | 63    | 16 |
| 32  | 25 | 1"     | 154 | 160 | 74  | 81   | 22,5 | 70    | 16 |
| 40  | 32 | 1 1/2" | 174 | 180 | 84  | 90   | 26,5 | 85    | 16 |
| 50  | 40 | 1 1/2" | 194 | 200 | 95  | 104  | 31,5 | 101   | 16 |
| 63  | 50 | 2"     | 224 | 230 | 109 | 121  | 38,5 | 121,5 | 16 |
| 75  | 65 | 2 1/2" | 284 | 290 | 137 | 148  | 45   | 155   | 16 |
| 90  | 80 | 3"     | 300 | 310 | 163 | 183  | 55,5 | 188   | 10 |
| 110 | 80 | 4"     | 340 | 350 | 163 | 176  | 64   | 188   | 6  |

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Cone Check Valve S4 DN10 PVC grey PVCu solvent socket ends d16 metric PN16 EPDM | 0.17 | 20.00 | 121069   | 32.00   |
| Cone Check Valve S4 DN10 PVC grey PVCu solvent socket ends d16 metric PN16 FPM  | 0.17 | 20.00 | 121087   | 55.72   |
| Cone Check Valve S4 DN15 PVC grey PVCu solvent socket ends d20 metric PN16 EPDM | 0.16 | 20.00 | 121088   | 33.60   |
| Cone Check Valve S4 DN15 PVC grey PVCu solvent socket ends d20 metric PN16 FPM  | 0.16 | 20.00 | 121089   | 58.25   |
| Cone Check Valve S4 DN20 PVC grey PVCu solvent socket ends d25 metric PN16 EPDM | 0.25 | 20.00 | 121090   | 40.29   |
| Cone Check Valve S4 DN20 PVC grey PVCu solvent socket ends d25 metric PN16 FPM  | 0.25 | 20.00 | 121091   | 70.06   |
| Cone Check Valve S4 DN25 PVC grey PVCu solvent socket ends d32 metric PN16 EPDM | 0.32 | 15.00 | 121092   | 47.61   |
| Cone Check Valve S4 DN25 PVC grey PVCu solvent socket ends d32 metric PN16 FPM  | 0.33 | 15.00 | 121093   | 83.32   |
| Cone Check Valve S4 DN32 PVC grey PVCu solvent socket ends d40 metric PN16 EPDM | 0.55 | 20.00 | 121094   | 58.49   |
| Cone Check Valve S4 DN32 PVC grey PVCu solvent socket ends d40 metric PN16 FPM  | 0.52 | 20.00 | 121095   | 101.47  |
| Cone Check Valve S4 DN40 PVC grey PVCu solvent socket ends d50 metric PN16 EPDM | 0.86 | 10.00 | 121041   | 70.31   |
| Cone Check Valve S4 DN40 PVC grey PVCu solvent socket ends d50 metric PN16 FPM  | 0.52 | 10.00 | 121096   | 121.24  |
| Cone Check Valve S4 DN50 PVC grey PVCu solvent socket ends d63 metric PN16 EPDM | 1.26 | 8.00  | 121042   | 95.53   |
| Cone Check Valve S4 DN50 PVC grey PVCu solvent socket ends d63 metric PN16 FPM  | 1.28 | 8.00  | 121097   | 160.56  |
| Cone Check Valve S4 DN65 PVC grey PVCu solvent socket ends d75 metric PN16 EPDM | 2.63 | 4.00  | 121098   | 199.01  |
| Cone Check Valve S4 DN65 PVC grey PVCu solvent socket ends d75 metric PN16 FPM  | 2.00 | 4.00  | 121099   | 330.97  |
| Cone Check Valve S4 DN80 PVC grey PVCu solvent socket ends d90 metric PN10 EPDM | 4.84 | 1.00  | 121043   | 246.43  |
| Cone Check Valve S4 DN80 PVC grey PVCu solvent socket ends d90 metric PN10 FPM  | 4.98 | 1.00  | 121100   | 421.55  |
| Cone Check Valve S4 DN80 PVC grey PVCu solvent socket ends d110 metric PN6 EPDM | 4.76 | 1.00  | 122291   | 328.22  |
| Cone Check Valve S4 DN80 PVC grey PVCu solvent socket ends d110 metric PN6 FPM  | 4.90 | 1.00  | 122388   | 558.54  |

### Cone check valve S4 (spring loaded) V4A PTFE coated (teflon)

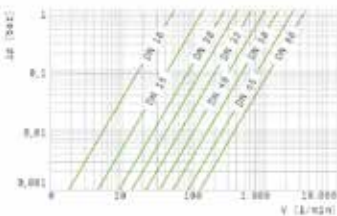


- Recommended for pools with salt chlorinating systems
- Operation pressure: 0.06 bar
- Operation temperature max. 60°C
- Corrosion resistant
- Long service life with maintenance-free operation
- Compact design
- Radial installation and dismantling
- Quick and precise opening and closure
- Low noise
- V4A spring



#### DIMENSIONS

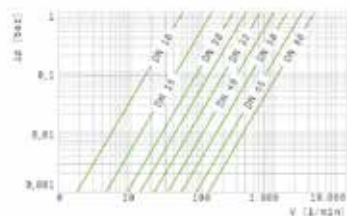
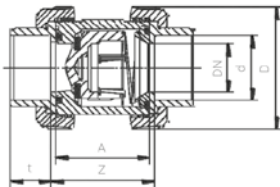
| d   | D  | G      | L   | L1  | A   | Z    | t    | D     | PN |
|-----|----|--------|-----|-----|-----|------|------|-------|----|
| 16  | 10 | 3/8"   | 114 | 120 | 62  | 67,5 | 16,5 | 53    | 16 |
| 20  | 15 | 1/2"   | 124 | 130 | 62  | 67,5 | 16,5 | 53    | 16 |
| 25  | 20 | 3/4"   | 144 | 150 | 70  | 76,5 | 19,5 | 63    | 16 |
| 32  | 25 | 1"     | 154 | 160 | 74  | 81   | 22,5 | 70    | 16 |
| 40  | 32 | 1 1/4" | 174 | 180 | 84  | 90   | 26,5 | 85    | 16 |
| 50  | 40 | 1 1/2" | 194 | 200 | 95  | 104  | 31,5 | 101   | 16 |
| 63  | 50 | 2"     | 224 | 230 | 109 | 121  | 38,5 | 121,5 | 16 |
| 75  | 65 | 2 1/2" | 284 | 290 | 137 | 148  | 45   | 155   | 16 |
| 90  | 80 | 3"     | 300 | 310 | 163 | 183  | 55,5 | 188   | 10 |
| 110 | 80 | 4"     | 340 | 350 | 163 | 176  | 64   | 188   | 6  |



Flow pressure loss

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Cone Check Valve S4 Spring PTFE-coated DN10 PVC grey PVCu solvent socket ends d16 metric PN16 EPDM | 0.17 | 20.00 | 121764   | 35.21   |
| Cone Check Valve S4 Spring PTFE-coated DN10 PVC grey PVCu solvent socket ends d16 metric PN16 FPM  | 0.17 | 20.00 | 122116   | 42.48   |
| Cone Check Valve S4 Spring PTFE-coated DN15 PVC grey PVCu solvent socket ends d20 metric PN16 EPDM | 0.16 | 20.00 | 121765   | 36.93   |
| Cone Check Valve S4 Spring PTFE-coated DN15 PVC grey PVCu solvent socket ends d20 metric PN16 FPM  | 0.16 | 20.00 | 122117   | 44.39   |
| Cone Check Valve S4 Spring PTFE-coated DN20 PVC grey PVCu solvent socket ends d25 metric PN16 EPDM | 0.25 | 20.00 | 121766   | 44.39   |
| Cone Check Valve S4 Spring PTFE-coated DN20 PVC grey PVCu solvent socket ends d25 metric PN16 FPM  | 0.25 | 20.00 | 122118   | 53.41   |
| Cone Check Valve S4 Spring PTFE-coated DN25 PVC grey PVCu solvent socket ends d32 metric PN16 EPDM | 0.33 | 15.00 | 121767   | 52.55   |
| Cone Check Valve S4 Spring PTFE-coated DN25 PVC grey PVCu solvent socket ends d32 metric PN16 FPM  | 0.33 | 15.00 | 122119   | 63.49   |
| Cone Check Valve S4 Spring PTFE-coated DN32 PVC grey PVCu solvent socket ends d40 metric PN16 EPDM | 0.53 | 20.00 | 121768   | 64.52   |
| Cone Check Valve S4 Spring PTFE-coated DN32 PVC grey PVCu solvent socket ends d40 metric PN16 FPM  | 0.53 | 15.00 | 122120   | 77.36   |
| Cone Check Valve S4 Spring PTFE-coated DN40 PVC grey PVCu solvent socket ends d50 metric PN16 EPDM | 0.62 | 10.00 | 121769   | 77.36   |
| Cone Check Valve S4 Spring PTFE-coated DN40 PVC grey PVCu solvent socket ends d50 metric PN16 FPM  | 0.82 | 10.00 | 122121   | 92.21   |
| Cone Check Valve S4 Spring PTFE-coated DN50 PVC grey PVCu solvent socket ends d63 metric PN16 EPDM | 1.28 | 8.00  | 121770   | 105.03  |
| Cone Check Valve S4 Spring PTFE-coated DN50 PVC grey PVCu solvent socket ends d63 metric PN16 FPM  | 1.28 | 8.00  | 122122   | 121.77  |
| Cone Check Valve S4 Spring PTFE-coated DN65 PVC grey PVCu solvent socket ends d75 metric PN16 EPDM | 2.68 | 4.00  | 121771   | 218.72  |
| Cone Check Valve S4 Spring PTFE-coated DN65 PVC grey PVCu solvent socket ends d75 metric PN16 FPM  | 2.66 | 4.00  | 122123   | 252.26  |
| Cone Check Valve S4 Spring PTFE-coated DN80 PVC grey PVCu solvent socket ends d90 metric PN10 EPDM | 5.24 | 1.00  | 121772   | 271.20  |
| Cone Check Valve S4 Spring PTFE-coated DN80 PVC grey PVCu solvent socket ends d90 metric PN10 FPM  | 4.92 | 1.00  | 122124   | 400.06  |
| Cone Check Valve S4 Spring PTFE-coated DN80 PVC grey PVCu solvent socket ends d110 metric PN6 EPDM | 4.87 | 1.00  | 122721   | 352.13  |
| Cone Check Valve S4 Spring PTFE-coated DN80 PVC grey PVCu solvent socket ends d110 metric PN6 FPM  | 4.79 | 1.00  | 122720   | 400.06  |





Flow pressure loss



Drain valve not included in delivery



### Cone check valve S6 (swimming pool version)

- Operation pressure 0.03 bar
- Operation temperature max. 60 °C
- Radial installation and disassembly possible
- Best flow rates
- Service-friendly
- Transparent body (optional)
- 3/4" drain valve (optional)
- Low pressure loss
- Same length as ball valve S6
- Spring material: V4A

#### DIMENSIONS

| d  | DN | D     | G      | L1  | A  | Z  | t    | PN |
|----|----|-------|--------|-----|----|----|------|----|
| 40 | 32 | 101,5 | 1 1/4" | 173 | 77 | 84 | 26,5 | 16 |
| 50 | 40 | 101,5 | 1 1/2" | 182 | 77 | 87 | 31,5 | 16 |
| 63 | 50 | 115,5 | 2"     | 208 | 87 | 99 | 38,5 | 16 |

| Product   | G-kg | VE     | Prod.No. | Price € |
|---|------|--------|----------|---------|
| <b>CONE CHECK VALVE GREY</b>  |      |        |          |         |
| Cone Check Valve S6 DN32 PVC grey PVCu solvent socket ends d40 metric PN16 EPDM                         | 0.65 | 20.00  | 126358   | 36.64   |
| Cone Check Valve S6 DN50 PVC grey PVCu solvent socket ends d63 metric PN16 EPDM                         | 0.97 | 10.00  | 126360   | 56.64   |
| Cone Check Valve S6 DN32 PVC grey PVCu solvent socket ends d40 metric PN16 FPM                          | 0.65 | 20.00  | 126361   | 53.18   |
| Cone Check Valve S6 DN40 PVC grey PVCu solvent socket ends d50 metric PN16 EPDM                         | 0.67 | 20.00  | 126359   | 39.98   |
| Cone Check Valve S6 DN40 PVC grey PVCu solvent socket ends d50 metric PN16 FPM                          | 0.70 | 20.00  | 126362   | 63.56   |
| Cone Check Valve S6 DN50 PVC grey PVCu solvent socket ends d63 metric PN16 FPM                          | 0.98 | 10.00  | 126363   | 83.64   |
| <b>CONE CHECK VALVE TRANSPARENT</b>   |      |        |          |         |
| Cone Check Valve S6 DN32 PVC transparent PVCu solvent socket ends d40 metric PN16 EPDM                  | 0.60 | 20.00  | 126364   | 50.99   |
| Cone Check Valve S6 DN32 PVC transparent PVCu solvent socket ends d40 metric PN16 FPM                   | 0.68 | 20.00  | 126367   | 58.79   |
| Cone Check Valve S6 DN40 PVC transparent PVCu solvent socket ends d50 metric PN16 EPDM                  | 0.65 | 20.00  | 126365   | 61.27   |
| Cone Check Valve S6 DN40 PVC transparent PVCu solvent socket ends d50 metric PN10 FPM                   | 0.70 | 20.00  | 126368   | 67.60   |
| Cone Check Valve S6 DN50 PVC transparent PVCu solvent socket ends d63 metric PN16 EPDM                  | 0.95 | 10.00  | 126366   | 76.92   |
| Cone Check Valve S6 DN50 PVC transparent PVCu solvent socket ends d63 metric PN16 FPM                   | 1.03 | 10.00  | 126369   | 83.19   |
| <b>CONE CHECK VALVE WITH 3/4" THREAD FOR DRAIN VALVE</b>  |      |        |          |         |
| Cone Check Valve S6 with R 3/4" connection, DN32 PVC grey PVCu solvent socket ends d40 metric PN16 EPDM | 0.63 | 20.00  | 126352   | 48.73   |
| Cone Check Valve S6 with R 3/4" connection, DN32 PVC grey PVCu solvent socket ends d40 metric PN16 FPM  | 0.66 | 20.00  | 126355   | 53.90   |
| Cone Check Valve S6 with R 3/4" connection, DN40 PVC grey PVCu solvent socket ends d50 metric PN16 EPDM | 0.67 | 20.00  | 126353   | 58.64   |
| Cone Check Valve S6 with R 3/4" connection, DN40 PVC grey PVCu solvent socket ends d50 metric PN16 FPM  | 0.68 | 20.00  | 126356   | 73.69   |
| Cone Check Valve S6 with R 3/4" connection, DN50 PVC grey PVCu solvent socket ends d63 metric PN16 EPDM | 0.89 | 10.00  | 126354   | 65.79   |
| Cone Check Valve S6 with R 3/4" connection, DN50 PVC grey PVCu solvent socket ends d63 metric PN16 FPM  | 1.03 | 10.00  | 126357   | 80.06   |
| <b>DRAIN VALVE</b>  |      |        |          |         |
| Drain valves for Cone Check Valve male thread ends 3/4"   | 0.03 | 100.00 | 73598    | 11.86   |
| Drain valves for Cone Check Valve Hose nozzle/male thread 3/4"  | 0.06 | 1.00   | 70207    | 11.86   |



### Wafer check valve (PVC-C)

- Transparent lid for visual inspection
- Flow optimized
- Lower pressure loss
- Unique sealing technology
- Service-friendly
- Inner diameter d63, outer diameter d75
- Ideal for use with expansion tanks
- EPDM seals
- Maximum operating pressure 3.5 bar
- Spring material: V4A

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Wafer check valve spring-loaded DN50 CPVC grey CPVC EPDM | 0.58 | 12.00 | 78016    | 74.18   |



*The unique geometry of the integrated flap with a high-quality EPDM seal guarantees the best flow rate values and sealing performance during operation.*

### Spare part set

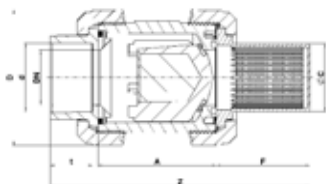
for wafer check valve 78016

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Transparent lid for PVC-C cone check valve 78016, incl. O-ring, flap and spring | 0.20 | 1.00 | 73798    | 69.17   |

### Foot valve S4

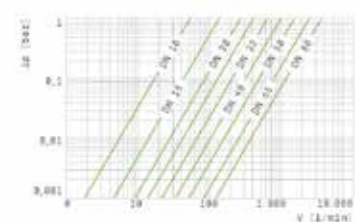


- PVC coated metal cone inside
- Operation pressure 0,025 bar
- Operation temperature max. 60 °C
- Inline strainer material: PP
- Corrosion resistant
- Long service life with maintenance-free operation
- Compact design
- Radial installation and disassembly possible
- Quick and precise opening and closing
- Low-noise



#### DIMENSIONS

| d   | DN | A   | Z    | t    | D     | PN |
|-----|----|-----|------|------|-------|----|
| 16  | 10 | 62  | 67,5 | 16,5 | 53    | 16 |
| 20  | 15 | 62  | 67,5 | 16,5 | 53    | 16 |
| 25  | 20 | 70  | 76,5 | 19,5 | 63    | 16 |
| 32  | 25 | 74  | 81   | 22,5 | 70    | 16 |
| 40  | 32 | 84  | 90   | 26,5 | 85    | 16 |
| 50  | 40 | 95  | 104  | 31,5 | 101   | 16 |
| 63  | 50 | 109 | 121  | 38,5 | 121,5 | 16 |
| 75  | 65 | 137 | 148  | 45   | 155   | 16 |
| 90  | 80 | 163 | 183  | 55,5 | 188   | 10 |
| 110 | 80 | 163 | 176  | 64   | 188   | 6  |



Flow pressure loss

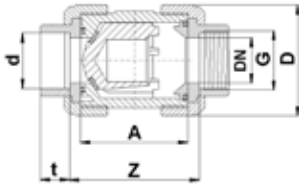
| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| <b>SOLVENT SOCKET d16–d40 EPDM OR FPM</b>                                 |      |       |          |         |
| Foot valve S4 DN10 PVC grey PVCu solvent socket ends d16 metric PN16 EPDM | 0.22 | 20.00 | 121323   | 28.78   |
| Foot valve S4 DN10 PVC grey PVCu solvent socket ends d16 metric PN16 FPM  | 0.21 | 20.00 | 121324   | 53.39   |
| Foot valve S4 DN15 PVC grey PVCu solvent socket ends d20 metric PN16 EPDM | 0.21 | 20.00 | 121329   | 30.34   |
| Foot valve S4 DN15 PVC grey PVCu solvent socket ends d20 metric PN16 FPM  | 0.21 | 20.00 | 121330   | 55.72   |
| Foot valve S4 DN20 PVC grey PVCu solvent socket ends d25 metric PN16 EPDM | 0.30 | 15.00 | 121335   | 35.18   |
| Foot valve S4 DN20 PVC grey PVCu solvent socket ends d25 metric PN16 FPM  | 0.30 | 15.00 | 121336   | 65.45   |
| Foot valve S4 DN25 PVC grey PVCu solvent socket ends d32 metric PN16 EPDM | 0.38 | 10.00 | 121341   | 40.03   |
| Foot valve S4 DN25 PVC grey PVCu solvent socket ends d32 metric PN16 FPM  | 0.42 | 10.00 | 121342   | 75.11   |
| Foot valve S4 DN32 PVC grey PVCu solvent socket ends d40 metric PN16 EPDM | 0.62 | 15.00 | 121347   | 51.13   |
| Foot valve S4 DN32 PVC grey PVCu solvent socket ends d40 metric PN16 FPM  | 0.70 | 15.00 | 121348   | 94.48   |
| <b>SOLVENT SOCKET d50–d110 EPDM OR FPM</b>                                |      |       |          |         |
| Foot valve S4 DN40 PVC grey PVCu solvent socket ends d50 metric PN16 EPDM | 0.98 | 10.00 | 121354   | 64.57   |
| Foot valve S4 DN40 PVC grey PVCu solvent socket ends d50 metric PN16 FPM  | 1.00 | 10.00 | 121355   | 117.03  |
| Foot valve S4 DN50 PVC grey PVCu solvent socket ends d63 metric PN16 EPDM | 1.39 | 8.00  | 121361   | 88.91   |
| Foot valve S4 DN50 PVC grey PVCu solvent socket ends d63 metric PN16 FPM  | 0.05 | 8.00  | 121362   | 157.07  |
| Foot valve S4 DN65 PVC grey PVCu solvent socket ends d75 metric PN16 EPDM | 3.66 | 4.00  | 121367   | 187.47  |
| Foot valve S4 DN65 PVC grey PVCu solvent socket ends d75 metric PN16 FPM  | 3.88 | 4.00  | 121368   | 328.86  |
| Foot valve S4 DN80 PVC grey PVCu solvent socket ends d90 metric PN10 EPDM | 6.58 | 1.00  | 121373   | 230.55  |
| Foot valve S4 DN80 PVC grey PVCu solvent socket ends d90 metric PN10 FPM  | 6.71 | 1.00  | 121374   | 415.23  |
| Foot valve S4 DN80 PVC grey PVCu solvent socket ends d110 metric PN6 EPDM | 6.62 | 1.00  | 122389   | 306.88  |
| Foot valve S4 DN80 PVC grey PVCu solvent socket ends d110 metric PN6 FPM  | 6.59 | 1.00  | 122390   | 552.23  |

### Aerating and ventilation valve S4

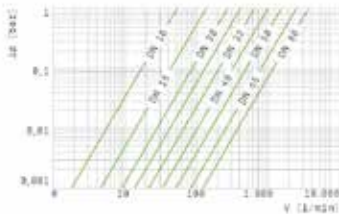


- PVC cone hollow body inside floating on the media
- Operation temperature max. 60 °C
- Corrosion resistant
- Long service life with maintenance-free operation
- Compact design
- Radial installation and disassembly possible
- Quick and precise opening and closure
- Low-noise

#### DIMENSIONS



| d   | DN | G      | A   | Z    | t    | D     | PN |
|-----|----|--------|-----|------|------|-------|----|
| 16  | 10 | 3/8"   | 62  | 67,5 | 16,5 | 53    | 16 |
| 20  | 15 | 1/2"   | 62  | 67,5 | 16,5 | 53    | 16 |
| 25  | 20 | 3/4"   | 70  | 76,5 | 19,5 | 63    | 16 |
| 32  | 25 | 1"     | 74  | 81   | 22,5 | 70    | 16 |
| 40  | 32 | 1 1/2" | 84  | 90   | 26,5 | 85    | 16 |
| 50  | 40 | 1 1/2" | 95  | 104  | 31,5 | 101   | 16 |
| 63  | 50 | 2"     | 109 | 121  | 38,5 | 121,5 | 16 |
| 75  | 65 | 2 1/2" | 137 | 148  | 45   | 155   | 16 |
| 90  | 80 | 3"     | 163 | 183  | 55,5 | 188   | 10 |
| 110 | 80 | 4"     | 163 | 176  | 64   | 188   | 6  |



Flow pressure loss

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Aerating Valve S4 DN10 PVC grey PVCu solvent socket ends d16 metric PN16 EPDM | 0.17 | 20.00 | 121262   | 26.15   |
| Aerating Valve S4 DN10 PVC grey PVCu solvent socket ends d16 metric PN16 FPM  | 0.30 | 20.00 | 121263   | 49.61   |
| Aerating Valve S4 DN15 PVC grey PVCu solvent socket ends d20 metric PN16 EPDM | 0.16 | 20.00 | 121264   | 27.85   |
| Aerating Valve S4 DN15 PVC grey PVCu solvent socket ends d20 metric PN16 FPM  | 0.30 | 20.00 | 121265   | 51.95   |
| Aerating Valve S4 DN20 PVC grey PVCu solvent socket ends d25 metric PN16 EPDM | 0.24 | 20.00 | 121266   | 29.76   |
| Aerating Valve S4 DN20 PVC grey PVCu solvent socket ends d25 metric PN16 FPM  | 0.21 | 20.00 | 121267   | 57.21   |
| Aerating Valve S4 DN25 PVC grey PVCu solvent socket ends d32 metric PN16 EPDM | 0.32 | 15.00 | 121268   | 33.80   |
| Aerating Valve S4 DN25 PVC grey PVCu solvent socket ends d32 metric PN16 FPM  | 0.32 | 20.00 | 121269   | 65.84   |
| Aerating Valve S4 DN32 PVC grey PVCu solvent socket ends d40 metric PN16 EPDM | 0.51 | 20.00 | 121270   | 45.74   |
| Aerating Valve S4 DN32 PVC grey PVCu solvent socket ends d40 metric PN16 FPM  | 0.52 | 15.00 | 121271   | 86.51   |
| Aerating Valve S4 DN40 PVC grey PVCu solvent socket ends d50 metric PN16 EPDM | 0.80 | 10.00 | 121272   | 62.55   |
| Aerating Valve S4 DN40 PVC grey PVCu solvent socket ends d50 metric PN16 FPM  | 0.78 | 10.00 | 121273   | 114.11  |
| Aerating Valve S4 DN50 PVC grey PVCu solvent socket ends d63 metric PN16 EPDM | 1.26 | 8.00  | 121274   | 86.98   |
| Aerating Valve S4 DN50 PVC grey PVCu solvent socket ends d63 metric PN16 FPM  | 1.38 | 8.00  | 121275   | 153.92  |
| Aerating Valve S4 DN65 PVC grey PVCu solvent socket ends d75 metric PN16 EPDM | 2.74 | 4.00  | 121276   | 184.71  |
| Aerating Valve S4 DN65 PVC grey PVCu solvent socket ends d75 metric PN16 FPM  | 2.75 | 4.00  | 121277   | 324.60  |
| Aerating Valve S4 DN80 PVC grey PVCu solvent socket ends d90 metric PN10 EPDM | 4.40 | 1.00  | 121278   | 226.35  |
| Aerating Valve S4 DN80 PVC grey PVCu solvent socket ends d90 metric PN10 FPM  | 4.56 | 1.00  | 121279   | 408.90  |
| Aerating Valve S4 DN80 PVC grey PVCu solvent socket ends d110 metric PN6 EPDM | 4.40 | 1.00  | 122391   | 302.73  |
| Aerating Valve S4 DN80 PVC grey PVCu solvent socket ends d110 metric PN6 FPM  | 4.29 | 1.00  | 122392   | 543.81  |

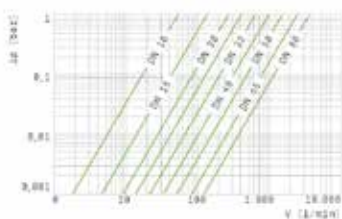
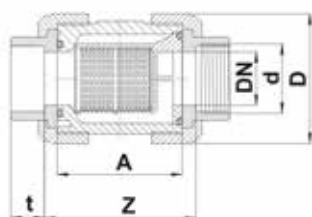
### Dirt filter S4 with plastic sieve



- Operation temperature max. 60 °C
- Plastic insert 1.8 mm (1800 micron)
- Radial installation and disassembly possible
- Transparent body
- Best flow rates
- Service-friendly

#### DIMENSIONS

| d   | DN | G      | A   | Z    | t    | D     | PN |
|-----|----|--------|-----|------|------|-------|----|
| 16  | 10 | 3/8"   | 62  | 67,5 | 16,5 | 53    | 16 |
| 20  | 15 | 1/2"   | 62  | 67,5 | 16,5 | 53    | 16 |
| 25  | 20 | 3/4"   | 70  | 76,5 | 19,5 | 63    | 16 |
| 32  | 25 | 1"     | 74  | 81   | 22,5 | 70    | 16 |
| 40  | 32 | 1 1/4" | 84  | 90   | 26,5 | 85    | 16 |
| 50  | 40 | 1 1/2" | 95  | 104  | 31,5 | 101   | 16 |
| 63  | 50 | 2"     | 109 | 121  | 38,5 | 121,5 | 16 |
| 75  | 65 | 2 1/2" | 137 | 148  | 45   | 155   | 16 |
| 90  | 80 | 3"     | 163 | 183  | 55,5 | 188   | 10 |
| 110 | 80 | 4"     | 163 | 176  | 64   | 188   | 6  |



Flow pressure loss

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Line strainer S4 with plastic screen mesh size 1,8 mm DN10 PVC transparent PVCu solvent socket ends d16 metric PN16 EPDM | 0.16 | 20.00 | 121701   | 32.00   |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN10 PVC transparent PVCu solvent socket ends d16 metric PN16 FPM  | 0.15 | 20.00 | 120459   | 54.87   |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN15 PVC transparent PVCu solvent socket ends d20 metric PN16 EPDM | 0.16 | 20.00 | 121702   | 33.60   |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN15 PVC transparent PVCu solvent socket ends d20 metric PN16 FPM  | 0.15 | 20.00 | 120460   | 57.21   |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN20 PVC transparent PVCu solvent socket ends d25 metric PN16 EPDM | 0.24 | 15.00 | 121703   | 40.29   |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN20 PVC transparent PVCu solvent socket ends d25 metric PN16 FPM  | 0.23 | 15.00 | 120461   | 70.24   |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN25 PVC transparent PVCu solvent socket ends d32 metric PN16 EPDM | 0.32 | 15.00 | 121704   | 47.61   |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN25 PVC transparent PVCu solvent socket ends d32 metric PN16 FPM  | 0.30 | 15.00 | 120462   | 83.32   |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN32 PVC transparent PVCu solvent socket ends d40 metric PN16 EPDM | 0.47 | 20.00 | 121705   | 58.49   |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN32 PVC transparent PVCu solvent socket ends d40 metric PN16 FPM  | 0.47 | 20.00 | 120465   | 101.48  |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN40 PVC transparent PVCu solvent socket ends d50 metric PN16 EPDM | 0.72 | 10.00 | 121706   | 70.31   |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN40 PVC transparent PVCu solvent socket ends d50 metric PN16 FPM  | 0.70 | 10.00 | 120466   | 121.24  |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN50 PVC transparent PVCu solvent socket ends d63 metric PN16 EPDM | 1.29 | 8.00  | 121707   | 95.53   |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN50 PVC transparent PVCu solvent socket ends d63 metric PN16 FPM  | 1.15 | 8.00  | 120467   | 159.58  |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN65 PVC transparent PVCu solvent socket ends d75 metric PN16 EPDM | 2.42 | 4.00  | 121708   | 199.01  |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN65 PVC transparent PVCu solvent socket ends d75 metric PN16 FPM  | 2.38 | 4.00  | 120468   | 330.97  |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN80 PVC transparent PVCu solvent socket ends d90 metric PN10 EPDM | 4.06 | 1.00  | 121709   | 246.43  |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN80 PVC transparent PVCu solvent socket ends d90 metric PN10 FPM  | 2.50 | 1.00  | 120469   | 421.55  |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN80 PVC transparent PVCu solvent socket ends d110 metric PN6 EPDM | 5.20 | 1.00  | 121710   | 326.61  |
| Line strainer S4 with plastic screen mesh size 1,8 mm DN80 PVC transparent PVCu solvent socket ends d110 metric PN6 FPM  | 3.91 | 1.00  | 125407   | 558.54  |

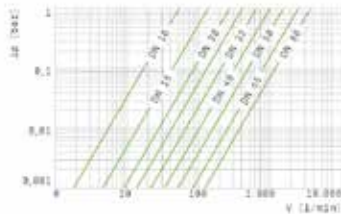
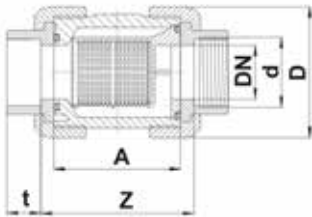


### Dirt filter S4 for stainless steel strainer

- Operation temperature max. 60 °C
- Sieve stainless steel SS304: 0.5 mm, 0.75 mm, 1 mm (next page, to order separately)
- Radial installation and disassembly possible
- Transparente body
- Best flow rates
- Service- friendly

#### DIMENSIONS

| d   | DN | G      | A   | Z    | t    | D     | PN |
|-----|----|--------|-----|------|------|-------|----|
| 16  | 10 | 3/8"   | 62  | 67,5 | 16,5 | 53    | 16 |
| 20  | 15 | 1/2"   | 62  | 67,5 | 16,5 | 53    | 16 |
| 25  | 20 | 3/4"   | 70  | 76,5 | 19,5 | 63    | 16 |
| 32  | 25 | 1"     | 74  | 81   | 22,5 | 70    | 16 |
| 40  | 32 | 1 1/4" | 84  | 90   | 26,5 | 85    | 16 |
| 50  | 40 | 1 1/2" | 95  | 104  | 31,5 | 101   | 16 |
| 63  | 50 | 2"     | 109 | 121  | 38,5 | 121,5 | 16 |
| 75  | 65 | 2 1/2" | 137 | 148  | 45   | 155   | 16 |
| 90  | 80 | 3"     | 163 | 183  | 55,5 | 188   | 10 |
| 110 | 80 | 4"     | 163 | 176  | 64   | 188   | 6  |

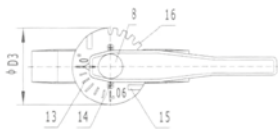
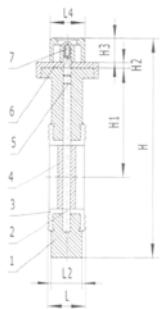
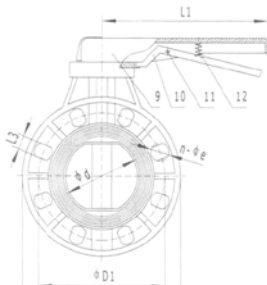


Flow pressure loss

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| <b>DIRT FILTER S4, d16-d110</b>  |      |       |          |         |
| Line strainer S4 for stainless steel screen DN10 PVC transparent PVCu solvent socket ends d16 metric PN16 EPDM for stainless steel screen 0,5-0,75-1,0 | 0.16 | 20.00 | 124707   | 28.22   |
| Line strainer S4 for stainless steel screen DN10 PVC transparent PVCu solvent socket ends d16 metric PN16 FPM for stainless steel screen 0,5-0,75-1,0  | 0.15 | 20.00 | 127177   | 49.37   |
| Line strainer S4 for stainless steel screen DN15 PVC transparent PVCu solvent socket ends d20 metric PN16 EPDM for stainless steel screen 0,5-0,75-1,0 | 0.15 | 20.00 | 124708   | 29.82   |
| Line strainer S4 for stainless steel screen DN15 PVC transparent PVCu solvent socket ends d20 metric PN16 FPM for stainless steel screen 0,5-0,75-1,0  | 0.15 | 20.00 | 127178   | 51.71   |
| Line strainer S4 for stainless steel screen DN20 PVC transparent PVCu solvent socket ends d25 metric PN16 EPDM for stainless steel screen 0,5-0,75-1,0 | 0.22 | 15.00 | 124709   | 36.50   |
| Line strainer S4 for stainless steel screen DN20 PVC transparent PVCu solvent socket ends d25 metric PN16 FPM for stainless steel screen 0,5-0,75-1,0  | 0.22 | 15.00 | 127179   | 64.82   |
| Line strainer S4 for stainless steel screen DN25 PVC transparent PVCu solvent socket ends d32 metric PN16 EPDM for stainless steel screen 0,5-0,75-1,0 | 0.29 | 15.00 | 124710   | 43.83   |
| Line strainer S4 for stainless steel screen DN25 PVC transparent PVCu solvent socket ends d32 metric PN16 FPM for stainless steel screen 0,5-0,75-1,0  | 0.29 | 15.00 | 127180   | 77.86   |
| Line strainer S4 for stainless steel screen DN32 PVC transparent PVCu solvent socket ends d40 metric PN16 EPDM for stainless steel screen 0,5-0,75-1,0 | 0.47 | 20.00 | 124711   | 54.02   |
| Line strainer S4 for stainless steel screen DN32 PVC transparent PVCu solvent socket ends d40 metric PN16 FPM for stainless steel screen 0,5-0,75-1,0  | 0.46 | 20.00 | 127181   | 94.91   |
| Line strainer S4 for stainless steel screen DN40 PVC transparent PVCu solvent socket ends d50 metric PN16 EPDM for stainless steel screen 0,5-0,75-1,0 | 0.73 | 10.00 | 124712   | 65.62   |
| Line strainer S4 for stainless steel screen DN40 PVC transparent PVCu solvent socket ends d50 metric PN16 FPM for stainless steel screen 0,5-0,75-1,0  | 0.78 | 10.00 | 127182   | 114.54  |
| Line strainer S4 for stainless steel screen DN50 PVC transparent PVCu solvent socket ends d63 metric PN16 EPDM for stainless steel screen 0,5-0,75-1,0 | 1.20 | 8.00  | 124713   | 90.00   |
| Line strainer S4 for stainless steel screen DN50 PVC transparent PVCu solvent socket ends d63 metric PN16 FPM for stainless steel screen 0,5-0,75-1,0  | 1.22 | 8.00  | 127183   | 151.62  |
| Line strainer S4 for stainless steel screen DN65 PVC transparent PVCu solvent socket ends d75 metric PN16 EPDM for stainless steel screen 0,5-0,75-1,0 | 2.47 | 4.00  | 124714   | 192.49  |
| Line strainer S4 for stainless steel screen DN65 PVC transparent PVCu solvent socket ends d75 metric PN16 FPM for stainless steel screen 0,5-0,75-1,0  | 2.47 | 4.00  | 127184   | 321.47  |
| Line strainer S4 for stainless steel screen DN80 PVC transparent PVCu solvent socket ends d90 metric PN10 EPDM for stainless steel screen 0,5-0,75-1,0 | 3.90 | 1.00  | 124715   | 236.17  |
| Line strainer S4 for stainless steel screen DN80 PVC transparent PVCu solvent socket ends d90 metric PN10 FPM for stainless steel screen 0,5-0,75-1,0  | 4.00 | 1.00  | 127185   | 406.79  |



| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Line strainer S4 for stainless steel screen DN80 PVC transparent PVCu solvent socket ends d110 metric PN6 EPDM for stainless steel screen 0,5-0,75-1,0 | 4.23 | 1.00  | 124716   | 318.40  |
| Line strainer S4 for stainless steel screen DN80 PVC transparent PVCu solvent socket ends d110 metric PN6 FPM for stainless steel screen 0,5-0,75-1,0  | 4.23 | 1.00  | 127186   | 537.54  |
| <b>STAINLESS STEEL STRAINER 0.5 MM (2)</b>   |      |       |          |         |
| Stainless steel strainer insert for line strainer Mesh size 0,5 mm DN10/15 Mat. 1.4301 d16/20  | 0.00 | 20.00 | 50606    | 9.24    |
| Stainless steel strainer insert for line strainer Mesh size 0,5 mm DN20/25 Mat. 1.4301 d25/32  | 0.01 | 15.00 | 50608    | 11.59   |
| Stainless steel strainer insert for line strainer Mesh size 0,5 mm DN32 Mat. 1.4301 d40  | 0.01 | 20.00 | 50609    | 13.04   |
| Stainless steel strainer insert for line strainer Mesh size 0,5 mm DN40 Mat. 1.4301 d50  | 0.01 | 10.00 | 50610    | 15.92   |
| Stainless steel strainer insert for line strainer Mesh size 0,5 mm DN50 Mat. 1.4301 d63  | 0.02 | 8.00  | 50611    | 18.53   |
| Stainless steel strainer insert for line strainer Mesh size 0,5 mm DN65 Mat. 1.4301 d75  | 0.03 | 4.00  | 50612    | 28.01   |
| Stainless steel strainer insert for line strainer Mesh size 0,5 mm DN80 Mat. 1.4301 d90  | 0.04 | 1.00  | 50613    | 34.17   |
| <b>STAINLESS STEEL STRAINER 0.75 MM (2)</b>  |      |       |          |         |
| Stainless steel strainer insert for line strainer Mesh size 0,75 mm DN10/15 Mat. 1.4301  | 0.00 | 20.00 | 50614    | 10.18   |
| Stainless steel strainer insert for line strainer Mesh size 0,75 mm DN20/25 Mat. 1.4301  | 0.00 | 15.00 | 50616    | 12.78   |
| Stainless steel strainer insert for line strainer Mesh size 0,75 mm DN32 Mat. 1.4301   | 0.01 | 20.00 | 50617    | 14.37   |
| Stainless steel strainer insert for line strainer Mesh size 0,75 mm DN40 Mat. 1.4301   | 0.01 | 10.00 | 50618    | 17.53   |
| Stainless steel strainer insert for line strainer Mesh size 0,75 mm DN50 Mat. 1.4301   | 0.01 | 8.00  | 50619    | 20.34   |
| Stainless steel strainer insert for line strainer Mesh size 0,75 mm DN65 Mat. 1.4301   | 0.02 | 4.00  | 50620    | 30.85   |
| Stainless steel strainer insert for line strainer Mesh size 0,75 mm DN80 Mat. 1.4301   | 0.03 | 1.00  | 50621    | 37.62   |
| <b>STAINLESS STEEL STRAINER 1.0 MM (2)</b>   |      |       |          |         |
| Stainless steel strainer insert for line strainer Mesh size 1 mm DN10/15 Mat. 1.4301 d16/20  | 0.00 | 20.00 | 50622    | 9.24    |
| Stainless steel strainer insert for line strainer Mesh size 1 mm DN20/25 Mat. 1.4301 d25/32  | 0.00 | 15.00 | 50624    | 11.59   |
| Stainless steel strainer insert for line strainer Mesh size 1 mm DN32 Mat. 1.4301 d40  | 0.01 | 20.00 | 50625    | 13.04   |
| Stainless steel strainer insert for line strainer Mesh size 1 mm DN40 Mat. 1.4301 d50  | 0.01 | 10.00 | 50626    | 15.92   |
| Stainless steel strainer insert for line strainer Mesh size 1 mm DN50 Mat. 1.4301 d63  | 0.01 | 8.00  | 50627    | 18.53   |
| Stainless steel strainer insert for line strainer Mesh size 1 mm DN65 Mat. 1.4301 d75  | 0.02 | 4.00  | 50628    | 28.01   |
| Stainless steel strainer insert for line strainer Mesh size 1 mm DN80 Mat. 1.4301 d90  | 0.03 | 1.00  | 50629    | 34.17   |



Multinorm:  
DIN 2501, ANSI B 16.5 Class 150, JIS 10 K

### Butterfly valve (PVC-U)

characteristics: best flow rates, lower pressure loss, corrosion-free, easy handling, radial installation and disassembly possible, reduced torque, compact design for use in hotel pool, natural pool and aquaristic industry - project related minim order quantity of 20 pcs/dimension.

#### DIMENSIONS (Part 1)

|           | Ø D | Ø D1  |      | Ø d | Ø D3 | L1  | L1  | L2 | L3 | L4 |    |
|-----------|-----|-------|------|-----|------|-----|-----|----|----|----|----|
|           | DIN | ANSI* | JIS* |     |      |     |     |    |    |    |    |
| DN80 /3"  | 196 | 160   | 152  | 150 | 80   | 120 | 240 | 49 | 43 | 20 | 45 |
| DN100 /4" | 228 | 180   | 191  | 175 | 100  | 120 | 240 | 54 | 48 | 20 | 45 |
| DN125 /5" | 258 | 210   | 216  | 210 | 125  | 160 | 310 | 64 | 58 | 20 | 70 |
| DN150 /6" | 287 | 240   | 241  | 240 | 150  | 160 | 310 | 70 | 63 | 24 | 70 |

#### DIMENSIONS (Part 2)

|           | H   | H1  | H2 | H3 | n-Øe |       |      | OPR    | WGT    | TRQ  |     |
|-----------|-----|-----|----|----|------|-------|------|--------|--------|------|-----|
|           |     |     |    |    | DIN  | ANSI* | JIS* |        |        |      |     |
| DN80 /3"  | 278 | 132 | 8  | 40 | 8-18 | 4-19  | 8-19 | 150psi | 10 Bar | 1,8  | <15 |
| DN100 /4" | 318 | 156 | 8  | 40 | 8-18 | 8-19  | 8-19 | 150psi | 10 Bar | 2,4  | <22 |
| DN125 /5" | 367 | 195 | 12 | 55 | 8-18 | 8-22  | 8-23 | 150psi | 10 Bar | 4,2  | <40 |
| DN150 /6" | 399 | 188 | 12 | 55 | 8-22 | 8-22  | 8-23 | 150psi | 10 Bar | 4,75 | <45 |

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Butterfly Valve ECO DN80 PVC d90 - 3" DIN/ISO PN10 EPDM flange drilling               | 2.08 | 4.00 | 78112    | 118.90  |
| Butterfly Valve ECO DN100 PVC d110 - 4" DIN/ISO PN10 EPDM flange drilling             | 2.50 | 8.00 | 78113    | 139.86  |
| Butterfly Valve ECO DN125 PVC d140 - 5" DIN/ISO PN10 EPDM flange drilling             | 4.50 | 5.00 | 78114    | 178.11  |
| Butterfly Valve ECO DN150 PVC d160 - 6" DIN/ISO PN6 EPDM flange drilling              | 5.05 | 4.00 | 78115    | 208.51  |
| Butterfly Valve ECO DN200 PVC d225 - 8" DIN/ISO PN6 EPDM flange drilling (max. 6 bar) | 8.00 | 2.00 | 78116    | 280.02  |

### Praher Plastics PVC-U fix flange DIN-ANSI-JIS

optimal supplement for the Praher Plastics K4 butterfly valves and wafer check valves. For professional and safe installation.

- Comines sealing area
- Conical sealing area
- Multinorm: DIN 2501, ANSI B 16.5 Class 150 JIS 10 K
- Indication of max. torque on the fixflange
- Flat sealing up to PN10
- Profile seal with steel insert up to PN16
- Operation pressure: DN15/d20 – DN 150/d160, PN 16

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Fix flange - turned - DN15 PVC grey solvent socket d20 DIN-ANSI-JIS PN16   | 0.09 | 1.00 | 142069   | 17.84   |
| Fix flange - turned - DN20 PVC grey solvent socket d25 DIN-ANSI-JIS PN16   | 0.11 | 1.00 | 142070   | 18.27   |
| Fix flange - turned - DN25 PVC grey solvent socket d32 DIN-ANSI-JIS PN16   | 0.18 | 1.00 | 142071   | 22.15   |
| Fix flange - turned - DN32 PVC grey solvent socket d40 DIN-ANSI-JIS PN16   | 0.24 | 1.00 | 142072   | 30.26   |
| Fix flange - turned - DN40 PVC grey solvent socket d50 DIN-ANSI-JIS PN16   | 0.33 | 1.00 | 142073   | 31.74   |
| Fix flange - turned - DN50 PVC grey solvent socket d63 DIN-ANSI-JIS PN16   | 0.45 | 1.00 | 142074   | 38.69   |
| Fix flange - turned - DN65 PVC grey solvent socket d75 DIN-ANSI-JIS PN16   | 0.65 | 1.00 | 142075   | 46.47   |
| Fix flange - turned - DN80 PVC grey solvent socket d90 DIN-ANSI-JIS PN16   | 0.82 | 1.00 | 142076   | 51.86   |
| Fix flange - turned - DN100 PVC grey solvent socket d110 DIN-ANSI-JIS PN16 | 1.13 | 1.00 | 142077   | 53.58   |
| Fix flange - turned - DN150 PVC grey solvent socket d160 DIN-ANSI-JIS      | 1.94 | 1.00 | 142174   | 115.12  |





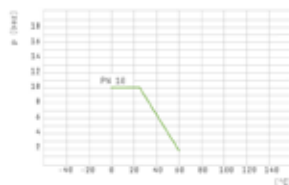
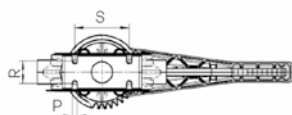
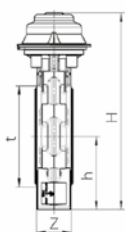
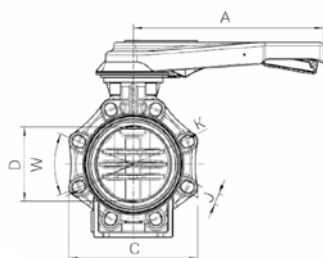
- » Highest safety
- » Safety handle
- » Easy automation
- » Full spare parts service

### Butterfly valve K4

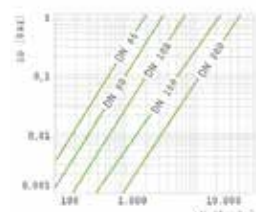
- Operation temperature max. 60 °C
- Safety handle system
- Radial installation and disassembly possible
- Flow-unindependent flow direction
- Full sectional area (nominal width)
- PPGFK locking plate with 10 notches
- Integrated valve fastener
- Stainless steel shaft SS304 (no medium contact)
- Cuff seal (body has no medium contact)
- Double shaft sealing
- Handle with identification plate (available in different colours)
- Hand wheel (optional)

#### DIMENSIONS

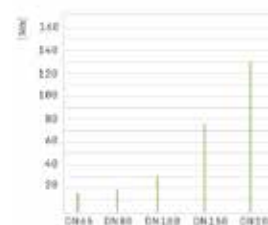
| DN  | d   | G      | A   | D   | C     | W   | J  | K             | H   | h     | E   | M   | Z  | S   | R  | P | PN |
|-----|-----|--------|-----|-----|-------|-----|----|---------------|-----|-------|-----|-----|----|-----|----|---|----|
| 65  | 75  | 2 1/2" | 230 | 65  | 133   | 90° | 19 | 127 - 145     | 285 | 100   | 98  | 114 | 46 | 55  | 25 | 7 | 10 |
| 80  | 90  | 3"     | 230 | 80  | 176   | 45° | 19 | 146 - 160     | 292 | 100   | 116 | 114 | 49 | 70  | 30 | 9 | 10 |
| 100 | 110 | 4"     | 300 | 100 | 206   | 45° | 19 | 175 - 190,5   | 322 | 115   | 146 | 114 | 56 | 85  | 35 | 9 | 10 |
| 125 | 140 | 5"     | 300 | 125 | 234,5 | 45° | 23 | 209,5 - 216   | 358 | 130   | 170 | 114 | 64 | 100 | 45 | 9 | 10 |
| 150 | 160 | 6"     | 386 | 150 | 261   | 45° | 23 | 234,5 - 241,3 | 396 | 147,5 | 196 | 150 | 70 | 110 | 45 | 9 | 10 |
| 200 | 225 | 8"     | 386 | 200 | 314   | 45° | 23 | 290 - 298,5   | 458 | 175   | 251 | 150 | 71 | 145 | 40 | 9 | 10 |



Pressure temperature



Flow pressure loss



Torque (Flap)

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| <b>Butterfly valve K4</b>  |       |      |          |         |
| Butterfly Valve K4 DN65 PVC grey Flange-connection 75-2 1/2" DIN-ANSI-JIS-BS PN10 EPDM       | 1.87  | 1.00 | 125860   | 253.90  |
| Butterfly Valve K4 DN65 PVC grey Flange-connection 75-2 1/2" DIN-ANSI-JIS-BS PN10 FPM        | 1.94  | 1.00 | 125865   | 374.65  |
| Butterfly Valve K4 DN80 PVC grey Flange-connection 90-3" DIN-ANSI-JIS-BS PN10 EPDM           | 1.20  | 1.00 | 125861   | 297.67  |
| Butterfly Valve K4 DN80 PVC grey Flange-connection 90-3" DIN-ANSI-JIS-BS PN10 FPM            | 1.61  | 1.00 | 125866   | 463.83  |
| Butterfly Valve K4 DN100 PVC grey Flange-connection 110-4" DIN-ANSI-JIS-BS PN10 EPDM         | 3.01  | 1.00 | 125862   | 324.83  |
| Butterfly Valve K4 DN100 PVC grey Flange-connection 110-4" DIN-ANSI-JIS-BS PN10 EPDM         | 2.50  | 1.00 | 125867   | 521.66  |
| Butterfly Valve K4 DN125 PVC grey Flange-connection 140-5" DIN-ANSI-JIS-BS PN10 EPDM         | 3.74  | 1.00 | 128456   | 437.50  |
| Butterfly Valve K4 DN125 PVC grey Flange-connection 140-5" DIN-ANSI-JIS-BS PN10 FPM          | 3.93  | 1.00 | 128457   | 769.89  |
| Butterfly Valve K4 DN150 PVC grey Flange-connection 160-6" DIN-ANSI-JIS-BS PN10 EPDM         | 4.65  | 1.00 | 125863A  | 508.19  |
| Butterfly Valve K4 DN150 PVC grey Flange-connection 160-6" DIN-ANSI-JIS-BS PN10 FPM          | 4.80  | 1.00 | 125868A  | 863.10  |
| Butterfly Valve K4 DN200 PVC grey Flange-connection 225-8" DIN-ANSI-JIS-BS PN10 EPDM         | 7.10  | 1.00 | 125864   | 715.86  |
| Butterfly Valve K4 DN200 PVC grey Flange-connection 225-8" DIN-ANSI-JIS-BS PN10 FPM          | 7.20  | 1.00 | 125869   | 1163.22 |
| <b>PVC flange set (DIN PN10)</b>   |       |      |          |         |
| Flange set for Butterfly Valve K4 DN65 PVC grey 63 - 2" DIN PN10 (screw set zonc coated)     | 2.44  | 1.00 | 142166   | 91.06   |
| Flange set for Butterfly Valve K4 DN65 PVC grey 75 - 2 1/2" DIN PN10 (screw set zonc coated) | 2.73  | 1.00 | 142167   | 116.96  |
| Flange set for Butterfly Valve K4 DN80 PVC grey 90 - 3" DIN PN10 (screw set zonc coated)     | 4.70  | 1.00 | 142168   | 191.37  |
| Flange set for Butterfly Valve K4 DN100 PVC grey 110 - 4" DIN PN10 (screw set zonc coated)   | 4.89  | 1.00 | 142169   | 240.46  |
| Flange set for Butterfly Valve K4 DN125 PVC grey 140 - 5" DIN PN10 (screw set zonc coated)   | 6.24  | 1.00 | 142170   | 274.82  |
| Flange set for Butterfly Valve K4 DN150 PVC grey 160 - 6" DIN PN10 (screw set zonc coated)   | 9.49  | 1.00 | 142171   | 451.51  |
| Flange set for Butterfly Valve K4 DN200 PVC grey 225 - 8" DIN PN10 (screw set zonc coated)   | 11.84 | 1.00 | 142172   | 583.95  |



Dimensions upon request.



Representative image

### Flange Set ECO

DIN with screws and nuts, suitable for DIN butterfly valve series K4, Eco and wafer check valve series K4 & K6 - project related minimum order quantity of 20 pcs/dimension.

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Flange kit PVC-DIN Flange hset ECO d63 with screws and nuts | 1.30 | 20.00 | 74455    | 42.85   |
| Flange kit PVC-DIN Flange set ECO d75 with screws and nuts  | 1.50 | 15.00 | 74456    | 45.78   |
| Flange kit PVC-DIN Flange set ECO d90 with screws and nuts  | 1.80 | 15.00 | 74457    | 77.98   |
| Flange kit PVC-DIN Flange set ECO d110 with screws and nuts | 2.30 | 12.00 | 74458    | 103.64  |
| Flange kit PVC-DIN Flange set ECO d140 with screws and nuts | 2.80 | 6.00  | 74460    | 191.50  |
| Flange kit PVC-DIN Flange set ECO d160 with screws and nuts | 3.30 | 4.00  | 74461    | 201.52  |
| Flange kit PVC-DIN Flange set ECO d200 with screws and nuts | 6.30 | 2.00  | 74462    | 304.46  |

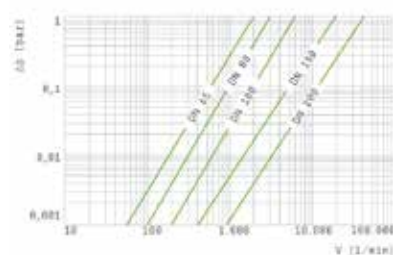
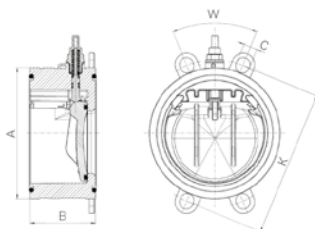
### Wafer check valve K4

- Operation temperature: max. 60 °C
- Simple and robust design
- Service-free
- Optical position indication
- Available with or without indication pin
- Very low pressure loss due to wide opening angle of the flap up to 83°
- Complete flap opening also in PP and PE piping systems guaranteed
- Version with spring set (2 springs PN10, large spring PN7 and small spring Feder PN3) allows adjustment of the valve to pressure ratio in the system
- Simple intermediate flange assembly (DIN; ANSI; JIS)
- O-rings on the front side
- No additional outlet flange necessary
- Higher operation pressure

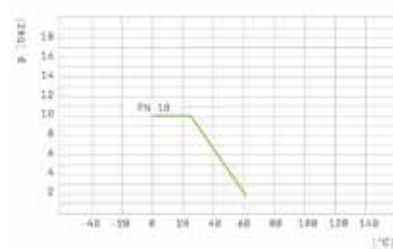
- » Highest safety
- » No media-contacted metal parts
- » Double flap stop
- » Unique design

#### DIMENSIONS

| DN  | d   | G      | A   | D   | C     | W   | J  | K             | H   | h     | E   | M   | Z  | S   | R  | P | PN |
|-----|-----|--------|-----|-----|-------|-----|----|---------------|-----|-------|-----|-----|----|-----|----|---|----|
| 65  | 75  | 2 1/2" | 230 | 65  | 133   | 90° | 19 | 127 - 145     | 285 | 100   | 98  | 114 | 46 | 55  | 25 | 7 | 10 |
| 80  | 90  | 3"     | 230 | 80  | 176   | 45° | 19 | 146 - 160     | 292 | 100   | 116 | 114 | 49 | 70  | 30 | 9 | 10 |
| 100 | 110 | 4"     | 300 | 100 | 206   | 45° | 19 | 175 - 190,5   | 322 | 115   | 146 | 114 | 56 | 85  | 35 | 9 | 10 |
| 125 | 140 | 5"     | 300 | 125 | 234,5 | 45° | 23 | 209,5 - 216   | 358 | 130   | 170 | 114 | 64 | 100 | 45 | 9 | 10 |
| 150 | 160 | 6"     | 386 | 150 | 261   | 45° | 23 | 234,5 - 241,3 | 396 | 147,5 | 196 | 150 | 70 | 110 | 45 | 9 | 10 |
| 200 | 225 | 8"     | 386 | 200 | 314   | 45° | 23 | 290 - 298,5   | 458 | 175   | 251 | 150 | 71 | 145 | 40 | 9 | 10 |



Flow pressure loss



Pressure temperature

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| <b>WITH OPTICAL POSITION INDICATION (SPRING LOADED)</b>   |      |      |          |         |
| Wafer check valve K4 spring-loaded, visual pos. ind. DN65 PVC grey Flange-connection 75-2 1/2" DIN-ANSI-JIS PN10 EPDM | 0.65 | 1.00 | 125804A  | 343.95  |
| Wafer check valve K4 spring-loaded, visual pos. ind. DN65 PVC grey Flange-connection 75-2 1/2" DIN-ANSI-JIS PN10 FPM  | 0.41 | 1.00 | 125811A  | 392.77  |
| Wafer check valve K4 spring-loaded, visual pos. ind. DN80 PVC grey Flange-connection 90-3" DIN-ANSI-JIS PN10 EPDM     | 0.56 | 1.00 | 125805a  | 368.37  |
| Wafer check valve K4 spring-loaded, visual pos. ind. DN80 PVC grey Flange-connection 90-3" DIN-ANSI-JIS PN10 FPM      | 0.58 | 1.00 | 125812a  | 613.03  |
| Wafer check valve K4 spring-loaded, visual pos. ind. DN100 PVC grey Flange-connection 110-4" DIN-ANSI-JIS PN10 EPDM   | 0.85 | 1.00 | 125806a  | 439.35  |
| Wafer check valve K4 spring-loaded, visual pos. ind. DN100 PVC grey Flange-connection 110-4" DIN-ANSI-JIS PN10 FPM    | 0.90 | 1.00 | 125813a  | 733.55  |
| Wafer check valve K4 spring-loaded, visual pos. ind. DN150 PVC grey Flange-connection 160-6" DIN-ANSI-JIS PN10 EPDM   | 2.18 | 1.00 | 125807a  | 600.56  |
| Wafer check valve K4 spring-loaded, visual pos. ind. DN150 PVC grey Flange-connection 160-6" DIN-ANSI-JIS PN10 FPM    | 2.40 | 1.00 | 125814a  | 987.18  |
| Wafer check valve K4 spring-loaded, visual pos. ind. DN200 PVC grey Flange-connection 225-8" DIN-ANSI-JIS PN10 EPDM   | 4.05 | 1.00 | 125808A  | 1106.41 |
| Wafer check valve K4 spring-loaded, visual pos. ind. DN200 PVC grey Flange-connection 225-8" DIN-ANSI-JIS PN10 FPM    | 4.11 | 1.00 | 125815A  | 1212.90 |
| Wafer check valve K4 spring-loaded, visual pos. ind. DN250 PVC grey Flange-connection 280-10" DIN-ANSI-JIS PN10 EPDM  | 6.44 | 1.00 | 125809A  | 1760.71 |
| Wafer check valve K4 spring-loaded, visual pos. ind. DN250 PVC grey Flange-connection 280-10" DIN-ANSI-JIS PN10 FPM   | 6.59 | 1.00 | 125816A  | 1925.73 |
| <b>WITHOUT POSITION INDICATION, (WITHOUT SPRING)</b>  |      |      |          |         |
| Wafer check valve K4 DN65 PVC grey Flange-connection 75-2 1/2" DIN-ANSI-JIS PN10 EPDM                                 | 0.38 | 1.00 | 125790A  | 311.06  |
| Wafer check valve K4 DN65 PVC grey Flange-connection 75-2 1/2" DIN-ANSI-JIS PN10 FPM                                  | 0.39 | 1.00 | 125797A  | 389.12  |
| Wafer check valve K4 DN80 PVC grey Flange-connection 90-3" DIN-ANSI-JIS PN10 EPDM                                     | 0.56 | 1.00 | 125791a  | 287.24  |
| Wafer check valve K4 DN80 PVC grey Flange-connection 90-3" DIN-ANSI-JIS PN10 FPM                                      | 0.58 | 1.00 | 125798a  | 472.95  |
| Wafer check valve K4 DN100 PVC grey Flange-connection 110-4" DIN-ANSI-JIS PN10 EPDM                                   | 0.83 | 1.00 | 125792a  | 340.26  |
| Wafer check valve K4 DN100 PVC grey Flange-connection 110-4" DIN-ANSI-JIS PN10 FPM                                    | 0.86 | 1.00 | 125799a  | 564.61  |
| Wafer check valve K4 DN150 PVC grey Flange-connection 160-6" DIN-ANSI-JIS PN10 EPDM                                   | 2.08 | 1.00 | 125793a  | 486.09  |
| Wafer check valve K4 DN150 PVC grey Flange-connection 160-6" DIN-ANSI-JIS PN10 FPM                                    | 2.18 | 1.00 | 125800a  | 789.60  |
| Wafer check valve K4 DN200 PVC grey Flange-connection 225-8" DIN-ANSI-JIS PN10 EPDM                                   | 4.03 | 1.00 | 125794A  | 1007.52 |
| Wafer check valve K4 DN200 PVC grey Flange-connection 225-8" DIN-ANSI-JIS PN10 FPM                                    | 4.09 | 1.00 | 125801A  | 1406.43 |
| Wafer check valve K4 DN250 PVC grey Flange-connection 280-10" DIN-ANSI-JIS PN10 EPDM                                  | 6.47 | 1.00 | 125795A  | 2194.99 |
| Wafer check valve K4 DN250 PVC grey Flange-connection 280-10" DIN-ANSI-JIS PN10 FPM                                   | 6.57 | 1.00 | 125802A  | 1746.44 |

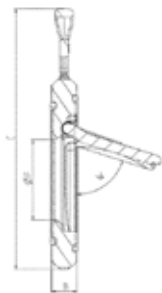
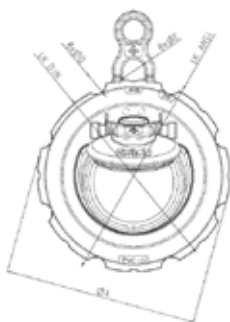


### Wafer check valve K6

- Operation temperature up to 60°C
- Tight from max. 0.3bar counterpressure
- Cone-shaped sealing area for extreme strain and long lifecycle
- Flushed shaft to avoid deposit
- Cylindrically positioned valve stern for perfect power transmissions
- Screw centering for DIN2501 PN10 and ANSI class150
- Breaking point for later removal
- No exit aids necessary (optimized flap opening and improved KV values)
- Horizontal and vertical installation possible
- Excellent corrosion resistance
- Spring material 1.4401/AISI 316

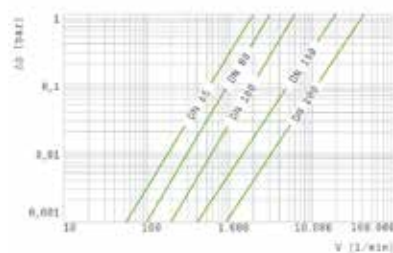
### DIMENSIONS

| DN  | d   | ØA    | B  | C     | LK DIN | ØD | LK ANSI | ØE   | ØF   |
|-----|-----|-------|----|-------|--------|----|---------|------|------|
| 40  | 50  | 95    | 16 | 141,8 | 110    | 18 | 98,5    | 15,5 | 23,5 |
| 50  | 63  | 109   | 18 | 159,5 | 125    | 18 | 120,65  | 19   | 33   |
| 65  | 75  | 130   | 20 | 185   | 145    | 18 | 139,7   | 19   | 42   |
| 80  | 90  | 146   | 20 | 200,4 | 160    | 18 | 152,4   | 19   | 53   |
| 100 | 110 | 175   | 23 | 237,2 | 180    | 18 | 190,5   | 19   | 73   |
| 125 | 140 | 198   | 25 | 262,3 | 210    | 18 | 215,9   | 22,2 | 93   |
| 150 | 160 | 223   | 30 | 288,8 | 240    | 22 | 241,3   | 22,2 | 110  |
| 200 | 225 | 280   | 34 | 348,3 | 295    | 22 | 298,45  | 22,2 | 150  |
| 300 | 315 | 406,4 | 47 | -*    | 400    | 22 | 431,8   | 25,4 | 229  |

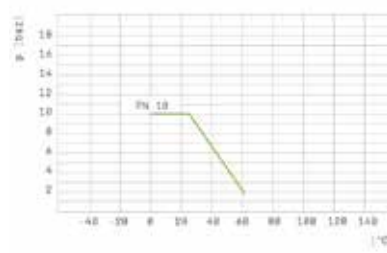


### FLAP OPENING

| PVC PN10 | PVC PN6 | PVC schedule40 | PVC schedule80 | PE100 SDR17 |
|----------|---------|----------------|----------------|-------------|
| 91       | 93,5    | 80,5           | -              | 88*         |
| 88,5     | 92,5    | 79,5           | -              | 85,5*       |
| 82       | 86      | 72             | 63             | 78,5*       |
| 84,5     | 88,5    | 79,5           | 72             | 81,5*       |
| 72,5     | 78      | 76             | 69             | 68,5*       |
| 73,5     | 79      | 75             | 68             | 69,5*       |
| 69       | 75      | 78,5           | 71             | 64,5*       |
| 74       | 79      | 73             | 66             | 70*         |
| 66,5     | 72      | 75             | 68,5           | 62*         |



Flow pressure loss



Pressure temperature

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| <b>WITHOUT SPRING</b>   |      |      |          |         |
| Wafer check valve K6 DN40 PVC grey Flange-connection 50-1 1/2" DIN/ANSI MOP 10 bar EPDM | 0.21 | 1.00 | 129078   | 122.93  |
| Wafer check valve K6 DN40 PVC grey Flange-connection 50-1 1/2" DIN/ANSI MOP 10 bar FPM  | 0.12 | 1.00 | 129089   | 169.77  |
| Wafer check valve K6 DN50 PVC grey Flange-connection 63-2" DIN/ANSI MOP 10 bar EPDM     | 0.18 | 1.00 | 129079   | 129.27  |
| Wafer check valve K6 DN50 PVC grey Flange-connection 63-2" DIN/ANSI MOP 10 bar FPM      | 0.19 | 1.00 | 129090   | 187.10  |
| Wafer check valve K6 DN65 PVC grey Flange-connection 75-2 1/2" DIN/ANSI MOP 10 bar EPDM | 0.25 | 1.00 | 129080   | 140.51  |
| Wafer check valve K6 DN65 PVC grey Flange-connection 75-2 1/2" DIN/ANSI MOP 10 bar FPM  | 0.25 | 1.00 | 129091   | 212.64  |
| Wafer check valve K6 DN80 PVC grey Flange-connection 90-3" DIN/ANSI MOP 10 bar EPDM     | 0.33 | 1.00 | 129081   | 160.17  |

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Wafer check valve K6 DN80 PVC grey Flange-connection 90-3" DIN/ANSI MOP 10 bar FPM                    | 0.33 | 1.00 | 129092   | 246.20  |
| Wafer check valve K6 DN100 PVC grey Flange-connection 110-4" DIN/ANSI MOP 10 bar EPDM                 | 0.56 | 1.00 | 129082   | 184.93  |
| Wafer check valve K6 DN100 PVC grey Flange-connection 110-4" DIN/ANSI MOP 10 bar FPM                  | 0.58 | 1.00 | 129093   | 287.92  |
| Wafer check valve K6 DN125 PVC grey Flange-connection 140-5" DIN/ANSI MOP 10 bar EPDM                 | 0.70 | 1.00 | 129083   | 243.71  |
| Wafer check valve K6 DN125 PVC grey Flange-connection 140-5" DIN/ANSI MOP 10 bar FPM                  | 0.70 | 1.00 | 129094   | 337.39  |
| Wafer check valve K6 DN150 PVC grey Flange-connection 160-6" DIN/ANSI MOP 10 bar EPDM                 | 1.37 | 1.00 | 129084   | 328.90  |
| Wafer check valve K6 DN150 PVC grey Flange-connection 160-6" DIN/ANSI MOP 10 bar FPM                  | 1.07 | 1.00 | 129095   | 435.27  |
| Wafer check valve K6 DN200 PVC grey Flange-connection 225-8" DIN/ANSI MOP 10 bar EPDM                 | 2.55 | 1.00 | 129085   | 559.21  |
| Wafer check valve K6 DN200 PVC grey Flange-connection 225-8" DIN/ANSI MOP 10 bar FPM                  | 2.55 | 1.00 | 129096   | 678.64  |
| Wafer check valve K6 DN300 PVC grey Flange-connection 315-12" DIN/ANSI MOP 8 bar EPDM                 | 6.28 | 1.00 | 129087   | 1138.94 |
| Wafer check valve K6 DN300 PVC grey Flange-connection 315-12" DIN/ANSI MOP 8 bar FPM                  | 6.38 | 1.00 | 129098   | 1399.55 |
| Wafer check valve K6 DN350 PVC grey Flange-connection 355 - 14" DIN/ANSI MOP 6 bar EPDM               | 9.11 | 1.00 | 129088   | 4084.27 |
| Wafer check valve K6 DN350 PVC grey Flange-connection 355 - 14" DIN/ANSI MOP 6 bar FPM                | 9.10 | 1.00 | 129099   | 212.09  |
| <b>SPRING LOADED</b>  |      |      |          |         |
| Wafer check valve K6 spring-loaded DN40 PVC grey Flange-connection 50-1 1/2" DIN/ANSI MOP 10 bar EPDM | 0.12 | 1.00 | 129100   | 215.81  |
| Wafer check valve K6 spring-loaded DN40 PVC grey Flange-connection 50-1 1/2" DIN/ANSI MOP 10 bar FPM  | 0.12 | 1.00 | 129111   | 271.07  |
| Wafer check valve K6 spring-loaded DN50 PVC grey Flange-connection 63-2" DIN/ANSI MOP 10 bar EPDM     | 0.18 | 1.00 | 129101   | 222.59  |
| Wafer check valve K6 spring-loaded DN50 PVC grey Flange-connection 63-2" DIN/ANSI MOP 10 bar FPM      | 0.19 | 1.00 | 129112   | 288.77  |
| Wafer check valve K6 spring-loaded DN65 PVC grey Flange-connection 75-2 1/2" DIN/ANSI MOP 10 bar EPDM | 0.28 | 1.00 | 129102   | 234.56  |
| Wafer check valve K6 spring-loaded DN65 PVC grey Flange-connection 75-2 1/2" DIN/ANSI MOP 10 bar FPM  | 0.28 | 1.00 | 129113   | 314.65  |
| Wafer check valve K6 spring-loaded DN80 PVC grey Flange-connection 90-3" DIN/ANSI MOP 10 bar EPDM     | 0.34 | 1.00 | 129103   | 252.89  |
| Wafer check valve K6 spring-loaded DN80 PVC grey Flange-connection 90-3" DIN/ANSI MOP 10 bar FPM      | 0.34 | 1.00 | 129114   | 349.17  |
| Wafer check valve K6 spring-loaded DN100 PVC grey Flange-connection 110-4" DIN/ANSI MOP 10 bar EPDM   | 0.56 | 1.00 | 129104   | 278.84  |
| Wafer check valve K6 spring-loaded DN100 PVC grey Flange-connection 110-4" DIN/ANSI MOP 10 bar FPM    | 0.58 | 1.00 | 129115   | 392.22  |
| Wafer check valve K6 spring-loaded DN125 PVC grey Flange-connection 140-5" DIN/ANSI MOP 10 bar EPDM   | 0.75 | 1.00 | 129105   | 355.60  |
| Wafer check valve K6 spring-loaded DN125 PVC grey Flange-connection 140-5" DIN/ANSI MOP 10 bar FPM    | 0.75 | 1.00 | 129116   | 449.18  |
| Wafer check valve K6 spring-loaded DN150 PVC grey Flange-connection 160-6" DIN/ANSI MOP 10 bar EPDM   | 1.38 | 1.00 | 129106   | 465.68  |
| Wafer check valve K6 spring-loaded DN150 PVC grey Flange-connection 160-6" DIN/ANSI MOP 10 bar FPM    | 1.38 | 1.00 | 129117   | 572.25  |
| Wafer check valve K6 spring-loaded DN200 PVC grey Flange-connection 225-8" DIN/ANSI MOP 10 bar EPDM   | 2.59 | 1.00 | 129107   | 731.14  |
| Wafer check valve K6 spring-loaded DN200 PVC grey Flange-connection 225-8" DIN/ANSI MOP 10 bar FPM    | 2.59 | 1.00 | 129118   | 849.54  |
| Wafer check valve K6 spring-loaded DN300 PVC grey Flange-connection 315-12" DIN/ANSI MOP 8 bar EPDM   | 6.35 | 1.00 | 129109   | 1347.41 |
| Wafer check valve K6 spring-loaded DN300 PVC grey Flange-connection 315-12" DIN/ANSI MOP 8 bar FPM    | 6.44 | 1.00 | 129120   | 1608.07 |
| Wafer check valve K6 spring-loaded DN350 PVC grey Flange-connection 355 - 14" DIN/ANSI MOP 6 bar EPDM | 9.18 | 1.00 | 129110   | 4207.29 |



Conical sealing surface for maximum stress and long service life



► **FOR USE WITH LIMIT SWITCHES**

► **FOR USE IN STANDARD APPLICATIONS**

## Flow meter M123 PVC measuring pipe

PVC

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| <b>PRICES FLOW METER MAGNETIC-METRIC</b>   |      |      |          |         |
| Flow meter M123 magnetic indicator tube PVC DN10 PVC grey PVCu solvent socket ends d16 metric l/h 1,5-15 PN10 EPDM   | 0.08 | 1.00 | 74183    | 163.84  |
| Flow meter M123 magnetic indicator tube PVC DN10 PVC grey PVCu solvent socket ends d16 metric l/h 2,5-25 PN10 EPDM   | 0.08 | 1.00 | 74184    | 163.84  |
| Flow meter M123 magnetic indicator tube PVC DN10 PVC grey PVCu solvent socket ends d16 metric l/h 5-50 PN10 EPDM     | 0.08 | 1.00 | 74185    | 163.84  |
| Flow meter M123 magnetic indicator tube PVC DN10 PVC grey PVCu solvent socket ends d16 metric l/h 10-100 PN10 EPDM   | 0.08 | 1.00 | 74186    | 163.84  |
| Flow meter M123 magnetic indicator tube PVC DN15 PVC grey PVCu solvent socket ends d20 metric l/h 8-80 PN10 EPDM     | 0.13 | 1.00 | 74187    | 173.89  |
| Flow meter M123 magnetic indicator tube PVC DN15 PVC grey PVCu solvent socket ends d20 metric l/h 15-150 PN10 EPDM   | 0.13 | 1.00 | 74188    | 173.89  |
| Flow meter M123 magnetic indicator tube PVC DN15 PVC grey PVCu solvent socket ends d20 metric l/h 20-200 PN10 EPDM   | 0.13 | 1.00 | 74189    | 173.89  |
| Flow meter M123 magnetic indicator tube PVC DN25 PVC grey PVCu solvent socket ends d32 metric l/h 15-150 PN10 EPDM   | 0.24 | 1.00 | 74190    | 199.51  |
| Flow meter M123 magnetic indicator tube PVC DN25 PVC grey PVCu solvent socket ends d32 metric l/h 30-300 PN10 EPDM   | 0.24 | 1.00 | 74191    | 199.51  |
| Flow meter M123 magnetic indicator tube PVC DN25 PVC grey PVCu solvent socket ends d32 metric l/h 50-500 PN10 EPDM   | 0.24 | 1.00 | 74192    | 199.51  |
| Flow meter M123 magnetic indicator tube PVC DN25 PVC grey PVCu solvent socket ends d32 metric l/h 100-1000 PN10 EPDM | 0.24 | 1.00 | 74193    | 199.51  |
| <b>FLOW METER METRIC</b>   |      |      |          |         |
| Flow meter M123 indicator tube PVC DN10 PVC grey PVCu solvent socket ends d16 metric l/h 1,5-15 PN10 EPDM            | 0.08 | 1.00 | 74161    | 119.48  |
| Flow meter M123 indicator tube PVC DN10 PVC grey PVCu solvent socket ends d16 metric l/h 2,5-25 PN10 EPDM            | 0.08 | 1.00 | 74162    | 119.48  |
| Flow meter M123 indicator tube PVC DN10 PVC grey PVCu solvent socket ends d16 metric l/h 5-50 PN10 EPDM              | 0.08 | 1.00 | 74218    | 119.48  |
| Flow meter M123 indicator tube PVC DN10 PVC grey PVCu solvent socket ends d16 metric l/h 10-100 PN10 EPDM            | 0.08 | 1.00 | 74164    | 119.48  |
| Flow meter M123 indicator tube PVC DN15 PVC grey PVCu solvent socket ends d20 metric l/h 8-80 PN10 EPDM              | 0.13 | 1.00 | 74165    | 122.60  |
| Flow meter M123 indicator tube PVC DN15 PVC grey PVCu solvent socket ends d20 metric l/h 15-150 PN10 EPDM            | 0.13 | 1.00 | 74166    | 122.60  |
| Flow meter M123 indicator tube PVC DN15 PVC grey PVCu solvent socket ends d20 metric l/h 20-200 PN10 EPDM            | 0.13 | 1.00 | 74167    | 122.60  |
| Flow meter M123 indicator tube PVC DN25 PVC grey PVCu solvent socket ends d32 metric l/h 15-150 PN10 EPDM            | 0.24 | 1.00 | 74168    | 144.21  |
| Flow meter M123 indicator tube PVC DN25 PVC grey PVCu solvent socket ends d32 metric l/h 30-300 PN10 EPDM            | 0.24 | 1.00 | 74169    | 144.23  |
| Flow meter M123 indicator tube PVC DN25 PVC grey PVCu solvent socket ends d32 metric l/h 50-500 PN10 EPDM            | 0.24 | 1.00 | 74170    | 144.21  |
| Flow meter M123 indicator tube PVC DN25 PVC grey PVCu solvent socket ends d32 metric l/h 100-1000 PN10 EPDM          | 0.24 | 1.00 | 74171    | 144.21  |



► **FOR USE WITH LIMIT SWITCHES**

► **FOR USE IN STANDARD APPLICATIONS**

### Flow meter M335 PA measuring pipe

PVC

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| <b>FLOW METER MAGNETIC-METRIC</b>   |      |      |          |         |
| Flow meter M335 magnetic indicator tube PA DN25 PVC grey PVCu solvent socket ends d32 metric l/h 50-500 PN10 EPDM     | 0.52 | 1.00 | 77097    | 442.62  |
| Flow meter M335 magnetic indicator tube PA DN25 PVC grey PVCu solvent socket ends d32 metric l/h 100-1000 PN10 EPDM   | 0.52 | 1.00 | 77098    | 464.45  |
| Flow meter M335 magnetic indicator tube PA DN32 PVC grey PVCu solvent socket ends d40 metric l/h 150-1500 PN10 EPDM   | 0.60 | 1.00 | 77099    | 493.23  |
| Flow meter M335 magnetic indicator tube PA DN32 PVC grey PVCu solvent socket ends d40 metric l/h 250-2500 PN10 EPDM   | 0.60 | 1.00 | 77100    | 519.70  |
| Flow meter M335 magnetic indicator tube PA DN40 PVC grey PVCu solvent socket ends d50 metric l/h 200-2000 PN10 EPDM   | 1.22 | 1.00 | 77101    | 562.75  |
| Flow meter M335 magnetic indicator tube PA DN40 PVC grey PVCu solvent socket ends d50 metric l/h 300-3000 PN10 EPDM   | 1.22 | 1.00 | 77102    | 694.89  |
| Flow meter M335 magnetic indicator tube PA DN40 PVC grey PVCu solvent socket ends d50 metric l/h 600-6000 PN10 EPDM   | 1.22 | 1.00 | 77103    | 485.82  |
| Flow meter M335 magnetic indicator tube PA DN50 PVC grey PVCu solvent socket ends d63 metric l/h 600-6000 PN10 EPDM   | 1.68 | 1.00 | 77104    | 555.48  |
| Flow meter M335 magnetic indicator tube PA DN50 PVC grey PVCu solvent socket ends d63 metric l/h 1000-10000 PN10 EPDM | 1.68 | 1.00 | 77105    | 892.84  |
| Flow meter M335 magnetic indicator tube PA DN50 PVC grey PVCu solvent socket ends d63 metric l/h 1500-15000 PN10 EPDM | 1.68 | 1.00 | 77106    | 953.40  |
| Flow meter M335 magnetic indicator tube PA DN65 PVC grey PVCu solvent socket ends d75 metric l/h 2000-20000 PN10 EPDM | 2.90 | 1.00 | 77107    | 1470.49 |
| Flow meter M335 magnetic indicator tube PA DN65 PVC grey PVCu solvent socket ends d75 metric l/h 3000-30000 PN10 EPDM | 2.90 | 1.00 | 77108    | 976.42  |
| Flow meter M335 magnetic indicator tube PA DN65 PVC grey PVCu solvent socket ends d75 metric l/h 8000-60000 PN10 EPDM | 2.90 | 1.00 | 77109    | 1486.35 |
| <b>FLOW METER METRIC</b>  |      |      |          |         |
| Flow meter M335 indicator tube PA DN25 PVC grey PVCu solvent socket ends d32 metric l/h 50-500 PN10 EPDM              | 0.52 | 1.00 | 77084    | 298.62  |
| Flow meter M335 indicator tube PA DN25 PVC grey PVCu solvent socket ends d32 metric l/h 100-1000 PN10 EPDM            | 0.52 | 1.00 | 77085    | 304.75  |
| Flow meter M335 indicator tube PA DN32 PVC grey PVCu solvent socket ends d40 metric l/h 150-1500 PN10 EPDM            | 0.60 | 1.00 | 77086    | 344.30  |
| Flow meter M335 indicator tube PA DN32 PVC grey PVCu solvent socket ends d40 metric l/h 250-2500 PN10 EPDM            | 0.60 | 1.00 | 77087    | 370.75  |
| Flow meter M335 indicator tube PA DN40 PVC grey PVCu solvent socket ends d50 metric l/h 200-2000 PN10 EPDM            | 1.22 | 1.00 | 77088    | 384.66  |
| Flow meter M335 indicator tube PA DN40 PVC grey PVCu solvent socket ends d50 metric l/h 300-3000 PN10 EPDM            | 1.22 | 1.00 | 77089    | 518.40  |
| Flow meter M335 indicator tube PA DN40 PVC grey PVCu solvent socket ends d50 metric l/h 600-6000 PN10 EPDM            | 1.22 | 1.00 | 77090    | 559.46  |
| Flow meter M335 indicator tube PA DN50 PVC grey PVCu solvent socket ends d63 metric l/h 600-6000 PN10 EPDM            | 1.68 | 1.00 | 77091    | 650.81  |
| Flow meter M335 indicator tube PA DN50 PVC grey PVCu solvent socket ends d63 metric l/h 1000-10000 PN10 EPDM          | 1.68 | 1.00 | 77092    | 698.48  |
| Flow meter M335 indicator tube PA DN50 PVC grey PVCu solvent socket ends d63 metric l/h 1500-15000 PN10 EPDM          | 1.68 | 1.00 | 77093    | 768.01  |
| Flow meter M335 indicator tube PA DN65 PVC grey PVCu solvent socket ends d75 metric l/h 2000-20000 PN10 EPDM          | 2.90 | 1.00 | 77094    | 856.85  |
| Flow meter M335 indicator tube PA DN65 PVC grey PVCu solvent socket ends d75 metric l/h 3000-30000 PN10 EPDM          | 2.90 | 1.00 | 77095    | 856.85  |
| Flow meter M335 indicator tube PA DN65 PVC grey PVCu solvent socket ends d75 metric l/h 8000-60000 PN10 EPDM          | 2.20 | 1.00 | 77096    | 1298.35 |



► **FOR USE WITH LIMIT SWITCHES**

► **FOR USE IN STANDARD APPLICATIONS**



## Flow meter M335 with PSU measuring pipe

PVC

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| <b>FLOW METER MAGNETIC-METRIC</b>  |      |      |          |         |
| Flow meter M335 magnetic indicator tube PSU DN25 PVC grey PVCu solvent socket ends d32 metric l/h 50-500 PN10 EPDM     | 0.52 | 1.00 | 77175    | 500.19  |
| Flow meter M335 magnetic indicator tube PSU DN25 PVC grey PVCu solvent socket ends d32 metric l/h 100-1000 PN10 EPDM   | 0.52 | 1.00 | 77176    | 522.70  |
| Flow meter M335 magnetic indicator tube PSU DN32 PVC grey PVCu solvent socket ends d40 metric l/h 150-1500 PN10 EPDM   | 0.60 | 1.00 | 77177    | 559.46  |
| Flow meter M335 magnetic indicator tube PSU DN32 PVC grey PVCu solvent socket ends d40 metric l/h 250-2500 PN10 EPDM   | 0.60 | 1.00 | 77178    | 595.88  |
| Flow meter M335 magnetic indicator tube PSU DN40 PVC grey PVCu solvent socket ends d50 metric l/h 200-2000 PN10 EPDM   | 1.22 | 1.00 | 77179    | 634.61  |
| Flow meter M335 magnetic indicator tube PSU DN40 PVC grey PVCu solvent socket ends d50 metric l/h 300-3000 PN10 EPDM   | 1.22 | 1.00 | 77180    | 790.54  |
| Flow meter M335 magnetic indicator tube PSU DN40 PVC grey PVCu solvent socket ends d50 metric l/h 600-6000 PN10 EPDM   | 1.22 | 1.00 | 77181    | 840.81  |
| Flow meter M335 magnetic indicator tube PSU DN50 PVC grey PVCu solvent socket ends d63 metric l/h 600-6000 PN10 EPDM   | 1.68 | 1.00 | 77182    | 960.67  |
| Flow meter M335 magnetic indicator tube PSU DN50 PVC grey PVCu solvent socket ends d63 metric l/h 1000-10000 PN10 EPDM | 1.68 | 1.00 | 77183    | 1036.51 |
| Flow meter M335 magnetic indicator tube PSU DN50 PVC grey PVCu solvent socket ends d63 metric l/h 1500-15000 PN10 EPDM | 1.68 | 1.00 | 77184    | 1105.69 |
| Flow meter M335 magnetic indicator tube PSU DN65 PVC grey PVCu solvent socket ends d75 metric l/h 2000-20000 PN10 EPDM | 2.90 | 1.00 | 77185    | 1728.34 |
| Flow meter M335 magnetic indicator tube PSU DN65 PVC grey PVCu solvent socket ends d75 metric l/h 3000-30000 PN10 EPDM | 2.90 | 1.00 | 77186    | 1728.34 |
| Flow meter M335 magnetic indicator tube PSU DN65 PVC grey PVCu solvent socket ends d75 metric l/h 8000-60000 PN10 EPDM | 2.90 | 1.00 | 77187    | 1751.18 |
| <b>FLOW METER METRIC</b>   |      |      |          |         |
| Flow meter M335 indicator tube PSU DN25 PVC grey PVCu solvent socket ends d32 metric l/h 50-500 PN10 EPDM              | 0.52 | 1.00 | 77162    | 358.87  |
| Flow meter M335 indicator tube PSU DN25 PVC grey PVCu solvent socket ends d32 metric l/h 100-1000 PN10 EPDM            | 0.52 | 1.00 | 77163    | 366.82  |
| Flow meter M335 indicator tube PSU DN32 PVC grey PVCu solvent socket ends d40 metric l/h 150-1500 PN10 EPDM            | 0.60 | 1.00 | 77164    | 413.14  |
| Flow meter M335 indicator tube PSU DN32 PVC grey PVCu solvent socket ends d40 metric l/h 250-2500 PN10 EPDM            | 0.60 | 1.00 | 77165    | 445.24  |
| Flow meter M335 indicator tube PSU DN40 PVC grey PVCu solvent socket ends d50 metric l/h 200-2000 PN10 EPDM            | 1.22 | 1.00 | 77166    | 458.52  |
| Flow meter M335 indicator tube PSU DN40 PVC grey PVCu solvent socket ends d50 metric l/h 300-3000 PN10 EPDM            | 1.22 | 1.00 | 77167    | 602.49  |
| Flow meter M335 indicator tube PSU DN40 PVC grey PVCu solvent socket ends d50 metric l/h 600-6000 PN10 EPDM            | 1.22 | 1.00 | 77168    | 671.56  |
| Flow meter M335 indicator tube PSU DN50 PVC grey PVCu solvent socket ends d63 metric l/h 600-6000 PN10 EPDM            | 1.68 | 1.00 | 77169    | 538.39  |
| Flow meter M335 indicator tube PSU DN50 PVC grey PVCu solvent socket ends d63 metric l/h 1000-10000 PN10 EPDM          | 1.68 | 1.00 | 77170    | 573.42  |
| Flow meter M335 indicator tube PSU DN50 PVC grey PVCu solvent socket ends d63 metric l/h 1500-15000 PN10 EPDM          | 1.68 | 1.00 | 77171    | 637.94  |
| Flow meter M335 indicator tube PSU DN65 PVC grey PVCu solvent socket ends d75 metric l/h 2000-20000 PN10 EPDM          | 2.90 | 1.00 | 77172    | 1550.94 |
| Flow meter M335 indicator tube PSU DN65 PVC grey PVCu solvent socket ends d75 metric l/h 3000-30000 PN10 EPDM          | 2.90 | 1.00 | 77173    | 1550.94 |
| Flow meter M335 indicator tube PSU DN65 PVC grey PVCu solvent socket ends d75 metric l/h 8000-60000 PN10 EPDM          | 2.90 | 1.00 | 77174    | 1566.80 |
| <b>LIMIT VALUE CONTACT FOR FLOW METER M123/M335/M350</b>   |      |      |          |         |
| Limit contact for flow meter M123 / M335 / M350 Z40 min.   | 0.03 | 1.00 | 77287    | 186.35  |
| Limit contact for flow meter M123 / M335 / M350 Z42 max.   | 0.03 | 1.00 | 77288    | 278.49  |
| <b>VALUE SENSOR FOR FLOW METER M335/M350</b>   |      |      |          |         |
| Measuring sensor for flow meter M335 / M350 Z60  | 0.15 | 1.00 | 77463    | 1746.89 |



# IBG®

## PIPES AND FITTINGS

FOR SOPHISTICATED AND PRECISELY  
PIPING SYSTEMS

### PERFECTLY COORDINATED

The globally known and respected IBG® pipes and pipe fittings are ideally coordinated with the smallest possible tolerances. The perfectly processed plastic material PVC-U (unplasticized polyvinyl chloride) is particularly well-suited for demanding and precise piping systems. Peraqua works exclusively with raw materials from certified manufacturers, which are continuously subjected to independent internal and external tests.

IBG® pipes made of PVC-U offer many advantages:

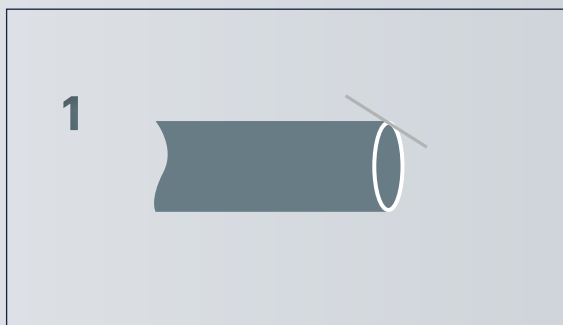
- » Excellent chemical resistance, easy installation (also due to the low material weight)
- » Easy assembly using special pipe clamps (Types A, B, and C)
- » Various connection techniques available (gluing, threaded female/male connections)
- » Available in many shapes and sizes
- » Durable and secure connections guaranteed (average service life up to 50 years)
- » Optimal price-performance ratio
- » To reduce processing time, Praher PVC piping systems, valves, and fittings are perfectly coordinated with each other.



**DESIGNED  
ENGINEERED &  
MADE IN AUSTRIA**

1. perfect tolerances according to ISO 727/  
DIN8063
2. manufacturer, material, dimension, pressure  
rating
3. indication of socket length on the PVC pipe
4. date of manufacture
5. IBG® brand logo
6. 90°/45° markings for optimum installation

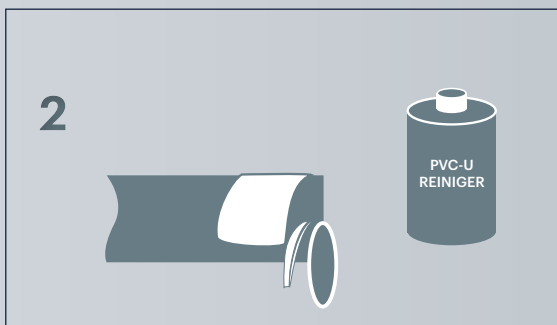
## INSTRUCTIONS FOR THE CORRECT INSTALLATION OF IBG® PVC-U PIPING SYSTEMS



### PREPARATION

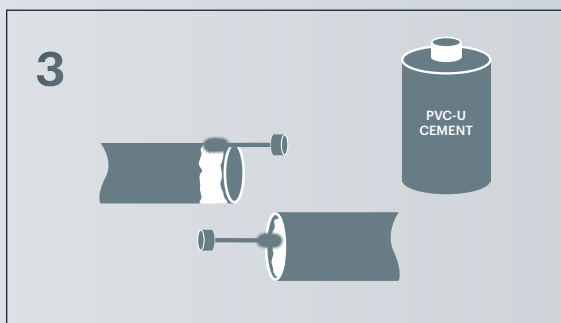
The pipe end is deburred and chamfered using a chamfering tool.

Bonding should only be carried out at temperatures above 8°C. At temperatures around 8°C, the pipe end and the socket may need to be tempered to handwarm conditions.



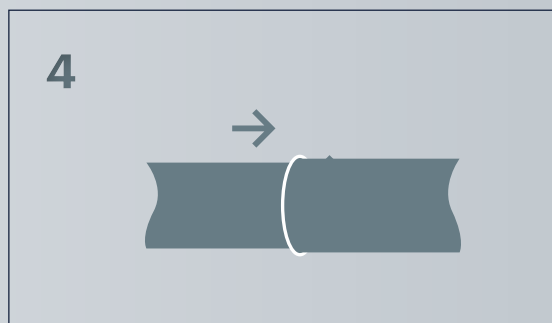
### CLEANING

For optimum adhesion, the surfaces to be bonded must be dry and free of dirt. Additionally treat the outside of the pipe end and the inside of the socket with fleece paper and cleaner.



### APPLY THE ADHESIVE

Stir and soak the brush generously with adhesive. Apply a thin coat of adhesive to the inside of the socket axially (from the inside to the outside) in the longitudinal direction. Apply a thick coat of adhesive to the pipe end, also axially, applying strong pressure with the brush. The open time of the adhesive depends on the ambient temperature and film thickness (4 min./20°C to <1 min./40°C).



### CONNECTING

Push the pipe and socket together (without twisting/tilting) up to the stop or to the full depth of the socket. Fix the connection briefly until the adhesive has set. From pipe size DN 150, use a suitable device to facilitate pushing together. Excess adhesive can be removed with fleece paper.



#### Attention! Allow time for drying

Do not move the pipes for at least 5 minutes after bonding. At temperatures below +10° C, this time is extended to at least 15 minutes. The bonded pipes are lowered after 10 to 12 hours. The pipes should only be filled and pressure tested up to the test pressure of 1.5 x PN 24 hours after the last bonding. If the pipe is to be loaded with the operating pressure (repair case), the rule of thumb is: 1 hour waiting time per 1 bar operating pressure. Pipes that are not put into operation immediately should be rinsed thoroughly and left to stand, possibly filled with water.



## IBG® PVC-u pipe, grey WITHOUT socket, 2m, PN10

| DxS    | PM  | G-kg | VE   | Prod.No. | Price € |
|--------|-----|------|------|----------|---------|
| 50x2,4 | 430 | 0.11 | 2.00 | 77769    | 5.54    |
| 63x3,0 | 300 | 0.88 | 2.00 | 73526    | 8.87    |



## IBG® PVC-u pipe, grey with socket, 3m, PN10

| DxS     | PM   | G-kg | VE   | Prod.No. | Price € |
|---------|------|------|------|----------|---------|
| 2 x 1,6 | 1347 | 0.23 | 3.00 | 77006    | 2.48    |
| 40x1,9  | 825  | 0.36 | 3.00 | 77007    | 3.41    |
| 50x2,4  | 582  | 0.56 | 3.00 | 77008    | 3.99    |
| 63x3,0  | 369  | 0.90 | 3.00 | 77009    | 6.45    |
| 75x3,6  | 261  | 1.25 | 3.00 | 77010    | 12.85   |
| 90x4,3  | 396  | 1.79 | 3.00 | 77011    | 16.79   |
| 110x4,2 | 258  | 2.15 | 3.00 | 77012    | 21.99   |



## IBG® PVC-u pipe, transparent without socket, 5m, PN16/10

| DxS     | PN | PM | G-kg | VE   | Prod.No. | Price € |
|---------|----|----|------|------|----------|---------|
| 20x1,5  | 16 | 25 | 0.14 | 5.00 | 75828    | 9.09    |
| 25x1,9  | 16 | 25 | 0.21 | 5.00 | 73714    | 13.38   |
| 32x2,4  | 16 | 20 | 0.34 | 5.00 | 73715    | 17.07   |
| 40x3    | 16 | 20 | 0.53 | 5.00 | 73716    | 28.00   |
| 50x3,7  | 16 | 20 | 0.81 | 5.00 | 73717    | 52.20   |
| 63x4,7  | 16 | 15 | 1.29 | 5.00 | 73718    | 87.07   |
| 50x2,4  | 10 | 20 | 0.90 | 5.00 | 74261    | 0.00    |
| 63x3,0  | 10 | 15 | 1.22 | 5.00 | 74262    | 28.66   |
| 75x3,6  | 10 | 15 | 1.80 | 5.00 | 76211    | 98.60   |
| 90x4,3  | 10 | 10 | 1.75 | 5.00 | 76212    | 126.93  |
| 110x5,3 | 10 | 5  | 2.90 | 5.00 | 76213    | 177.87  |



## IBG® PVC-u pipe, black with socket, 5m, PN10

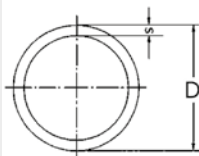
For use as supply and waste pipe in solar systems, conditional UV-resistance

| DxS    | PM   | G-kg | VE   | Prod.No. | Price € |
|--------|------|------|------|----------|---------|
| 50x2,4 | 1075 | 0.56 | 5.00 | 74260    | 0.00    |



Applies to all pipes:

- Price per m
- PM = pallet quantity
- Standard norm EN 1452-2
- Dimensions D x S





### IBG® PVC-u pipe, grey with socket, 5m, PN6

| DxS     | PM  | G-kg  | VE   | Prod.No. | Price € |
|---------|-----|-------|------|----------|---------|
| 40x1,5  | 690 | 0.28  | 5.00 | 76909    | 3.41    |
| 50x1,6  | 430 | 0.38  | 5.00 | 76910    | 3.84    |
| 63x2,0  | 720 | 0.57  | 5.00 | 76911    | 6.12    |
| 75x2,3  | 340 | 0.81  | 5.00 | 76912    | 9.14    |
| 90x2,8  | 275 | 1.19  | 5.00 | 76913    | 13.65   |
| 110x2,7 | 360 | 1.41  | 5.00 | 76914    | 17.37   |
| 125x3,1 | 240 | 1.84  | 5.00 | 76915    | 22.46   |
| 140x3,5 | 265 | 2.33  | 5.00 | 76916    | 30.74   |
| 160x4,0 | 150 | 3.04  | 5.00 | 76917    | 37.19   |
| 180x4,4 | 140 | 3.76  | 5.00 | 76918    | 49.37   |
| 200x4,9 | 100 | 4.65  | 5.00 | 76919    | 59.36   |
| 225x5,5 | 90  | 5.88  | 5.00 | 76920    | 77.70   |
| 250x6,2 | 60  | 7.36  | 5.00 | 76921    | 96.56   |
| 280x6,9 | 55  | 9.17  | 5.00 | 76922    | 113.97  |
| 315x7,7 | 45  | 11.52 | 5.00 | 76923    | 142.96  |
| 355x8,7 | 5   | 14.67 | 5.00 | 76924    | 182.30  |
| 400x9,8 | 5   | 18.62 | 5.00 | 76925    | 228.63  |



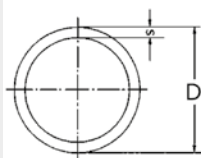
### IBG® PVC-u pipe, grey with socket 5m, PN10

| DxS      | PM   | G-kg  | VE   | Prod.No. | Price € |
|----------|------|-------|------|----------|---------|
| 32x1,6   | 1440 | 0.24  | 5.00 | 76926    | 2.30    |
| 40x1,9   | 895  | 0.35  | 5.00 | 76927    | 3.15    |
| 50x2,4   | 970  | 0.56  | 5.00 | 76928    | 3.83    |
| 63x3,0   | 615  | 0.88  | 5.00 | 76929    | 5.94    |
| 75x3,6   | 340  | 1.25  | 5.00 | 76930    | 9.23    |
| 90x4,3   | 275  | 1.79  | 5.00 | 76931    | 15.84   |
| 110x4,2  | 360  | 2.16  | 5.00 | 76932    | 15.77   |
| 125x4,8  | 340  | 2.81  | 5.00 | 76933    | 24.92   |
| 140x5,4  | 265  | 3.54  | 5.00 | 76934    | 26.88   |
| 160x6,2  | 165  | 4.64  | 5.00 | 76935    | 33.80   |
| 180x6,9  | 140  | 5.82  | 5.00 | 76936    | 55.20   |
| 200x7,7  | 100  | 7.21  | 5.00 | 76937    | 71.82   |
| 225x8,6  | 90   | 9.06  | 5.00 | 76938    | 66.10   |
| 250x9,6  | 60   | 11.24 | 5.00 | 76939    | 103.64  |
| 280x10,7 | 55   | 14.03 | 5.00 | 76940    | 121.67  |
| 315x12,1 | 45   | 17.84 | 5.00 | 76941    | 133.67  |
| 355x13,6 | 5    | 22.61 | 5.00 | 76942    | 221.36  |
| 400x15,3 | 5    | 28.66 | 5.00 | 76943    | 292.98  |



Applies to all pipes:

- Price per m
- PM = pallet quantity
- Standard norm EN 1452-2
- Dimensions D x S





**IBG® PVC-u pipe, grey with socket, 5m, PN16**

| DxS      | PM   | G-kg  | VE   | Prod.No. | Price € |
|----------|------|-------|------|----------|---------|
| 20x1,5   | 4380 | 0.14  | 5.00 | 76944    | 1.36    |
| 25x1,9   | 2230 | 0.21  | 5.00 | 76945    | 2.09    |
| 32x2,4   | 1440 | 0.35  | 5.00 | 76946    | 3.20    |
| 40x3,0   | 895  | 0.54  | 5.00 | 76947    | 4.66    |
| 50x3,7   | 970  | 0.83  | 5.00 | 76948    | 5.56    |
| 63x4,7   | 615  | 1.33  | 5.00 | 76949    | 8.92    |
| 75x5,6   | 340  | 1.89  | 5.00 | 76950    | 13.83   |
| 90x6,7   | 275  | 2.72  | 5.00 | 76951    | 19.68   |
| 110x6,6  | 360  | 3.32  | 5.00 | 76952    | 23.74   |
| 125x7,4  | 340  | 4.24  | 5.00 | 76953    | 35.29   |
| 140x8,3  | 265  | 5.32  | 5.00 | 76954    | 38.91   |
| 160x9,5  | 165  | 6.96  | 5.00 | 76955    | 53.90   |
| 180x10,7 | 140  | 8.82  | 5.00 | 76956    | 89.75   |
| 200x11,9 | 100  | 10.90 | 5.00 | 76957    | 104.74  |
| 225x13,4 | 90   | 13.81 | 5.00 | 76958    | 109.48  |
| 250x14,8 | 60   | 16.95 | 5.00 | 76959    | 167.99  |
| 280x16,6 | 55   | 21.29 | 5.00 | 76960    | 207.30  |
| 315x18,7 | 45   | 26.98 | 5.00 | 76961    | 274.05  |



**IBG® PVC-u pipe, grey WITHOUT socket, 5m, PN20**

| DxS      | G-kg | VE   | Prod.No. | Price € |
|----------|------|------|----------|---------|
| 16 x 1,5 | 0.06 | 5.00 | 70969    | 1.69    |



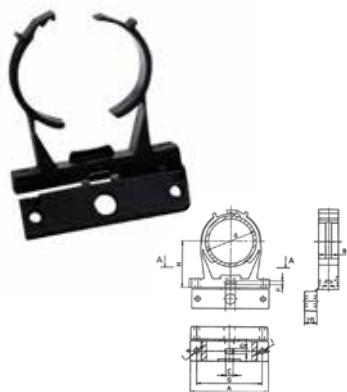
**IBG® pipe clip for plastic pipe Type AA**

| d  | G-kg | VE     | Prod.No. | Price € |
|----|------|--------|----------|---------|
| 10 | 0.00 | 800.00 | 70238    | 0.32    |
| 12 | 0.00 | 800.00 | 70239    | 0.32    |



**IBG® pipe clip for plastic pipe Type A**

| d    | G-kg | VE     | Prod.No. | Price € |
|------|------|--------|----------|---------|
| 160x | 0.00 | 500.00 | 71065    | 0.61    |
| 20   | 0.01 | 400.00 | 71066    | 0.65    |
| 25   | 0.01 | 300.00 | 71067    | 0.79    |
| 32   | 0.01 | 200.00 | 71068    | 0.94    |



### IBG® pipe clip for plastic pipe Type B

| d         | D   | E  | F   | G   | I   | G-kg | VE     | Prod.No. | Price € |
|-----------|-----|----|-----|-----|-----|------|--------|----------|---------|
| 16 - 19mm | 4,3 | 11 | 3,5 | x   | x   | 0.01 | 100.00 | 150149   | 1.34    |
| 20 - 23mm | 6,5 | 11 | 3,5 | 41  | 6,5 | 0.01 | 500.00 | 150271   | 1.43    |
| 25 - 28mm | 6,5 | 11 | 3,5 | 46  | 6,5 | 0.01 | 500.00 | 150272   | 1.51    |
| 31 - 35mm | 6,5 | 11 | 3,5 | 52  | 6,5 | 0.02 | 500.00 | 150240   | 1.64    |
| 39 - 43mm | 6,5 | 11 | 3,5 | 64  | 6,5 | 0.03 | 500.00 | 150293   | 1.76    |
| 47 - 51mm | 6,5 | 11 | 3,5 | 70  | 6,5 | 0.03 | 500.00 | 150238A  | 1.56    |
| 60 - 65mm | 6,5 | 11 | 3,5 | 80  | 6,5 | 0.05 | 300.00 | 150239   | 2.25    |
| 72 - 80mm | 8,5 | 14 | 4,3 | 106 | 8,5 | 0.07 | 200.00 | 150291   | 6.32    |
| 87 - 95mm | 8,5 | 14 | 4,3 | 117 | 8,5 | 0.10 | 150.00 | 150292   | 8.21    |



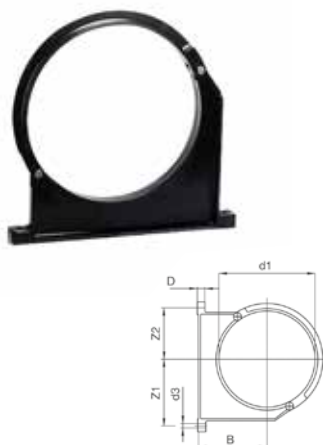
### IBG® pipe clip for plastic pipe Type C (d25-d90)

| d  | Z    | Z1   | G    | Breite mm | G-kg | VE     | Prod.No. | Price € |
|----|------|------|------|-----------|------|--------|----------|---------|
| 25 | 35   | 41   | 27,5 | 15,5      | 0.00 | 250.00 | 71069    | 1.01    |
| 32 | 44,5 | 50,5 | 30,5 | 15,5      | 0.02 | 150.00 | 71070    | 1.17    |
| 40 | 55,5 | 61,5 | 34,5 | 19,5      | 0.02 | 250.00 | 71071    | 1.41    |
| 50 | 68,5 | 74,5 | 41,5 | 22,5      | 0.04 | 100.00 | 71072    | 1.65    |
| 63 | 85   | 94   | 50   | 23,5      | 0.06 | 80.00  | 71073    | 2.03    |
| 75 | 101  | 110  | 58   | 25,5      | 0.07 | 60.00  | 71074    | 3.84    |
| 90 | 120  | 129  | 68   | 25,5      | 0.11 | 60.00  | 71075    | 5.10    |



### IBG® pipe clip for plastic pipe Type C (d110-d225)

| d   | d1  | Z   | G     | G1 | Breite mm | G-kg | VE    | Prod.No. | Price € |
|-----|-----|-----|-------|----|-----------|------|-------|----------|---------|
| 125 | 167 | 189 | 80    | 17 | 26,6      | 0.21 | 60.00 | 70185    | 9.70    |
| 110 | 185 | 207 | 105   | 35 | 28        | 0.15 | 80.00 | 70184    | 6.67    |
| 140 | 204 | 226 | 114   | 35 | 28,5      | 0.25 | 30.00 | 70186    | 10.20   |
| 160 | 228 | 250 | 124   | 35 | 30        | 0.32 | 30.00 | 70187    | 12.25   |
| 200 | 287 | 311 | 158   | 48 | 34        | 0.64 | 20.00 | 70188    | 20.91   |
| 225 | 325 | 344 | 170,5 | 48 | 34        | 0.72 | 15.00 | 70189    | 23.47   |



### IBG® pipe clip for plastic pipe Type D

| d   | d3 | Z1    | Z2    | B     | D  | Breite mm | G-kg | VE    | Prod.No. | Price € |
|-----|----|-------|-------|-------|----|-----------|------|-------|----------|---------|
| 90  | 9  | 89    | 71    | 105   | 15 | 33        | 0.19 | 60.00 | 72170    | 8.69    |
| 110 | 9  | 94    | 79,5  | 115   | 15 | 33        | 0.20 | 40.00 | 72171    | 10.20   |
| 125 | 11 | 115,5 | 91    | 130   | 20 | 35        | 0.33 | 40.00 | 72172    | 13.80   |
| 140 | 11 | 120,5 | 97,5  | 130   | 20 | 35        | 0.34 | 40.00 | 72173    | 16.83   |
| 160 | 11 | 130,5 | 106,5 | 147,5 | 20 | 35        | 0.39 | 20.00 | 72174    | 19.42   |
| 200 | 13 | 151,5 | 119,5 | 175   | 25 | 35        | 0.66 | 10.00 | 72175    | 23.98   |
| 225 | 13 | 164,5 | 131,5 | 175   | 25 | 40        | 0.68 | 10.00 | 72176    | 28.06   |
| 250 | 13 | 182,5 | 142,5 | 200   | 25 | 40        | 0.79 | 10.00 | 71076    | 35.20   |
| 280 | 13 | 197,5 | 155,5 | 200   | 25 | 40        | 0.83 | 2.00  | 71077    | 41.32   |
| 315 | 13 | 218,5 | 171,5 | 225   | 25 | 40        | 0.96 | 10.00 | 71078    | 45.37   |
| 355 | 17 | 275   | 208,5 | 257,5 | 30 | 50        | 1.47 | 10.00 | 72177    | 67.28   |
| 400 | 17 | 300   | 228   | 287,5 | 30 | 50        | 1.70 | 10.00 | 72178    | 72.36   |

# PIPE CLIP PP

FOR PVC/PP/PVDF/PE PIPES

## DIMENSIONS MATERIAL: PP



Type A:  
d10 – d32



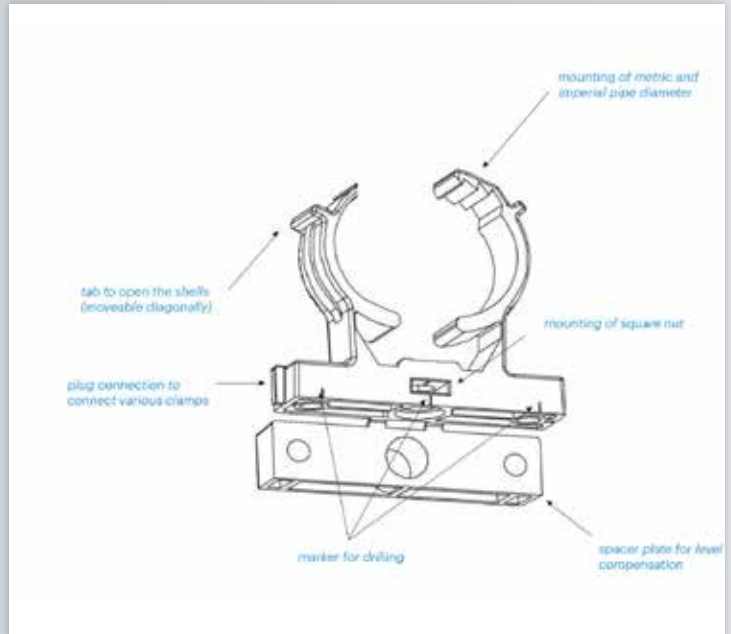
Type B:  
d16 –d19 to d39-43  
ANSI / ASTM / DIN / JIS /  
SCH80 pipes



Type C:  
d25 – d225

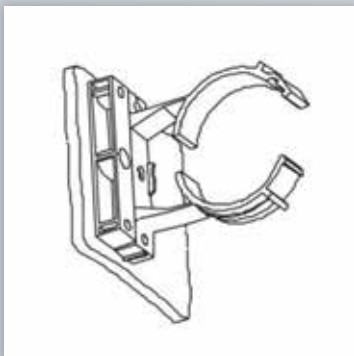


Type D:  
d90 – d400



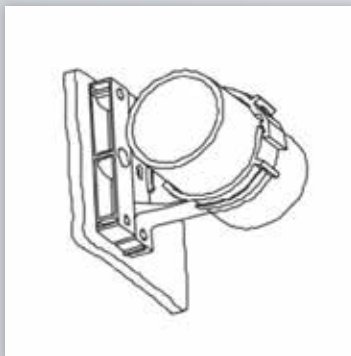
## INSTALLATION INSTRUCTIONS TYPE B

1



Fix the pipe clamp to the wall with a dowel and a screw.

2



Press the pipe against the wall. Done!



### FITTING A BALL VALVE

Fold over the spacer and fasten both parts with a screw (10 mm longer). Install before and after each ball valve.



## PIPE CLAMP SPACING FOR HORIZONTALLY LAID PN 10 AND PN 16 PIPES

| d mm | 20 °C | 30 °C | 40 °C | 50 °C | 60 °C |
|------|-------|-------|-------|-------|-------|
| 16   | 80    | 70    | 50    | -     | -     |
| 20   | 90    | 80    | 60    | -     | -     |
| 25   | 95    | 85    | 65    | 55    | 40    |
| 32   | 105   | 90    | 70    | 60    | 45    |
| 40   | 120   | 110   | 90    | 70    | 55    |
| 50   | 140   | 130   | 110   | 85    | 65    |
| 63   | 150   | 140   | 120   | 95    | 70    |
| 75   | 165   | 155   | 135   | 110   | 80    |
| 90   | 180   | 170   | 150   | 125   | 95    |
| 110  | 200   | 190   | 170   | 145   | 115   |
| 125  | 210   | 200   | 185   | 160   | 125   |
| 140  | 225   | 215   | 195   | 170   | 140   |
| 160  | 240   | 230   | 210   | 185   | 155   |
| 200  | 255   | 240   | 225   | 200   | 170   |
| 225  | 270   | 260   | 240   | 215   | 185   |

*Distance in cm*

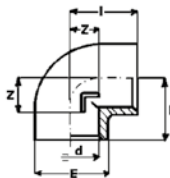
The recommended pipe clamp distances refer to a maximum deflection of the pipe between pipe clamps of 2.5 mm at a density of the flow medium of 1 g/cm<sup>3</sup>.

The distance between the pipe clamps is determined by the following factors: Pipe material, pipe wall diameter, pipe wall thickness, average pipe wall temperature, density of the flow medium.

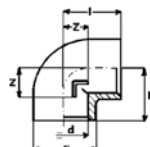
The pipe clamp spacing for vertically laid pipes can be increased by 30%. For flow media with a density of more than 1 g/cm<sup>3</sup>, the pipe clamp spacing must be shortened according to the following specifications.



## IBG® elbow 90° solvent socket, grey

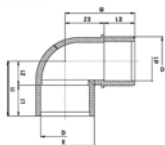


| d   | PN | DN  | I    | Z    | E    | G-kg  | VE     | Prod.No. | Price € |
|-----|----|-----|------|------|------|-------|--------|----------|---------|
| 10  | 16 | 6   | 18   | 6    | 14   | 0.01  | 250.00 | 70650    | 1.79    |
| 12  | 16 | 8   | 17   | 7,6  | 19   | 0.01  | 150.00 | 70651    | 1.63    |
| 16  | 16 | 10  | 23   | 9    | 23   | 0.01  | 250.00 | 70652    | 1.01    |
| 20  | 16 | 15  | 28   | 11   | 28   | 0.02  | 140.00 | 70653    | 1.13    |
| 25  | 16 | 20  | 33   | 13,5 | 34,5 | 0.03  | 100.00 | 70654    | 1.82    |
| 32  | 16 | 25  | 39   | 17   | 42,5 | 0.05  | 100.00 | 70655    | 2.49    |
| 40  | 16 | 32  | 47   | 21   | 50,5 | 0.09  | 50.00  | 70656    | 3.56    |
| 50  | 16 | 40  | 57   | 26   | 62   | 0.16  | 40.00  | 70506    | 2.20    |
| 63  | 16 | 50  | 71,5 | 32,5 | 76   | 0.25  | 35.00  | 70507    | 4.72    |
| 75  | 16 | 65  | 82,5 | 38,5 | 92   | 0.50  | 30.00  | 70659    | 11.19   |
| 90  | 16 | 80  | 97   | 46   | 110  | 0.80  | 10.00  | 70574    | 12.89   |
| 110 | 16 | 100 | 117  | 56   | 136  | 1.29  | 8.00   | 70575    | 29.88   |
| 125 | 16 | 110 | 132  | 64   | 151  | 1.85  | 6.00   | 71398    | 59.16   |
| 140 | 16 | 125 | 147  | 71   | 168  | 2.47  | 4.00   | 70578    | 75.40   |
| 160 | 16 | 150 | 167  | 81   | 192  | 3.63  | 4.00   | 70579    | 96.81   |
| 200 | 10 | 175 | 213  | 106  | 230  | 5.73  | 1.00   | 70664    | 243.19  |
| 225 | 10 | 200 | 238  | 118  | 258  | 7.80  | 1.00   | 70577    | 297.81  |
| 250 | 10 | 250 | 264  | 133  | 283  | 10.39 | 1.00   | 71032    | 501.34  |
| 280 | 10 | 250 | 357  | 210  | 321  | 16.90 | 1.00   | 70576    | 764.02  |
| 315 | 10 | 250 | 357  | 210  | 321  | 22.69 | 1.00   | 71035    | 936.88  |
| 400 | 6  | 370 | 521  | 300  | 442  | 37.95 | 1.00   | 72057    | 1555.88 |



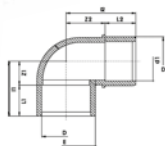
## IBG® elbow 90° solvent socket, black (for solar systems), PN10

| d  | PN | DN | I  | Z  | E  | G-kg | VE    | Prod.No. | Price € |
|----|----|----|----|----|----|------|-------|----------|---------|
| 50 | 10 | 40 | 57 | 26 | 60 | 0.13 | 40.00 | 70129    | 4.08    |



## IBG® reduced elbow 90° solvent socket / solvent spigot, grey, PN10

| d        | PN | DN | L  | Z    | L1   | E  | H   | G-kg | VE    | Prod.No. | Price € |
|----------|----|----|----|------|------|----|-----|------|-------|----------|---------|
| 50-50/40 | 10 | 40 | 62 | 29   | 67,5 | 62 | 88  | 0.13 | 40.00 | 71317    | 2.92    |
| 63-63/50 | 10 | 50 | 74 | 37,5 | 82   | 77 | 104 | 0.28 | 35.00 | 71318    | 6.80    |



## IBG® reduced elbow 90° solvent socket / solvent spigot, black (for solar systems), PN16

| d        | PN | DN | L  | Z  | L1   | E  | H  | G-kg | VE    | Prod.No. | Price € |
|----------|----|----|----|----|------|----|----|------|-------|----------|---------|
| 50-50/40 | 16 | 40 | 62 | 29 | 67,5 | 62 | 88 | 0.13 | 40.00 | 74264    | 5.39    |

**IBG® elbow 90° solvent socket / female thread, reinforced, PN10**



| d           | PN   | DN | L    | L1   | Z    | E  | G-kg | VE     | Prod.No. | Price € |
|-------------|------|----|------|------|------|----|------|--------|----------|---------|
| 16 - 3/8"   | 23   | 10 | 12   | 9    | 25   | 16 | 0.02 | 50.00  | 70816    | 5.03    |
| 20 - 1/2"   | 28   | 10 | 12   | 12   | 30   | 16 | 0.03 | 140.00 | 70817    | 4.91    |
| 25 - 3/4"   | 33   | 10 | 16   | 15   | 34,5 | 16 | 0.04 | 100.00 | 70818    | 5.10    |
| 32 - 1"     | 39   | 10 | 19,1 | 17   | 42   | 16 | 0.07 | 100.00 | 70819    | 7.15    |
| 40 - 1 1/4" | 47   | 10 | 22   | 22,4 | 50,6 | 16 | 0.11 | 50.00  | 70820    | 8.69    |
| 50 - 1 1/2" | 57   | 10 | 21,4 | 26   | 62   | 16 | 0.19 | 40.00  | 70821    | 11.75   |
| 63 - 2"     | 71,5 | 10 | 25,7 | 32   | 77   | 16 | 0.31 | 35.00  | 70822    | 15.84   |
| 75 - 2 1/2" | 83   | 10 | 36   | 39   | 88   | 10 | 0.53 | 30.00  | 70823    | 38.53   |
| 90 - 3"     | 97   | 10 | 39   | 46   | 105  | 10 | 0.87 | 10.00  | 70824    | 58.60   |
| 110 - 4"    | 117  | 10 | 39   | 56   | 130  | 10 | 1.40 | 8.00   | 70825    | 79.81   |

**IBG® elbow 90° solvent socket / female thread, PN10, grey**



| d         | PN | DN | L  | L1   | Z    | E    | G-kg | VE     | Prod.No. | Price € |
|-----------|----|----|----|------|------|------|------|--------|----------|---------|
| 10-1/4"   | 10 | 6  | 9  | 9    | 7    | 14   | 0.01 | 150.00 | 72225    | 3.06    |
| 12-1/4"   | 10 | 8  | 9  | 9    | 7    | 16   | 0.01 | 150.00 | 72226    | 3.06    |
| 16-3/8"   | 10 | 10 | 14 | 14   | 11   | 23   | 0.01 | 200.00 | 71132    | 3.42    |
| 20-1/2"   | 10 | 15 | 14 | 14   | 11   | 28   | 0.02 | 140.00 | 71133A   | 2.95    |
| 25-3/4"   | 10 | 20 | 18 | 18   | 15   | 34,5 | 0.03 | 100.00 | 71134A   | 4.06    |
| 32- 1"    | 10 | 25 | 22 | 19,1 | 17   | 42   | 0.15 | 40.00  | 71135    | 4.48    |
| 40-11/4"  | 10 | 32 | 26 | 21,4 | 22,3 | 50,6 | 0.14 | 20.00  | 71136    | 5.64    |
| 50-1 1/2" | 10 | 40 | 31 | 21,4 | 26   | 62   | 0.17 | 20.00  | 71137    | 7.68    |
| 63- 2"    | 10 | 50 | 38 | 25,7 | 32   | 77   | 0.29 | 35.00  | 71138    | 12.77   |

**IBG® elbow 90° solvent socket / male thread, PN10, grey**



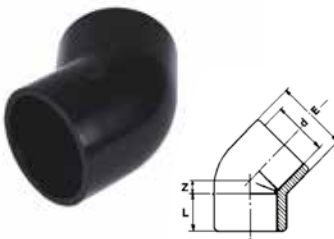
| d           | PN | DN | D    | I  | L    | Z  | E    | G-kg | VE    | Prod.No. | Price € |
|-------------|----|----|------|----|------|----|------|------|-------|----------|---------|
| 32 - 1 1/4" | 10 | 25 | 32   | 42 | 19,1 | 17 | 40,2 | 0.05 | 15.00 | 71221    | 2.46    |
| 50 - 1 1/2" | 10 | 32 | 31,8 | 47 | 21,4 | 21 | 50   | 0.11 | 40.00 | 70883    | 4.04    |
| 40 - 1 1/4" | 10 | 40 | 31,8 | 57 | 21,4 | 26 | 62   | 0.07 | 50.00 | 71222    | 2.95    |
| 50 - 1 1/4" | 10 | 40 | 38   | 57 | 21,4 | 26 | 62   | 0.12 | 40.00 | 71223    | 3.88    |
| 50 - 2"     | 10 | 40 | 49,5 | 57 | 24,5 | 26 | 62   | 0.14 | 40.00 | 71224    | 4.56    |

**IBG® elbow 45° solvent socket, grey**



| d   | PN | DN  | I    | Z    | E     | G-kg  | VE     | Prod.No. | Price € |
|-----|----|-----|------|------|-------|-------|--------|----------|---------|
| 10  | 16 | 6   | 12   | 3    | 16    | 0.01  | 150.00 | 70666    | 2.44    |
| 12  | 16 | 8   | 12   | 3,9  | 18    | 0.01  | 160.00 | 70667    | 1.22    |
| 16  | 16 | 10  | 14   | 4,5  | 23    | 0.01  | 140.00 | 70668    | 1.48    |
| 20  | 16 | 15  | 16   | 5    | 27,5  | 0.02  | 180.00 | 70669    | 1.58    |
| 25  | 16 | 20  | 18,5 | 6    | 34    | 0.03  | 120.00 | 70670    | 2.12    |
| 32  | 16 | 25  | 22   | 7,5  | 43    | 0.05  | 130.00 | 70671    | 2.27    |
| 40  | 16 | 32  | 26   | 9,5  | 52,5  | 0.09  | 80.00  | 70672    | 3.30    |
| 50  | 16 | 40  | 31   | 11,5 | 62    | 0.13  | 50.00  | 70673    | 2.87    |
| 63  | 16 | 50  | 37,5 | 14   | 77    | 0.23  | 45.00  | 70674    | 4.27    |
| 75  | 16 | 65  | 43,5 | 16,5 | 90,5  | 0.35  | 40.00  | 70675    | 10.76   |
| 90  | 16 | 80  | 51   | 19,5 | 110,5 | 0.64  | 20.00  | 70676    | 15.38   |
| 110 | 16 | 100 | 61   | 23,5 | 131   | 0.96  | 9.00   | 70677    | 24.01   |
| 125 | 16 | 110 | 69   | 26,5 | 151   | 1.46  | 6.00   | 71037    | 62.47   |
| 140 | 16 | 125 | 76   | 30   | 174   | 1.73  | 6.00   | 70678    | 65.27   |
| 160 | 16 | 150 | 86   | 34   | 188   | 3.15  | 4.00   | 70679    | 71.88   |
| 200 | 10 | 175 | 107  | 49   | 230   | 4.42  | 1.00   | 70680    | 209.15  |
| 225 | 10 | 200 | 120  | 54   | 260   | 6.10  | 1.00   | 70580    | 228.66  |
| 250 | 10 | 250 | 132  | 58   | 286   | 7.97  | 1.00   | 71038    | 447.28  |
| 280 | 10 | 250 | 147  | 62   | 321   | 11.39 | 1.00   | 71039    | 607.86  |
| 315 | 10 | 300 | 165  | 66   | 360   | 15.53 | 1.00   | 71041    | 803.05  |
| 400 | 6  | 370 | 208  | 93,5 | 442   | 25.06 | 1.00   | 72058    | 1416.50 |

**IBG® elbow 45° solvent socket, black (for solar systems), PN10**



| d  | PN | DN | I  | Z    | E  | G-kg | VE    | Prod.No. | Price € |
|----|----|----|----|------|----|------|-------|----------|---------|
| 50 | 16 | 40 | 31 | 11,5 | 62 | 0.10 | 50.00 | 70130    | 4.01    |

**IBG® reduced elbow 45° solvent socket, grey, PN10**



| d        | PN | DN | L    | Z    | L1 | E  | H   | G-kg | VE    | Prod.No. | Price € |
|----------|----|----|------|------|----|----|-----|------|-------|----------|---------|
| 50-50/40 | 10 | 40 | 44   | 29   | 47 | 62 | 94  | 0.11 | 40.00 | 71315    | 4.84    |
| 63-63/50 | 10 | 50 | 51,5 | 37,5 | 58 | 77 | 115 | 0.20 | 40.00 | 71316    | 6.98    |

**IBG® bend 90° solvent socket, PN16, grey**



| d   | PN | DN  | I   | Z   | E   | G-kg | VE     | Prod.No. | Price € |
|-----|----|-----|-----|-----|-----|------|--------|----------|---------|
| 16  | 16 | 10  | 46  | 32  | 23  | 0.01 | 50.00  | 71030    | 4.42    |
| 20  | 16 | 15  | 56  | 40  | 27  | 0.03 | 120.00 | 70984    | 4.48    |
| 25  | 16 | 20  | 69  | 50  | 35  | 0.04 | 100.00 | 70985    | 5.90    |
| 32  | 16 | 25  | 86  | 64  | 40  | 0.08 | 50.00  | 70986    | 7.15    |
| 40  | 16 | 32  | 106 | 80  | 49  | 0.14 | 30.00  | 70978    | 10.49   |
| 50  | 16 | 40  | 131 | 100 | 62  | 0.27 | 60.00  | 70979    | 10.76   |
| 63  | 16 | 50  | 164 | 126 | 76  | 0.49 | 30.00  | 70980    | 14.79   |
| 75  | 16 | 65  | 190 | 149 | 94  | 0.50 | 14.00  | 70981    | 41.32   |
| 90  | 16 | 80  | 231 | 180 | 112 | 0.80 | 5.00   | 70982    | 49.44   |
| 110 | 16 | 100 | 283 | 222 | 137 | 2.75 | 4.00   | 70983    | 74.94   |
| 160 | 16 | 125 | 355 | 280 | 167 | 7.60 | 2.00   | 70987    | 240.46  |

**IBG® bend 90° made of PVC pipe, grey**



| d   | PN | DN  | B  | Z   | G-kg  | VE   | Prod.No. | Price € |
|-----|----|-----|----|-----|-------|------|----------|---------|
| 125 | 16 | 25  | 25 | 60  | 2.03  | 1.00 | 71326    | 64.21   |
| 140 | 16 | 32  | 30 | 76  | 3.24  | 1.00 | 71327    | 101.92  |
| 200 | 16 | 40  | 35 | 92  | 7.73  | 1.00 | 71329    | 242.51  |
| 225 | 16 | 50  | 43 | 102 | 9.93  | 1.00 | 71330    | 320.94  |
| 250 | 16 | 65  | 51 | 118 | 13.63 | 1.00 | 71331    | 402.43  |
| 280 | 16 | 80  | 58 | 142 | 18.91 | 1.00 | 71332    | 636.81  |
| 315 | 10 | 100 | 70 | 175 | 31.23 | 1.00 | 71333    | 860.94  |
| 400 | 10 | 110 | 79 | 200 | 35.00 | 1.00 | 71334    | 1782.91 |

**IBG® bend 45° solvent socket, made of PVC pipe, grey**

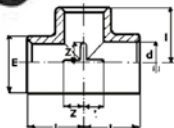


| d   | PN | DN  | B   | Z   | G-kg  | VE    | Prod.No. | Price € |
|-----|----|-----|-----|-----|-------|-------|----------|---------|
| 32  | 16 | 25  | 25  | 26  | 0.05  | 30.00 | 71335    | 4.48    |
| 40  | 16 | 32  | 30  | 36  | 0.09  | 20.00 | 71336    | 5.03    |
| 50  | 16 | 40  | 35  | 40  | 0.16  | 20.00 | 71337    | 7.68    |
| 63  | 16 | 50  | 43  | 46  | 0.28  | 10.00 | 71338    | 12.25   |
| 75  | 16 | 63  | 51  | 54  | 0.41  | 10.00 | 71339    | 15.84   |
| 90  | 16 | 80  | 58  | 63  | 0.74  | 10.00 | 71340    | 31.08   |
| 110 | 10 | 100 | 70  | 80  | 0.96  | 5.00  | 71341    | 40.76   |
| 125 | 10 | 110 | 79  | 89  | 1.50  | 1.00  | 71342    | 55.04   |
| 140 | 10 | 125 | 87  | 98  | 2.29  | 1.00  | 71343    | 90.70   |
| 160 | 10 | 140 | 99  | 119 | 3.33  | 1.00  | 71344    | 105.99  |
| 200 | 10 | 175 | 122 | 143 | 5.62  | 1.00  | 71345    | 194.64  |
| 225 | 10 | 200 | 137 | 166 | 7.27  | 1.00  | 71346    | 253.72  |
| 250 | 10 | 250 | 150 | 170 | 10.08 | 1.00  | 71347    | 323.00  |
| 280 | 10 | 250 | 168 | 214 | 13.65 | 1.00  | 71348    | 467.17  |
| 315 | 6  | 300 | 188 | 236 | 19.61 | 1.00  | 71349    | 610.28  |
| 400 | 6  | 370 | 250 | 550 | 35.00 | 1.00  | 71350    | 1088.62 |

**IBG® Tee 90°, grey**

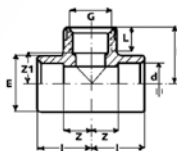


| d   | PN | DN  | I    | Z    | E    | G-kg  | VE     | Prod.No. | Price € |
|-----|----|-----|------|------|------|-------|--------|----------|---------|
| 10  | 16 | 6   | 18   | 6    | 14   | 0.01  | 250.00 | 70689    | 1.58    |
| 12  | 16 | 8   | 19,6 | 7,6  | 18   | 0.01  | 250.00 | 70690    | 1.63    |
| 16  | 16 | 10  | 24   | 9    | 23,2 | 0.02  | 140.00 | 70691    | 1.63    |
| 20  | 16 | 15  | 27,5 | 11   | 28   | 0.03  | 100.00 | 70692    | 1.66    |
| 25  | 16 | 20  | 32,9 | 13,5 | 34,6 | 0.04  | 70.00  | 70693    | 2.43    |
| 32  | 16 | 25  | 40,5 | 17   | 42   | 0.08  | 100.00 | 70694    | 2.63    |
| 40  | 16 | 32  | 48,9 | 21,6 | 51   | 0.12  | 50.00  | 70695    | 2.26    |
| 50  | 16 | 40  | 59,3 | 26   | 62,4 | 0.22  | 30.00  | 70022    | 2.54    |
| 63  | 16 | 50  | 71   | 32,5 | 78   | 0.38  | 30.00  | 72632    | 5.70    |
| 75  | 16 | 65  | 83,5 | 38,5 | 93   | 0.65  | 25.00  | 70696    | 16.24   |
| 90  | 16 | 80  | 99   | 46   | 112  | 1.14  | 18.00  | 70697    | 23.84   |
| 110 | 16 | 100 | 117  | 56   | 132  | 1.62  | 10.00  | 70581    | 33.92   |
| 125 | 16 | 110 | 133  | 63   | 150  | 2.39  | 4.00   | 71043    | 86.13   |
| 140 | 16 | 125 | 147  | 71   | 171  | 3.65  | 5.00   | 70642    | 115.15  |
| 160 | 16 | 150 | 167  | 81   | 192  | 5.03  | 4.00   | 70583    | 126.89  |
| 200 | 10 | 175 | 213  | 106  | 232  | 8.00  | 1.00   | 70700    | 248.11  |
| 225 | 10 | 200 | 284  | 118  | 258  | 5.50  | 1.00   | 70584    | 291.43  |
| 250 | 10 | 250 | 261  | 132  | 284  | 14.28 | 1.00   | 71044    | 491.59  |
| 280 | 10 | 250 | 291  | 144  | 320  | 19.89 | 1.00   | 71045    | 824.21  |
| 315 | 10 | 300 | 327  | 162  | 355  | 27.18 | 1.00   | 71047    | 951.06  |
| 400 | 6  | 370 | 421  | 213  | 442  | 41.91 | 1.00   | 72059    | 1604.11 |



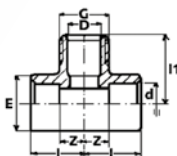
**IBG® Tee 90°, black (for solar systems), PN10**

| d  | PN | DN | I    | Z  | E  | G-kg | VE    | Prod.No. | Price € |
|----|----|----|------|----|----|------|-------|----------|---------|
| 50 | 10 | 40 | 59,3 | 26 | 60 | 0.16 | 30.00 | 70893    | 4.91    |



**IBG® Tee 90° solvent socket / female thread, reinforced, grey**

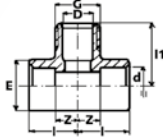
| d         | PN | DN  | I    | L    | Z    | Z1   | E    | G-kg | VE     | Prod.No. | Price € |
|-----------|----|-----|------|------|------|------|------|------|--------|----------|---------|
| 16-3/8"   | 16 | 10  | 23   | 12   | 9    | 12   | 23   | 0.02 | 50.00  | 70826    | 5.39    |
| 20-1/2"   | 16 | 15  | 28   | 15   | 12   | 14   | 30   | 0.04 | 100.00 | 70827    | 5.64    |
| 25-3/4"   | 16 | 20  | 33   | 16,3 | 15   | 16,7 | 35   | 0.06 | 70.00  | 70828    | 6.67    |
| 32- 1"    | 16 | 25  | 40,5 | 19,1 | 17   | 21,5 | 41,8 | 0.09 | 100.00 | 70829    | 8.21    |
| 40-1 1/4" | 16 | 32  | 48,3 | 21,4 | 21,6 | 26,9 | 50,7 | 0.14 | 50.00  | 70830    | 11.75   |
| 50-1 1/2" | 16 | 40  | 59,3 | 21,4 | 27,8 | 33,6 | 61,7 | 0.26 | 30.00  | 70831    | 15.84   |
| 63- 2"    | 16 | 50  | 71,8 | 25,7 | 33,3 | 45,8 | 77,2 | 0.00 | 30.00  | 70832A   | 16.32   |
| 75-2 1/2" | 10 | 65  | 82,5 | 34   | 38,5 | 48,5 | 88   | 0.70 | 18.00  | 70833    | 49.44   |
| 90- 3"    | 10 | 80  | 97   | 41   | 46   | 56   | 105  | 1.20 | 10.00  | 70834    | 71.88   |
| 110- 4"   | 10 | 100 | 117  | 41   | 56   | 77   | 130  | 1.89 | 7.00   | 70835    | 95.30   |



**IBG® Tee 90° solvent socket / pipe male thread, PN10, grey**

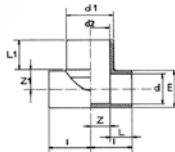
| d          | PN | DN | I  | L    | Z    | Z1 | E  | G-kg | VE     | Prod.No. | Price € |
|------------|----|----|----|------|------|----|----|------|--------|----------|---------|
| 32- 1"     | 10 | 25 | 25 | 40,5 | 39   | 17 | 41 | 0.07 | 15.00  | 71225    | 2.53    |
| 32-1 1/4"  | 10 | 25 | 32 | 47,8 | 48   | 24 | 41 | 0.08 | 10.00  | 71226    | 2.53    |
| 40- 1"     | 10 | 32 | 25 | 48,3 | 47,5 | 21 | 51 | 0.09 | 50.00  | 71227    | 3.06    |
| 40- 1 1/4" | 10 | 32 | 32 | 48,3 | 47,5 | 21 | 51 | 0.10 | 140.00 | 71228A   | 2.81    |
| 50- 1"     | 10 | 40 | 25 | 58,9 | 58,5 | 28 | 62 | 0.15 | 30.00  | 71229    | 4.19    |
| 50- 1 1/4" | 10 | 40 | 32 | 59,8 | 59   | 27 | 62 | 0.16 | 90.00  | 71230A   | 3.92    |
| 50- 1 1/2" | 10 | 40 | 37 | 58,9 | 57   | 27 | 62 | 0.16 | 90.00  | 71231A   | 5.30    |
| 63- 1"     | 10 | 50 | 24 | 71,8 | 70,3 | 33 | 77 | 0.34 | 50.00  | 71232A   | 8.05    |
| 63- 1 1/4" | 10 | 50 | 30 | 71,8 | 70,3 | 32 | 77 | 0.35 | 45.00  | 71233A   | 8.05    |
| 63- 1 1/2" | 10 | 50 | 35 | 71,8 | 70,3 | 33 | 77 | 0.34 | 40.00  | 71234A   | 8.05    |
| 63- 2"     | 10 | 50 | 45 | 71,8 | 70,3 | 33 | 77 | 0.36 | 40.00  | 71235A   | 9.41    |

**IBG® Tee 90° solvent socket / reduced, PN16, grey**



| d      | PN | DN     | I    | Z    | Z1   | E    | E1   | G-kg | VE     | Prod.No. | Price € |
|--------|----|--------|------|------|------|------|------|------|--------|----------|---------|
| 25-20  | 16 | 20-15  | 33,3 | 13,6 | 13,4 | 33,4 | 29,5 | 0.04 | 70.00  | 70702    | 2.20    |
| 32-20  | 16 | 25-15  | 39,8 | 17   | 16,8 | 41,8 | 29,7 | 0.07 | 100.00 | 70703    | 2.76    |
| 32-25  | 16 | 25-20  | 39,8 | 17   | 16,8 | 41,8 | 34,3 | 0.07 | 100.00 | 70704    | 2.76    |
| 40-20  | 16 | 32-15  | 47,7 | 21   | 20,7 | 50,4 | 31,4 | 0.11 | 50.00  | 70705    | 4.01    |
| 40-25  | 16 | 32-20  | 47,7 | 21   | 20,6 | 50,4 | 35,5 | 0.11 | 50.00  | 70452    | 4.01    |
| 40-32  | 16 | 32-25  | 47,7 | 21   | 20,7 | 50,4 | 42,5 | 0.12 | 50.00  | 71049    | 4.01    |
| 50-20  | 16 | 40-15  | 57,6 | 25,9 | 25,3 | 61,8 | 31,8 | 0.18 | 60.00  | 70706    | 4.42    |
| 50-25  | 16 | 40-20  | 57,6 | 25,9 | 25,4 | 61,8 | 36,8 | 0.18 | 50.00  | 70707    | 4.42    |
| 50-32  | 16 | 40-25  | 57,6 | 25,9 | 26,3 | 61,8 | 43,8 | 0.19 | 50.00  | 70708    | 4.42    |
| 50-40  | 16 | 40-32  | 57,6 | 25,9 | 25,5 | 61,6 | 51,8 | 0.19 | 50.00  | 70709    | 4.42    |
| 63-25  | 16 | 50-20  | 71,2 | 32,4 | 32,1 | 76,7 | 38,7 | 0.32 | 30.00  | 70710    | 9.70    |
| 63-32  | 16 | 50-25  | 71,2 | 33,4 | 32,1 | 76,7 | 45,8 | 0.33 | 30.00  | 70711    | 9.70    |
| 63-40  | 16 | 50-32  | 71,2 | 33,4 | 32,1 | 76,7 | 53,8 | 0.33 | 30.00  | 70712    | 9.70    |
| 63-50  | 16 | 50-40  | 71,2 | 33,4 | 32,1 | 76,7 | 63,8 | 0.34 | 30.00  | 70023    | 9.70    |
| 75-32  | 16 | 65-25  | 82,5 | 38,5 | 38,5 | 92   | 42   | 0.55 | 30.00  | 70960    | 16.32   |
| 75-40  | 16 | 65-32  | 82,5 | 38,5 | 38,5 | 92   | 51   | 0.57 | 30.00  | 71050    | 16.32   |
| 75-50  | 16 | 65-40  | 82,5 | 38,5 | 38,5 | 92   | 61   | 0.58 | 28.00  | 71051    | 16.32   |
| 90-32  | 16 | 80-25  | 97   | 46   | 46   | 110  | 42,5 | 0.92 | 8.00   | 71052    | 28.06   |
| 90-50  | 16 | 80-40  | 97   | 46   | 46   | 110  | 62,5 | 0.96 | 8.00   | 71053    | 28.06   |
| 90-63  | 16 | 80-50  | 97   | 46   | 46   | 110  | 77   | 0.98 | 10.00  | 70958    | 28.06   |
| 90-75  | 16 | 80-65  | 97   | 46   | 46   | 110  | 92,5 | 1.03 | 14.00  | 70959    | 28.06   |
| 110-32 | 16 | 100-25 | 117  | 61   | 61   | 132  | 42,5 | 1.54 | 9.00   | 71054    | 44.35   |
| 110-50 | 16 | 100-40 | 117  | 61   | 61   | 133  | 62,5 | 1.56 | 9.00   | 70961    | 44.35   |
| 110-90 | 16 | 100-80 | 117  | 61   | 61   | 133  | 110  | 1.74 | 8.00   | 70962    | 44.35   |

**IBG® Tee 45° solvent socket, grey**

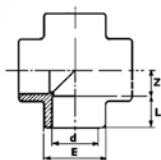


| d   | PN | DN  | I   | I1  | Z1  | Z  | B   | E    | G-kg  | VE     | Prod.No. | Price € |
|-----|----|-----|-----|-----|-----|----|-----|------|-------|--------|----------|---------|
| 10  | 16 | 6   | 30  | 30  | 18  | 4  | 12  | 16   | 0.01  | 150.00 | 70006    | 5.58    |
| 12  | 16 | 8   | 33  | 33  | 21  | 4  | 12  | 18   | 0.01  | 150.00 | 70007    | 5.58    |
| 16  | 16 | 10  | 39  | 39  | 25  | 5  | 14  | 23   | 0.02  | 150.00 | 70020    | 6.18    |
| 20  | 16 | 15  | 46  | 46  | 30  | 6  | 16  | 27,5 | 0.08  | 150.00 | 70713    | 6.18    |
| 25  | 16 | 20  | 52  | 56  | 36  | 6  | 19  | 33   | 0.09  | 150.00 | 70714    | 6.76    |
| 32  | 16 | 25  | 66  | 66  | 45  | 7  | 22  | 42   | 0.12  | 100.00 | 70715    | 7.83    |
| 40  | 16 | 32  | 82  | 82  | 56  | 10 | 26  | 50,5 | 0.20  | 75.00  | 70716    | 11.17   |
| 50  | 16 | 40  | 100 | 100 | 69  | 12 | 31  | 62   | 0.30  | 40.00  | 70717    | 13.98   |
| 63  | 10 | 50  | 124 | 124 | 86  | 14 | 38  | 77,5 | 0.55  | 30.00  | 70718    | 20.69   |
| 75  | 10 | 65  | 146 | 146 | 102 | 17 | 44  | 93   | 0.98  | 16.00  | 70719    | 32.40   |
| 90  | 10 | 80  | 172 | 172 | 121 | 20 | 51  | 116  | 1.44  | 9.00   | 70720    | 68.04   |
| 110 | 10 | 100 | 209 | 209 | 148 | 24 | 61  | 128  | 3.14  | 3.00   | 70721a   | 113.03  |
| 125 | 10 | 110 | 236 | 236 | 167 | 30 | 69  | 147  | 3.91  | 3.00   | 71055    | 160.67  |
| 140 | 10 | 125 | 266 | 266 | 190 | 34 | 76  | 168  | 6.04  | 2.00   | 70450    | 220.31  |
| 160 | 10 | 150 | 297 | 297 | 211 | 35 | 86  | 190  | 5.99  | 2.00   | 70722    | 305.09  |
| 200 | 6  | 175 | 373 | 315 | 266 | 49 | 107 | 232  | 11.72 | 1.00   | 72060    | 591.13  |
| 225 | 6  | 200 | 417 | 352 | 297 | 55 | 126 | 258  | 16.50 | 1.00   | 72061    | 953.62  |
| 250 | 6  | 250 | 462 | 390 | 330 | 60 | 132 | 284  | 21.47 | 1.00   | 72062    | 1221.28 |



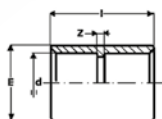
**IBG® Tee 90° solvent socket (for whirlpools), grey**

| d        | G-kg | VE     | Prod.No. | Price € |
|----------|------|--------|----------|---------|
| 32-50-32 | 0.07 | 100.00 | 73863    | 3.30    |
| 50-50-50 | 0.20 | 100.00 | 73865    | 4.91    |



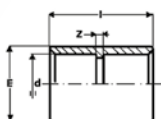
### IBG® cross solvent socket, grey

| d   | PN | DN  | I    | Z    | E    | G-kg | VE     | Prod.No. | Price € |
|-----|----|-----|------|------|------|------|--------|----------|---------|
| 10  | 16 | 6   | 14   | 6,5  | 16   | 0.01 | 150.00 | 70453    | 3.66    |
| 12  | 16 | 8   | 12   | 7,5  | 18   | 0.01 | 150.00 | 70454    | 3.66    |
| 16  | 16 | 10  | 16   | 9,5  | 23   | 0.02 | 150.00 | 70455    | 3.88    |
| 20  | 16 | 15  | 16   | 11   | 28   | 0.04 | 100.00 | 70723    | 4.19    |
| 25  | 16 | 20  | 20,6 | 13,5 | 31,4 | 0.05 | 150.00 | 70724    | 6.18    |
| 32  | 16 | 25  | 23   | 17   | 42   | 0.10 | 150.00 | 70725    | 8.46    |
| 40  | 16 | 32  | 33   | 21   | 51   | 0.15 | 90.00  | 70726    | 11.75   |
| 50  | 16 | 40  | 32   | 26   | 63   | 0.24 | 54.00  | 70727    | 12.25   |
| 63  | 16 | 50  | 38,5 | 32,5 | 77   | 0.42 | 25.00  | 70728    | 16.32   |
| 75  | 10 | 65  | 41,4 | 38,5 | 92   | 0.78 | 16.00  | 70729    | 36.21   |
| 90  | 10 | 80  | 52,5 | 46   | 106  | 1.31 | 5.00   | 70730    | 64.73   |
| 110 | 10 | 100 | 61   | 56   | 133  | 2.30 | 5.00   | 70731    | 99.89   |



### IBG® socket solvent socket, grey

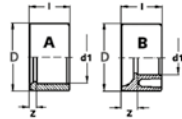
| d   | PN | DN  | I     | Z  | E     | G-kg  | VE     | Prod.No. | Price € |
|-----|----|-----|-------|----|-------|-------|--------|----------|---------|
| 10  | 16 | 6   | 27    | 3  | 16    | 0.01  | 300.00 | 70732    | 1.01    |
| 12  | 16 | 8   | 27    | 3  | 18    | 0.01  | 250.00 | 70733    | 1.01    |
| 16  | 16 | 10  | 32    | 3  | 22,5  | 0.01  | 200.00 | 70734    | 1.13    |
| 20  | 16 | 15  | 35,8  | 3  | 27,3  | 0.01  | 200.00 | 70735    | 1.22    |
| 25  | 16 | 20  | 41,5  | 3  | 31    | 0.02  | 200.00 | 70736    | 1.35    |
| 32  | 16 | 25  | 47,4  | 3  | 39    | 0.03  | 100.00 | 70737    | 1.58    |
| 40  | 16 | 32  | 55    | 3  | 48,1  | 0.04  | 150.00 | 70738    | 2.32    |
| 50  | 16 | 40  | 65,8  | 3  | 60    | 0.07  | 60.00  | 70739    | 1.67    |
| 63  | 16 | 50  | 80    | 3  | 75,1  | 0.14  | 50.00  | 70740    | 2.65    |
| 75  | 16 | 65  | 93    | 4  | 90    | 0.23  | 50.00  | 70741    | 5.84    |
| 90  | 16 | 80  | 106   | 5  | 105,5 | 0.38  | 30.00  | 70742    | 8.32    |
| 110 | 16 | 100 | 145   | 7  | 145   | 0.64  | 20.00  | 70743    | 12.28   |
| 125 | 16 | 110 | 145   | 7  | 145   | 0.95  | 12.00  | 71056    | 37.25   |
| 140 | 16 | 125 | 160   | 8  | 163   | 1.44  | 8.00   | 70744    | 46.91   |
| 160 | 16 | 150 | 181,5 | 8  | 189   | 2.07  | 6.00   | 70745    | 67.28   |
| 200 | 10 | 175 | 222   | 12 | 232   | 3.30  | 1.00   | 70746    | 104.45  |
| 225 | 10 | 200 | 249   | 11 | 262   | 4.00  | 1.00   | 70747    | 117.70  |
| 250 | 10 | 250 | 270   | 8  | 286   | 5.81  | 1.00   | 71057    | 186.97  |
| 280 | 10 | 250 | 304   | 10 | 320   | 8.70  | 1.00   | 71058    | 222.15  |
| 315 | 10 | 300 | 342   | 12 | 355   | 10.78 | 1.00   | 71060    | 247.63  |



### IBG® socket solvent socket, black (for solar systems), PN16

| d  | PN | DN | I    | Z | E  | G-kg | VE    | Prod.No. | Price € |
|----|----|----|------|---|----|------|-------|----------|---------|
| 50 | 16 | 40 | 65,8 | 3 | 60 | 0.08 | 60.00 | 70887    | 2.61    |

**IBG® reductions, short, solvent spigot / solvent socket, grey**

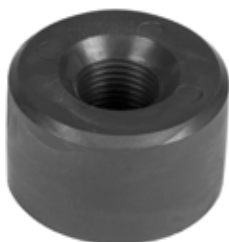


| Product | PN | DNxDN1  | I   | Z    | Typ | G-kg | VE     | Prod.No. | Price € |
|---------|----|---------|-----|------|-----|------|--------|----------|---------|
|         | 16 | 10-8    | 14  | 2    | A   | 0.01 | 300.00 | 70748    | 0.57    |
| 20-16   | 16 | 15-10   | 16  | 2    | A   | 0.01 | 300.00 | 70749    | 0.74    |
| 25-12   | 16 | 20-8    | 19  | 2    | B   | 0.01 | 10.00  | 71564    | 1.08    |
| 25-16   | 16 | 20-10   | 19  | 4,5  | A   | 0.01 | 200.00 | 70750    | 1.08    |
| 25-20   | 16 | 20-15   | 19  | 2,5  | A   | 0.01 | 200.00 | 70751    | 1.08    |
| 32-16   | 16 | 25-10   | 22  | 8    | B   | 0.02 | 250.00 | 70752    | 1.48    |
| 32-20   | 16 | 25-15   | 22  | 6    | B   | 0.01 | 200.00 | 70753    | 1.48    |
| 32-25   | 16 | 25-20   | 22  | 3,5  | A   | 0.01 | 200.00 | 70754    | 1.48    |
| 40-16   | 16 | 32-10   | 26  | 12   | B   | 0.02 | 150.00 | 70755    | 1.52    |
| 40-20   | 16 | 32-15   | 26  | 10   | B   | 0.02 | 150.00 | 70756    | 1.52    |
| 40-25   | 16 | 40-20   | 26  | 7    | A   | 0.02 | 150.00 | 70757    | 1.52    |
| 40-32   | 16 | 32-25   | 26  | 4    | A   | 0.02 | 150.00 | 70758    | 1.52    |
| 50-20   | 16 | 40-15   | 31  | 15   | B   | 0.04 | 170.00 | 70499    | 1.82    |
| 50-25   | 16 | 40-20   | 31  | 12,5 | B   | 0.04 | 170.00 | 70498    | 1.82    |
| 50-32   | 16 | 40-25   | 31  | 9    | B   | 0.04 | 170.00 | 70497    | 1.82    |
| 50-40   | 16 | 40-32   | 31  | 5    | A   | 0.03 | 170.00 | 70496    | 1.82    |
| 63-25   | 16 | 50-20   | 38  | 19   | B   | 0.05 | 140.00 | 70503    | 2.89    |
| 63-32   | 16 | 50-25   | 38  | 15,5 | B   | 0.06 | 140.00 | 70502    | 2.89    |
| 63-40   | 16 | 50-32   | 38  | 11,5 | B   | 0.06 | 140.00 | 70501    | 2.89    |
| 63-50   | 16 | 50-40   | 38  | 6,5  | A   | 0.06 | 140.00 | 70500    | 2.89    |
| 75-32   | 16 | 65-25   | 44  | 21,5 | B   | 0.09 | 80.00  | 70759    | 4.52    |
| 75-40   | 16 | 65-32   | 44  | 19   | B   | 0.08 | 80.00  | 70760    | 4.52    |
| 75-50   | 16 | 65-40   | 44  | 12,5 | B   | 0.09 | 80.00  | 70761    | 4.52    |
| 75-63   | 16 | 75-50   | 44  | 8    | A   | 0.18 | 80.00  | 70762    | 4.53    |
| 90-40   | 16 | 80-32   | 51  | 25   | B   | 0.16 | 40.00  | 70763    | 9.21    |
| 90-50   | 16 | 80-40   | 51  | 20   | B   | 0.18 | 40.00  | 70764    | 9.21    |
| 90-63   | 16 | 80-50   | 51  | 13,5 | B   | 0.16 | 40.00  | 70765    | 9.21    |
| 90-75   | 16 | 80-65   | 51  | 7,5  | A   | 0.14 | 40.00  | 70766    | 9.21    |
| 110-50  | 16 | 100-40  | 61  | 30   | B   | 0.27 | 30.00  | 70767    | 16.32   |
| 110-63  | 16 | 100-50  | 61  | 23,5 | B   | 0.29 | 30.00  | 70768    | 16.32   |
| 110-75  | 16 | 100-65  | 61  | 17,5 | B   | 0.30 | 30.00  | 70769    | 16.32   |
| 110-90  | 16 | 100-80  | 61  | 10   | A   | 0.26 | 30.00  | 70770    | 16.32   |
| 125-75  | 16 | 110-61  | 69  | 25   | B   | 0.41 | 24.00  | 72063    | 32.96   |
| 125-90  | 16 | 110-80  | 69  | 18   | B   | 0.42 | 24.00  | 71079    | 32.96   |
| 125-110 | 16 | 110-100 | 69  | 8    | A   | 0.29 | 24.00  | 71080    | 32.96   |
| 140-75  | 16 | 125-65  | 76  | 32   | B   | 0.58 | 15.00  | 70771    | 30.72   |
| 140-90  | 16 | 125-80  | 76  | 25   | B   | 0.63 | 15.00  | 70590    | 28.06   |
| 140-110 | 16 | 125-100 | 76  | 15   | A   | 0.62 | 15.00  | 70772    | 26.99   |
| 140-125 | 16 | 125-110 | 76  | 15   | A   | 0.34 | 15.00  | 70451    | 28.06   |
| 160-90  | 16 | 150-80  | 86  | 35   | B   | 0.88 | 10.00  | 70592    | 43.31   |
| 160-110 | 16 | 150-100 | 86  | 25   | B   | 0.84 | 10.00  | 70591    | 43.31   |
| 160-125 | 10 | 150-110 | 86  | 17   | B   | 0.99 | 2.00   | 71957    | 47.41   |
| 160-140 | 10 | 150-125 | 86  | 10   | A   | 0.56 | 10.00  | 70773    | 43.31   |
| 200-110 | 10 | 175-100 | 106 | 46   | B   | 2.11 | 10.00  | 70774    | 80.90   |
| 200-125 | 10 | 175-110 | 106 | 36   | B   | 2.14 | 10.00  | 70775    | 80.90   |
| 200-140 | 10 | 175-125 | 106 | 29   | B   | 2.04 | 10.00  | 70776    | 80.90   |
| 200-160 | 10 | 175-150 | 106 | 31   | B   | 1.76 | 10.00  | 70777    | 80.90   |
| 225-110 | 10 | 200-100 | 106 | 59   | B   | 2.70 | 3.00   | 70778    | 114.90  |
| 225-125 | 10 | 200-110 | 119 | 50   | B   | 2.78 | 3.00   | 72064    | 114.90  |
| 225-140 | 10 | 200-125 | 108 | 40,5 | B   | 2.81 | 3.00   | 70779    | 114.90  |
| 225-160 | 10 | 200-150 | 118 | 32,5 | B   | 2.75 | 3.00   | 70780    | 114.90  |
| 225-200 | 10 | 200-175 | 118 | 12   | A   | 1.57 | 3.00   | 70636    | 114.90  |
| 250-125 | 10 | 250-110 | 131 | 62   | B   | 3.46 | 3.00   | 72065    | 166.78  |
| 250-140 | 10 | 250-125 | 131 | 55   | B   | 3.39 | 3.00   | 72066    | 166.78  |
| 250-160 | 10 | 250-150 | 131 | 46   | B   | 3.58 | 3.00   | 71081    | 166.78  |
| 250-200 | 10 | 250-175 | 131 | 26   | A   | 3.42 | 3.00   | 71082    | 166.78  |
| 250-225 | 10 | 250-200 | 131 | 12   | A   | 1.89 | 3.00   | 71083    | 166.78  |
| 280-200 | 10 | 250-175 | 146 | 40   | B   | 4.66 | 1.00   | 71084    | 198.60  |



| Product | PN | DNxDN1  | I   | Z  | Typ | G-kg  | VE   | Prod.No. | Price € |
|---------|----|---------|-----|----|-----|-------|------|----------|---------|
| 280-225 | 10 | 250-200 | 146 | 27 | B   | 4.66  | 1.00 | 71085    | 198.60  |
| 280-250 | 10 | 250-250 | 146 | 15 | A   | 2.77  | 1.00 | 71086    | 198.60  |
| 315-160 | 6  | 300-150 | 163 | 86 | B   | 5.52  | 1.00 | 72067    | 215.86  |
| 315-200 | 6  | 300-175 | 163 | 57 | B   | 5.77  | 1.00 | 71087    | 215.86  |
| 315-225 | 6  | 300-200 | 163 | 44 | B   | 5.95  | 1.00 | 71088    | 215.86  |
| 315-250 | 6  | 300-250 | 163 | 32 | B   | 6.79  | 1.00 | 71089    | 215.86  |
| 315-280 | 6  | 300-250 | 163 | 17 | A   | 3.98  | 1.00 | 71090    | 215.86  |
| 355-315 | 6  | 315-300 | 184 | 20 | B   | 5.77  | 1.00 | 72086    | 274.94  |
| 400-250 | 6  | 350-250 | 206 | 75 | B   | 11.54 | 1.00 | 72069    | 284.44  |
| 400-315 | 6  | 370-300 | 206 | 42 | B   | 13.67 | 1.00 | 71091    | 284.44  |
| 400-355 | 6  | 370-300 | 206 | 21 | A   | 7.98  | 1.00 | 71092    | 284.44  |

### IBG® reductions, short, solvent d50/d63 female thread



| Product   | G-kg | VE     | Prod.No. | Price € |
|---|------|--------|----------|---------|
| Reduction short PVC grey solvent D/female thread d50 - 1/2" | 0.06 | 25.00  | 170032   | 8.58    |
| Reduction short PVC grey solvent D/female thread - d50-3/4" | 0.06 | 100.00 | 170033   | 8.58    |
| Reduction short PVC grey solvent D/female thread d63 - 1/2" | 0.09 | 30.00  | 170030   | 9.71    |
| Reduction short PVC grey solvent D/female thread - d63-3/4" | 0.10 | 30.00  | 170031   | 9.71    |



### Drain valve

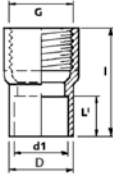
| Product   | G-kg | VE     | Prod.No. | Price € |
|---|------|--------|----------|---------|
| Drain Valve for cone check valve, male thread 3/4"                  | 0.03 | 100.00 | 73598    | 11.86   |
| Drain Valve for cone check valve, hose connection/ male thread 3/4" | 0.06 | 1.00   | 70207    | 11.86   |

### Teflon strip



| Product                        | G-kg | VE   | Prod.No. | Price € |
|--------------------------------|------|------|----------|---------|
| Teflon tape 12 x 0,075 x 12 mm | 0.01 | 1.00 | 71940    | 2.14    |

**IBG® reductions, short, solvent spigot / female thread, PN10**

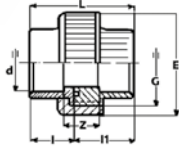


| Product         | PN | DN  | I  | I1 | Type | Sw  | G-kg | VE     | Prod.No. | Price € |
|-----------------|----|-----|----|----|------|-----|------|--------|----------|---------|
| 16 - 1/4"       | 10 | 10  | 22 | 14 | B    | 19  | 0.00 | 250.00 | 71247    | 2.69    |
| 20 - 1/4"       | 10 | 15  | 24 | 16 | B    | 22  | 0.01 | 250.00 | 71256    | 2.77    |
| 20 - 3/8"       | 10 | 15  | 24 | 16 | B    | 22  | 0.01 | 250.00 | 71257    | 2.77    |
| 25 - 3/8"       | 10 | 20  | 27 | 19 | B    | 27  | 0.01 | 250.00 | 71258    | 3.57    |
| 25 - 1/2"       | 10 | 20  | 27 | 19 | B    | 27  | 0.01 | 250.00 | 70970    | 3.57    |
| 32 - 1/2"       | 10 | 25  | 30 | 22 | B    | 36  | 0.03 | 250.00 | 71259    | 4.39    |
| 32 - 3/4"       | 10 | 25  | 30 | 22 | B    | 36  | 0.02 | 250.00 | 71260    | 4.39    |
| 40 - 1/2"       | 10 | 32  | 37 | 26 | B    | 46  | 0.04 | 200.00 | 71261    | 4.99    |
| 40 - 3/4"       | 10 | 32  | 37 | 26 | B    | 46  | 0.04 | 100.00 | 71262    | 4.99    |
| 40 - 1"         | 10 | 32  | 37 | 26 | B    | 46  | 0.03 | 100.00 | 71263    | 4.99    |
| 50 - 1/2"       | 10 | 40  | 43 | 31 | B    | 55  | 0.07 | 100.00 | 71264    | 6.18    |
| 50 - 3/4"       | 10 | 40  | 43 | 31 | B    | 55  | 0.07 | 100.00 | 71265    | 6.18    |
| 50 - 1"         | 10 | 40  | 43 | 31 | B    | 55  | 0.07 | 100.00 | 71266    | 6.18    |
| 50 - 1 1/4"     | 10 | 40  | 43 | 31 | B    | 55  | 0.05 | 100.00 | 71267    | 6.18    |
| 50/40 - 1 1/2"  | 10 | 40  | 81 | 26 | A    | ×   | 0.13 | 100.00 | 71268    | 6.67    |
| 63 - 1 1/4"     | 10 | 51  | 51 | 38 | B    | 65  | 0.11 | 100.00 | 71269    | 10.08   |
| 63 - 1 1/2"     | 10 | 50  | 51 | 38 | B    | 65  | 0.10 | 100.00 | 71270    | 10.08   |
| 63/50 - 2"      | 10 | 50  | 98 | 32 | C    | 80  | 0.32 | 50.00  | 71271    | 11.25   |
| 75 - 1 1/4"     | 10 | 63  | 57 | 44 | B    | 80  | 0.17 | 50.00  | 71272    | 13.98   |
| 75 - 1 1/2"     | 10 | 65  | 57 | 44 | B    | 80  | 0.16 | 50.00  | 71273    | 13.98   |
| 75 - 2"         | 10 | 65  | 57 | 44 | B    | 80  | 0.15 | 50.00  | 71274    | 13.98   |
| 75/63 - 2 1/2"  | 10 | 65  | 83 | 38 | A    | ×   | 0.38 | 25.00  | 71275    | 15.84   |
| 90/75 - 2"      | 10 | 80  | 71 | 51 | B    | 95  | 0.28 | 25.00  | 71276    | 17.87   |
| 90/75 - 3"      | 10 | 80  | 97 | 51 | A    | ×   | 0.31 | 25.00  | 71277    | 28.48   |
| 110/90 - 2"     | 10 | 100 | 93 | 61 | B    | 115 | 0.52 | 25.00  | 71278    | 40.19   |
| 110/90 - 2 1/2" | 10 | 100 | 93 | 61 | B    | 115 | 0.48 | 25.00  | 71279    | 40.19   |
| 110 - 3"        | 10 | 100 | 83 | 61 | B    | 115 | 0.45 | 25.00  | 71280    | 42.96   |
| 125 - 3"        | 10 | 110 | 94 | 69 | B    | 138 | 0.65 | 5.00   | 71281    | 55.27   |
| 125 - 4"        | 10 | 110 | 94 | 69 | B    | 138 | 0.45 | 5.00   | 71282    | 55.27   |

**IBG® reductions, long, solvent socket / solvent spigot / solvent socket, PN16, grey**

| d           | PN | DN          | I   | Z   | E    | G-kg | VE     | Prod.No. | Price € |
|-------------|----|-------------|-----|-----|------|------|--------|----------|---------|
| 10-8-6      | 16 | 6-5-5       | 26  | 14  | 10   | 0.00 | 250.00 | 70781    | 1.66    |
| 12-10-8     | 16 | 8-5-6       | 26  | 14  | 12   | 0.00 | 250.00 | 70782    | 1.66    |
| 16-12-8     | 16 | 10-8-5      | 32  | 18  | 11   | 0.00 | 250.00 | 70783    | 1.73    |
| 16-12-10    | 16 | 10-8-6      | 32  | 18  | 14   | 0.00 | 250.00 | 70784    | 1.73    |
| 20-16-10    | 16 | 15-10-6     | 32  | 18  | 14   | 0.01 | 100.00 | 70785    | 1.79    |
| 20-16-12    | 16 | 15-10-8     | 33  | 21  | 19   | 0.01 | 100.00 | 70786    | 1.79    |
| 25-20-16    | 16 | 20-15-10    | 39  | 25  | 23   | 0.01 | 100.00 | 70787    | 1.66    |
| 25-20-20    | 16 | 20-15-15    | 42  | 25  | 25   | 0.01 | 100.00 | 70789    | 1.66    |
| 32-25-16    | 16 | 25-20-10    | 44  | 30  | 23   | 0.02 | 100.00 | 70459    | 1.72    |
| 32-25-20    | 16 | 25-20-15    | 45  | 30  | 28   | 0.02 | 100.00 | 70790    | 1.72    |
| 32-25-25    | 16 | 25-20-20    | 49  | 30  | 32   | 0.02 | 100.00 | 70791    | 1.72    |
| 40-32-16    | 16 | 32-25-10    | 50  | 36  | 28   | 0.02 | 110.00 | 70792    | 1.77    |
| 40-32-20    | 16 | 32-25-15    | 52  | 36  | 28   | 0.03 | 110.00 | 70793    | 1.77    |
| 40-32-25    | 16 | 32-25-20    | 55  | 36  | 33   | 0.03 | 110.00 | 70794    | 1.77    |
| 40-32-32    | 16 | 32-25-25    | 58  | 36  | 40   | 0.04 | 110.00 | 70795    | 1.77    |
| 50-40-20    | 16 | 40-32-15    | 60  | 44  | 28   | 0.05 | 50.00  | 70796    | 2.32    |
| 50-40-25    | 16 | 40-32-20    | 63  | 44  | 33   | 0.05 | 50.00  | 70458    | 2.32    |
| 50-40-32    | 16 | 40-32-25    | 66  | 44  | 42   | 0.07 | 50.00  | 70797    | 2.32    |
| 50-40-40    | 16 | 40-32-32    | 70  | 44  | 50   | 0.07 | 50.00  | 70798    | 2.32    |
| 63-50-25    | 16 | 50-40-20    | 74  | 54  | 33   | 0.09 | 50.00  | 70799    | 3.38    |
| 63-50-32    | 16 | 50-40-25    | 73  | 54  | 42   | 0.10 | 50.00  | 70800    | 3.38    |
| 63-50-40    | 16 | 50-40-32    | 81  | 54  | 51,5 | 0.11 | 40.00  | 70801    | 3.38    |
| 63-50-50    | 16 | 50-40-40    | 81  | 54  | 65,1 | 0.14 | 50.00  | 70802    | 3.38    |
| 75-63-32    | 16 | 65-50-25    | 84  | 62  | 42   | 0.13 | 50.00  | 70803    | 5.64    |
| 75-63-40    | 16 | 65-50-32    | 92  | 62  | 52,4 | 0.14 | 50.00  | 70804    | 5.64    |
| 75-63-50    | 16 | 65-50-50    | 93  | 62  | 63,5 | 0.16 | 50.00  | 70805    | 5.64    |
| 75-63-63    | 16 | 65-50-50    | 100 | 62  | 75   | 0.19 | 50.00  | 70806    | 5.64    |
| 90-75-40    | 16 | 80-65-32    | 100 | 74  | 51,5 | 0.22 | 20.00  | 70807    | 6.67    |
| 90-75-50    | 16 | 80-65-40    | 105 | 74  | 63,5 | 0.24 | 20.00  | 70808    | 6.67    |
| 90-75-63    | 16 | 80-65-50    | 112 | 74  | 76,5 | 0.27 | 20.00  | 70809    | 6.67    |
| 90-75-75    | 16 | 80-65-65    | 118 | 74  | 90   | 0.32 | 10.00  | 70810    | 6.67    |
| 110-90-50   | 16 | 100-80-40   | 112 | 81  | 60   | 0.44 | 30.00  | 70811    | 20.69   |
| 110-90-63   | 16 | 100-80-50   | 112 | 74  | 75   | 0.44 | 30.00  | 70639    | 20.69   |
| 110-90-75   | 16 | 100-80-65   | 112 | 68  | 92   | 0.46 | 12.00  | 70812    | 20.69   |
| 125-110-63  | 16 | 110-100-50  | 131 | 93  | 77   | 0.46 | 5.00   | 70813    | 24.01   |
| 125-110-75  | 16 | 110-100-65  | 131 | 87  | 92   | 0.51 | 5.00   | 70814    | 24.01   |
| 125-110-90  | 16 | 110-100-80  | 131 | 80  | 106  | 0.53 | 5.00   | 70815    | 24.01   |
| 140-125-75  | 16 | 125-110-65  | 146 | 102 | 92   | 0.63 | 5.00   | 70640    | 31.81   |
| 140-125-90  | 16 | 125-110-80  | 146 | 95  | 106  | 0.65 | 5.00   | 70788    | 31.81   |
| 140-125-110 | 16 | 125-110-100 | 146 | 85  | 92   | 0.71 | 5.00   | 70641    | 31.81   |

### IBG® adapter union solvent socket , grey



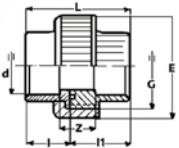
| d   | PN | DN  | E   | G   | L   | I  | I1 | Z  | G-kg | VE     | Prod.No. | Price € |
|-----|----|-----|-----|-----|-----|----|----|----|------|--------|----------|---------|
| 10  | 16 | 6   | 31  | ¾"  | 37  | 15 | 22 | 13 | 0.03 | 200.00 | 72114    | 4.79    |
| 12  | 16 | 8   | 29  | ¾"  | 38  | 15 | 22 | 13 | 0.02 | 200.00 | 71116    | 4.79    |
| 16  | 16 | 10  | 34  | ¾"  | 41  | 17 | 24 | 13 | 0.03 | 100.00 | 70682    | 4.92    |
| 20  | 16 | 15  | 42  | 1"  | 45  | 19 | 26 | 13 | 0.04 | 100.00 | 70513    | 4.62    |
| 25  | 16 | 20  | 53  | 1¼" | 51  | 22 | 29 | 13 | 0.06 | 100.00 | 70683    | 5.52    |
| 32  | 16 | 25  | 58  | 1½" | 58  | 25 | 33 | 13 | 0.09 | 100.00 | 70514    | 7.68    |
| 40  | 16 | 32  | 73  | 2"  | 67  | 29 | 38 | 15 | 0.15 | 60.00  | 70515    | 7.46    |
| 50  | 16 | 40  | 83  | 2¼" | 80  | 34 | 45 | 17 | 0.19 | 32.00  | 70684    | 8.01    |
| 63  | 16 | 50  | 103 | 2¾" | 99  | 42 | 56 | 21 | 0.36 | 20.00  | 70685    | 13.34   |
| 75  | 10 | 65  | 118 | 3½" | 108 | 47 | 62 | 20 | 0.60 | 20.00  | 70686    | 56.72   |
| 90  | 10 | 80  | 135 | 4"  | 124 | 56 | 68 | 22 | 0.75 | 20.00  | 70687    | 77.16   |
| 110 | 10 | 100 | 163 | 5"  | 138 | 66 | 72 | 16 | 1.16 | 6.00   | 70688    | 93.22   |

### Ocean adapter union, PN06, grey



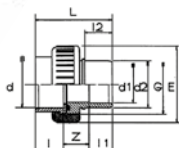
| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| <b>Ocean adapter union solvent socket/solvent socket</b>         |      |       |          |         |
| Adapter union Ocean PVC grey PVCu solvent socket d50 metric EPDM | 0.10 | 10.00 | 170397   | 6.40    |
| Adapter union Ocean PVC grey PVCu solvent socket d63 metric EPDM | 0.18 | 10.00 | 170403   | 8.03    |
| Adapter union Ocean PVC grey PVCu solvent socket d90 metric EPDM | 1.11 | 10.00 | 170082   | 37.18   |

### IBG® adapter union solvent socket for transition ISO/ASTM pipe to metric pipe, grey

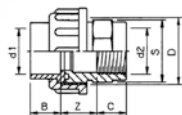


| d                     | PN | DN | E   | G   | L  | I  | I1 | Z  | G-kg | VE    | Prod.No. | Price € |
|-----------------------|----|----|-----|-----|----|----|----|----|------|-------|----------|---------|
| 1/2" ISO/ASTM-20 mm   | 16 | 15 | 42  | 1"  | 45 | 19 | 26 | 13 | 0.09 | 10.00 | 72115    | 7.15    |
| 3/4" ISO-25 mm        | 16 | 20 | 53  | 1¼" | 51 | 22 | 29 | 13 | 0.08 | 10.00 | 72116    | 7.92    |
| 1" ISO-32 mm          | 16 | 25 | 58  | 1½" | 58 | 25 | 33 | 13 | 0.10 | 18.00 | 72118    | 9.21    |
| 1 1/4" ISO-40 mm      | 16 | 32 | 73  | 2"  | 67 | 29 | 38 | 14 | 0.17 | 10.00 | 72120    | 10.76   |
| 1 1/2" ASTM/ISO-50 mm | 16 | 40 | 83  | 2¼" | 80 | 34 | 45 | 17 | 0.20 | 32.00 | 72122    | 12.25   |
| 2" ASTM/ISO-63 mm     | 16 | 50 | 103 | 2¾" | 99 | 42 | 56 | 21 | 0.37 | 20.00 | 72123    | 20.91   |

### IBG® adapter union reducing pipe solvent socket / solvent socket/solvent spigot, PN16, grey

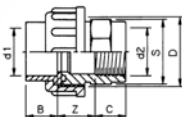


| d          | PN | DN | G    | L   | I  | L1 | L2 | G-kg | VE    | Prod.No. | Price € |
|------------|----|----|------|-----|----|----|----|------|-------|----------|---------|
| 50 - 40/50 | 16 | 40 | 2 ¼" | 86  | 34 | x  | x  | 0.21 | 90.00 | 71313    | 8.69    |
| 63 - 50/63 | 16 | 50 | 2 ¾" | 112 | 42 | 37 | 85 | 0.38 | 90.00 | 71314    | 13.30   |



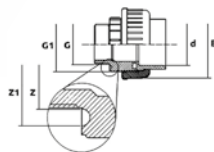
**IBG® adapter union solvent socket / female thread, type 1**

| d           | PN | DN | L  | G1     | I  | I1 | Z  | E   | G-kg | VE     | Prod.No. | Price € |
|-------------|----|----|----|--------|----|----|----|-----|------|--------|----------|---------|
| 12 - 1/4"   | 10 | 6  | 46 | 5/8"   | 12 | 24 | 13 | 35  | 0.02 | 10.00  | 72601    | 5.90    |
| 16 - 3/8"   | 10 | 10 | 42 | 3/4"   | 18 | 24 | 13 | 37  | 0.03 | 20.00  | 71214    | 6.18    |
| 20 - 1/2"   | 10 | 15 | 46 | 1"     | 19 | 26 | 13 | 43  | 0.04 | 60.00  | 71215    | 5.90    |
| 25 - 3/4"   | 10 | 20 | 51 | 1 1/4" | 22 | 29 | 13 | 53  | 0.06 | 90.00  | 71216    | 6.18    |
| 32 - 1"     | 10 | 25 | 58 | 1 1/2" | 25 | 33 | 13 | 60  | 0.09 | 100.00 | 71217    | 6.94    |
| 40 - 1 1/4" | 10 | 32 | 67 | 2"     | 29 | 38 | 15 | 74  | 0.15 | 60.00  | 71218    | 7.68    |
| 50 - 1 1/2" | 10 | 40 | 80 | 2 1/4" | 34 | 45 | 17 | 83  | 0.21 | 32.00  | 71219    | 9.70    |
| 63 - 2"     | 10 | 50 | 98 | 2 3/4" | 41 | 56 | 21 | 103 | 0.39 | 20.00  | 71220    | 15.30   |



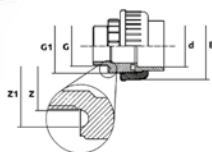
**IBG® adapter union solvent socket / male thread, type B, grey**

| d           | PN | DN | L      | G1 | I  | I1 | Z   | E | G-kg | VE     | Prod.No. | Price € |
|-------------|----|----|--------|----|----|----|-----|---|------|--------|----------|---------|
| 12 - 1/4"   | 10 | 6  | 5/8"   | 12 | 9  | 5  | 33  |   | 0.03 | 50.00  | 72169    | 5.90    |
| 16 - 3/8"   | 10 | 10 | 3/4"   | 17 | 9  | 5  | 35  |   | 0.04 | 50.00  | 71240    | 6.18    |
| 20 - 1/2"   | 10 | 15 | 1"     | 19 | 10 | 5  | 43  |   | 0.04 | 100.00 | 71241    | 6.40    |
| 25 - 3/4"   | 10 | 20 | 1 1/4" | 22 | 11 | 6  | 53  |   | 0.08 | 50.00  | 71242    | 9.21    |
| 32 - 1"     | 10 | 25 | 1 1/2" | 25 | 12 | 6  | 60  |   | 0.10 | 80.00  | 71243    | 10.20   |
| 40 - 1 1/4" | 10 | 32 | 2"     | 29 | 14 | 7  | 74  |   | 0.18 | 50.00  | 71244    | 11.25   |
| 50 - 1 1/2" | 10 | 40 | 2 1/4" | 34 | 16 | 7  | 83  |   | 0.19 | 40.00  | 71245    | 13.80   |
| 63 - 2"     | 10 | 50 | 2 3/4" | 41 | 18 | 8  | 103 |   | 0.38 | 20.00  | 71246    | 16.32   |



**IBG® adapter union solvent socket / male thread with O-ring sealing on thread, grey, PN10**

| d           | PN | DN | G1     | L  | Z1 | Z2  | G-kg | VE    | Prod.No. | Price € |
|-------------|----|----|--------|----|----|-----|------|-------|----------|---------|
| 50 - 1 1/2" | 10 | 40 | 2 1/4" | 48 | 58 | 83  | 0.22 | 60.00 | 71973    | 10.94   |
| 50 - 2"     | 10 | 40 | 2 1/4" | 60 | 70 | 83  | 0.20 | 40.00 | 71975    | 12.54   |
| 63 - 2"     | 10 | 50 | 2 3/4" | 60 | 70 | 103 | 0.40 | 35.00 | 71977    | 14.59   |



**IBG® adapter union solvent socket / male thread with O-ring sealing on thread, white, PN10**

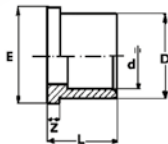
| d           | PN | DN | G1     | L  | Z1 | Z2 | G-kg | VE    | Prod.No. | Price € |
|-------------|----|----|--------|----|----|----|------|-------|----------|---------|
| 50 - 1 1/2" | 10 | 40 | 2 1/4" | 48 | 58 | 83 | 0.22 | 60.00 | 71974    | 15.17   |
| 50 - 2"     | 10 | 40 | 2 1/4" | 60 | 70 | 83 | 0.22 | 40.00 | 71976    | 15.86   |

### Adapter union Ocean PVC grey, white or black solvent socket, PN6



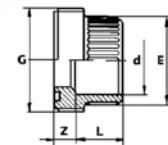
| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Adapter union Ocean PVC grey solvent socket d/male thread d50-1 1/2" BSP EPDM              | 0.13 | 1.00  | 170396   | 7.83    |
| Adapter union extra long PVC white solvent socket d/male thread 90 - 3" EPDM               | 1.76 | 1.00  | 170185   | 105.19  |
| Adapter union Ocean PVC grey solvent socket d/male thread d90-3" BSP EPDM with add. O-ring | 1.11 | 1.00  | 170085   | 46.75   |
| Adapter union Ocean PVC white solvent socket d/male thread d50-1 1/2" BSP EPDM             | 0.13 | 1.00  | 170380   | 9.81    |
| Adapter union Ocean PVC black solvent socket d/male thread d50-1 1/2" BSP EPDM             | 0.19 | 10.00 | 170355   | 7.83    |
| Adapter union Ocean PVC grey solvent socket d/male thread d63-2" BSP EPDM                  | 0.23 | 40.00 | 170402   | 9.97    |
| Adapter union Ocean PVC white solvent socket d/male thread d63-2" BSP EPDM                 | 0.23 | 40.00 | 170386   | 11.79   |

### IBG® union end for unions, spare part union



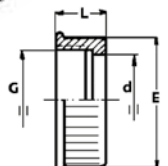
| d   | PN | DN  | L  | Z  | D    | E     | G-kg | VE     | Prod.No. | Price € |
|-----|----|-----|----|----|------|-------|------|--------|----------|---------|
| 16  | 16 | 10  | 17 | 5  | 22   | 24    | 0.01 | 50.00  | 71142    | 1.44    |
| 20  | 16 | 15  | 19 | 5  | 27,5 | 30,1  | 0.01 | 280.00 | 70560    | 0.99    |
| 25  | 16 | 20  | 22 | 6  | 36   | 38,8  | 0.01 | 200.00 | 70561    | 1.03    |
| 32  | 16 | 25  | 25 | 6  | 41,5 | 44,7  | 0.02 | 300.00 | 70562    | 1.33    |
| 40  | 16 | 32  | 29 | 7  | 53   | 56,5  | 0.04 | 250.00 | 70563    | 2.04    |
| 50  | 16 | 40  | 34 | 7  | 59   | 62,6  | 0.04 | 250.00 | 70564    | 2.77    |
| 63  | 16 | 50  | 41 | 8  | 74   | 78,4  | 0.07 | 100.00 | 70565    | 4.39    |
| 75  | 16 | 65  | 44 | 9  | 92,5 | 97,2  | 0.17 | 25.00  | 71117    | 9.52    |
| 90  | 16 | 80  | 51 | 10 | 105  | 110   | 0.23 | 5.00   | 71118    | 13.98   |
| 110 | 10 | 100 | 61 | 12 | 129  | 134,4 | 0.32 | 5.00   | 71119    | 22.89   |

### IBG® union bush for unions



| d   | PN | DN  | G     | L  | Z  | E    | G-kg | VE     | Prod.No. | Price € |
|-----|----|-----|-------|----|----|------|------|--------|----------|---------|
| 16  | 16 | 10  | 3/4   | 14 | 10 | 22   | 0.02 | 50.00  | 71120    | 2.20    |
| 20  | 16 | 15  | 1     | 16 | 15 | 26   | 0.01 | 100.00 | 71121    | 1.37    |
| 25  | 16 | 20  | 1 1/4 | 19 | 20 | 33,3 | 0.02 | 50.00  | 71122    | 1.62    |
| 32  | 16 | 25  | 1 1/2 | 22 | 25 | 41,5 | 0.03 | 80.00  | 70991    | 1.82    |
| 40  | 16 | 32  | 2     | 28 | 32 | 51   | 0.05 | 20.00  | 71123    | 2.04    |
| 50  | 16 | 40  | 2 1/4 | 33 | 40 | 61   | 0.06 | 45.00  | 71124    | 2.41    |
| 63  | 16 | 50  | 2 3/4 | 42 | 50 | 76,5 | 0.13 | 35.00  | 71125    | 4.56    |
| 75  | 10 | 65  | 3 1/2 | 44 | 31 | 96   | 0.22 | 10.00  | 71126    | 22.44   |
| 90  | 10 | 80  | 4     | 51 | 35 | 109  | 0.39 | 10.00  | 71127    | 28.54   |
| 110 | 10 | 100 | 5     | 61 | 41 | 133  | 0.61 | 10.00  | 71128    | 29.59   |

### IBG® union nut for unions



| d         | PN | DN  | L    | E   | G-kg | VE     | Prod.No. | Price € |
|-----------|----|-----|------|-----|------|--------|----------|---------|
| 3/4"-16   | 16 | 10  | 21   | 35  | 0.02 | 200.00 | 70462    | 1.79    |
| 1"-20     | 16 | 15  | 23   | 43  | 0.02 | 150.00 | 70566    | 1.72    |
| 1 1/4"-25 | 16 | 20  | 25   | 53  | 0.03 | 100.00 | 70567    | 2.03    |
| 1 1/2"-32 | 16 | 25  | 27   | 60  | 0.04 | 120.00 | 70568    | 2.53    |
| 2"-40     | 16 | 32  | 30   | 74  | 0.06 | 75.00  | 70569    | 3.30    |
| 2 1/4"-50 | 16 | 40  | 32   | 83  | 0.08 | 60.00  | 70570    | 3.84    |
| 2 3/4"-63 | 16 | 50  | 37,5 | 103 | 0.15 | 50.00  | 70571    | 5.64    |
| 3 1/2"-75 | 16 | 65  | 43   | 120 | 0.20 | 25.00  | 71129    | 20.91   |
| 4"-90     | 16 | 80  | 45   | 135 | 0.36 | 6.00   | 71130    | 32.96   |
| 5"-110    | 10 | 100 | 51   | 160 | 0.39 | 2.00   | 71131    | 38.53   |

### IBG® O-ring for union bushes, EPDM



| d   | DN  | D      | d1     | S    | G-kg | VE     | Prod.No. | Price € |
|-----|-----|--------|--------|------|------|--------|----------|---------|
| 16  | 10  | 20,84  | 15,6   | 2,62 | 0.00 | 100.00 | 71428    | 0.90    |
| 20  | 15  | 27,36  | 20,3   | 3,53 | 0.00 | 100.00 | 50484    | 0.90    |
| 25  | 20  | 35,26  | 28,2   | 3,53 | 0.00 | 1.00   | 50008    | 3.03    |
| 32  | 25  | 40,06  | 33     | 3,53 | 0.00 | 1.00   | 50009    | 3.12    |
| 40  | 32  | 51,36  | 40,7   | 5,34 | 0.01 | 1.00   | 50487    | 2.80    |
| 50  | 40  | 57,76  | 47,1   | 5,34 | 0.01 | 1.00   | 50216    | 3.35    |
| 63  | 50  | 70,46  | 59,8   | 5,34 | 0.01 | 100.00 | 50272    | 1.74    |
| 75  | 65  | 86,23  | 75,57  | 5,33 | 0.01 | 1.00   | 50298a   | 6.79    |
| 90  | 80  | 98,93  | 88,27  | 5,33 | 0.09 | 50.00  | 71432    | 3.84    |
| 110 | 100 | 124,33 | 113,67 | 5,33 | 0.01 | 50.00  | 71433    | 4.62    |

### IBG® flange adapter grooved



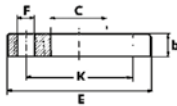
| d   | PN | DN  | I   | Z | d1  | h  | E   | D   | G-kg | VE     | Prod.No. | Price € |
|-----|----|-----|-----|---|-----|----|-----|-----|------|--------|----------|---------|
| 16  |    |     |     |   |     |    |     |     | 0.01 | 100.00 | 70150A   | 2.19    |
| 63  | 16 | 50  | 41  | 3 | 57  | 9  | 76  | 90  | 0.10 | 60.00  | 71098    | 7.68    |
| 75  | 16 | 65  | 47  | 3 | 69  | 10 | 90  | 106 | 0.16 | 60.00  | 70148    | 9.21    |
| 90  | 10 | 80  | 56  | 5 | 82  | 11 | 108 | 125 | 0.27 | 50.00  | 71099    | 18.37   |
| 110 | 10 | 100 | 66  | 5 | 102 | 12 | 131 | 150 | 0.43 | 30.00  | 71100    | 23.47   |
| 125 | 10 | 110 | 72  | 5 | 120 | 18 | 147 | 170 | 0.64 | 10.00  | 70633    | 34.67   |
| 140 | 10 | 125 | 80  | 5 | 132 | 14 | 165 | 188 | 0.77 | 15.00  | 71101    | 35.20   |
| 160 | 10 | 150 | 91  | 5 | 152 | 16 | 188 | 213 | 1.11 | 12.00  | 71102    | 42.86   |
| 200 | 10 | 175 | 112 | 6 | 193 | 18 | 228 | 248 | 1.15 | 3.00   | 70637    | 87.13   |
| 225 | 10 | 200 | 119 | 6 | 217 | 25 | 248 | 274 | 1.97 | 4.00   | 71103    | 94.82   |

### IBG® flange adapter flat



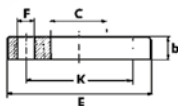
| d   | PN | DN  | I   | Z   | d1  | h    | E   | D   | G-kg | VE     | Prod.No. | Price € |
|-----|----|-----|-----|-----|-----|------|-----|-----|------|--------|----------|---------|
| 20  | 16 | 15  | 19  | 3   | 16  | 6    | 27  | 34  | 0.01 | 100.00 | 70151    | 2.08    |
| 25  | 16 | 20  | 22  | 3   | 21  | 7    | 33  | 41  | 0.02 | 80.00  | 70152    | 2.12    |
| 32  | 16 | 25  | 25  | 3   | 28  | 7    | 41  | 50  | 0.02 | 100.00 | 70153    | 2.38    |
| 40  | 16 | 32  | 29  | 3   | 36  | 8    | 50  | 61  | 0.04 | 100.00 | 70154    | 3.56    |
| 50  | 16 | 40  | 34  | 3   | 45  | 8    | 61  | 73  | 0.06 | 150.00 | 70155    | 3.71    |
| 63  | 16 | 50  | 41  | 3   | 57  | 9    | 76  | 90  | 0.10 | 100.00 | 70137    | 6.67    |
| 75  | 16 | 65  | 47  | 3   | 69  | 10   | 90  | 106 | 0.16 | 40.00  | 70156    | 8.21    |
| 90  | 16 | 80  | 56  | 5   | 82  | 11   | 113 | 125 | 0.27 | 50.00  | 70157    | 17.31   |
| 110 | 16 | 100 | 66  | 5   | 102 | 12   | 128 | 150 | 0.43 | 20.00  | 70172    | 22.44   |
| 140 | 16 | 125 | 81  | 5   | 132 | 14   | 165 | 188 | 0.76 | 16.00  | 70173    | 33.14   |
| 160 | 16 | 150 | 91  | 5   | 152 | 16   | 188 | 213 | 1.12 | 12.00  | 70174    | 39.24   |
| 200 | 10 | 10  | 175 | 112 | 6   | 193  | 18  | 228 | 248  | 3.00   | 70637    | 87.13   |
| 225 | 10 | 200 | 119 | 6   | 217 | 25   | 248 | 274 | 1.78 | 4.00   | 70175A   | 116.06  |
| 250 | 10 | 250 | 130 | 8,5 | 238 | 25   | 282 | 328 | 2.50 | 2.00   | 71399    | 146.21  |
| 280 | 10 | 250 | 145 | 9   | ×   | 27   | 306 | 327 | 3.26 | 2.00   | 70176    | 160.99  |
| 315 | 10 | 300 | 164 | 8,5 | ×   | 30   | 342 | 378 | 4.14 | 1.00   | 70177    | 133.48  |
| 355 | 10 | 315 | 184 | 8   | ×   | 29,5 | 386 | 413 | 5.93 | 1.00   | 71104    | 219.08  |
| 400 | 6  | 370 | 206 | 12  | ×   | 26   | 432 | 483 | 8.95 | 1.00   | 71105    | 239.47  |
| 450 | 4  | 450 | 100 | 4,5 | ×   | 21   | 486 | 537 | 5.40 | 1.00   | 71106    | 382.09  |
| 500 | 4  | 500 | 153 | 8   | ×   | 24   | 532 | 574 | 7.40 | 1.00   | 70505    | 412.66  |

**IBG® flange adapter connection dimensions DIN/ISO, PVC-U**



| d   | PN | DN  | b  | C   | E   | K   | F  | AL | G-kg | VE    | Prod.No. | Price € |
|-----|----|-----|----|-----|-----|-----|----|----|------|-------|----------|---------|
| 16  | 10 | 10  | 10 | 23  | 90  | 60  | 14 | 4  | 0.06 | 50.00 | 70139    | 6.22    |
| 20  | 10 | 15  | 11 | 28  | 95  | 65  | 14 | 4  | 0.08 | 50.00 | 70140    | 6.18    |
| 25  | 10 | 20  | 12 | 34  | 105 | 75  | 14 | 4  | 0.09 | 40.00 | 70141    | 7.15    |
| 32  | 10 | 25  | 14 | 42  | 115 | 85  | 14 | 4  | 0.12 | 45.00 | 70142    | 7.68    |
| 40  | 10 | 32  | 15 | 51  | 140 | 100 | 18 | 4  | 0.20 | 30.00 | 70143    | 8.69    |
| 50  | 10 | 40  | 16 | 62  | 150 | 110 | 18 | 4  | 0.24 | 30.00 | 70144    | 10.20   |
| 63  | 10 | 50  | 18 | 78  | 165 | 125 | 18 | 4  | 0.36 | 30.00 | 70136    | 11.75   |
| 75  | 10 | 65  | 19 | 92  | 185 | 145 | 18 | 4  | 0.42 | 25.00 | 70145    | 15.30   |
| 90  | 10 | 80  | 20 | 110 | 200 | 160 | 18 | 8  | 0.47 | 20.00 | 70146    | 17.31   |
| 110 | 10 | 100 | 22 | 132 | 219 | 180 | 18 | 8  | 0.56 | 20.00 | 70166    | 22.94   |
| 125 | 10 | 110 | 26 | 149 | 235 | 190 | 18 | 8  | 0.71 | 15.00 | 70634    | 27.04   |
| 140 | 10 | 125 | 27 | 165 | 247 | 210 | 18 | 8  | 0.77 | 25.00 | 70167    | 30.11   |
| 160 | 10 | 150 | 28 | 190 | 280 | 240 | 21 | 8  | 1.07 | 14.00 | 70168    | 33.14   |
| 200 | 10 | 200 | 31 | 234 | 335 | 295 | 21 | 8  | 1.40 | 12.00 | 70638    | 55.59   |
| 225 | 10 | 200 | 31 | 250 | 341 | 295 | 22 | 8  | 1.31 | 8.00  | 70169    | 59.12   |
| 250 | 6  | 250 | 33 | 285 | 395 | 350 | 22 | 12 | 1.40 | 10.00 | 71108    | 122.28  |
| 280 | 6  | 250 | 32 | 307 | 399 | 350 | 22 | 12 | 1.79 | 1.00  | 70170    | 139.10  |
| 315 | 6  | 300 | 34 | 345 | 450 | 400 | 22 | 12 | 2.45 | 1.00  | 70171    | 164.57  |
| 355 | 6  | 350 | 34 | 388 | 511 | 460 | 22 | 12 | 3.43 | 1.00  | 71109    | 223.66  |
| 400 | 6  | 400 | 34 | 438 | 572 | 515 | 25 | 16 | 4.45 | 1.00  | 71110    | 242.51  |
| 450 | 4  | x   | 32 | 488 | 614 | 565 | 25 | 20 | 5.40 | 1.00  | 71111    | 297.52  |
| 500 | 4  | x   | 29 | 542 | 655 | 600 | 20 | 20 | 5.77 | 1.00  | 70611    | 335.23  |

**IBG® flange adapter connection dimensions DIN/ISO, GFK, black**



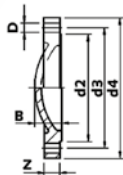
| d   | PN | DN  | b  | C   | E   | K   | F  | AL | G-kg | VE    | Prod.No. | Price € |
|-----|----|-----|----|-----|-----|-----|----|----|------|-------|----------|---------|
| 25  | 16 | 20  | 12 | 34  | 105 | 75  | 14 | 4  | 0.10 | 5.00  | 70547    | 8.21    |
| 32  | 16 | 25  | 14 | 42  | 115 | 85  | 14 | 4  | 0.12 | 5.00  | 70548    | 8.69    |
| 40  | 16 | 32  | 15 | 51  | 140 | 100 | 18 | 4  | 0.19 | 5.00  | 70549    | 12.25   |
| 50  | 16 | 40  | 16 | 62  | 150 | 110 | 18 | 4  | 0.23 | 5.00  | 70550    | 14.79   |
| 63  | 16 | 50  | 17 | 78  | 165 | 125 | 18 | 4  | 0.36 | 5.00  | 70551    | 19.42   |
| 75  | 16 | 65  | 19 | 92  | 185 | 145 | 18 | 4  | 0.40 | 5.00  | 70552    | 22.94   |
| 90  | 16 | 80  | 20 | 110 | 200 | 160 | 18 | 8  | 0.49 | 5.00  | 70553    | 29.06   |
| 110 | 16 | 100 | 22 | 132 | 219 | 180 | 18 | 8  | 0.54 | 5.00  | 70554    | 35.20   |
| 125 | 16 | 110 | 26 | 149 | 235 | 190 | 18 | 8  | 0.22 | 1.00  | 70555    | 41.32   |
| 140 | 16 | 125 | 27 | 167 | 247 | 210 | 18 | 8  | 0.73 | 15.00 | 70556    | 47.44   |
| 160 | 16 | 150 | 28 | 190 | 280 | 240 | 21 | 8  | 1.04 | 14.00 | 70557    | 58.13   |
| 200 | 10 | 175 | 31 | 220 | 331 | 295 | 21 | 8  | 1.40 | 12.00 | 70558    | 88.15   |
| 225 | 10 | 200 | 31 | 250 | 341 | 295 | 22 | 8  | 1.26 | 5.00  | 70559    | 97.36   |

**PRAHER PLASTICS PVC-u fix flange DIN-ANSI-JIS, PN10**



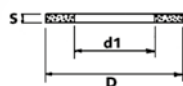
| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Fix flange - turned - DN15 PVC grey solvent socket d20 DIN-ANSI-JIS PN16   | 0.09 | 1.00 | 142069   | 17.84   |
| Fix flange - turned - DN20 PVC grey solvent socket d25 DIN-ANSI-JIS PN16   | 0.11 | 1.00 | 142070   | 18.27   |
| Fix flange - turned - DN25 PVC grey solvent socket d32 DIN-ANSI-JIS PN16   | 0.18 | 1.00 | 142071   | 22.15   |
| Fix flange - turned - DN32 PVC grey solvent socket d40 DIN-ANSI-JIS PN16   | 0.24 | 1.00 | 142072   | 30.26   |
| Fix flange - turned - DN40 PVC grey solvent socket d50 DIN-ANSI-JIS PN16   | 0.33 | 1.00 | 142073   | 31.74   |
| Fix flange - turned - DN50 PVC grey solvent socket d63 DIN-ANSI-JIS PN16   | 0.45 | 1.00 | 142074   | 38.69   |
| Fix flange - turned - DN65 PVC grey solvent socket d75 DIN-ANSI-JIS PN16   | 0.65 | 1.00 | 142075   | 46.47   |
| Fix flange - turned - DN80 PVC grey solvent socket d90 DIN-ANSI-JIS PN16   | 0.82 | 1.00 | 142076   | 51.86   |
| Fix flange - turned - DN100 PVC grey solvent socket d110 DIN-ANSI-JIS PN16 | 1.13 | 1.00 | 142077   | 53.58   |





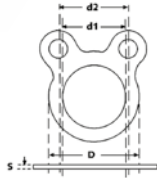
### IBG® flange DIN/ISO, PN10

| d   | PN | DN  | d2        | d3  | d4  | Z  | B    | NxD   | G-kg | VE    | Prod.No. | Price € |
|-----|----|-----|-----------|-----|-----|----|------|-------|------|-------|----------|---------|
| 16  | 10 | 10  | 60        | 29  | 90  | 10 | 13,5 | 4x14  | 0.07 | 10.00 | 73850    | 11.25   |
| 20  | 10 | 15  | 60,5/63   | 34  | 95  | 11 | 14,5 | 4x16  | 0.08 | 10.00 | 73851    | 11.25   |
| 25  | 10 | 20  | 70/73     | 41  | 105 | 12 | 16   | 4x16  | 0.10 | 10.00 | 73852    | 12.25   |
| 32  | 10 | 25  | 79/83     | 50  | 115 | 14 | 19   | 4x16  | 0.12 | 10.00 | 73853    | 14.32   |
| 40  | 10 | 32  | 91/100    | 61  | 140 | 15 | 20   | 4x18  | 0.23 | 5.00  | 73854    | 16.32   |
| 50  | 10 | 40  | 101/110   | 74  | 150 | 16 | 22   | 4x18  | 0.30 | 5.00  | 73855    | 17.85   |
| 63  | 10 | 50  | 120,5/125 | 91  | 165 | 18 | 24,5 | 4x18  | 0.40 | 5.00  | 73856    | 18.37   |
| 75  | 10 | 65  | 139,5/144 | 106 | 185 | 19 | 26,5 | 4x19  | 0.54 | 5.00  | 73857    | 24.51   |
| 90  | 10 | 80  | 152,5/159 | 125 | 200 | 20 | 30   | 8x19  | 0.71 | 5.00  | 73858    | 26.51   |
| 110 | 10 | 100 | 181/190,5 | 150 | 220 | 22 | 34,5 | 8x19  | 0.90 | 2.00  | 73859    | 30.61   |
| 125 | 10 | 110 | 190       | 166 | 235 | 26 | 38,5 | 8x18  | 1.17 | 2.00  | 73860    | 44.35   |
| 140 | 10 | 125 | 215       | 184 | 250 | 26 | 39   | 8x23  | 1.35 | 2.00  | 73861    | 45.37   |
| 160 | 10 | 150 | 240       | 209 | 285 | 28 | 43,5 | 8x24  | 1.83 | 2.00  | 73862    | 51.50   |
| 200 | 10 | 175 | 248       | 295 | 315 | 36 | 63   | 8x22  | 2.46 | 5.00  | 71093    | 81.55   |
| 225 | 10 | 200 | 273       | 295 | 340 | 36 | 63   | 8x22  | 2.89 | 1.00  | 71094    | 113.66  |
| 250 | 10 | 250 | 303       | 350 | 370 | 36 | 63   | 8x22  | 4.60 | 1.00  | 71095    | 162.04  |
| 280 | 10 | 250 | 328       | 350 | 395 | 36 | 65   | 12x22 | 3.79 | 1.00  | 71096    | 174.23  |
| 315 | 10 | 300 | 400       | 378 | 445 | 36 | 65   | 12x22 | 4.87 | 1.00  | 71097    | 191.58  |
| 355 | 10 | 315 | 460       | 430 | 505 | 38 | 67   | 16x22 | 6.92 | 1.00  | 72070    | 285.32  |
| 400 | 10 | 370 | 515       | 482 | 565 | 42 | 71   | 16x26 | 8.94 | 1.00  | 72071    | 303.62  |



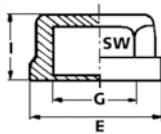
### IBG® flat gasket for flange adapter, Dutral (EPDM)

| d   | DN  | D   | d1    | S | G-kg | VE    | Prod.No. | Price € |
|-----|-----|-----|-------|---|------|-------|----------|---------|
| 16  | 10  | 27  | 16    | 2 | 0.00 | 10.00 | 70158    | 0.35    |
| 315 | 15  | 32  | 20    | 2 | 0.23 | 1.00  | 70183    | 15.30   |
| 500 | 20  | 39  | 25    | 2 | 0.01 | 1.00  | 70612    | 89.18   |
| 20  | 25  | 48  | 32    | 2 | 0.00 | 50.00 | 70159    | 0.35    |
| 25  | 32  | 59  | 40    | 3 | 0.00 | 50.00 | 70160    | 0.40    |
| 32  | 40  | 71  | 50    | 3 | 0.00 | 50.00 | 70161    | 0.47    |
| 40  | 50  | 88  | 63    | 3 | 0.01 | 50.00 | 70162    | 0.61    |
| 50  | 65  | 104 | 75    | 3 | 0.01 | 50.00 | 70163    | 0.61    |
| 63  | 80  | 123 | 90    | 3 | 0.01 | 50.00 | 70138    | 1.31    |
| 75  | 100 | 148 | 110   | 4 | 0.02 | 20.00 | 70164    | 2.07    |
| 90  | 110 | 166 | 125   | 3 | 0.01 | 20.00 | 70165    | 2.19    |
| 110 | 125 | 186 | 140   | 4 | 0.05 | 20.00 | 70178    | 3.88    |
| 125 | 150 | 211 | 160   | 4 | 0.10 | 10.00 | 70635    | 4.08    |
| 140 | 175 | 245 | 200   | 3 | 0.05 | 10.00 | 70179    | 4.60    |
| 160 | 200 | 284 | 215,5 | 4 | 0.07 | 25.00 | 70180    | 6.18    |
| 200 | 250 | 328 | 250   | 3 | 0.06 | 10.00 | 70643    | 9.21    |
| 225 | 250 | 327 | 280   | 3 | 0.13 | 10.00 | 70181    | 10.76   |
| 250 | 300 | 378 | 315   | 3 | 0.19 | 1.00  | 71112    | 12.25   |
| 280 | 310 | 413 | 355   | 3 | 0.20 | 1.00  | 70182    | 13.30   |
| 355 | 370 | 483 | 400   | 3 | 0.37 | 1.00  | 71113    | 33.14   |
| 400 | 400 | 537 | 450   | 3 | 0.30 | 1.00  | 71114    | 25.03   |
| 450 | x   | 574 | 500   | 3 | 0.23 | 1.00  | 71115    | 80.52   |



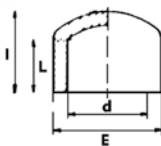
**IBG® flat gasket for flange adapter, with 2 screw holes (EPDM)**

| d   | DN  | D   | d1  | d2  | S | G-kg | VE    | Prod.No. | Price € |
|-----|-----|-----|-----|-----|---|------|-------|----------|---------|
| 63  | 50  | 90  | 63  | 92  | 3 | 0.03 | 10.00 | 72068    | 3.93    |
| 75  | 65  | 104 | 75  | 105 | 3 | 0.02 | 10.00 | 70267    | 4.27    |
| 90  | 80  | 123 | 90  | 115 | 3 | 0.02 | 10.00 | 70268    | 4.85    |
| 110 | 100 | 148 | 110 | 130 | 3 | 0.03 | 10.00 | 70269    | 6.18    |
| 125 | 110 | 166 | 125 | 135 | 3 | 0.05 | 10.00 | 70270    | 6.67    |
| 140 | 125 | 186 | 140 | 150 | 3 | 0.05 | 10.00 | 70271    | 8.21    |
| 160 | 150 | 211 | 160 | 170 | 3 | 0.01 | 10.00 | 70272    | 11.25   |
| 200 | 175 | 245 | 200 | 210 | 3 | 0.01 | 1.00  | 70273    | 14.79   |
| 225 | 200 | 268 | 220 | 210 | 3 | 0.07 | 1.00  | 70274    | 15.84   |
| 250 | 250 | 329 | 280 | 350 | 3 | 0.12 | 1.00  | 72110    | 27.53   |
| 280 | 250 | 327 | 280 | x   | 3 | 0.00 | 1.00  | 72111    | 30.11   |
| 315 | 300 | 378 | 315 | 400 | 3 | 0.20 | 1.00  | 72112    | 33.14   |
| 400 | 370 | 483 | 400 | 515 | 3 | 0.19 | 1.00  | 72113    | 41.32   |



**IBG® caps female thread, PN10, grey**

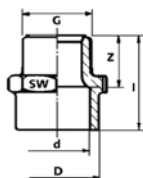
| G      | PN | I  | E  | SW | G-kg | VE     | Prod.No. | Price € |
|--------|----|----|----|----|------|--------|----------|---------|
| 1/8"   | 10 | 14 | 20 | 17 | 0.01 | 100.00 | 72163    | 3.13    |
| 1/4"   | 10 | 16 | 26 | 22 | 0.01 | 100.00 | 72164    | 3.32    |
| 3/8"   | 10 | 19 | 31 | 27 | 0.01 | 100.00 | 71204    | 3.50    |
| 1/2"   | 10 | 21 | 37 | 32 | 0.02 | 100.00 | 70967    | 4.42    |
| 3/4"   | 10 | 24 | 43 | 36 | 0.02 | 150.00 | 70463    | 5.18    |
| 1"     | 10 | 26 | 52 | 46 | 0.04 | 90.00  | 71205    | 5.58    |
| 1 1/4" | 10 | 29 | 62 | 55 | 0.06 | 80.00  | 71206    | 6.76    |
| 1 1/2" | 10 | 31 | 66 | 60 | 0.07 | 50.00  | 71207    | 8.99    |
| 2"     | 10 | 36 | 82 | 75 | 0.12 | 25.00  | 71208    | 10.08   |



**IBG® caps solvent socket, grey**

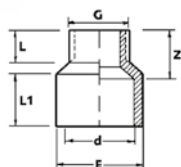
| d   | PN | DN  | L  | I    | E     | G-kg | VE     | Prod.No. | Price € |
|-----|----|-----|----|------|-------|------|--------|----------|---------|
| 12  | 16 | 8   | 12 | 15   | 16,5  | 0.00 | 200.00 | 70860    | 1.24    |
| 16  | 16 | 10  | 14 | 20   | 23,5  | 0.01 | 200.00 | 70861    | 1.24    |
| 20  | 16 | 15  | 16 | 23   | 27    | 0.01 | 200.00 | 70862    | 1.24    |
| 25  | 16 | 20  | 19 | 30   | 33,3  | 0.02 | 200.00 | 70863    | 1.73    |
| 32  | 16 | 25  | 22 | 33,5 | 41    | 0.02 | 180.00 | 70864    | 1.88    |
| 40  | 16 | 32  | 26 | 40   | 49,5  | 0.04 | 150.00 | 70865    | 2.44    |
| 50  | 16 | 40  | 31 | 46,5 | 60,4  | 0.06 | 150.00 | 70866    | 3.42    |
| 63  | 16 | 50  | 38 | 56   | 75,7  | 0.12 | 80.00  | 70867    | 4.91    |
| 75  | 16 | 65  | 44 | 66   | 89,6  | 0.18 | 50.00  | 70868    | 8.40    |
| 90  | 16 | 80  | 51 | 77,2 | 107,6 | 0.31 | 50.00  | 70869    | 11.17   |
| 110 | 16 | 100 | 61 | 93   | 130   | 0.54 | 30.00  | 70870    | 18.95   |
| 125 | 10 | 110 | 69 | 112  | 151   | 0.80 | 15.00  | 71400    | 42.96   |
| 140 | 10 | 125 | 76 | 121  | 161   | 1.38 | 15.00  | 70871    | 63.64   |
| 160 | 10 | 150 | 86 | 136  | 185   | 1.81 | 8.00   | 70872    | 84.81   |
| 200 | 10 | 175 | 55 | x    | x     | 1.20 | 5.00   | 71392    | 141.72  |
| 225 | 10 | 200 | 60 | x    | x     | 3.36 | 1.00   | 71393    | 252.68  |
| 250 | 10 | 250 | 60 | x    | x     | 2.50 | 1.00   | 71394    | 277.75  |
| 280 | 10 | 250 | 60 | x    | x     | 2.70 | 1.00   | 71395    | 432.79  |
| 315 | 10 | 300 | 65 | x    | x     | 3.60 | 1.00   | 71396    | 476.06  |
| 400 | 4  | 370 | 70 | x    | x     | 5.70 | 1.00   | 71397    | 677.57  |

### IBG® adapter bush, solvent socket / male thread, PN16, grey

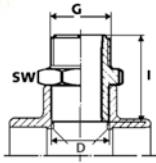


| d-D/G           | PN | DN  | I    | Z    | SW  | G-kg | VE     | Prod.No. | Price € |
|-----------------|----|-----|------|------|-----|------|--------|----------|---------|
| 12/16 - 1/4"    | 16 | 8   | 34,5 | 11,5 | 28  | 0.01 | 300.00 | 72187    | 1.52    |
| 12/16 - 3/8"    | 16 | 8   | 34,5 | 11,5 | 28  | 0.01 | 100.00 | 71290    | 1.52    |
| 16 - 3/8"       | 16 | 10  | 34,5 | 11,5 | 28  | 0.01 | 100.00 | 70853    | 1.63    |
| 16/20 - 3/8"    | 16 | 10  | 40,2 | 22   | 32  | 0.01 | 200.00 | 71291    | 1.72    |
| 16/20 - 1/2"    | 16 | 10  | 40,2 | 22   | 32  | 0.02 | 180.00 | 71292    | 1.72    |
| 20 - 1/2"       | 16 | 15  | 40,2 | 27   | 32  | 0.02 | 150.00 | 70854    | 1.86    |
| 20/25 - 1/2"    | 16 | 15  | 48   | 29   | 36  | 0.02 | 150.00 | 70963    | 2.03    |
| 25/32 - 3/4"    | 16 | 20  | 44   | 28   | 36  | 0.02 | 250.00 | 70964    | 2.12    |
| 25/32 - 1"      | 16 | 20  | 48   | 29,5 | 36  | 0.02 | 230.00 | 70856    | 2.12    |
| 32/40 - 1"      | 16 | 25  | 50,4 | 33   | 46  | 0.04 | 250.00 | 70582    | 2.76    |
| 32/40 - 1 1/4"  | 16 | 25  | 53,4 | 30,3 | 46  | 0.04 | 200.00 | 71293    | 2.76    |
| 40/50 - 1 1/4"  | 16 | 32  | 57   | 35   | 55  | 0.06 | 120.00 | 70857    | 3.48    |
| 40/50 - 1 1/2"  | 16 | 32  | 60   | 33,6 | 55  | 0.06 | 120.00 | 71294    | 3.49    |
| 50 - 1 1/4"     | 16 | 40  | 65   | 34   | 65  | 0.09 | 100.00 | 71295    | 3.61    |
| 50 - 1 1/2"     | 16 | 40  | 65   | 34   | 65  | 0.09 | 120.00 | 70508    | 3.61    |
| 50 - 2"         | 16 | 40  | 65   | 34   | 65  | 0.10 | 50.00  | 71296    | 3.61    |
| 50/63 - 1 1/2"  | 16 | 40  | 65   | 34   | 65  | 0.10 | 120.00 | 71297    | 5.03    |
| 50/63 - 2"      | 16 | 40  | 78   | 43   | 80  | 0.15 | 50.00  | 71298    | 5.03    |
| 63/75 - 1 1/4"  | 16 | 50  | 84   | 43   | x1) | 0.13 | 100.00 | 71299    | 9.21    |
| 63/75 - 1 1/2"  | 16 | 50  | 84   | 43   | x1) | 0.13 | 90.00  | 71300    | 9.21    |
| 63/75 - 2"      | 16 | 50  | 84   | 43   | x1) | 0.15 | 90.00  | 70509    | 9.21    |
| 63/75 - 2 1/2"  | 16 | 50  | 84   | 41,5 | x1) | 0.16 | 80.00  | 71302    | 9.21    |
| 63/75 - 2"      | 16 | 50  | 75,5 | 42   | 80  | 0.15 | 100.00 | 71301    | 9.21    |
| 75/90 - 2"      | 16 | 65  | 96   | 51,5 | 95  | 0.31 | 48.00  | 71303    | 14.56   |
| 75/90 - 2 1/2"  | 16 | 65  | 100  | 56   | 95  | 0.34 | 24.00  | 71304    | 14.56   |
| 75/90 - 3"      | 16 | 65  | 104  | 60   | 95  | 0.37 | 45.00  | 71305    | 14.56   |
| 90/110 - 2 1/2" | 16 | 80  | 110  | 59   | 115 | 0.57 | 27.00  | 71306    | 32.40   |
| 90/110 - 3"     | 16 | 80  | 115  | 61,5 | 115 | 0.59 | 21.00  | 71307    | 32.40   |
| 90/110 - 4"     | 16 | 80  | 122  | 71   | 115 | 0.60 | 5.00   | 71308    | 32.40   |
| 110 - 3"        | 16 | 100 | 106  | 45   | 133 | 0.81 | 5.00   | 71309    | 35.74   |
| 110 - 4"        | 16 | 100 | 125  | 64   | 138 | 0.80 | 5.00   | 71310    | 35.74   |

### IBG® adapter bush, solvent socket / male thread, grey

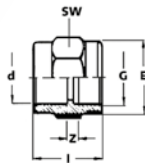


| d-D/G       | PN | DN  | L  | L1 | Z  | E   | G-kg | VE    | Prod.No. | Price € |
|-------------|----|-----|----|----|----|-----|------|-------|----------|---------|
| 75 - 1 1/2" | 10 | 65  | 21 | 44 | 57 | 82  | 0.15 | 10.00 | 71376    | 13.41   |
| 75 - 2"     | 16 | 65  | 23 | 44 | 59 | 83  | 0.18 | 10.00 | 71377    | 13.41   |
| 75 - 2 1/2" | 16 | 65  | 28 | 44 | 43 | 85  | 0.20 | 10.00 | 71378    | 13.98   |
| 90 - 2"     | 10 | 80  | 23 | 51 | 63 | 97  | 0.25 | 10.00 | 71379    | 22.89   |
| 90 - 2 1/2" | 16 | 80  | 28 | 51 | 55 | 101 | 0.27 | 10.00 | 71380    | 22.89   |
| 90 - 3"     | 16 | 80  | 30 | 51 | 48 | 107 | 0.35 | 10.00 | 71381    | 25.12   |
| 110 - 3"    | 16 | 100 | 40 | 61 | 73 | 126 | 0.51 | 6.00  | 71382    | 35.17   |
| 110 - 4"    | 16 | 100 | 28 | 61 | 40 | 126 | 0.56 | 6.00  | 72180    | 37.39   |
| 160 - 6"    | 16 | 150 | 40 | 86 | 65 | 185 | 1.43 | 8.00  | 71389    | 117.12  |



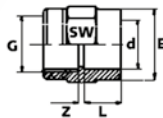
**IBG® adapter bush, NPT, PN16, grey**

| d           | PN | DN | I  | Z  | SW | G-kg | VE     | Prod.No. | Price € |
|-------------|----|----|----|----|----|------|--------|----------|---------|
| 50 - 1 1/2" | 16 | 40 | 65 | 34 | 65 | 0.09 | 170.00 | 71311    | 3.61    |
| 50 - 2"     | 16 | 40 | 65 | 34 | 65 | 0.09 | 100.00 | 71312    | 3.61    |
| 63 - 2"     | 16 | 40 | 65 | 34 | 65 | 0.14 | 50.00  | 71289    | 5.08    |



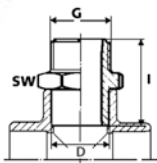
**IBG® adapter socket, solvent socket - female thread, reinforced, grey**

| d-G       | PN | DN  | I    | Z | SW  | E   | G-kg | VE     | Prod.No. | Price € |
|-----------|----|-----|------|---|-----|-----|------|--------|----------|---------|
| 16- 3/8"  | 16 | 10  | 31   | 5 | 27  | 25  | 0.02 | 100.00 | 70836    | 4.31    |
| 75-2 1/2" | 16 | 15  | 32   | 5 | 30  | 29  | 0.33 | 40.00  | 70843    | 36.28   |
| 63-2"     | 16 | 20  | 40   | 5 | 40  | 35  | 0.21 | 90.00  | 70842    | 14.32   |
| 20- 1/2"  | 16 | 25  | 46,1 | 5 | 46  | 45  | 0.02 | 150.00 | 70837    | 4.73    |
| 25- 3/4"  | 16 | 32  | 52,4 | 5 | 54  | 52  | 0.04 | 140.00 | 70838    | 5.64    |
| 32-1"     | 16 | 40  | 59,4 | 7 | 65  | 64  | 0.06 | 150.00 | 70839    | 6.67    |
| 40-1 1/4" | 16 | 50  | 71   | 7 | 80  | 76  | 0.08 | 120.00 | 70840    | 8.21    |
| 50-1 1/2" | 10 | 65  | 80   | 3 | 94  | 90  | 0.13 | 110.00 | 70841    | 10.76   |
| 90-3"     | 10 | 80  | 90   | 3 | 114 | 110 | 0.53 | 24.00  | 70844    | 42.40   |
| 110-4"    | 10 | 100 | 106  | 5 | 137 | 130 | 0.81 | 15.00  | 70845    | 63.02   |



**IBG® adapter socket, solvent socket - female thread, PN10, grey**

| d-G         | PN | DN | L    | Z | SW | E  | G-kg | VE     | Prod.No. | Price € |
|-------------|----|----|------|---|----|----|------|--------|----------|---------|
| 10 - 1/4"   | 10 | 6  | 11,5 | 4 | 22 | 15 | 0.04 | 150.00 | 72185    | 3.84    |
| 12 - 1/4"   | 10 | 8  | 11,5 | 4 | 22 | 17 | 0.01 | 100.00 | 72186    | 3.84    |
| 32 - 1"     | 10 | 25 | 22   | 5 | 46 | 42 | 0.05 | 60.00  | 71236    | 4.34    |
| 40 - 1 1/4" | 10 | 32 | 26   | 5 | 55 | 52 | 0.07 | 50.00  | 71237    | 4.48    |
| 50 - 1 1/2" | 10 | 40 | 31   | 7 | 65 | 62 | 0.11 | 100.00 | 71238    | 6.67    |
| 63 - 2"     | 10 | 50 | 38   | 7 | 80 | 78 | 0.19 | 90.00  | 71239    | 8.69    |



**IBG® adapter nipple, solvent spigot - male thread, PN16, grey**

| d-G         | PN | DN | I  | SW | G-kg | VE     | Prod.No. | Price € |
|-------------|----|----|----|----|------|--------|----------|---------|
| 16 - 3/8"   | 16 | 10 | 35 | 27 | 0.01 | 200.00 | 70846    | 1.41    |
| 20 - 1/2"   | 16 | 15 | 42 | 32 | 0.02 | 180.00 | 70847    | 1.41    |
| 25 - 3/4"   | 16 | 20 | 47 | 36 | 0.03 | 100.00 | 70848    | 2.03    |
| 32 - 3/4"   | 16 | 25 | 54 | 46 | 0.04 | 100.00 | 71283    | 1.72    |
| 32 - 1"     | 16 | 25 | 54 | 46 | 0.04 | 150.00 | 70849    | 1.72    |
| 40 - 1"     | 16 | 32 | 60 | 55 | 0.06 | 100.00 | 71284    | 2.32    |
| 40 - 1 1/4" | 16 | 32 | 60 | 55 | 0.06 | 100.00 | 70850    | 2.32    |
| 50 - 1 1/4" | 16 | 40 | 66 | 65 | 0.09 | 80.00  | 71285    | 3.35    |
| 50 - 1 1/2" | 16 | 40 | 66 | 65 | 0.09 | 90.00  | 70851    | 3.35    |
| 63 - 1 1/4" | 16 | 50 | 78 | 80 | 0.14 | 35.00  | 71286    | 4.42    |
| 63 - 1 1/2" | 16 | 50 | 78 | 80 | 0.14 | 50.00  | 71287    | 4.42    |
| 63 - 2"     | 16 | 50 | 78 | 80 | 0.16 | 45.00  | 70852    | 4.42    |

### IBG® double nipple, male thread, PN10, grey



| G              | PN | DN | I  | SW | G-kg | VE     | Prod.No. | Price € |
|----------------|----|----|----|----|------|--------|----------|---------|
| 1/4"           | 10 | 6  | 32 | 19 | 0.01 | 100.00 | 72162    | 1.72    |
| 1"- 3/4"       | 10 | 10 | 34 | 22 | 0.03 | 50.00  | 71200    | 2.99    |
| 3/8"           | 10 | 15 | 42 | 24 | 0.01 | 100.00 | 71193    | 1.82    |
| 1/2"           | 10 | 20 | 47 | 30 | 0.01 | 100.00 | 70966    | 1.93    |
| 3/4"           | 10 | 25 | 53 | 36 | 0.02 | 100.00 | 70930    | 2.12    |
| 1"             | 10 | 32 | 56 | 46 | 0.03 | 100.00 | 71194    | 2.70    |
| 1 1/4"         | 10 | 40 | 57 | 55 | 0.07 | 100.00 | 71195    | 3.30    |
| 1 1/2"         | 10 | 50 | 68 | 65 | 0.07 | 100.00 | 71196    | 4.73    |
| 2"             | 10 | x  | 36 | 24 | 0.11 | 100.00 | 71197    | 6.18    |
| 3/8"- 1/4"     | 10 | x  | 39 | 27 | 0.01 | 50.00  | 71198    | 2.20    |
| 1/2"           | 10 | x  | 46 | 32 | 0.01 | 50.00  | 71199    | 2.23    |
| 3/4"           | 10 | x  | 49 | 36 | 0.02 | 50.00  | 70965    | 2.61    |
| 1 1/4"- 1"     | 10 | x  | 53 | 46 | 0.05 | 25.00  | 71201    | 3.77    |
| 1 1/2"- 1 1/4" | 10 | x  | 57 | 55 | 0.07 | 25.00  | 71202    | 5.64    |
| 2"- 1 1/2"     | 10 | x  | 62 | 65 | 0.10 | 25.00  | 71203    | 7.15    |

### IBG® hose nozzle, spigot – male thread, PN10, grey



| d-d1-G       | PN | DN | I   | SW | G-kg | VE     | Prod.No. | Price € |
|--------------|----|----|-----|----|------|--------|----------|---------|
| 14-12- 1/4"  | 10 | 8  | 53  | 15 | 0.01 | 100.00 | 71146    | 2.03    |
| 18-16- 3/8"  | 10 | 12 | 58  | 19 | 0.01 | 100.00 | 71147    | 2.08    |
| 22-20- 1/2"  | 10 | 15 | 76  | 24 | 0.02 | 100.00 | 71148    | 2.53    |
| 28-25- 3/4"  | 10 | 20 | 78  | 30 | 0.04 | 100.00 | 70931    | 3.13    |
| 34-31-1"     | 10 | 25 | 90  | 35 | 0.05 | 100.00 | 71150    | 3.88    |
| 43-40-1 1/4" | 10 | 32 | 96  | 46 | 0.09 | 100.00 | 71151    | 4.73    |
| 53-50-1 1/2" | 10 | 40 | 115 | 55 | 0.14 | 100.00 | 71152    | 6.67    |
| 66-60-2"     | 10 | 50 | 132 | 70 | 0.24 | 50.00  | 71153    | 9.21    |

### IBG® hose nozzle, spigot – adhesive socket, PN16, grey



| D-d   | PN | DN | L  | I    | G-kg | VE     | Prod.No. | Price € |
|-------|----|----|----|------|------|--------|----------|---------|
| 10-8  | 16 | 6  | 12 | 51   | 0.20 | 100.00 | 71062    | 1.66    |
| 12-12 | 16 | 8  | 12 | 51   | 0.01 | 200.00 | 71063    | 1.72    |
| 16-16 | 16 | 10 | 14 | 57,2 | 0.01 | 200.00 | 70971    | 1.77    |
| 20-20 | 16 | 15 | 16 | 73   | 0.01 | 180.00 | 70972    | 1.97    |
| 25-25 | 16 | 20 | 19 | 79   | 0.02 | 140.00 | 70973    | 2.53    |
| 32-30 | 16 | 25 | 22 | 89   | 0.04 | 120.00 | 70974    | 2.99    |
| 40-40 | 16 | 32 | 26 | 91   | 0.06 | 120.00 | 70975    | 3.88    |
| 50-50 | 16 | 40 | 31 | 105  | 0.10 | 70.00  | 70976    | 5.10    |
| 63-60 | 16 | 50 | 38 | 116  | 0.14 | 50.00  | 70977    | 6.67    |

**IBG® plug, with cone shaped male thread, PN10, grey**



| G      | PN | I  | SW  | G-kg | VE     | Prod.No. | Price € |
|--------|----|----|-----|------|--------|----------|---------|
| 1/4"   | 10 | 18 | 17  | 0.01 | 100.00 | 72600    | 2.00    |
| 3/8"   | 10 | 21 | 27  | 0.01 | 100.00 | 71209    | 2.04    |
| 1/2"   | 10 | 27 | 24  | 0.01 | 100.00 | 70465    | 2.04    |
| 3/4"   | 10 | 29 | 30  | 0.06 | 100.00 | 70464    | 2.41    |
| 1"     | 10 | 32 | 36  | 0.02 | 100.00 | 71210    | 3.16    |
| 1 1/4" | 10 | 36 | 46  | 0.07 | 100.00 | 71211    | 4.24    |
| 1 1/2" | 10 | 37 | 55  | 0.05 | 100.00 | 71212    | 5.50    |
| 2"     | 10 | 42 | 65  | 0.11 | 100.00 | 71213    | 6.76    |
| 2 1/2" | 10 | 41 | 94  | 0.24 | 10.00  | 72165    | 11.78   |
| 3"     | 10 | 43 | 114 | 0.36 | 10.00  | 72166    | 17.87   |
| 4"     | 10 | 46 | 138 | 0.59 | 10.00  | 72167    | 31.81   |

**IBG® reducing bush, solvent socket / female thread, reinforced, PN16, grey**



| d-G       | PN | DN | I  | Z  | SW | E  | G-kg | VE     | Prod.No. | Price € |
|-----------|----|----|----|----|----|----|------|--------|----------|---------|
| 20- 3/8"  | 16 | 15 | 35 | 24 | 27 | 25 | 0.02 | 150.00 | 71143a   | 4.03    |
| 25- 1/2"  | 16 | 20 | 43 | 27 | 32 | 20 | 0.03 | 130.00 | 70886    | 4.59    |
| 32- 3/4"  | 16 | 25 | 48 | 32 | 36 | 35 | 0.05 | 150.00 | 70885    | 5.64    |
| 40-1"     | 16 | 32 | 56 | 38 | 46 | 45 | 0.06 | 100.00 | 70884    | 7.68    |
| 50-1 1/4" | 16 | 40 | 66 | 46 | 55 | 55 | 0.11 | 50.00  | 71144    | 10.20   |
| 63-1 1/2" | 16 | 50 | 77 | 55 | 65 | 65 | 0.18 | 40.00  | 71145    | 13.80   |

**IBG® adapter, solvent socket/solvent spigot – female thread, reinforced, PN10, grey**



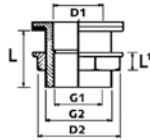
| d1-d-G         | PN | DN      | Z    | Z1   | I    | D    | G-kg | VE     | Prod.No. | Price € |
|----------------|----|---------|------|------|------|------|------|--------|----------|---------|
| 16/12 - 3/8"   | 10 | 10 - 8  | 12   | 15,5 | 33   | 24   | 0.02 | 50.00  | 71250    | 5.64    |
| 20/16 - 1/2"   | 10 | 15 - 10 | 15   | 20   | 34   | 28   | 0.02 | 100.00 | 71251    | 7.68    |
| 25/20 - 3/4"   | 10 | 20 - 15 | 16,3 | 21,9 | 38   | 34,6 | 0.03 | 100.00 | 71252    | 8.69    |
| 32/25 - 1"     | 10 | 25 - 20 | 19,1 | 26,4 | 45,5 | 44   | 0.10 | 50.00  | 71253    | 10.76   |
| 40/32 - 1 1/4" | 10 | 32 - 25 | 21,4 | 31,4 | 54   | 55   | 0.08 | 40.00  | 71254    | 14.79   |
| 50/40 - 1 1/2" | 10 | 40 - 32 | 21,4 | 32,2 | 59,5 | 63   | 0.12 | 30.00  | 71255    | 19.91   |
| 63/50 - 2"     | 10 | 50 - 40 | 25,7 | 39,2 | 71,5 | 77,5 | 0.50 | 30.00  | 70035    | 27.04   |

**IBG® tank adapter, male-/female thread, ring - CSM, grey**



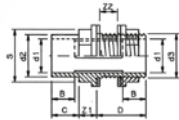
| d1    | G1     | L  | G2     | L1 | D2  | G-kg | VE    | Prod.No. | Price € |
|-------|--------|----|--------|----|-----|------|-------|----------|---------|
| 16    | 3/8"   | 35 | 3/4"   | 13 | 32  | 0.03 | 50.00 | 71155    | 30.11   |
| 25    | 1/2"   | 36 | 1"     | 15 | 41  | 0.14 | 50.00 | 70920    | 35.20   |
| 20    | 3/4"   | 36 | 1"     | 15 | 41  | 0.07 | 50.00 | 71156    | 32.65   |
| 20    | 1"     | 50 | 1 1/4" | 18 | 55  | 0.10 | 50.00 | 71157    | 32.65   |
| 40    | 1 1/2" | 64 | 2"     | 20 | 80  | 0.27 | 25.00 | 71158    | 65.74   |
| 63-2" | 2"     | 68 | 2 3/4" | 23 | 100 | 0.43 | 25.00 | 71159    | 117.96  |

**IBG® tank adapter, male-/female thread, ring - Viton, grey**



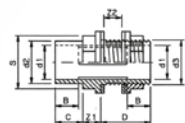
| d           | G1     | L  | G2     | L1 | D2  | G-kg | VE   | Prod.No. | Price € |
|-------------|--------|----|--------|----|-----|------|------|----------|---------|
| 16          | 3/8"   | 35 | 3/4"   | 13 | 32  | 0.03 | 5.00 | 71160    | 38.24   |
| 20          | 1/2"   | 36 | 1"     | 15 | 41  | 0.06 | 5.00 | 71161    | 39.78   |
| 20          | 3/4"   | 36 | 1"     | 15 | 41  | 0.10 | 5.00 | 71162    | 39.78   |
| 25          | 1"     | 50 | 1 1/4" | 18 | 55  | 0.11 | 5.00 | 71163    | 46.38   |
| 40 - 1 1/2" | 1 1/2" | 64 | 2"     | 20 | 80  | 0.25 | 5.00 | 71164    | 57.07   |
| 63          | 2"     | 68 | 2 3/4" | 23 | 100 | 0.43 | 5.00 | 71165    | 155.79  |

**IBG® tank adapter solvent socket/solvent spigot - BSP male thread sealing rings EPDM and polyamide, grea**



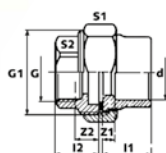
| d1  | d2  | d3     | Z1 | C  | D  | G-kg | VE    | Prod.No. | Price € |
|-----|-----|--------|----|----|----|------|-------|----------|---------|
| 20  | 25  | 3/4"   | 13 | 19 | 42 | 0.04 | 50.00 | 73413    | 15.84   |
| 25  | 32  | 1"     | 15 | 22 | 45 | 0.07 | 50.00 | 73414    | 16.83   |
| 32  | 40  | 1 1/4" | 17 | 26 | 47 | 0.12 | 50.00 | 73415    | 18.90   |
| 40  | 50  | 1 3/4" | 19 | 31 | 48 | 0.21 | 50.00 | 73416    | 22.44   |
| 50  | 63  | 2"     | 21 | 38 | 52 | 0.26 | 45.00 | 73417    | 25.51   |
| 50  | 63  | 2 1/4" | 21 | 38 | 52 | 0.34 | 45.00 | 73418    | 25.51   |
| 63  | 75  | 2 1/2" | 23 | 44 | 53 | 0.38 | 24.00 | 73419    | 35.60   |
| 75  | 90  | 3"     | 36 | 51 | 56 | 0.58 | 21.00 | 73420    | 62.70   |
| 90  | 110 | M113   | 32 | 61 | 62 | 1.14 | 10.00 | 73421    | 82.57   |
| 110 | 125 | M133   | 36 | 69 | 66 | 1.55 | 10.00 | 73422    | 100.91  |

**IBG® tank adapter solvent socket - BSP male/female thread, sealing rings EPDM and polyamide, grey**



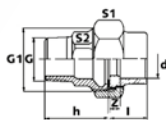
| d1 | d2     | d3     | Z1 | C  | D  | G-kg | VE    | Prod.No. | Price € |
|----|--------|--------|----|----|----|------|-------|----------|---------|
| 20 | 3/4"   | 3/4"   | 13 | 17 | 42 | 0.05 | 10.00 | 73404    | 16.32   |
| 25 | 1"     | 1"     | 15 | 21 | 45 | 0.07 | 10.00 | 73405    | 17.85   |
| 32 | 1 1/4" | 1 1/4" | 17 | 23 | 47 | 0.13 | 10.00 | 73406    | 19.42   |
| 40 | 1 1/2" | 1 3/4" | 19 | 23 | 48 | 0.20 | 10.00 | 73407    | 23.47   |
| 50 | 2"     | 2 1/4" | 21 | 27 | 52 | 0.31 | 10.00 | 73409    | 26.51   |
| 63 | 2 1/2" | 2 1/2" | 23 | 31 | 53 | 0.38 | 10.00 | 73410    | 52.49   |
| 75 | 3"     | 3"     | 36 | 34 | 56 | 0.56 | 10.00 | 73411    | 64.21   |
| 90 | 4"     | M113   | 32 | 40 | 62 | 1.03 | 10.00 | 73412    | 86.13   |

**IBG® adapter union, PVC/GTW galvanized, solvent socket – female thread, PN16**



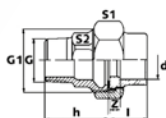
| d-G         | PN | DN | G1     | I1 | I2 | Z2 | S1 | S2 | G-kg | VE    | Prod.No. | Price € |
|-------------|----|----|--------|----|----|----|----|----|------|-------|----------|---------|
| 20 - 1/2"   | 16 | 15 | 1"     | 19 | 20 | 5  | 37 | 27 | 0.09 | 40.00 | 71167    | 10.20   |
| 25 - 3/4"   | 16 | 20 | 1 1/4" | 22 | 25 | 6  | 46 | 32 | 0.23 | 10.00 | 71168    | 11.25   |
| 32 - 1"     | 16 | 25 | 1 1/2" | 25 | 28 | 6  | 52 | 38 | 0.30 | 10.00 | 71169    | 12.77   |
| 40 - 1 1/4" | 16 | 32 | 2"     | 29 | 31 | 7  | 64 | 47 | 0.53 | 10.00 | 71170    | 16.83   |
| 50 - 1 1/2" | 16 | 40 | 2 1/4" | 34 | 34 | 7  | 72 | 53 | 0.54 | 10.00 | 71171    | 22.94   |
| 63 - 2"     | 16 | 50 | 2 3/4" | 41 | 38 | 8  | 89 | 65 | 0.87 | 10.00 | 71172    | 34.67   |

**IBG® adapter union, PVC/GTW galvanized, solvent socket – male thread, PN16**



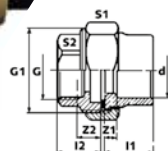
| d-G         | PN | DN | G1     | h  | l  | z | S1 | S2 | G-kg | VE    | Prod.No. | Price € |
|-------------|----|----|--------|----|----|---|----|----|------|-------|----------|---------|
| 20 - 1/2"   | 16 | 15 | 1"     | 40 | 19 | 5 | 37 | 23 | 0.15 | 10.00 | 71174    | 11.75   |
| 25 - 3/4"   | 16 | 20 | 1 1/4" | 40 | 22 | 6 | 46 | 27 | 0.29 | 10.00 | 71175    | 13.80   |
| 32 - 1"     | 16 | 25 | 1 1/2" | 50 | 25 | 6 | 52 | 38 | 0.33 | 10.00 | 71176    | 15.84   |
| 40 - 1 1/4" | 16 | 32 | 2"     | 50 | 29 | 7 | 64 | 44 | 0.66 | 10.00 | 71177    | 27.53   |
| 50 - 1 1/2" | 16 | 40 | 2 1/4" | 65 | 34 | 7 | 72 | 53 | 0.72 | 10.00 | 71178    | 29.06   |
| 63 - 2"     | 16 | 50 | 2 3/4" | 61 | 41 | 8 | 89 | 62 | 1.19 | 10.00 | 71179    | 41.85   |

**IBG® adapter union, PVC/gun metal (rg5), solvent socket – male thread, PN16**



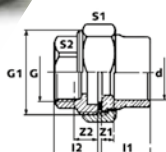
| d-G         | PN | DN | G1     | h  | l  | z | S1 | S2 | G-kg | VE    | Prod.No. | Price € |
|-------------|----|----|--------|----|----|---|----|----|------|-------|----------|---------|
| 16 - 3/8"   | 16 | 10 | 3/4"   | 22 | 17 | 5 | 30 | 28 | 0.11 | 10.00 | 71187    | 13.80   |
| 20 - 1/2"   | 16 | 15 | 1"     | 25 | 19 | 5 | 37 | 38 | 0.13 | 40.00 | 71188    | 15.84   |
| 25 - 3/4"   | 16 | 20 | 1 1/4" | 27 | 22 | 6 | 46 | 44 | 0.20 | 25.00 | 71189    | 19.91   |
| 32 - 1"     | 16 | 25 | 1 1/2" | 54 | 25 | 6 | 52 | 53 | 0.31 | 10.00 | 71190    | 31.08   |
| 40 - 1 1/4" | 16 | 32 | 2"     | 54 | 29 | 7 | 64 | 62 | 0.50 | 10.00 | 71191    | 45.87   |
| 50 - 1 1/2" | 16 | 40 | 2 1/4" | 62 | 34 | 7 | 72 | 80 | 0.64 | 10.00 | 70990    | 51.98   |
| 63 - 2"     | 16 | 50 | 2 3/4" | 69 | 41 | 8 | 89 | 61 | 1.07 | 10.00 | 71192    | 76.97   |

**IBG® adapter union, PVC/gun metal (rg5), solvent socket – female thread**



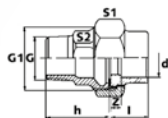
| d-G         | PN | DN | G1     | I1 | I2   | Z1 | Z2 | S1 | S2 | G-kg | VE    | Prod.No. | Price € |
|-------------|----|----|--------|----|------|----|----|----|----|------|-------|----------|---------|
| 16 - 3/8"   | 16 | 10 | 3/4"   | 17 | 22   | 5  | 7  | 30 | 22 | 0.01 | 40.00 | 71180    | 10.76   |
| 20 - 1/2"   | 16 | 15 | 1"     | 19 | 22   | 5  | 7  | 37 | 26 | 0.15 | 40.00 | 71181    | 15.84   |
| 25 - 3/4"   | 16 | 20 | 1 1/4" | 22 | 27   | 6  | 8  | 46 | 30 | 0.18 | 25.00 | 71182    | 19.91   |
| 32 - 1"     | 16 | 25 | 1 1/2" | 25 | 29,5 | 6  | 9  | 52 | 40 | 0.25 | 18.00 | 71183    | 32.65   |
| 40 - 1 1/4" | 16 | 32 | 2"     | 29 | 33   | 7  | 9  | 64 | 50 | 0.41 | 10.00 | 71184    | 46.91   |
| 50 - 1 1/2" | 16 | 40 | 2 1/4" | 34 | 36   | 7  | 10 | 72 | 53 | 0.53 | 18.00 | 71185    | 55.04   |
| 63 - 2"     | 16 | 52 | 2 3/4" | 41 | 42   | 8  | 10 | 89 | 65 | 0.83 | 12.00 | 71186    | 81.55   |

**Adapter union PVC/stainless steel, solvent socket - female thread, PN16**



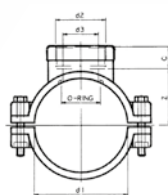
| d-G       | PN | DN | G1     | I1 | I2   | Z1 | Z2 | S1 | S2 | G-kg | VE    | Prod.No. | Price € |
|-----------|----|----|--------|----|------|----|----|----|----|------|-------|----------|---------|
| 20-1/2"   | 16 | 10 | 3/4"   | 17 | 22   | 5  | 7  | 30 | 22 | 0.00 | 10.00 | 73529    | 34.41   |
| 25-3/4"   | 16 | 15 | 1"     | 19 | 22   | 5  | 7  | 37 | 26 | 0.23 | 10.00 | 73530    | 53.38   |
| 32-1"     | 16 | 20 | 1 1/4" | 22 | 27   | 6  | 8  | 46 | 30 | 0.29 | 10.00 | 73531    | 61.41   |
| 40-1 1/4" | 16 | 25 | 1 1/2" | 25 | 29,5 | 6  | 9  | 52 | 40 | 0.47 | 10.00 | 73532    | 85.41   |
| 50-1 1/2" | 16 | 32 | 2"     | 29 | 33   | 7  | 9  | 64 | 50 | 0.52 | 10.00 | 73533    | 108.17  |
| 63-2"     | 16 | 40 | 2 1/4" | 34 | 36   | 7  | 10 | 72 | 53 | 0.94 | 10.00 | 73534    | 135.86  |
| 75-2 1/2" | 16 | 52 | 2 3/4" | 41 | 42   | 8  | 10 | 89 | 65 | 1.60 | 10.00 | 73535    | 307.73  |
| 90-3"     | 16 | 15 | 1"     | 19 | 22   | 5  | 7  | 37 | 26 | 2.10 | 10.00 | 73536    | 439.04  |
| 110-4"    | 16 | 20 | 1 1/4" | 22 | 27   | 6  | 8  | 46 | 30 | 3.39 | 10.00 | 73537    | 562.12  |





**Adapter union PVC/stainless steel, solvent socket - male thread, PN16**

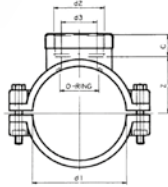
| d-G       | PN | DN | G1     | h  | l  | z | S1 | S2 | G-kg | VE    | Prod.No. | Price € |
|-----------|----|----|--------|----|----|---|----|----|------|-------|----------|---------|
| 20-1/2"   | 16 | 10 | 3/4"   | 22 | 17 | 5 | 30 | 28 | 0.16 | 10.00 | 73538    | 36.21   |
| 25-3/4"   | 16 | 15 | 1"     | 25 | 19 | 5 | 37 | 38 | 0.26 | 10.00 | 73539    | 51.76   |
| 32-1"     | 16 | 20 | 1 1/4" | 27 | 22 | 6 | 46 | 44 | 0.30 | 10.00 | 73540    | 58.72   |
| 40-1 1/4" | 16 | 25 | 1 1/2" | 54 | 25 | 6 | 52 | 53 | 0.58 | 10.00 | 73541    | 82.94   |
| 50-1 1/2" | 16 | 32 | 2"     | 54 | 29 | 7 | 64 | 62 | 0.52 | 10.00 | 73542    | 96.48   |
| 63-2"     | 16 | 40 | 2 1/4" | 62 | 34 | 7 | 72 | 80 | 1.10 | 10.00 | 73543    | 172.27  |
| 75-2 1/2" | 16 | 50 | 2 3/4" | 69 | 41 | 8 | 89 | 61 | 1.91 | 10.00 | 73544    | 359.05  |
| 90-3"     | 16 | 15 | 1"     | 25 | 19 | 5 | 37 | 38 | 2.43 | 10.00 | 73545    | 508.79  |
| 110-4"    | 16 | 20 | 1 1/4" | 27 | 22 | 6 | 46 | 44 | 4.26 | 10.00 | 73546    | 670.85  |



**IBG® clamp saddle type A, pipe female thread with stainless steel ring**

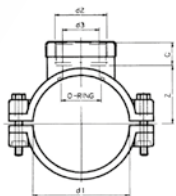
| d1-d2       | d3 | Z  | C  | D | E | G-kg | VE     | Prod.No. | Price € |
|-------------|----|----|----|---|---|------|--------|----------|---------|
| 20 - 1/2"   | 10 | 16 | 18 | 2 | 2 | 0.11 | 100.00 | 73423    | 5.47    |
| 25 - 1/2"   | 12 | 19 | 18 | 2 | 2 | 0.12 | 100.00 | 73424    | 6.00    |
| 32 - 1/2"   | 14 | 23 | 18 | 2 | 2 | 0.15 | 100.00 | 73425    | 6.45    |
| 32 - 3/4"   | 18 | 23 | 19 | 2 | 2 | 0.16 | 100.00 | 73426    | 6.45    |
| 32 - 1"     | 23 | 23 | 22 | 2 | 2 | 0.17 | 100.00 | 73427    | 6.45    |
| 40 - 1/2"   | 14 | 27 | 18 | 4 | 4 | 0.22 | 80.00  | 73428    | 7.44    |
| 40 - 3/4"   | 18 | 27 | 19 | 4 | 4 | 0.22 | 80.00  | 73429    | 7.44    |
| 40 - 1"     | 23 | 27 | 22 | 4 | 4 | 0.23 | 80.00  | 73430    | 7.44    |
| 50 - 1/2"   | 14 | 32 | 18 | 4 | 4 | 0.25 | 60.00  | 73431    | 7.96    |
| 50 - 3/4"   | 18 | 32 | 19 | 4 | 4 | 0.25 | 60.00  | 73432    | 7.96    |
| 50 - 1"     | 23 | 32 | 22 | 4 | 4 | 0.26 | 60.00  | 73433    | 7.96    |
| 50 - 1 1/4" | 26 | 32 | 24 | 4 | 4 | 0.28 | 60.00  | 73434    | 7.96    |

**IBG® clamp saddle type B, pipe female thread with stainless steel ring**



| d1-d2        | d3 | Z  | C  | D | E | G-kg | VE    | Prod.No. | Price € |
|--------------|----|----|----|---|---|------|-------|----------|---------|
| 63 - 1/2"    | 14 | 39 | 18 | 4 | 4 | 0.29 | 40.00 | 71950    | 9.44    |
| 90 - 1 1/2"  | 18 | 39 | 19 | 4 | 4 | 0.49 | 25.00 | 70915    | 12.92   |
| 63 - 3/4"    | 23 | 39 | 22 | 4 | 4 | 0.30 | 40.00 | 73436    | 9.44    |
| 63 - 1"      | 26 | 39 | 24 | 4 | 4 | 0.30 | 40.00 | 73437    | 9.44    |
| 63 - 1 1/4"  | 33 | 39 | 24 | 4 | 4 | 0.33 | 30.00 | 73438    | 9.44    |
| 63 - 1 1/2"  | 14 | 46 | 18 | 6 | 4 | 0.33 | 30.00 | 73439    | 9.44    |
| 75 - 1/2"    | 18 | 46 | 19 | 6 | 4 | 0.41 | 25.00 | 73440    | 10.93   |
| 75 - 3/4"    | 23 | 46 | 22 | 6 | 4 | 0.42 | 25.00 | 73441    | 10.93   |
| 75 - 1"      | 26 | 46 | 24 | 6 | 4 | 0.42 | 25.00 | 73442    | 10.93   |
| 75 - 1 1/4"  | 33 | 46 | 24 | 6 | 4 | 0.44 | 25.00 | 73443    | 10.93   |
| 75 - 1 1/2"  | 14 | 53 | 18 | 6 | 4 | 0.45 | 25.00 | 73444    | 10.93   |
| 90 - 1/2"    | 18 | 53 | 19 | 6 | 4 | 0.46 | 25.00 | 73445    | 12.92   |
| 90 - 3/4"    | 23 | 53 | 22 | 6 | 4 | 0.46 | 25.00 | 73447    | 12.92   |
| 90 - 1"      | 26 | 53 | 24 | 6 | 4 | 0.47 | 25.00 | 73448    | 12.92   |
| 90 - 1 1/4"  | 33 | 53 | 28 | 6 | 4 | 0.48 | 25.00 | 73449    | 12.92   |
| 90 - 2"      | 42 | 53 | 22 | 6 | 4 | 0.52 | 25.00 | 73451    | 12.92   |
| 110 - 1"     | 23 | 64 | 22 | 6 | 4 | 0.58 | 20.00 | 73452    | 17.38   |
| 110 - 1 1/4" | 26 | 64 | 24 | 6 | 4 | 0.59 | 20.00 | 73453    | 17.38   |
| 110 - 1 1/2" | 33 | 64 | 24 | 6 | 4 | 0.60 | 20.00 | 73454    | 17.38   |
| 110 - 2"     | 42 | 64 | 28 | 6 | 4 | 0.63 | 20.00 | 73455    | 17.38   |
| 110 - 2 1/2" | 60 | 64 | 33 | 6 | 4 | 0.67 | 20.00 | 73456    | 17.38   |
| 125 - 1"     | 23 | 71 | 22 | 6 | 4 | 0.64 | 15.00 | 73457    | 22.82   |
| 125 - 1 1/4" | 26 | 71 | 24 | 6 | 4 | 0.65 | 15.00 | 73458    | 22.82   |
| 125 - 1 1/2" | 33 | 71 | 24 | 6 | 4 | 0.66 | 15.00 | 73459    | 22.82   |
| 125 - 2"     | 42 | 71 | 28 | 6 | 4 | 0.70 | 15.00 | 73460    | 22.82   |
| 125 - 2 1/2" | 60 | 71 | 33 | 6 | 4 | 0.72 | 15.00 | 73461    | 22.82   |

**IBG® clamp saddle type C, pipe female thread with stainless steel ring**



| d-s2         | d4 | Z  | C  | D | E | G-kg | VE    | Prod.No. | Price € |
|--------------|----|----|----|---|---|------|-------|----------|---------|
| 140 - 1 1/4" | 26 | 80 | 24 | 6 | 6 | 0.87 | 10.00 | 75826    | 29.27   |
| 140 - 2"     | 42 | 80 | 28 | 6 | 6 | 0.91 | 10.00 | 73463    | 29.27   |
| 140 - 2 1/2" | 60 | 80 | 33 | 6 | 6 | 0.94 | 10.00 | 73464    | 29.27   |
| 160 - 1"     | 23 | 90 | 33 | 6 | 6 | 1.00 | 10.00 | 73465    | 42.11   |
| 160 - 1 1/4" | 26 | 90 | 24 | 6 | 6 | 1.01 | 10.00 | 73466    | 42.11   |
| 160 - 1 1/2" | 33 | 90 | 24 | 6 | 6 | 1.01 | 10.00 | 73467    | 42.11   |
| 160 - 2"     | 42 | 90 | 28 | 6 | 6 | 1.03 | 10.00 | 73468    | 42.11   |
| 160 - 2 1/2" | 60 | 94 | 33 | 6 | 6 | 1.07 | 10.00 | 73469    | 42.11   |
| 160 - 3"     | 76 | 94 | 36 | 6 | 6 | 1.16 | 10.00 | 73470    | 42.11   |



## Tangit® PVC-U special adhesive

| Product                             | G-kg | VE    | Prod.No. | Price € |
|-------------------------------------|------|-------|----------|---------|
| Tangit® PVC-U special adhesive 125g | 0.16 | 12.00 | 20012    | 11.94   |
| Tangit®PVC-U special adhesive 250g  | 0.30 | 12.00 | 20018    | 15.01   |
| Tangit®PVC-U special adhesive 500g  | 0.57 | 12.00 | 20019    | 29.48   |
| Tangit®PVC-U special adhesive 1000g | 0.95 | 6.00  | 20009    | 50.24   |



## Tangit® PVC-U special adhesive with brush

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Tangit® PVC-U special adhesive with brush 500g  | 0.57 | 12.00 | 20208    | 32.12   |
| Tangit® PVC-U special adhesive with brush 250g  | 0.30 | 12.00 | 20200    | 20.00   |
| Tangit® PVC-U special adhesive with brush 1000g | 0.95 | 12.00 | 20207    | 53.98   |



## Griffon® XT 100 adhesive with special brush

only use for PVC-u pipes, not for PVC flex hoses; PVC solvent without THF. Tolerance für PVC-u <400 mm, max. PN16, max. 0,6 mm gap, max 0,2 mm press fit.

| Product                              | G-kg | VE    | Prod.No. | Price € |
|--------------------------------------|------|-------|----------|---------|
| Griffon® UNI-100 XT adhesive 250 ml  | 0.27 | 24.00 | 20237    | 18.84   |
| Griffon® UNI-100 XT adhesive 500 ml  | 0.54 | 12.00 | 20238    | 28.35   |
| Griffon® UNI-100 XT adhesive 1000 ml | 1.04 | 8.00  | 20239    | 47.60   |
| Griffon® UNI-100 XT adhesive 5000 ml | 0.00 | 1.00  | 20241    | 237.72  |



## Griffon® WDF-05 adhesive with brush

for PVC flex hose, also for pipes, quick-dry for use in wet rooms, glue with bluish tint.

| Product                         | G-kg | VE    | Prod.No. | Price € |
|---------------------------------|------|-------|----------|---------|
| Griffon® WDF-05 adhesive 125 ml | 0.12 | 10.00 | 20233    | 11.48   |
| Griffon® WDF-05 adhesive 250 ml | 0.25 | 12.00 | 20224    | 16.58   |
| Griffon® WDF-05 adhesive 500ml  | 0.50 | 12.00 | 20223    | 29.48   |



## Griffon® UNI-100 adhesive in tube

| Product                              | G-kg | VE    | Prod.No. | Price € |
|--------------------------------------|------|-------|----------|---------|
| Griffon® UNI-100 adhesive 125ml tube | 0.12 | 30.00 | 20218    | 18.71   |



### Griffon® UNI-100 adhesive with special brush

quick-dry PVC glue for PVC-u <315 mm, max. PN16, tolerance max. 0,8 mm gap.

| Product                          | G-kg | VE    | Prod.No. | Price € |
|----------------------------------|------|-------|----------|---------|
| Griffon® UNI-100 adhesive 125ml  | 0.13 | 10.00 | 75168    | 13.45   |
| Griffon® UNI-100 adhesive 250ml  | 0.25 | 24.00 | 20023    | 17.07   |
| Griffon® UNI-100 adhesive 500ml  | 0.57 | 12.00 | 20024    | 29.94   |
| Griffon® UNI-100 adhesive 1000ml | 1.07 | 8.00  | 20025    | 50.10   |



### Griffon® UNI-100 GT adhesive

for gluing with small and large glue gap (gap filling), ideal for large dimensions/diameters <800 mm, long processing time.

| Product                             | G-kg | VE   | Prod.No. | Price € |
|-------------------------------------|------|------|----------|---------|
| Griffon® UNI-100 GT adhesive 1000ml | 1.00 | 8.00 | 20027    | 76.30   |



### Griffon® AQUA MAX – water resistant, solvent free adhesive

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Griffon® AQUA MAX white - water-resistant, solvent-free assembly adhesive and sealant based on SMP-Polymer, cartridge 425 g | 0.50 | 12.00 | 78582    | 27.93   |
| Griffon® AQUA MAX grey - water-resistant, solvent-free assembly adhesive and sealant based on SMP-Polymer, cartridge 425 g  | 0.50 | 12.00 | 740134   | 32.10   |



### Teflon tape

| Product                             | G-kg | VE   | Prod.No. | Price € |
|-------------------------------------|------|------|----------|---------|
| Teflon tape white 12m, 0,08 x 12 mm | 0.01 | 1.00 | 71940    | 2.14    |



### Kolmat® FIBRE SEAL sealing tape

For sealing conical and cylindrical metal and plastic threaded connections.

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Kolmat® FIBRE SEAL sealing tape 14 mm x 15m, roll | 0.03 | 30.00 | 79248    | 10.86   |



### Griffon® SFT-101 REPAIR sealing and repair tape

Suitable for fast and easy sealing and repair of leaks in conduits, pipes, fittings, traps and hoses.

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Griffon® SFT-101 REPAIR sealing and repair tape, black 3m roll | 0.05 | 1.00 | 75151    | 26.62   |



### Tangit® PVC-U/C ABS cleaner

| Product                            | G-kg | VE    | Prod.No. | Price € |
|------------------------------------|------|-------|----------|---------|
| Tangit® PVC-U/C ABS cleaner 125ml  | 0.15 | 20.00 | 20017    | 10.42   |
| Tangit® PVC-U/C ABS cleaner 1000ml | 1.13 | 12.00 | 20010    | 33.55   |



### Griffon® PVC, PVC-C & ABS cleaner

| Product                                  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Griffon® PVC, PVC-C & ABS cleaner 125ml  | 0.13 | 20.00 | 20041    | 9.94    |
| Griffon® PVC, PVC-C & ABS cleaner 250ml  | 0.25 | 12.00 | 20077    | 14.21   |
| Griffon® PVC, PVC-C & ABS cleaner 500ml  | 0.49 | 12.00 | 20206    | 20.00   |
| Griffon® PVC, PVC-C & ABS cleaner 1000ml | 0.95 | 6.00  | 20031    | 31.55   |



### Griffon® cleansing tissues 100 pcs

lint-free and dry, for cleaning hands and all surfaces

| Product                            | G-kg | VE   | Prod.No. | Price € |
|------------------------------------|------|------|----------|---------|
| Griffon® cleansing tissues 100 pcs | 0.62 | 6.00 | 78560    | 44.29   |



### Griffon® hand cleaner

Suitable for removing adhesive, dirt, grease, oil, tar, soot, paint, ink, highlighter and others.

| Product                     | G-kg | VE    | Prod.No. | Price € |
|-----------------------------|------|-------|----------|---------|
| Griffon® Hand cleaner 500ml | 0.42 | 12.00 | 740133   | 21.50   |



### Griffon® Silicone grease

For metals and synthetics. Rust and corrosion resistant, water repellent, water resistant

| Product                            | G-kg | VE    | Prod.No. | Price € |
|------------------------------------|------|-------|----------|---------|
| Griffon® Silicone grease tube 15g  | 0.15 | 20.00 | 740135   | 9.77    |
| Griffon® Silicone grease tube 125g | 0.16 | 12.00 | 7301550  | 28.84   |



### REMS pipe cutter

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| REMS Pipe cutter P 10 - 63 wall thickness s = 7 mm   | 0.68 | 1.00 | 74250    | 389.54  |
| REMS Pipe cutter 50 - 110 wall thickness s = 11mm    | 1.30 | 1.00 | 74251    | 632.46  |
| REMS Pipe cutter P 110 - 160 Wall thickness s = 16mm | 1.74 | 1.00 | 74252    | 643.26  |



### Griffon® cable saw for pipes

| Product                      | G-kg | VE   | Prod.No. | Price € |
|------------------------------|------|------|----------|---------|
| Griffon® cable saw for pipes | 0.03 | 6.00 | 78557    | 25.93   |



### Griffon® pipe deburrer

| Product                     | G-kg | VE   | Prod.No. | Price € |
|-----------------------------|------|------|----------|---------|
| Griffon® pipe deburrer blue | 0.80 | 6.00 | 74254    | 301.76  |



## IBG® FlexFit® adapter unions, clamp – solvent spigot

| Product    | DN | L     | D  | L1   | L2 | E   | G-kg | VE    | Prod.No. | Price € |
|------------|----|-------|----|------|----|-----|------|-------|----------|---------|
| 50 × 50    | 40 | 104,5 | 42 | 31,5 | 69 | 89  | 0.22 | 30.00 | 71736A   | 8.99    |
| 50 × 11/2" | 40 | 104,5 | 42 | 31,5 | 69 | 89  | 0.22 | 30.00 | 76488A   | 9.52    |
| 63 × 63    | 50 | 121,5 | 55 | 38,5 | 79 | 108 | 0.38 | 25.00 | 71905A   | 13.98   |
| 2"         | 50 | 121,5 | 55 | 38,5 | 79 | 108 | 0.38 | 25.00 | 76338A   | 14.44   |



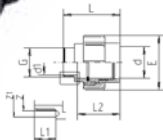
## IBG® FlexFit® adapter unions, clamp – solvent socket

| d-d1       | DN | L     | D    | L1   | L2 | E   | G-kg | VE    | Prod.No. | Price € |
|------------|----|-------|------|------|----|-----|------|-------|----------|---------|
| 50 × 50    | 40 | 103,5 | 58   | 31,5 | 69 | 89  | 0.22 | 24.00 | 71737A   | 9.52    |
| 50 × 11/2" | 40 | 103,5 | 58   | 31,5 | 69 | 89  | 0.23 | 24.00 | 76489A   | 10.08   |
| 63 × 63    | 50 | 120,5 | 71,6 | 38,5 | 79 | 108 | 0.37 | 25.00 | 71906A   | 14.56   |
| 63 × 2"    | 50 | 120,5 | 71,6 | 38,5 | 79 | 108 | 0.38 | 24.00 | 76339A   | 15.11   |



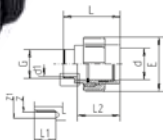
## IBG® FlexFit® adapter unions, BSP, clamp – female thread

| d-d1       | DN | L     | E  | L1   | L2 | E1  | G-kg | VE    | Prod.No. | Price € |
|------------|----|-------|----|------|----|-----|------|-------|----------|---------|
| 50 × 11/2" | 40 | 103,5 | 58 | 31,5 | 69 | 89  | 0.24 | 24.00 | 71740A   | 11.78   |
| 63 × 2"    | 50 | 120,5 | 72 | 27,5 | 79 | 108 | 0.40 | 25.00 | 71911A   | 16.74   |



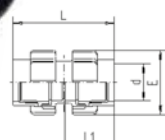
## IBG® FlexFit® adapter unions, BSP, clamp – male thread + O-ring

| d-G        | Typ | DN | d1 | L     | E   | L1 | L2 | Z  | Z1 | G-kg | VE    | Prod.No. | Price € |
|------------|-----|----|----|-------|-----|----|----|----|----|------|-------|----------|---------|
| 50 × 11/2" | A   | 40 | 39 | 90,8  | 89  | 18 | 69 | 48 | 58 | 0.22 | 25.00 | 71739A   | 11.17   |
| 50 × 2"    | B   | 40 | 49 | 189,4 | 108 | 23 | 69 | 60 | 69 | 0.28 | 24.00 | 71904A   | 12.86   |
| 63 × 2"    | A   | 50 | 49 | 109,4 | 89  | 23 | 79 | 60 | 69 | 0.37 | 36.00 | 71910A   | 15.11   |



## IBG® FlexFit® adapter unions, NPT

| d-G        | Typ | DN | d1 | L    | E  | L1 | L2 | Z  | Z1 | G-kg | VE    | Prod.No. | Price € |
|------------|-----|----|----|------|----|----|----|----|----|------|-------|----------|---------|
| 50 × 11/2" | A   | 40 | 39 | 90,8 | 89 | 18 | 69 | 48 | 58 | 0.22 | 25.00 | 76492A   | 11.49   |



## IBG® FlexFit® double union, clamp – clamp

| d-d1    | DN | L     | E   | L1 | G-kg | VE    | Prod.No. | Price € |
|---------|----|-------|-----|----|------|-------|----------|---------|
| 50 × 50 | 40 | 142   | 89  | 69 | 0.40 | 20.00 | 71738A   | 16.19   |
| 63 × 63 | 50 | 162,5 | 108 | 79 | 0.65 | 20.00 | 71907A   | 26.83   |



**IBG® FlexFit® adapter elbow 90°, clamp – solvent socket**

| d-d1       | DN | I    | L   | E  | L1 | E1  | Z    | G-kg | VE    | Prod.No. | Price € |
|------------|----|------|-----|----|----|-----|------|------|-------|----------|---------|
| 50 × 50    | 40 | 57,5 | 97  | 56 | 69 | 89  | 26   | 0.25 | 25.00 | 71741A   | 9.52    |
| 50 × 11/2" | 40 | 57,5 | 97  | 56 | 69 | 89  | 26   | 0.25 | 25.00 | 76493A   | 10.08   |
| 63 × 63    | 50 | 71   | 119 | 72 | 79 | 108 | 32,5 | 0.48 | 25.00 | 71908A   | 16.74   |
| 63 × 2"    | 50 | 71   | 119 | 72 | 79 | 108 | 32,5 | 0.45 | 25.00 | 76340A   | 17.34   |



**IBG® FlexFit® adapter elbow 90°, clamp – female thread**

| d-G           | DN | I    | L   | E  | L1 | E1  | Z    | G-kg | VE    | Prod.No. | Price € |
|---------------|----|------|-----|----|----|-----|------|------|-------|----------|---------|
| 50 × 11/2" IG | 40 | 57,5 | 97  | 56 | 69 | 89  | 26   | 0.26 | 25.00 | 76496A   | 12.56   |
| 63 × 2" IG    | 50 | 71   | 119 | 72 | 79 | 108 | 32,5 | 0.46 | 25.00 | 76343A   | 18.43   |



**IBG® FlexFit® adapter elbow 90°, BSP, clamp – male thread**

| d-G        | DN | d1 | L    | E   | L1 | L2   | L3 | G-kg | VE    | Prod.No. | Price € |
|------------|----|----|------|-----|----|------|----|------|-------|----------|---------|
| 50 × 11/2" | 40 | 36 | 94,5 | 89  | 85 | 63   | 69 | 0.28 | 25.00 | 71903A   | 10.08   |
| 63 × 2"    | 50 | 48 | 119  | 108 | 85 | 56,3 | 79 | 0.66 | 25.00 | 76600A   | 12.86   |



**IBG® FlexFit® adapter elbow 45°, BSP, clamp – solvent socket**

| d-d1       | DN | I    | L  | E    | L1 | E1 | Z  | G-kg | VE    | Prod.No. | Price € |
|------------|----|------|----|------|----|----|----|------|-------|----------|---------|
| 50 × 50    | 40 | 46,5 | 84 | 56,3 | 69 | 89 | 15 | 0.25 | 25.00 | 73506A   | 10.62   |
| 50 × 11/2" | 40 | 46,5 | 84 | 56,3 | 69 | 89 | 15 | 0.25 | 25.00 | 76644    | 11.17   |



**IBG® FlexFit® elbow 90°, clamp – clamp**

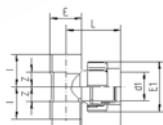
| d-d1    | DN | I     | L  | E   | G-kg | VE    | Prod.No. | Price € |
|---------|----|-------|----|-----|------|-------|----------|---------|
| 50 × 50 | 40 | 105,5 | 69 | 89  | 0.43 | 10.00 | 71742A   | 16.19   |
| 63 × 63 | 50 | 124   | 79 | 108 | 0.73 | 10.00 | 71909A   | 26.83   |





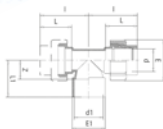
### IBG® FlexFit® adapter tee 90°, clamp – solvent socket

| Product            | DN | I    | L   | E    | L1 | E1  | Z  | G-kg | VE    | Prod.No. | Price € |
|--------------------|----|------|-----|------|----|-----|----|------|-------|----------|---------|
| 50 × 50 × 50       | 40 | 57,5 | 9,7 | 56   | 69 | 89  | 26 | 0.27 | 18.00 | 71743A   | 10.08   |
| 11/2" × 50 × 11/2" | 40 | 57,5 | 9,7 | 56   | 69 | 89  | 26 | 0.29 | 18.00 | 73402A   | 10.62   |
| 63 × 63 × 63       | 50 | 71   | 119 | 71,6 | 79 | 108 | 32 | 0.57 | 16.00 | 71912A   | 16.74   |
| 2" × 63 × 2"       | 50 | 71   | 119 | 71,6 | 79 | 108 | 32 | 0.03 | 18.00 | 73403    | 17.34   |



### IBG® FlexFit® adapter tee 90°, clamp – clamp

| d1-d2-d3     | DN    | I     | L  | E   | G-kg | VE    | Prod.No. | Price € |
|--------------|-------|-------|----|-----|------|-------|----------|---------|
| 50 × 50 × 50 | 40    | 105,5 | 69 | 89  | 0.64 | 8.00  | 71744A   | 24.56   |
| 63 × 63 × 63 | 50    | 124   | 79 | 108 | 1.08 | 10.00 | 71913A   | 37.39   |
| 50 × 63 × 50 | 40/50 | 105,5 | 69 | 89  | 0.79 | 8.00  | 76787A   | 30.14   |



### IBG® FlexFit® adapter tee 90°, clamp – solvent socket

| Product      | DN    | I     | L  | E  | L1   | E1   | Z    | G-kg | VE   | Prod.No. | Price € |
|--------------|-------|-------|----|----|------|------|------|------|------|----------|---------|
| 50 × 63 × 50 | 40/50 | 105,5 | 69 | 89 | 79,8 | 71,6 | 41,3 | 0.63 | 8.00 | 76788A   | 19.54   |



### IBG® FlexFit® assembly key, made of GFK

For optimal sealing and connection of IBG® FlexFit® fittings and hoses, in DN40 and DN50, made of GFK

| Product | G-kg | VE    | Prod.No. | Price € |
|---------|------|-------|----------|---------|
| 40      | 0.07 | 40.00 | 71635    | 2.95    |
| 50      | 0.06 | 10.00 | 71634    | 3.28    |



### PVC 2-way ball valve SU with FlexFit® union

| Product | G-kg | VE    | Prod.No. | Price € |
|---------|------|-------|----------|---------|
| 50      | 0.82 | 10.00 | 121422   | 65.00   |
| 63      | 1.65 | 10.00 | 121423   | 77.64   |



### Brass ring d50 and d63

to be used with IBG® FlexFit® fitting system and rigid - PVC piping system, only for NEW IBG flex fittings with production date from 03/2015 onwards. Project related minimum order quantity of 100 pieces assorted.

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Ring for unions FlexFit brass d50 single packed | 0.09 | 1.00 | 142428   | 51.19   |
| Ring for unions FlexFit brass d63 single packed | 0.14 | 1.00 | 142429   | 51.19   |

# FLEXFIT FITTING

KLEBSTOFFLOSE VERBINDUNG

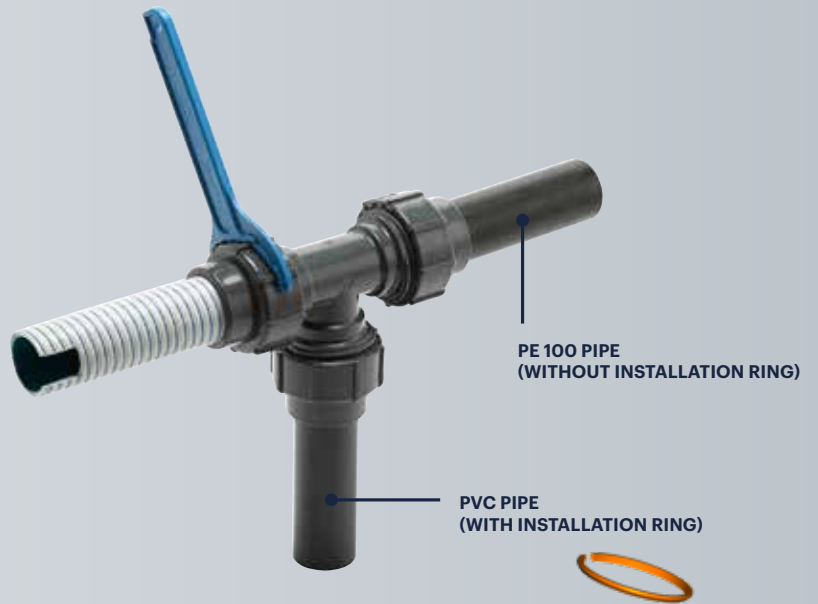
## ENVIRONMENTALLY FRIENDLY AND ADHESIVE-FREE FLEXFIT® PVC FITTINGS

The easily manufactured Flex-Fit connections for flexible hoses, PVC pipes, and PE 100 pipes are high-quality plastic precision parts with many advantages.

Notable benefits include the short assembly time and the independence from temperature and humidity when constructing ponds, pool filtration systems, and irrigation systems.

Up to 25 meters in length (50 meters upon request) without connecting fittings means fewer glued joints, reduced risk of leaks, and faster, secure installation. The entire piping system is 100% leak-proof and immediately load-bearing (max. 4 bar) after proper installation.

A small detail: Just as easy as the installation, the disassembly of the removable connections is also straightforward.



**GOLDEN WAVE**

INNOVATIONSPREIS

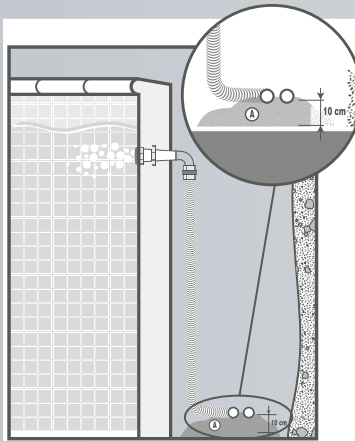


## TECHNICAL DETAILS

|                    |   |
|--------------------|---|
| MATERIAL           | PVC-U   |
| SEALING            | EPDM  |
| DIMENSIONS         | DN40 / DN50   |
| CONNECTION TYPES   | clamp - clamp<br>clamp - solvent socket<br>clamp - solvent spigot<br>clamp - male thread<br>clamp - female thread |
| HOSE CONNECTIONS   | hose to hose<br>pipe to hose<br>hose to thread  |
| OPERATING PRESSURE | PVC hose<br>DN40 / DN50: PN4 (fittings!)  |
|                    | PE pipe:<br>DN40: MOP8<br>DN50: MOP6  |
|                    | PVC pipe:<br>DN40: MOP8<br>DN50: MOP6   |



1. Pipe (PVC)
2. Union nut (PVC)
3. Clamping sleeve (PVC)
4. Brass ring (brass)
5. Clamping ring (POM)
6. O-ring (EPDM)
7. Connection (PVC)



## BEHAVIOR IN CASE OF FROST

To prevent pipe bursts in the event of frost, the following applies to all pipe systems: Drain the pipe completely! In practice, however, some of the medium often remains in the pipe. In most cases, this is not a problem if the air can escape through an open valve. If it cannot, a pipe burst is almost inevitable.

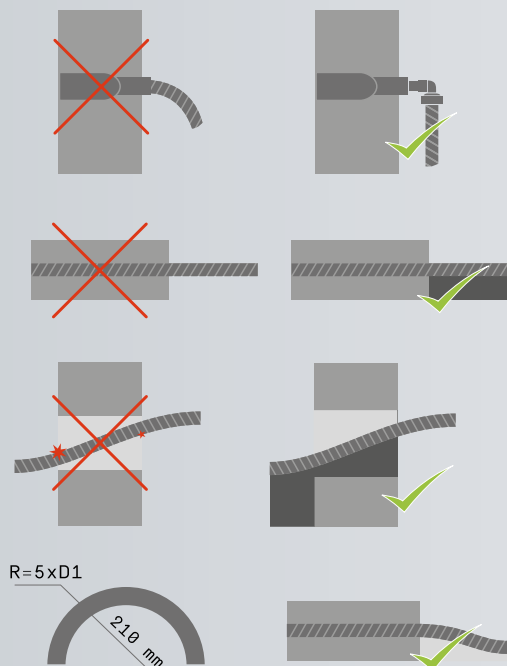
If the medium freezes in a flexible PVC hose, the flexibility of the hose is usually sufficient to prevent the pipe from bursting. However, the best solution is to drain the pipe in good time!

## BEHAVIOR OF SCREW CONNECTIONS IN CASE OF UNDERGROUND INSTALLATION

With FlexFit, the „sealing“ and „clamping“ functions are separate. This means that the secure sealing function remains unaffected by alternating tensile loads, even underground, while the clamping effect is reinforced.

## RECOMMENDATIONS FOR THE CORRECT INSTALLATION OF PRAHER/IBG FLEX FITTING AND FLEX HOSE

- » Avoid extreme tension on the pipe (select the smallest possible bending radius)
- » D50 FlexFit® hose, minimum bending radius  $R = 5 \times D1$
- » Lay the hose in a sand bed or protective pipe
- » Avoid contact with sharp edges, hose can move under pressure
- » Max. pressure: 4 bar (20° C water)
- » Max. Temperature: + 60° C water



## FlexFit® flexible PVC pressure hose, grey, 25 m roll

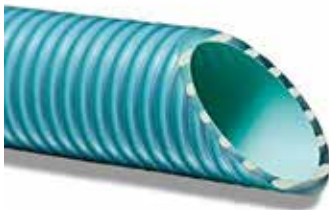


| Product | PN | G-kg | VE    | Prod.No. | Price € |
|---------|----|------|-------|----------|---------|
| d 20 mm | 7  | 0.16 | 25.00 | 71708    | 3.19    |
| d 25 mm | 7  | 0.25 | 25.00 | 71709    | 3.68    |
| d 32 mm | 5  | 0.31 | 25.00 | 71710    | 3.84    |
| d 40 mm | 5  | 0.47 | 25.00 | 71711    | 5.20    |
| d 50 mm | 5  | 0.73 | 25.00 | 71712    | 5.23    |
| d 63 mm | 5  | 0.95 | 25.00 | 71713    | 7.72    |
| d 75 mm | 4  | 1.40 | 25.00 | 73507    | 13.46   |
| d 90 mm | 4  | 1.29 | 25.00 | 74043    | 18.57   |



## FlexFit® flexible PVC pressure hose, grey, 12 m roll

| Product | PN | G-kg | VE    | Prod.No. | Price € |
|---------|----|------|-------|----------|---------|
| d50 mm  | 5  | 0.73 | 12.00 | 73760    | 5.23    |



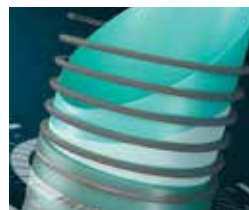
## FlexFit® flexible PVC pressure hose B-active, turquoise, 25 m roll

Chlorine resistant, resistant to squeezing and deforming, reinforced, turquoise

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| FlexFit® flexible PVC pressure hose B-active d50 PN6 50-42, l=25m | 0.75 | 25.00 | 740129   | 9.72    |
| FlexFit® flexible PVC pressure hose B-active d63 PN4 63-55, l=25m | 0.96 | 25.00 | 740130   | 12.20   |



The special CDS film (Chlorine Defense System) offers increased protection against chlorinated water



The spiral with the D-Shape area offers high resistance to crushing (up to 34 kN/m<sup>2</sup>). The cladding of the rigid spiral serves as a barrier and prevents premature embrittlement



## PVC flex hose STRONG

white, l=25m roll, PVC hose with larger wall thickness for concrete installation.

| Product   | G-kg  | VE    | Prod.No. | Price € |
|-----------|-------|-------|----------|---------|
| 50-40 PN6 | 23.80 | 25.00 | 7301191  | 9.91    |
| 63-51 PN5 | 36.67 | 25.00 | 7301192  | 12.91   |
| 75-65 PN4 | 36.92 | 25.00 | 7301193  | 14.90   |

## INSTALLATION AND STORAGE RECOMMENDATIONS

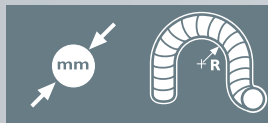
### PRAHER/IBG FLEX HOSE



PRAHER/IBG flex hoses meet the highest quality standards. Production according to EN ISO 3994 is continuously monitored to ensure that the corresponding tolerances for PRAHER/IBG fittings and piping systems are maintained according to DIN/ISO standards.

For proper installation and long durability, we recommend observing the following points:

- » Exclusively designed for use in swimming pool installations.
- » We recommend keeping the Flex fittings accessible (do not embed in concrete or lay them under the pool).
- » Before installation, cut off at least the first 15 cm from the ends of the hose rolls.
- » Install the PVC flex hose in a sand bed (10 cm below and above the hose) or in a double pipe system.
- » Take into account the maximum bending radius ( $R = 5 \times D1$ ).
- » Please consider the material behavior of PVC-U under your specific application parameters (temperature, pressure, and mechanical stress).
- » Gluing of the flex hose: Due to the optimally matched tolerances between PRAHER/IBG flex hose and PRAHER/IBG fitting, we recommend using only these in combination with WDF05 adhesive (Article No. 20223) & cleaner.
- » Installation with IBG Flex fittings: Proven „adhesive-free“ connection using the comprehensive Flex fitting system from PRAHER/IBG. The best solution for quickly and easily processing flex hoses.
- » Pressure testing of the piping system before commissioning with water at 2 bar.
- » Documentation with pressure test report (required for complaints).
- » Installation below the frost line or operation above 0°C. Empty the pipes in winter.
- » Temperature resistance: 0°C–50°C according to the pressure-temperature diagram, max. pressure 4 bar at 20°C.
- » Immediately check the received delivery and report any deformation due to improper transport, along with the serial number, production date, and batch number marked on the hose, plus a photo, to [info@peraqua.com](mailto:info@peraqua.com).
- » Warranty/guarantee: Maximum 2 years.



|    |     |
|----|-----|
| 25 | 100 |
| 32 | 100 |
| 40 | 130 |
| 50 | 165 |
| 63 | 220 |



#### ASSEMBLY INSTRUCTIONS

For installation, we recommend a minimum temperature of +5°C and a maximum temperature of 40°C. The hose should not be pressed against obstacles or sharp edges when being laid around curves. Ants, termites, or small rodents can damage the underground piping.



Smart Full Inverter heat pump  
iQ Inver Silence

# POOL HEATING

- 240 | Smart Heat pumps
- 245 | Solar absorber
- 246 | Heat exchanger & electric heater

# HEAT PUMPS

CARIBBEAN WARM AND NORTH SEA COOL POOL WATER

## INDIVIDUAL POOL WATER TEMPERATURE

Peraqua's Smart heat pumps are air-to-water heat pumps. The contained refrigerant R32 is heated or cooled by the air drawn in by the pump. The gas is then compressed in a compressor and the resulting heat energy is transferred to the pool water via a heat exchanger.

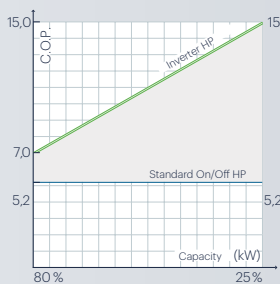


## WHY SMART INVERTER TECHNOLOGY?

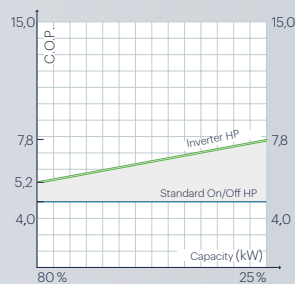
- 65% higher C.O.P. than with standard on/off heat pumps
- 50% higher C.O.P. than with standard inverter technologies

**Smart Inverter HP vs. standard On/Off HP (while maintaining the pool temperature)**

**Performance condition:**  
Air 26 °C | Water 26 °C  
Humidity 80%

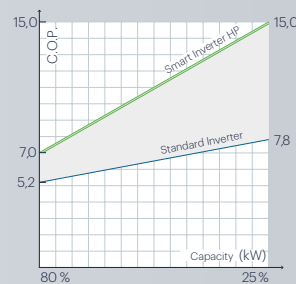


**Performance condition:**  
Air 15 °C | Water 26 °C  
Humidity 70%

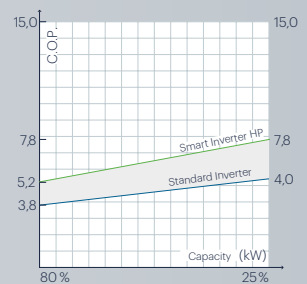


**Smart Inverter HP vs. standard Inverter HP (while maintaining the pool temperature)**

**Performance condition:**  
Air 26 °C | Water 26 °C  
Humidity 80%



**Performance condition:**  
Air 15 °C | Water 26 °C  
Humidity 70%

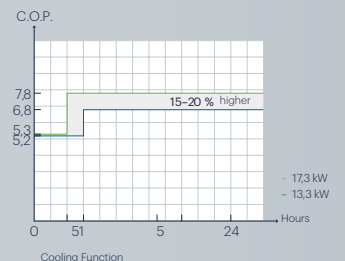
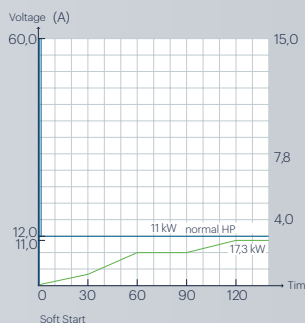


## → 10× quieter

By using the very quiet Mitsubishi inverter compressor and variable speed system, the inverter pump guarantees 10 × quieter operation than conventional heat pumps (while maintaining the pool temperature). It is the quietest heat pump on the market.

## → Soft Start

When the inverter heat pump starts, the current starts from 0 A and slowly reaches the rated current in 2 minutes. This has no negative impact on the domestic power supply.





## → Control with a PV system (Photovoltaic system)

Our smart heat pumps are equipped with a contact for external release. This allows, for example, an inverter from the photovoltaic system to take control of the heat pump.

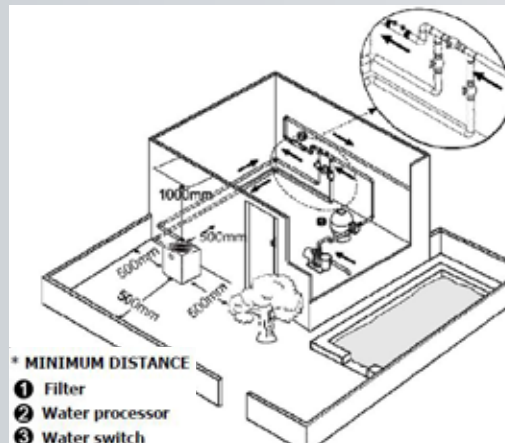
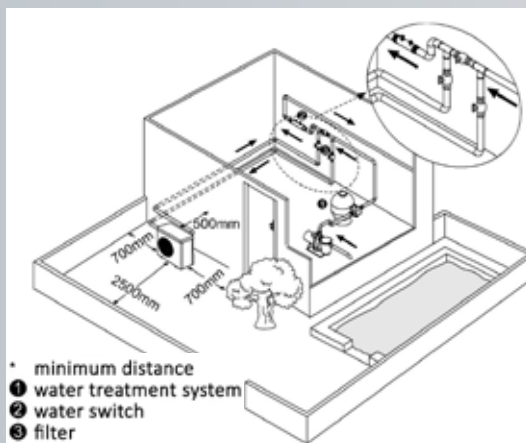


## → Smarter choice

**We recommend not undersizing the inverter heat pump, and in case of doubt, choosing the next larger model.**

- In partial load operation, the heat pump operates even more efficiently.
- Faster heating
- Noticeably quieter operation and a calmer swimming environment
- Significant energy savings possible due to more efficient operation

## CORRECT POSITIONING



## RELEVANT DATA FOR NOISE PROTECTION CERTIFICATES

| Smart heat pump iQ INVER Silence                         | 7301031   | 7301032   | 7301033   | 7301034   | 7301035   | 7301037   | 7301038   |
|--|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| <b>Heating capacity (A2/W35) air 2 °C, water 35 °C</b>   |           |           |           |           |           |           |           |
| Smart Modus (kW)   | 3.00      | 3.48      | 4.48      | 5.62      | 7.05      | 8.57      | 11.43     |
| Turbo Modus (kW)   | 3.57      | 4.19      | 5.38      | 6.81      | 8.33      | 10.24     | 13.33     |
| <b>Heating capacity (A-7/W35) air -7 °C, water 35 °C</b> |           |           |           |           |           |           |           |
| Smart Modus (kW)   | 1.90      | 2.21      | 2.84      | 3.57      | 4.47      | 5.44      | 7.25      |
| Turbo Modus (kW)   | 2.27      | 2.66      | 3.42      | 4.32      | 5.29      | 6.50      | 8.46      |
| Sound power (daytime)<br>Maximum db(A)                   | 61.2      | 62.7      | 63.6      | 66.3      | 67.1      | 67.6      | 67.7      |
| Sound power (night)<br>Maximum db(A)                     | 53.5      | 55.3      | 57.7      | 58.5      | 58.4      | 60.4      | 57.8      |
| <b>Sound pressure at 1,2,3,4,5 &amp; 10m</b>             |           |           |           |           |           |           |           |
| Sound pressure at 1m db(A)                               | 38.5-45.5 | 38.6-46.9 | 42-47.7   | 42.9-50.8 | 40.8-51.2 | 43.3-51.9 | 42.5-51.7 |
| Sound pressure at 2m db(A)                               | 32.5-39.5 | 32.6-40.9 | 36-41.7   | 36.9-44.8 | 34.8-45.2 | 37.3-45.9 | 36.5-45.7 |
| Sound pressure at 3m db(A)                               | 29-36     | 29.1-37.4 | 32.5-38.2 | 33.4-41.3 | 31.3-41.7 | 33.8-42.4 | 33-42.2   |
| Sound pressure at 4m db(A)                               | 26.5-33.5 | 26.6-34.9 | 30-35.7   | 30.9-38.8 | 28.8-39.2 | 31.3-39.9 | 30.5-39.7 |
| Sound pressure at 5m db(A)                               | 24.6-31.6 | 24.7-33   | 28.1-33.8 | 29-36.9   | 26.9-37.3 | 29.4-38   | 28.6-37.8 |
| Sound pressure at 10m db(A)                              | 18.5-25.5 | 18.6-26.9 | 22.0-27.7 | 22.9-30.8 | 20.8-31.2 | 23.3-31.9 | 22.5-31.7 |



**8 YEARS WARRANTY** on heat exchanger

**7 YEARS WARRANTY** on compressor

- » Variable speed through inverter technology
- » Modbus RTU compatible for smart home integration
- » Touch control with WLAN connectivity
- » Suitable for salt electrolysis
- » Very quiet
- » Powder-coated metal housing



## Smart full inverter heat pump iQ Inver Silence

The Inver Silence control system is optimized on the basis of full inverter technology. It perfectly balance the inverter technology and heat exchanger technology, which creates even more capacity and silent operation.

- COP 50-70% higher than standard inverter heat pumps by 100% speed
- Extra 20% capacity for quicker heating
- Average 50% capacity to maintain pool temperature
- Anthracite grey, RAL 7016
- Touch Control with integrated WLAN connection for the control via mobile device, free APP
- 5-year warranty on the entire appliance, plus extended warranty for compressor (7 years) and heat exchanger (8 years).

| Product   | G-kg   | VE   | Prod.No. | Price € |
|---|--------|------|----------|---------|
| <b>Smart full inverter heat pump iQ Inver Silence</b>   |        |      |          |         |
| Smart full inverter heat pump iQ Inver Silence 10,2 kW, 230V, 1P, R32, titanium heat exchanger, modbus-capable, metal housing powder-coated | 67.00  | 1.00 | 7301031  | 3221.33 |
| Smart full inverter heat pump iQ Inver Silence 13,2 kW, 230V, 1P, R32, titanium heat exchanger, modbus-capable, metal housing powder-coated | 70.00  | 1.00 | 7301032  | 4276.52 |
| Smart full inverter heat pump iQ Inver Silence 16,8 kW, 230V, 1P, R32, titanium heat exchanger, modbus-capable, metal housing powder-coated | 74.00  | 1.00 | 7301033  | 5279.97 |
| Smart full inverter heat pump iQ Inver Silence 21,0 kW, 230V, 1P, R32, titanium heat exchanger, modbus-capable, metal housing powder-coated | 80.00  | 1.00 | 7301034  | 6315.24 |
| Smart full inverter heat pump iQ Inver Silence 25,5 kW, 230V, 1P, R32, titanium heat exchanger, modbus-capable, metal housing powder-coated | 116.00 | 1.00 | 7301035  | 7493.89 |
| Smart full inverter heat pump iQ Inver Silence 31,5 kW, 400V, 3P, R32, titanium heat exchanger, modbus-capable, metal housing powder-coated | 130.00 | 1.00 | 7301037  | 8302.20 |
| Smart full inverter heat pump iQ Inver Silence 40,0 kW, 400V, 3P, R32, titanium heat exchanger, modbus-capable, metal housing powder-coated | 148.00 | 1.00 | 7301038  | 9974.58 |
| <b>ACCESSORIES</b>  |        |      |          |         |
| Connection cable BCP to round plug for Modbus connection 1.2 m (internal main board -> BCP round plug)                                      | 0.13   | 1.00 | 7301101  | 18.91   |
| Modbus connection cable 10 m for heat pumps   | 0.35   | 1.00 | 7301102  | 59.63   |

### TECHNICAL DATA

| Model   | 7301031        | 7301032     | 7301033     | 7301034     | 7301035        | 7301037      | 7301038      |
|---|----------------|-------------|-------------|-------------|----------------|--------------|--------------|
| Recommended Pool volume (m <sup>3</sup> )                       | 20-40          | 25-50       | 30-60       | 40-75       | 55-100         | 65-120       | 90-160       |
| Operation temperature (°C)                                      | -15-43*        |             |             |             |                |              |              |
| <b>Operation conditions: Air 26°C, Water 26°C, Humidity 80%</b> |                |             |             |             |                |              |              |
| Heating capacity (kW) Smart Modus                               | 8,5            | 11,0        | 13,8        | 17,5        | 21,5           | 27,0         | 35,0         |
| Heating capacity (kW) Turbo Modus                               | 10,2           | 13,2        | 16,8        | 21,0        | 25,5           | 31,5         | 40,0         |
| C.O.P in Smart Modus  | 7,8            | 8,2         | 7,5         | 7,3         | 7,8            | 7,4          | 7,3          |
| C.O.P   | 15.1-7.1       | 15.0-7.3    | 15.5-6.4    | 15.0-6.3    | 16.0-6.8       | 15.8-6.3     | 15.8-6.4     |
| COP at 50% speed  | 11,4           | 11,6        | 11,2        | 11,2        | 11,3           | 11,2         | 11,1         |
| <b>Operation conditions: Air 15°C, Water 26°C, Humidity 70%</b> |                |             |             |             |                |              |              |
| Heating capacity (kW) Smart Modus                               | 6,3            | 7,3         | 9,4         | 11,8        | 14,8           | 18,0         | 24,0         |
| Heating capacity (kW) Turbo Modus                               | 7,5            | 8,8         | 11,3        | 14,3        | 17,5           | 21,5         | 28,0         |
| C.O.P in Smart Modus  | 5,2            | 5,3         | 5,0         | 5,0         | 5,4            | 5,3          | 5,1          |
| C.O.P   | 6.9-4.8        | 6.8-4.9     | 7.3-4.4     | 7.8-4.6     | 7.8-4.9        | 7.8-4.9      | 7.9-4.7      |
| COP at 50% speed  | 6,5            | 6,5         | 6,6         | 6,8         | 6,8            | 6,8          | 6,7          |
| <b>Operation conditions: Air 35°C, Water 27°C, Humidity 80%</b> |                |             |             |             |                |              |              |
| Cooling capacity (kW)   | 4,4            | 5,6         | 6,5         | 8,0         | 11,6           | 13,6         | 16,0         |
| Sound pressure 1m dB(A)   | 38.5-45.5      | 38.6-46.9   | 42.0-47.7   | 42.9-50.8   | 40.8-51.2      | 43.3-51.9    | 42.5-51.7    |
| Sound pressure at 10m dB(A)                                     | 18.5-25.5      | 18.6-26.9   | 22.0-27.7   | 22.9-30.8   | 20.8-31.2      | 23.3-31.9    | 22.5-31.7    |
| Sound pressure at 50% speed 1m dB(A)                            | 39,5           | 41,3        | 43,7        | 44,5        | 44,4           | 46,4         | 43,8         |
| Heat exchanger  | Titanium       |             |             |             |                |              |              |
| Housing   | Metal          |             |             |             |                |              |              |
| Power supply  | 230V/1 Ph/50Hz |             |             |             | 400V/3 Ph/50Hz |              |              |
| Rated input power at 15°C (kW)                                  | 0.18-1.53      | 0.22-1.8    | 0.26-2.56   | 0.31-3.08   | 0.38-3.53      | 0.46-4.4     | 0.60-5.94    |
| Rated current at 15°C (A)                                       | 0.78-6.65      | 0.96-7.82   | 1.14-11.3   | 1.35-13.4   | 1.65-15.3      | 0.66-6.35    | 0.87-8.57    |
| Recommended water flow (m <sup>3</sup> /h)                      | 2-4            | 3-4         | 4-6         | 6.5-8.5     | 8-10           | 10-12        | 12-18        |
| Water pipe specification in-out (mm)                            | 50             |             |             |             |                |              |              |
| Net dimension LxWxH (mm)  | 799×432×650    | 893×432×650 | 939×432×650 | 995×432×750 | 1125×429×952   | 1074×539×947 | 1260×539×947 |
| Net weight  | 59             | 61          | 65          | 70          | 98             | 111          | 126          |

\*Efficient and optimum operation only recommended above freezing point (0 C°).



**8 YEARS GUARANTEE** on heat exchanger

**7 YEARS GUARANTEE** on compressor

- » Variable speed through inverter technology
- » Modbus RTU compatible for smart home integration
- » Touch control with WLAN connectivity
- » Suitable for salt electrolysis
- » Very quiet
- » Powder-coated metal housing



### Smart full inverter heat pump iQ Inver Silence, Vertical

Heat pump with vertical discharge for projects where the required minimum distances cannot be maintained.

By using the very quiet Mitsubishi inverter compressor and the variable fan speed system, the inverter pump guarantees 10 × quieter operation than conventional heat pumps (while maintaining the pool temperature).

The pool water can be kept at a pleasant temperature using the heating and cooling function. The infinitely variable speed of the Smart full inverter heat pump allows the compressor output to be perfectly adapted to the ambient conditions.

The Modbus RTU capable iQ Inver Silence heat pump allows integration into smart control electronics and smart home systems such as iQnect.

The heat pump can be controlled automatically via the „Inverter Life“ app.

- metal housing powder-coated, anthracite grey, RAL7016

#### TECHNICAL DATA

| Model   | 7301269        | 7301270     | 7301271     | 7301272     |
|---|----------------|-------------|-------------|-------------|
| Recommended Pool volume (m³)                                    | 25-50          | 30-60       | 40-75       | 50-100      |
| Operation temperature (°C)                                      | -15-43*        |             |             |             |
| <b>Operation conditions: Air 26°C, Water 26°C, Humidity 80%</b> |                |             |             |             |
| Heating capacity (kW) in Smart Modus                            | 11             | 14          | 17,5        | 22          |
| Heating capacity (kW) in Turbo Modus                            | 13,2           | 17,2        | 21          | 26          |
| COP in Smart Modus  | 7,7            | 7,8         | 7,3         | 7,8         |
| COP   | 15,0-6,8       | 15,6-6,5    | 15,5-6,3    | 14,9-6,8    |
| COP at 50% speed  | 11,5           | 11,7        | 11,6        | 11,3        |
| <b>Operation conditions: Air 15°C, Water 26°C, Humidity 70%</b> |                |             |             |             |
| Heating capacity (kW) in Smart Modus                            | 7,3            | 9,8         | 11,6        | 14,5        |
| Heating capacity (kW) in Turbo Modus                            | 8,8            | 11,6        | 14,3        | 17,5        |
| COP in Smart Modus  | 5,0            | 4,9         | 4,9         | 5,0         |
| COP   | 7,3-4,5        | 7,8-4,5     | 7,4-4,4     | 7,3-4,8     |
| COP at 50% speed  | 6,5            | 6,7         | 6,8         | 6,3         |
| <b>Operation conditions: Air 35°C, Water 27°C, Humidity 80%</b> |                |             |             |             |
| Cooling capacity (kW)   | 5,8            | 7,1         | 8,2         | 12,0        |
| Max. Sound pressure 1m dB(A)                                    | 38,8-47,9      | 42,2-48,6   | 43,1-52,1   | 41,0-52,9   |
| Sound pressure at 50% speed 1m dB(A)                            | 41,9           | 44,3        | 45,2        | 45,3        |
| Max. Sound pressure 10m dB(A)                                   | 18,8-27,9      | 22,2-28,6   | 23,1-32,1   | 21,0-32,9   |
| Heat exchanger  | Titanium       |             |             |             |
| Housing   | Metal          |             |             |             |
| Power supply  | 230V/1 Ph/50Hz |             |             |             |
| Rated input power at 15°C (kW)                                  | 0,21-1,95      | 0,26-2,51   | 0,33-3,08   | 0,42-3,67   |
| Rated current at 15°C (A)                                       | 0,91-8,48      | 1,14-10,9   | 1,43-13,4   | 1,82-15,9   |
| Recommended water flow (m³/h)                                   | 3-4            | 4-6         | 6,5-8,5     | 8-10        |
| Water pipe specification in-out (mm)                            | 50             |             |             |             |
| Net dimension LxWxH (mm)  | 710x753x668    | 710x775x668 | 710x775x668 | 710x775x743 |
| Net weight (kg)   | 66             | 71          | 78          | 102         |
| Gas (g)   | 700            | 1000        | 1200        | 2000        |
| GWP   | 675            |             |             |             |
| CO2 Equivalent (Tonne)  | 0,473          | 0,675       | 0,810       | 1,350       |

\*Efficient and optimum operation only recommended above freezing point (0°C).

| Product  | G-kg   | VE   | Prod.No. | Price € |
|--|--------|------|----------|---------|
| Smart full inverter heat pump iQ Inver Silence, Vertical, 13,2 kW, 230V, 1P, R32, titanium heat exchanger, modbus-capable, metal housing powder-coated | 77.00  | 1.00 | 7301269  | 4543.31 |
| Smart full inverter heat pump iQ Inver Silence, Vertical, 17,2 kW, 230V, 1P, R32, titanium heat exchanger, modbus-capable, metal housing powder-coated | 82.00  | 1.00 | 7301270  | 5610.45 |
| Smart full inverter heat pump iQ Inver Silence, Vertical, 21,0 kW, 230V, 1P, R32, titanium heat exchanger, modbus-capable, metal housing powder-coated | 89.00  | 1.00 | 7301271  | 6713.43 |
| Smart full inverter heat pump iQ Inver Silence, Vertical, 26,0 kW, 230V, 1P, R32, titanium heat exchanger, modbus-capable, metal housing powder-coated | 106.00 | 1.00 | 7301272  | 7963.74 |



**NOTE**

Winter cover, vibration absorber and condensate drain set are included in delivery.



**7 YEARS WARRANTY** on heat exchanger and compressor

- » Variable speed through inverter technology
- » Modbus RTU compatible
- » Touch control with WLAN connectivity
- » Suitable for salt electrolysis
- » Very quiet
- » ABS housing, grey RAL7012



### Smart full inverter heat pump Plus

By using the very quiet Mitsubishi inverter compressor and the variable fan speed system, the inverter pump guarantees 10 × quieter operation than conventional heat pumps (while maintaining the pool temperature).

The pool water can be kept at a pleasant temperature using the heating and cooling function. The infinitely variable speed of the Smart full inverter heat pump allows the compressor output to be perfectly adapted to the ambient conditions.

The Modbus RTU capable heat pump allows integration into smart control electronics and smart home systems such as iQnnect. The heat pump can be controlled automatically via the „Inverter Life“ app.

#### TECHNICAL DATA

| Model   | 7300714                | 7300715     | 7300772     | 7300716     |
|---|------------------------|-------------|-------------|-------------|
| Recommended Pool volume (m³)                                    | 25-45                  | 30-55       | 35-65       | 40-75       |
| Operation temperature (°C)                                      | -7-43*                 |             |             |             |
| <b>Operation conditions: Air 26°C, Water 26°C, Humidity 80%</b> |                        |             |             |             |
| Heating capacity (kW)   | 10,3                   | 12,8        | 15,0        | 17,3        |
| C.O.P   | 14.5-6.9               | 15.0-7.4    | 15.5-6.7    | 14.8-5.9    |
| COP at 50% speed  | 10,4                   | 11,0        | 10,9        | 10,5        |
| <b>Operation conditions: Air 15°C, Water 26°C, Humidity 70%</b> |                        |             |             |             |
| Heating capacity (kW)   | 7,1                    | 8,3         | 10,5        | 11,4        |
| C.O.P   | 7.3-4.6                | 7.7-4.8     | 7.8-4.6     | 7.5-4.3     |
| COP at 50% speed  | 6,4                    | 6,8         | 6,6         | 6,1         |
| <b>Operation conditions: Air 35°C, Water 27°C, Humidity 80%</b> |                        |             |             |             |
| Cooling capacity (kW)   | 4,5                    | 5,5         | 6,8         | 7,7         |
| Sound pressure 1m dB(A)   | 38.6-49.9              | 42.1-50.7   | 41.3-54.0   | 43.1-53.8   |
| Sound pressure at 10m dB(A)                                     | 18.6-29.9              | 22.1-30.7   | 21.3-34.0   | 23.1-33.8   |
| Sound pressure at 50% speed 1m dB(A)                            | 43,3                   | 45,7        | 46,0        | 46,5        |
| Kompressor  | Mitsubishi DC Inverter |             |             |             |
| Heat exchanger  | Titanium               |             |             |             |
| Housing   | ABS                    |             |             |             |
| Power supply  | 230V/1 Ph/50Hz         |             |             |             |
| Rated input power at 15°C (kW)                                  | 0.19-1.5               | 0.22-1.73   | 0.27-2.2    | 0.3-2.6     |
| Rated current at 15°C (A)                                       | 0.83-6.5               | 0.96-7.52   | 1.17-9.6    | 1.3-11.3    |
| Recommended water flow (m³/h)                                   | 3-4                    | 4-6         | 5-7         | 6.5-8.5     |
| Water pipe specification in-out (mm)                            | 50                     |             |             |             |
| Net dimension LxWxH (mm)  | 961×340×658            | 961×340×658 | 961×340×658 | 961×420×658 |
| Net weight  | 49                     | 50          | 52          | 63          |
| Gas (g)   | 750                    | 800         | 900         | 1000        |
| GWP   | 675                    |             |             |             |
| CO2 Equivalent (Tonne)  | 0,506                  | 0,540       | 0,608       | 0,675       |

\*Efficient and optimum operation only recommended above freezing point (0 C°).

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| <b>Smart full inverter heat pump Plus</b>   |       |      |          |         |
| Smart full inverter heat pump Plus, 10,3 kW, 230V, 1P, R32, titanium heat exchanger, modbus-capable, ABS housing grey | 56.00 | 1.00 | 7300714  | 2809.21 |
| Smart full inverter heat pump Plus, 12,8 kW, 230V, 1P, R32, titanium heat exchanger, modbus-capable, ABS housing grey | 57.00 | 1.00 | 7300715  | 3553.83 |
| Smart full inverter heat pump Plus, 15,0 kW, 230V, 1P, R32, titanium heat exchanger, modbus-capable, ABS housing grey | 59.00 | 1.00 | 7300772  | 4081.42 |
| Smart full inverter heat pump Plus, 17,3 kW, 230V, 1P, R32, titanium heat exchanger, modbus-capable, ABS housing grey | 73.00 | 1.00 | 7300716  | 4579.15 |
| <b>ACCESSORIES</b>  |       |      |          |         |
| External control kit for all ECO and Full Inverter heat pumps R32 (basis, cable and display)                          | 1.02  | 1.00 | 7300898  | 243.01  |
| Connection cable BCP to round plug for Modbus connection (internal main board -> BCP round plug)                      | 0.13  | 1.00 | 7301101  | 18.91   |
| Modbus connection cable 10 m for heat pumps   | 0.35  | 1.00 | 7301102  | 59.63   |



**NOTE**  
Winter cover, vibration absorber and condensate drain set are included in delivery.



**5** YEAR GUARANTEE on heat exchanger

- » 3-stage
- » Powder-coated metal housing
- » R32 refrigerant



### Smart inverter heat pump ECO

Smart inverter ECO heat pumps are equipped with compressors that operate at three speeds. Unlike traditional heat pumps, which operate at a fixed frequency, Eco heat pumps can increase or reduce their speed depending on the energy requirement and ambient conditions. In this way, higher efficiency and a lower noise level can be achieved.

The pool water can be kept at a pleasant temperature using the heating and cooling function.

WLAN connection and app control can be retrofitted.

3-year warranty on the entire appliance, plus extended warranty for heat exchangers (5 years).

#### TECHNICAL DATA

| Model   | 7300704             | 7300706     | 7300707     | 7300708     | 7300709     |
|---|---------------------|-------------|-------------|-------------|-------------|
| Recommended Pool volume (m <sup>3</sup> )                       | 15-30               | 20-35       | 30-50       | 35-65       | 45-80       |
| Operation temperature (°C)                                      | 0-43                |             |             |             |             |
| <b>Operation conditions: Air 26°C, Water 26°C, Humidity 80%</b> |                     |             |             |             |             |
| Heating capacity (kW)   | 7                   | 9,0         | 12,5        | 16,0        | 20,0        |
| C.O.P   | 10.3-6.6            | 10.6-6.8    | 11.6-7.0    | 11.2-7.1    | 11.8-6.5    |
| COP at 50% speed  | 9,3                 | 9,6         | 10,1        | 9,7         | 10,2        |
| <b>Operation conditions: Air 15°C, Water 26°C, Humidity 70%</b> |                     |             |             |             |             |
| Heating capacity (kW)   | 5,0                 | 6,3         | 8,5         | 11,0        | 14,0        |
| C.O.P   | 6.0-4.8             | 6.1-4.5     | 6.3-4.8     | 6.4-4.7     | 6.5-4.6     |
| COP at 50% speed  | 5,8                 | 5,7         | 6,1         | 5,9         | 6,1         |
| <b>Operation conditions: Air 35°C, Water 27°C, Humidity 80%</b> |                     |             |             |             |             |
| Cooling capacity (kW)   | 2,5                 | 3,1         | 4,6         | 5,6         | 7,8         |
| Sound pressure 1m dB(A)   | 38.8-50.2           | 40.6-52.5   | 42.9-53.0   | 45.2-56.3   | 45.3-57.1   |
| Sound pressure at 10m dB(A)                                     | 18.8-30.2           | 20.6-32.5   | 22.9-33.0   | 25.2-36.3   | 25.3-37.1   |
| Sound pressure at 50% speed 1m dB(A)                            | 42,8                | 45,8        | 48,5        | 48,7        | 49,6        |
| Heat exchanger  | Titanium            |             |             |             |             |
| Housing   | powder-coated metal |             |             |             |             |
| Power supply  | 230V/1 Ph/50Hz      |             |             |             |             |
| Rated input power at 15°C (kW)                                  | 0.29-1.04           | 0.36-1.40   | 0.47-1.78   | 0.59-2.34   | 0.75-3.04   |
| Rated current at 15°C (A)                                       | 1.26-4.52           | 1.57-6.09   | 2.02-7.74   | 2.52-10.17  | 3.26-13.21  |
| Recommended water flow (m <sup>3</sup> /h)                      | 2-4                 | 3-4         | 4-6         | 6.5-8.5     | 8-10        |
| Water pipe specification in-out (mm)                            | 50                  |             |             |             |             |
| Net dimension LxWxH (mm)  | 744x359x648         | 864x359x648 | 864x359x648 | 954x359x648 | 954x359x748 |
| Net weight (kg)   | 42                  | 46          | 49          | 60          | 68          |

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| <b>Smart inverter heat pump ECO</b>  |       |      |          |         |
| Smart inverter heat pump ECO, 7,0 kW, 230V, 1P, R32, 3-stage compressor, titanium heat exchanger, metal housing powder-coated  | 48.00 | 1.00 | 7300704  | 1513.11 |
| Smart inverter heat pump ECO, 9,0 kW, 230V, 1P, R32, 3-stage compressor, titanium heat exchanger, metal housing powder-coated  | 52.00 | 1.00 | 7300706  | 2130.30 |
| Smart inverter heat pump ECO, 12,5 kW, 230V, 1P, R32, 3-stage compressor, titanium heat exchanger, metal housing powder-coated | 55.00 | 1.00 | 7300707  | 2976.46 |
| Smart inverter heat pump ECO, 16,0 kW, 230V, 1P, R32, 3-stage compressor, titanium heat exchanger, metal housing powder-coated | 66.00 | 1.00 | 7300708  | 3673.28 |
| Smart inverter heat pump ECO, 20,0 kW, 230V, 1P, R32, 3-stage compressor, titanium heat exchanger, metal housing powder-coated | 78.00 | 1.00 | 7300709  | 4220.78 |
| <b>ACCESSORIES</b>   |       |      |          |         |
| WIFI module for smart inverter heat pump ECO   | 0.17  | 1.00 | 7300846  | 170.92  |
| External control kit for all ECO and full inverter heat pumps R32 (basis, cable and display)                                   | 1.02  | 1.00 | 7300898  | 243.01  |

Optional: WLAN connection for control via mobile devices for retrofitting, free app



**NOTE**

Winter cover, vibration absorber and condensate drain set are included in delivery.



### Smart full inverter heat pump iQ Inver Silence, Commercial

High capacity heat pump with inverter technology for commercial pools.

The pool water can be kept at a pleasant temperature using the heating and cooling function. The infinitely variable speed of the heat pump allows the compressor output to be perfectly adapted to the ambient conditions.

The Modbus RTU capable heat pump allows integration into smart control electronics and smart home systems such as iQnnect.

The heat pump can be controlled automatically via the „Inverter Life“ app.

#### TECHNICAL DATA

| Model   | 7300720        | 7300721        |
|---|----------------|----------------|
| Recommended Pool volume (m³)                                    | 130-260        | 260-520        |
| Operation temperature (°C)                                      | -7-43*         |                |
| <b>Operation conditions: Air 26°C, Water 26°C, Humidity 80%</b> |                |                |
| Heating capacity (kW)   | 59,6           | 109,0          |
| COP at 50% speed  | 10,0           | 9,8            |
| <b>Operation conditions: Air 15°C, Water 26°C, Humidity 70%</b> |                |                |
| Heating capacity (kW)   | 39,4           | 80,5           |
| COP at 50% speed  | 6,7            | 6,6            |
| <b>Operation conditions: Air 35°C, Water 27°C, Humidity 80%</b> |                |                |
| Cooling capacity (kW)   | 26,2           | 53,7           |
| Sound pressure 1m dB(A)   | 54.0-62.0      | 56.0-65.0      |
| Sound pressure at 10m dB(A)                                     | 34.0-42.0      | 36.0-45.0      |
| Sound pressure at 50% speed 1m dB(A)                            | 56,0           | 58,0           |
| Compressor  | DC-Inverter    |                |
| Heat exchanger  | Titanium       |                |
| Housing   | Metal          |                |
| Power supply  | 400V/3 Ph/50Hz |                |
| Rated input power at 15°C (kW)                                  | 2.20-8.03      | 4.69-17.9      |
| Rated current at 15°C (A)                                       | 3.17-11.59     | 6.77-25.8      |
| Max. input current (A)  | 20             | 40             |
| Circuit breaker (A)   | 25,0           | 48,0           |
| Recommended water flow (m³/h)                                   | 20-25          | 40-50          |
| Water pipe specification in-out (mm)                            | 75             | 110            |
| Net dimension LxWxH (mm)  | 1000x1110x1260 | 2100x1090x1280 |
| Net weight (kg)   | 212            | 459            |
| Gas (g)   | 5500           | 11000          |
| GWP   | 2088           |                |
| CO2 Equivalent (Tonne)  | 11,48          | 22,97          |

\*Efficient and optimum operation only recommended above freezing point (0 C°).

| Product   | G-kg   | VE   | Prod.No. | Price €  |
|---|--------|------|----------|----------|
| Smart full inverter heat pump iQ Inver Silence, Commercial, 59,6 kW, 400V, 3P, R410A, titanium heat exchanger, modbus-capable, metal housing powder-coated  | 237.00 | 1.00 | 7300720  | 23436.80 |
| Smart full inverter heat pump iQ Inver Silence, Commercial, 109,0 kW, 400V, 3P, R410A, titanium heat exchanger, modbus-capable, metal housing powder-coated | 494.00 | 1.00 | 7300721  | 46648.25 |



- » High efficiency
- » Low pressure loss
- » Absolutely frost-proof (with empty pipes)
- » Easy installation



## Solar absorber

For cost-efficient and environmentally friendly heating of swimming pool water using solar energy.

The heat-resistant material of the solar absorber absorbs sunlight and is heated as a result. The heat generated is transferred to the pool water flowing through the absorber. The heated water flows back into the pool.

The absorbers can be combined to increase the heat output. The modular system allows easy customisation to the available surface area.

### TECHNICAL DATA

- Material: HDPE
- Pressure loss ca. 0.003 bar at 200 l/h/m<sup>2</sup>
- Flow rate: 150–250 l/m<sup>2</sup>/h
- Weight: approx. 6 kg/m<sup>2</sup>
- water volume: 6 l/m<sup>2</sup>
- Test pressure: 4,5 bar
- Operation pressure: up to 1.2 bar at 40 °C
- Efficiency: up to approx. 85%
- Capacity: up to 0.85 kWh/m<sup>2</sup>
- Temperature resistant (emptied): from -50 °C up to +115 °C
- Pipe: Ø 40 mm
- Completely walkable
- Salt water resistant
- Modular system

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Solar absorber with 2 connection pieces and integrated collector pipe on one side d40mm, 1320 x 820 mm, black | 5.89 | 1.00 | 75754    | 191.77  |
| Solar absorber with 4 connection pieces d25mm, 1280 x 820 mm, black   | 5.80 | 1.00 | 75755    | 191.77  |
| Solar absorber with integrated collector pipes on both sides d40mm, 1360 x 820 mm, black                      | 5.84 | 1.00 | 75756    | 191.77  |

## ACCESSORIES

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Connection-tube for solar absorber, 38 x 5 x 60 mm with 2 stainless steel hose clamps             | 0.01 | 1.00  | 75757    | 12.53   |
| Connection-tube for solar absorber, 25 x 3 x 63 mm with 2 stainless steel hose clamps             | 0.01 | 1.00  | 75758    | 11.13   |
| Fixing strap for solar absorber, universal for all roof tiles, V2A, length 700 mm, width 18/12 mm | 0.20 | 1.00  | 76876    | 50.38   |
| hole band for solar absorber, zincd 12 x 1 mm l=10m coil  | 0.10 | 10.00 | 76877    | 78.35   |
| Air vent 3/8" for solar absorber  | 0.13 | 1.00  | 76884    | 76.56   |
| Drain valve brass 1/2" for solar absorber   | 0.07 | 1.00  | 76885    | 56.41   |



### Operation with a filter pump and a 3-way ball valve with differential temperature control

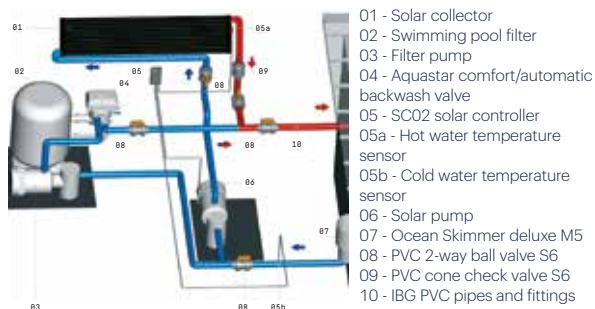
This connection option can generally be used when the absorbers are not mounted more than 6 meters above the water surface.

The 3-way ball valve is installed in the pressure line of the filtration system.

Through differential temperature control, the 3-way ball valve switches when the absorber temperature is higher than the pool water temperature.

The filter flow is then pumped through the absorbers. The heated water flows back into the filtration circuit via a T-piece.

3-way ball valve S4 SOLAR E0510 eco/ind in the Solar Controls chapter.





- » High efficiency with minimal energy loss
- » Primary side AISI 316L
- » Can be connected vertically or horizontally
- » Suitable for salt electrolysis

## Titanium tube heat exchanger

The compact titanium multi-tube bundle element is located in an optimally insulated outer chamber. The small volume of the chamber combined with the high surface area of the titanium tubes ensures outstanding efficiency with minimised energy losses

The outer shell of the primary circuit is made of AISI 316L (V4A) (EN 1.4432) stainless steel and is optimally insulated with an additional aluminium housing with a plastic filling in between, thus guaranteeing the highest possible efficiency.

Depending on the installation situation, the G2 heat exchanger can be installed vertically or horizontally.

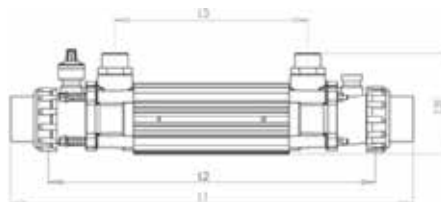
### TECHNICAL DATA

- Consists of 36 titanium tubes
- Low pressure drop
- 100% compatible with salt chlorinator pools
- Water connection primary circuit: 1" BSP female thread (incl. 1" male/male brass thread adapter)
- Water connection secondary circuit: 1 1/2"/50 mm solvent connection
- Incl. 2 x 1" male brass double nipple, 1 x blanking cap for changing tube, 1 x brass non-return valve 1" female
- Material primary side: AISI 316L (V4A) (EN 1.4432) stainless steel
- Material secondary side: titanium
- max. operation pressure: 4 bar
- Temperature and flow sensor connection
- Floor or wall mounting

| Product                             | G-kg | VE   | Prod.No. | Price € |
|-------------------------------------|------|------|----------|---------|
| Titanium tube heat exchanger 30 kW  | 3.91 | 1.00 | 740084   | 817.77  |
| Titanium tube heat exchanger 49 kW  | 4.50 | 1.00 | 740085   | 1037.15 |
| Titanium tube heat exchanger 85 kW  | 5.10 | 1.00 | 740086   | 1276.50 |
| Titanium tube heat exchanger 122 kW | 6.00 | 1.00 | 740087   | 1775.14 |

| Standard power output (kW) | Primary (HOT) flow (m³/h) | Primary (HOT) head loss (Bar) | Secondary (POOL) flow (m³/h) | Secondary (POOL) head loss (Bar) | ΔT 15° C (kW) | ΔT 20° C (kW) | ΔT 30° C (kW) | ΔT 40° C (kW) | ΔT 50° C (kW) | ΔT 60° C (kW) | ΔT 70° C (kW) |
|----------------------------|---------------------------|-------------------------------|------------------------------|----------------------------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| 30 kW                      | 1.1                       | 0.061                         | 10                           | 0.050                            | 9             | 11            | 16            | 20            | 26            | 30            | 33            |
| 30 kW                      | 1.3                       | 0.068                         | 10                           | 0.050                            | 10            | 13            | 18            | 23            | 31            | 34            | 39            |
| 30 kW                      | 1.3                       | 0.068                         | 14                           | 0.070                            | 11            | 15            | 20            | 26            | 34            | 41            | 46            |
| 49 kW                      | 1.6                       | 0.077                         | 16                           | 0.092                            | 13            | 18            | 25            | 43            | 41            | 50            | 56            |
| 49 kW                      | 1.8                       | 0.083                         | 16                           | 0.092                            | 15            | 20            | 28            | 38            | 45            | 55            | 62            |
| 49 kW                      | 2.2                       | 0.093                         | 17                           | 0.098                            | 16            | 22            | 33            | 44            | 52            | 64            | 73            |
| 85 kW                      | 2.4                       | 0.113                         | 17                           | 0.106                            | 22            | 28            | 40            | 53            | 64            | 75            | 81            |
| 85 kW                      | 2.7                       | 0.129                         | 17                           | 0.106                            | 26            | 32            | 46            | 60            | 73            | 82            | 89            |
| 85 kW                      | 3.2                       | 0.147                         | 17                           | 0.106                            | 28            | 34            | 49            | 64            | 77            | 90            | 102           |
| 122 kW                     | 3.8                       | 0.183                         | 19                           | 0.126                            | 33            | 43            | 68            | 75            | 93            | 108           | 120           |
| 122 kW                     | 4.2                       | 0.200                         | 19                           | 0.126                            | 36            | 48            | 70            | 89            | 108           | 126           | 143           |
| 122 kW                     | 4.6                       | 0.211                         | 19                           | 0.126                            | 38            | 53            | 73            | 95            | 116           | 137           | 156           |

### DIMENSIONS



|                   | 30 kW | 49 kW | 85 kW | 122 kW |
|-------------------|-------|-------|-------|--------|
| L1 (mm)           | 540   | 710   | 840   | 1000   |
| L2 (mm)           | 425   | 595   | 726   | 885    |
| L3 (mm)           | 247   | 417   | 547   | 707    |
| Net weight (kg)   | 3.5   | 4.5   | 5.3   | 6.4    |
| Gross weight (kg) | 3.9   | 5.0   | 6.3   | 7.6    |
| Volume (m³)       | 0.016 | 0.021 | 0.026 | 0.037  |





- » Heating & cooling of commercial pools
- » Compact design with low holding volume
- » Easy cleaning through simple disassembly
- » Suitable for salt electrolysis

## Titanium plate heat exchanger

The plate heat exchanger is an affordable heat management system for heating and cooling commercial pools. Its high efficiency saves energy, reduces costs and minimises the environmental impact.

The compact design maximises the surface area of the heat exchanger without compromising its mechanical robustness. The plate heat exchanger is characterised by a high overall heat transfer coefficient and high performance with a low holding volume.

### TECHNICAL DATA

- Plates: Titanium, Frame: P335NH
- Gaskets: EPDM (max. 150° C)
- Connection pieces primary side and secondary side: stainless steel
- Bolts M12: A193B7
- Temperature: -10/100° C
- Pressure: 10 bar / Test pressure: 14.3 bar
- High overall heat transfer coefficient
- High performance with low hold-up volume
- Versatile, modular design
- Connection: M G1 1/4" AISI 304 thread

| Product                              | G-kg  | VE   | Prod.No. | Price € |
|--------------------------------------|-------|------|----------|---------|
| Titanium plate heat exchanger 30 kW  | 24.26 | 1.00 | 7301545  | 1524.47 |
| Titanium plate heat exchanger 50 kW  | 24.85 | 1.00 | 7301546  | 1762.10 |
| Titanium plate heat exchanger 80 kW  | 26.04 | 1.00 | 7301547  | 2044.81 |
| Titanium plate heat exchanger 102 kW | 31.00 | 1.00 | 7301548  | 2171.33 |

#### Process data (hot side)

|                     | 30 kW | 50 kW | 80 kW | 102 kW |
|---------------------|-------|-------|-------|--------|
| Temp in (°C)        | 90    | 90    | 90    | 90     |
| Temp out (°C)       | 70    | 70    | 70    | 70     |
| Flow rate (m³/h)    | 1.3   | 2.2   | 3.5   | 4.5    |
| Pressure drop (kPa) | 11.80 | 17.71 | 20.17 | 22.11  |

#### Process data (cold side)

|                        | 30 kW | 50 kW | 80 kW | 102 kW |
|------------------------|-------|-------|-------|--------|
| Temp in (°C)           | 20    | 20    | 20    | 20     |
| Temp out (°C)          | 35    | 35    | 35    | 35     |
| Flow rate (m³/h)       | 1.37  | 2.88  | 4.61  | 5.88   |
| Pressure drop (kPa)    | 23.08 | 34.62 | 39.37 | 42.19  |
| Delta T Log. Mean (°C) | 52.46 | 52.46 | 52.46 | 52.46  |
| Heat exchanged (kW)    | 30    | 50    | 80    | 102    |

#### Construction data

|                             | 30 kW   | 50 kW   | 80 kW   | 102 kW  |
|-----------------------------|---------|---------|---------|---------|
| Heat transfer area (m²/h)   | 0.240   | 0.336   | 0.528   | 0.624   |
| Overall K service (w/m² °C) | 2381.54 | 2835.17 | 2886.72 | 3114.33 |
| Plate thickness (mm)        | 0.5     | 0.5     | 0.5     | 0.5     |
| Weight empty (kg)           | 23.65   | 24.04   | 24.82   | 29.00   |
| Weight full (kg)            | 24.26   | 24.85   | 26.04   | 31.00   |
| Art.-Nr.                    | 7301545 | 7301546 | 7301547 | 7301548 |



#### NOTE

The plate heat exchanger can be customized according to customer specifications.



- » App control
- » Smart home integration available



### Touch screen heat controller

Perfect for easy control of the Titanium tube heat exchanger. With Wifi function, temperature and flow sensor. Can be controlled remotely via the TouchSmart Plus app.

The „Priority of Heating“ function keeps the water temperature constant at the desired temperature.

#### TECHNICAL DATA

- „Priority of Heating“ function
- Controllable via TouchSmart Plus app
- RS485 MODBUS RTU; for integration into building automation
- Touchscreen display
- 5 operating modes: normal, timer, priority, installation, standby
- Programmable 24-hour time clock (4 time zones)
- Flow and temperature sensor connections
- Precise control to 0.5° C
- Diagnostic display
- Multilingual user interface

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Touch screen heat controller, incl. 1 m cable flow switch and 1 m cable NTC temperature sensor | 5.70 | 1.00 | 7300258  | 688.11  |



- » App control
- » Smart home integration available

### Touch screen cooling controller

Perfect for easy control of the Titanium tube heat exchanger. With Wifi function, temperature and flow sensor. Can be controlled remotely via the TouchSmart Plus app.

The „Priority of Heating“ function keeps the water temperature constant at the desired temperature.

#### TECHNICAL DATA

- „Priority of Heating“ function
- Controllable via TouchSmart Plus app
- RS485 MODBUS RTU; for integration into building automation
- Touchscreen display
- 5 operating modes: normal, timer, priority, installation, standby
- Programmable 24-hour time clock (4 time zones)
- Flow and temperature sensor connections
- Precise control to 0.5° C
- Diagnostic display
- Multilingual user interface

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Touch screen cooling controller, incl. 1 m cable flow switch and 1 m cable NTC temperature sensor | 1.45 | 1.00 | 7301549  | 598.09  |



- » Titanium flow tube and heating elements
- » Backlit touchscreen
- » Suitable for salt electrolysis

## Titanium electric heater

The Titan electric pool heater is equipped with a heating controller, temperature sensor and safety temperature limiter. An reliable flow switch enables safe operation. The titanium flow tube and titanium heating element(s) make the electric heater effective, robust and durable. The touch screen control enables simple and user-friendly operation. The system also has a MODBUS RTU interface.

Ideal in combination with PV systems: If there is a surplus of energy, the energy is used sensibly for pool heating.

For pools and spas.

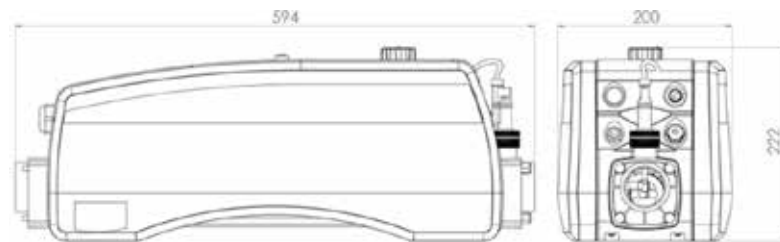
### TECHNICAL DATA

- Robust, durable construction
- Silent operation
- Operating pressure: max. 4 bar
- Easy installation, fully equipped and pre-wired
- Highly reliable flow switch with gold tip and titanium pivot point
- Equipped with heating controller, temperature sensor and safety temperature limiter
- Titanium flow tube and titanium heating element(s)
- Can be horizontally or vertically wall mounted
- Vortex technology for long life and clean heating elements
- 1½" BSP female thread with 50mm stepped ABS connections for rigid pipes and 1 1/2" stepped hose ends for flexible pipes
- Safety thermal cut out: 60 °C (manual reset)
- Sealings: High temperature EPDM
- Protection class: IP44

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Titanium electric heater, 3kW, 230V, 1P, IP44  | 8.83 | 1.00 | 7301562  | 1574.93 |
| Titanium electric heater, 6kW, 400V, 3P, IP44  | 9.36 | 1.00 | 7301563  | 1957.39 |
| Titanium electric heater, 9kW, 400V, 3P, IP44  | 9.36 | 1.00 | 7301564  | 1995.76 |
| Titanium electric heater, 15kW, 400V, 3P, IP44 | 9.36 | 1.00 | 7301565  | 2072.53 |

|                           | 3 kW    | 6 kW    | 9 kW    | 15 kW   |
|---------------------------|---------|---------|---------|---------|
| Power output (kW)         | 3       | 6       | 9       | 15      |
| Load (A)                  | 13      | 15      | 23      | 22      |
| Phases                    | 1       | 3       | 3       | 3       |
| Power supply 50/60 Hz (V) | 230     | 400     | 400     | 400     |
| Minimum flow (m³/h)       | 1       | 1       | 4       | 4       |
| Maximum flow (m³/h)       | 17      | 17      | 17      | 17      |
| Net weight (kg)           | 7.7     | 8.6     | 8.6     | 8.6     |
| Gross weight (kg)         | 8.8     | 9.7     | 9.7     | 9.7     |
| Art.-Nr.                  | 7301562 | 7301563 | 7301564 | 7301565 |

### DIMENSIONS



| Titanium electric heater |     |
|--------------------------|-----|
| Length (mm)              | 594 |
| Height (mm)              | 222 |
| Width (mm)               | 200 |



*iQntrol salt electrolysis system SALT-COMPLETE*

# MEASURE, CONTROL AND DOSING SYSTEMS

- 254 | Salt electrolysis systems
- 259 | Measure and control systems
- 265 | UV systems

# SALT ELECTROLYSIS SYSTEMS

WATER DISINFECTION WITH **NaCl**

## THIS IS HOW SALT ELECTROLYSIS WORKS

Through water treatment via salt electrolysis, the disinfectant is produced directly in the pool. To begin with, a small amount of salt is added to the pool water at the start of the swimming season, usually 2-4 g/l. This salt (NaCl), also known as table salt, is split by electrolysis into elemental chlorine (Cl<sub>2</sub>), hydrogen (H<sub>2</sub>), and hydroxide ions.

This highly effective free chlorine then disinfects the water and ultimately reacts back to NaCl. This means that the salt itself is not consumed in the process; the salt concentration simply decreases due to backwashing.

The performance of chlorine production can be regulated either manually or automatically with the help of a REDOX measurement. The REDOX value represents – in simple terms – the disinfection effect of the pool water.

In addition to REDOX regulation, it is also essential to regulate the pH value, as free chlorine can only achieve its full effect in a narrow pH range of 7.0-7.4.



**ÖVS Recommendation:** Regardless of whether automatic measurement, control, and dosing technology is in place, a manual check is recommended at least once a week.



## DIMENSIONING FOR SALT ELECTROLYSIS

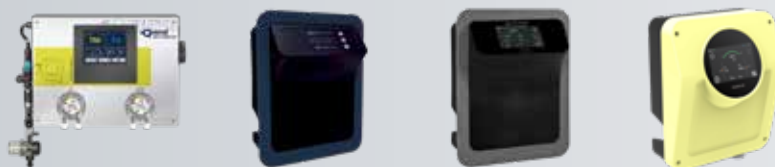
The dimensioning of the system depends on the following parameters: pool size, pump operating time, and whether it is an indoor or outdoor pool.

|                         | POOL SIZE M³ |        |        |        |        |        |        |        |
|-------------------------|--------------|--------|--------|--------|--------|--------|--------|--------|
|                         | 25           | 50     | 75     | 100    | 125    | 150    | 175    | 200    |
| Filter pump runtime [h] | 4            | 15 g/h | 25 g/h |        |        |        |        |        |
|                         | 6            | 10 g/h | 20 g/h | 25 g/h | 35 g/h |        |        |        |
|                         | 8            | 10 g/h | 15 g/h | 20 g/h | 25 g/h | 35 g/h | 35 g/h |        |
|                         | 10           |        |        | 15 g/h | 20 g/h | 25 g/h | 35 g/h | 35 g/h |
|                         | 12           |        |        |        | 20 g/h | 25 g/h | 25 g/h | 35 g/h |



**NOTE**  
Probes should overwinter in a storage solution. These, as well as spare parts and accessories, can be found in our webshop.

## OVERVIEW OF FUNCTIONS OF ALL SALT ELECTROLYSIS SYSTEMS



|  | iQntrol<br>SALT-COMPLETE | iQntrol<br>SALT-PRO | iQntrol<br>SALT-MODBUS | TOUCH<br>LOW SALT |
|--|--------------------------|---------------------|------------------------|-------------------|
| Power supply                           | 230 Vac – 50 Hz / 60 Hz  |                     |                        |                   |
| Production                             | 25 g/h                   | 10 g/h – 35 g/h     | 15 g/h – 35 g/h        | 15 g/h – 30 g/h   |
| Maximum power                          | 174 W                    | 75 W – 263 W        | 80,25 W – 187,25 W     | 187,5 W – 385 W   |
| Required salt concentration            | 1,5 - 4 g/l              | > 4-6 g/l           | > 4-6 g/l              | > 1-2 g/l         |
| REDOX measurement                      | ✓                        | ✓ *                 | ✓ *                    |                   |
| ph-measurement                         | ✓                        |                     | ✓ *                    | ✓ *               |
| Automatic display of low salt content  | ✓                        | ✓ *                 | ✓                      | ✓ *               |
| Automatic display of high salt content | ✓                        | ✓                   | ✓                      | ✓                 |
| Display of water temperature           | ✓                        | ✓ *                 | ✓ *                    | ✓ *               |
| Self-cleaning cell                     | ✓                        | ✓                   | ✓                      | ✓                 |
| Cell lifespan display                  |                          | ✓                   | ✓                      | ✓                 |
| Programmable relays                    |                          | ✓                   | ✓                      | ✓                 |
| MODBUS-RTU interface                   |                          |                     | ✓                      | ✓                 |
| RS485 interface                        | ✓                        |                     |                        |                   |
| App-capable, LAN interface             | ✓                        |                     |                        |                   |
| Poolmanagement funktions               | ✓                        |                     |                        |                   |
| <b>Automatic Alarm</b>                 |                          |                     |                        |                   |
| Water Flow Rate                        | ✓                        | ✓                   | ✓                      | ✓                 |
| Chlor gas formation in the cell        |                          | ✓                   | ✓                      | ✓                 |
| <b>Accessories</b>                     |                          |                     |                        |                   |
| Temperature Sensor Set                 |                          | ✓ *                 | ✓ *                    | ✓ *               |
| Flow rate monitoring                   | ✓                        | ✓ *                 | ✓ *                    | ✓ *               |

\*Not included in the delivery, accessories required.

NEW



- » Includes pool management
- » Touchscreen
- » App-enabled
- » Plug-and-play
- » Low-salt capable (up to 12.5g Cl/h @ 2g/l salt concentration)
- » Also suitable for magnesium salt



Class B  
DIN EN 17645



#### DID YOU KNOW THAT...

...our iQntrol SALT-COMplete could just as well be called a hydrolysis system? Hydrolysis (from the ancient Greek hydor „water“ and lysis „solution, decomposition, termination“) formally refers to the splitting of a chemical compound through reaction with water. This means that every hydrolysis system is essentially a saltwater system.



#### NOTE

Storage solution for the probes can be found in the following accessories.

## iQntrol salt electrolysis system SALT-COMplete

iQntrol SALT-COMplete is a high-precision disinfection system with intelligent pool management functions, measures the salt content and the redox value, monitors the set pH value, adjusts the dosage to the changing ambient conditions, doses the set amount of algicide daily in relation to the swimming pool volume

### POOL MANAGEMENT FUNCTIONS

- Filter times (two time intervals per day)
- Level control: The water level can be monitored with the optional pressure sensor or float switch; the water level can be monitored in up to four levels for overflow basins
- Backwash control (backwash frequency): in combination with the Aquastar Easy 2 automatic backwash valve (backwash duration)
- Pump control: connection for ON/OFF pump via integrated socket, for speed-controlled pump via 4 potential-free contacts, when changing the valve position (automatic 6-way valve) the pump is switched off, when backwashing the speed is increased for more efficient backwashing
- Heating control: Intelligent control of the set water temperature for electric heaters, heat exchangers, heat pumps (supports temperature-dependent heat pump release)
- Economy mode possible for overflow basins

### PRODUKCT DETAILS

- For private pools up to 75 m<sup>3</sup>
- Dosing capacity: 25g Cl/h
- Required salt concentration: 1.5 - 4 g/l
- Measuring parameters: Salt content, redox value, pH value, water temperature, flow rate
- Dosing: pH minus, algicide
- Dosing pump capacity: 60 ml/min, max. 1 bar
- App-capable, RS485+LAN interface, read & alarm functions
- Water-cooled
- Touch screen
- Ready to plug in
- Max. operating pressure: 1,5 bar
- Power supply: 230 V AC 50 - 60 Hz
- Incl. pH probe, Redox probe, electrode, fine filter with integrated flow and salinity sensor
- Max. output for directly plugged-in filter pumps: 1.4kW | 230V
- Frost protection: Winterisation without draining the water, heating is activated from a certain outside temperature and the pool pump is active 24 hours a day
- Protection class IP30

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| iQntrol salt electrolysis system SALT-Complete 25g Cl/h | 14.00 | 1.00 | 7301688  | 4979.29 |

## Accessories and spare parts

| Produkt  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Transparent vaccination line 4x ¼", d50/63   | 0.35 | 1.00 | 7301747  | 68.06   |
| Replacement electrolyte for CLF electrode  | 0.11 | 1.00 | 7301698  | 39.41   |
| Float switch, for installation in skimmer pools, connecting cable device <-> control box not included                      | 0.80 | 1.00 | 7301734  | 189.86  |
| Level sensor, hydrostatic level sensor for installation in skimmers or surge tanks   | 0.66 | 1.00 | 7301694  | 1067.50 |
| Spare cell 25g/h Cl incl. cable  | 1.90 | 1.00 | 7301697  | 1071.09 |
| Peristaltic tube set, consisting of: Peristaltic tube, special silicone grease and screw connections                       | 0.30 | 1.00 | 7301695  | 42.71   |
| REDOX electrode Salt, as a spare part as soon as the end of the service life has been reached                              | 0.40 | 1.00 | 7301692  | 515.50  |
| pH electrode Long Life, high-quality glass electrode as spare part as soon as the end of the service life has been reached | 0.40 | 1.00 | 7301690  | 218.51  |





## iQntrol salt electrolysis system SALT-MODBUS

### PRODUCT DETAILS

- Highly efficient bi-polar cell
- Lock function display
- TFT colour touch screen
- Data Log
- Easy handling
- MODBUS-RTU interface
- APP available for IOS and ANDROID (only available in combination with iQnnect - Loxone®)
- 4 programmable relays for signal control of a frequency-controlled pump
- protection class IP65
- 3-year guarantee on device, 2-year guarantee on cell

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| iQntrol salt electrolysis system SALT-MODBUS 15g Cl/h self cleaning cell for private pools up to 50m <sup>3</sup>  | 6.00 | 1.00 | 7300971  | 1916.93 |
| iQntrol salt electrolysis system SALT-MODBUS 20g Cl/h self cleaning cell for private pools up to 75m <sup>3</sup>  | 6.00 | 1.00 | 7300972  | 2078.63 |
| iQntrol salt electrolysis system SALT-MODBUS 25g Cl/h self cleaning cell for private pools up to 100m <sup>3</sup> | 6.00 | 1.00 | 7300973  | 2136.37 |
| iQntrol salt electrolysis system SALT-MODBUS 35g Cl/h self cleaning cell for private pools up to 125m <sup>3</sup> | 6.00 | 1.00 | 7300974  | 2406.34 |



## iQntrol salt electrolysis system SALT-PRO

### PRODUCT DETAILS

- Low energy consumption
- Protection code IP65
- Low weight
- Compact and easy adaption for each installation
- Low operation temperature
- Improved performance with power supply with switching power supply
- Integrated micro processor control for operation hour analysis
- Digitales display, easy and intuitive handling
- 1 freely programmable relay, e.g. for the filter pump
- 3-year guarantee on device, 2-year guarantee on cell

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| iQntrol salt electrolysis system SALT-PRO 10g Cl/h self cleaning cell for private pools up to 25m <sup>3</sup>  | 6.00 | 1.00 | 7300560  | 1564.23 |
| iQntrol salt electrolysis system SALT-PRO 15g Cl/h self cleaning cell for private pools up to 50m <sup>3</sup>  | 6.00 | 1.00 | 7300561  | 1622.95 |
| iQntrol salt electrolysis system SALT-PRO 20g Cl/h self cleaning cell for private pools up to 75m <sup>3</sup>  | 6.00 | 1.00 | 7300562  | 1759.82 |
| iQntrol salt electrolysis system SALT-PRO 25g Cl/h self cleaning cell for private pools up to 100m <sup>3</sup> | 6.00 | 1.00 | 7300563  | 1808.67 |
| iQntrol salt electrolysis system SALT-PRO 35g Cl/h self cleaning cell for private pools up to 125m <sup>3</sup> | 6.00 | 1.00 | 7300564  | 2037.26 |



#### NOTE

Models from 50 - 100 g/h for hotel and public pool installations are available upon request.

Accessory packages such as pH and Redox sets can be found in the following accessories section.



### Smart salt electrolysis system TOUCH LOW SALT

Compact salt electrolysis system with IP65 housing, touch display, 15 - 30g for private pools

#### TECHNICAL DATA

- Required salt concentration: 1-2 g/l
- Low energy consumption
- Protection code IP65
- Low weight
- Compact and easy adaption for each installation
- Low operation temperature
- Improved performance through power supply using a switching power supply
- Integrated micro processor control for operation hour analysis
- Touch display, easy and intuitive handling
- highly efficient bipolar cell
- DataLog
- 4 programmable signal relays
- 2 years guarantee for cell
- MODBUS-RTU interface

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Smart salt electrolysis system TOUCH LOW SALT 15g Cl/h self cleaning cell for private pools up to 50m3, MODBUS-RTU-ready  | 6.00 | 1.00 | 7301581  | 2568.82 |
| Smart salt electrolysis system TOUCH LOW SALT 20g Cl/h self cleaning cell for private pools up to 75m3, MODBUS-RTU-ready  | 6.00 | 1.00 | 7301582  | 3009.93 |
| Smart salt electrolysis system TOUCH LOW SALT 30g Cl/h self cleaning cell for private pools up to 100m3, MODBUS-RTU-ready | 6.00 | 1.00 | 7301583  | 3982.20 |



### Smart Sea Salt

Extracted and purified from sea salt in salt gardens or extracted by other methods. Smart sea salt contains small quantity of other particles such as salts of potassium, magnesium and manganese.

#### FEATURES

- Degree of purity 99,99%
- Smart sea salt has a positive effect on skin, muscles and bones due to the percentage of manganese
- Very low workload during the season
- Safe storage and handling (no contact with hazardous pool chemistry substances)
- Low operation costs
- No substance withdraw due to natural salts
- Dosage: 4-6 kg/m<sup>3</sup> and 1-2 kg/m<sup>3</sup> for Low Salt electrolysis systems

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| Smart Sea Salt 1-2mm Grade for usage in combination with salt electrolysis systems for pool applications, 25 kg bag | 25.00 | 1.00 | 7301260  | 18.30   |
| Smart Sea Salt 2-5mm Grade for usage in combination with salt electrolysis systems for pool applications, 25 kg bag | 25.00 | 1.00 | 7301261  | 18.30   |



### Accessories

Accessories for SALT-PRO, SALT-MODBUS and TOUCH LOW SALT, not included in delivery of the systems

|     | Product   | G-kg | VE    | Prod.No. | Price € |
|-----|---|------|-------|----------|---------|
| 1 2 | Transparent electrode holder d50, 3x sensor holders 1/2" internal thread  | 0.30 | 1.00  | 7300857  | 116.56  |
| 2   | Closure plug 1/2" external thread for electrode holder  | 1.00 | 1.00  | 7300780  | 1.92    |
| 3   | Sensor flow meter 1/2" male thread, without saddle  | 0.10 | 1.00  | 7300602  | 78.31   |
| 4   | Temperature sensor set, incl. sensor holder 1/2" external thread, without saddle clamp  | 0.06 | 1.00  | 7300603  | 164.46  |
| 5   | Redox (ORP) sensor incl. sensor holder 1/2" external thread, without saddle clamp   | 0.24 | 1.00  | 7300604  | 339.87  |
| 6   | Dosing pump 1,5l/h  | 0.75 | 1.00  | 7300856  | 249.51  |
| 7   | pH sensor incl. sensor holder 1/2" external thread and dosing pump, without saddle clamp  | 0.32 | 1.00  | 7300605  | 430.37  |
| 8   | Electrode probe pH with 6 m cable length for all ADVANCED PRO and PREMIUM TOUCH devices   | 0.19 | 1.00  | 7301140  | 200.74  |
| 9   | Sensor holder 1/2" external thread for Smart salt electrolysis systems  | 0.10 | 1.00  | 7300855  | 30.47   |
| 10  | Sensor earthing, 3/4", without saddle   | 0.68 | 1.00  | 7300609  | 13.90   |
| 11  | Clamp saddle type „A“ reinforced PP black female thread 5 -1/2"   | 0.25 | 60.00 | 73431    | 7.96    |
|     | Clamp saddle type „B“ reinforced PP black female thread 63-1/2"   | 0.29 | 40.00 | 71950    | 9.44    |
|     | Clamp saddle type "A" reinforced PP black female thread 50-3/4"   | 0.25 | 60.00 | 73432    | 7.96    |
|     | Clamp saddle type „B“ reinforced PP black female thread 63-3/4"   | 0.30 | 40.00 | 73436    | 9.44    |
| 12  | Buffer liquid pH 7, 90ml  | 0.10 | 1.00  | 7300776  | 15.82   |
| 13  | Buffer liquid pH 4, 90ml  | 0.10 | 1.00  | 7300777  | 15.82   |
|     | ORP buffer liquid 475mV, 90ml   | 0.10 | 1.00  | 7300778  | 18.82   |
|     | Wearing parts set for Smart salt electrolysis systems consisting of: Peristaltic hose, injection valve, PVC hose for pressure and suction side dosing line and foot valve | 0.29 | 1.00  | 7301544  | 105.84  |
| 14  | Storage liquid for pH and REDOX probes  | 0.11 | 1.00  | 7301696  | 10.82   |



**NOTE**  
 pH and Redox sensors are considered consumables.  
 Tips for winterizing the sensors can be found in the manual.  
 Regular calibration can also be used for function testing.

# iQntrol CONTROL SYSTEMS

FOR OPTIMAL WATER QUALITY

## EVERYTHING UNDER CONTROL WITH IQNTROL MEASURE AND CONTROL SYSTEMS

The control systems DOS-COMPLETE and DOS-NET are high-precision disinfection systems that set new standards in pool water treatment. By using the smallest possible amounts of chemical agents, they ensure crystal-clear water in swimming pools up to 250 m<sup>3</sup>. The combination of precise measurement and tailored dosing automatically adjusts the dosage to changing environmental conditions. This not only saves chemicals but also time and effort.

With the internet connection, all parameters can be conveniently monitored from anywhere in the world. Through the integrated RS485 interface, easy integration into the iQnect system is possible.



iQntrol DOS-COMPLETE



iQntrol DOS-NET

works with  
Loxone



NEW



- » Including pool management
- » App-capable, RS485+LAN
- » Dosage: Liquid chlorine, pH-minus, algaecide, flocculant



Class B  
DIN EN 17645

## iQntrol dosing system DOS-COMplete

iQntrol DOS-COMplete is a high-precision disinfection system with intelligent pool management functions. Thanks to the four dosing pumps, disinfection, pH liquid, algaecide and flocculant can be dosed with one device. The touchscreen display shows all the information about the water quality and makes it easy to set up the entire system. With the internet connection, you can monitor the parameters of your pool via a mobile and/or web application.

### WATER TREATMENT

The DOS-COMplete dosing system ensures crystal-clear water in your pool using the smallest possible quantities of chemical additives. The free chlorine or redox value is measured using a membrane probe or redox probe. It monitors the set pH value of the pool water and automatically adjusts the dosing to the changing ambient conditions.

In addition, the dosing system doses the set amount of algaecide daily in relation to the swimming pool volume. The additional use of algaecide reduces the chlorine requirement. The slow, continuous dosing of flocculant binds even the smallest impurities and improves filter efficiency.

### POOL MANAGEMENT FUNCTIONS

- Filter times (two time intervals per day)
- Level control: The water level can be monitored with the optional pressure sensor or float switch; the water level can be monitored in up to four levels for overflow basins
- Backwash control (backwash frequency): in combination with the Aquastar Easy 2 automatic backwash valve (backwash duration)
- Pump control: connection for ON/OFF pump via integrated socket, for speed-controlled pump via 4 potential-free contacts, when changing the valve position (automatic 6-way valve) the pump is switched off, when backwashing the speed is increased for more efficient backwashing
- Heating control: intelligent control of the set water temperature for electric heaters, heat exchangers, heat pumps (supports temperature-dependent heat pump release)
- Economy mode possible for overflow basins

### PRODUCT DETAILS

- For pools up to 250 m<sup>3</sup>
- Measuring parameters: Redox value/free chlorine, pH value, water temperature, flow rate
- Dosing: liquid chlorine, pH minus, algaecide, flocculant
- Dosing pump capacity: 60 ml/min, max. 1 bar
- App-capable, RS485+LAN interface, read & alarm functions
- Touch screen
- Plug-in ready
- Max. operating pressure: 1.5 bar
- Connection: external thread 1/4"
- Power supply: 230 V AC 50 - 60 Hz
- Incl. flow sensor with fine filter, pH probe, Redox/CLF probe
- Filter pump connection: max. 230 V, potential-free relay
- Max. power for directly connected filter pumps: 1.4kW | 230V
- Frost protection: Winterisation without draining the water, heating is activated from a certain outside temperature and the pool pump is active 24 hours a day
- Protection class IP30

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| iQntrol dosing system DOS-Complete CLF (free chlorine measurement) | 9.00 | 1.00 | 7301685  | 5687.14 |
| iQntrol dosing system DOS-Complete Redox                           | 9.00 | 1.00 | 7301686  | 5129.74 |

## Accessories and spare parts

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Transparent vaccination line 4x 1/4" - threads, d50/63   | 0.35 | 1.00 | 7301747  | 68.06   |
| Storage liquid for pH and REDOX probes, 20ml, for correct storage in winter, can extend service life                       | 0.11 | 1.00 | 7301696  | 10.82   |
| pH electrode Long Life, high-quality glass electrode as spare part as soon as the end of the service life has been reached | 0.40 | 1.00 | 7301690  | 218.51  |
| Float switch, for installation in skimmer pools, connecting cable device <-> control box not included                      | 0.80 | 1.00 | 7301734  | 189.86  |
| Level sensor, hydrostatic level sensor for installation in skimmers or surge tanks   | 0.66 | 1.00 | 7301694  | 1067.50 |
| Peristaltic tube set, consisting of: Peristaltic tube, special silicone grease and screw connections                       | 0.30 | 1.00 | 7301695  | 42.71   |



float switch

**NEW**



» **App-compatible, RS485+LAN**  
 » **Dosage:**  
**Liquid chlorine, pH-minus**



Class B  
 DIN EN 17645

### iQntrol dosing system DOS-NET

iQntrol DOS-NET is a compact dosing system for water treatment that directly measures the redox potential of the swimming pool water and thus doses the minimum amount of chemical additives required. The system also monitors the set pH value of the pool water and automatically adjusts the dosing to the changing ambient conditions. The touchscreen display allows full control over the measurement and regulation of the water values in the pool. With the internet connection, you can monitor the parameters of your pool via a mobile and/or web application.

#### PRODUCT DETAILS

- For pools up to 250 m<sup>3</sup>
- Measuring parameters: Redox value, pH value, water temperature, flow rate
- Dosing: liquid chlorine, pH minus
- Dosing pump capacity: 60 ml/min, max. 1 bar
- App-capable, RS485+LAN interface, read & alarm functions
- Touch screen
- Plug-in ready
- Max. Operating pressure: 1.5 bar
- Connection: sample water line and injection valve: external thread 1/4"
- Power supply: 230 V AC 50 Hz
- Incl. flow sensor with fine filter
- Power consumption: 14 W
- Frost protection: Winterisation without draining the water, heating is activated from a certain outside temperature and the pool pump is active 24 hours a day
- Protection class IP50

| Product                                 | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| iQntrol dosing system DOS-NET, pH/redox | 4.50 | 1.00 | 7301687  | 3141.61 |



» **Wear-free Redox probe**  
 » **App-compatible in combination with Loxone**  
 » **Dosage**  
**Liquid chlorine, pH-minus**



Class B  
 DIN EN 17645

### iQntrol dosing system DOS-MODBUS

The iQntrol DOS-MODBUS is a Modbus-capable chlorine dosing system for reliable compliance with the water quality. The measured values (Redox value, pH value, temperature), current operating conditions as well as malfunctions and alarms can be displayed on any browser-enabled device. (only possible in combination with iQnnect!) Self-priming peristaltic metering pumps inject disinfectants and pH regulators directly into the sample water flowing through. The flow monitoring switches the device off automatically, if the flow cell flow is too low.

Including redox electrode consisting of large-area, self-cleaning platinum probe. This ensures a reliable response to changes in the water quality and reliable maintenance of the desired disinfection power. The redox electrode is wear-free and lasts the life of the device. A compact, transparent acrylic glass block with measuring cell lighting is not only an eye-catcher, it is used to indicate the device status. The system is pre-assembled on a mounting plate and delivered individually tested. A simple, quick installation is guaranteed.

#### TECHNICAL DETAIL

- For pools up to 100m<sup>3</sup> (bigger pools/volumes upon request)
- Measuring parameters: Redox value, pH value, temperature, flow rate
- Dosing: liquid chlorine, pH minus
- Disinfection dosage rate: approx. 1.2 l/h standard
- Dosing performance pH regulation: approx. 1 l/h standard
- Power supply: 230 V/AC 50 Hz
- Dimensions: 48 x 67x 17 cm
- Included: fine filter 300µm ¼"

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| iQntrol dosing system DOS-MODBUS measure, control & dosing technology pH / redox for private pools for disinfection, pH-value and temperature, 7" touch-grafic display, mounting plate, MODBUS | 17.50 | 1.00 | 7301302  | 7980.89 |



» **Dosage:**  
**Liquid chlorine, pH-minus**



Class C  
DIN EN 17645

## iQntrol dosing system DOS-PRO

The iQntrol DOS-PRO controls the measured variables pH, Redox value and temperature and is suitable for disinfection with liquid chlorine. Occurring faults and alarms are displayed with self-explanatory icons on the touch display.

Self-priming peristaltic metering pumps inject liquid chlorine and pH regulators directly into the sample water flowing through. pH and redox electrodes ensure that the desired water values are maintained. The flow monitoring switches the device off automatically if the flow cell flow is too low.

### TECHNICAL DETAIL

- For Pools up to 100m<sup>3</sup> (bigger pools/volume upon request)
- electrical connection: 110-240V/AC 50 Hz
- Measuring parameters: Redox, pH value, temperature
- Dosing: liquid chlorine, pH minus
- Dosage rate liquid chlorine: approx. 1.2 l/h
- Dosing performance pH regulation: approx. 0.7 l/h
- Dimensions: 42.5 x 33.5x 15 cm
- Including fine filter 300µm ¼"

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| iQntrol dosing system DOS-PRO measure, control & dosing technology ph / redox for private pools for disinfection, pH-value and temperature, 3,2" touch-grafic display, mounting plate | 7.60 | 1.00 | 7301303  | 5366.26 |



## Accessories and spare parts

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Microfilter 300µm ¼" complete with hose connectio  | 0.16 | 1.00 | 7301304  | 125.23  |
| Cleaning pearls 5ml for redox probe, for the cleaning of the redox probe                             | 0.02 | 1.00 | 7301471  | 14.66   |
| Maintenance set flow controller for DOS-MODBUS   | 0.02 | 1.00 | 7301472  | 75.78   |
| Sealing set for redox electrode 1/2" for DOS-MODBUS, should be replaced once a year                  | 0.01 | 1.00 | 7301473  | 10.35   |
| pH electrode 55mm for DOS-MODBUS   | 0.09 | 1.00 | 7301474  | 240.46  |
| ORP electrode 120mm for DOS-PRO  | 0.10 | 1.00 | 7301475  | 324.20  |
| pH electrode 120mm for DOS-PRO   | 0.10 | 1.00 | 7301476  | 291.47  |
| Dosing cassette SR10 for DOS-MODBUS and DOS-PRO, spare dosing cassette should be exchanged annually  | 0.03 | 1.00 | 7301477  | 158.70  |
| Valve rubber 9x1, 5x14 (2 pieces) for DOS-MODBUS and DOS-PRO   | 0.01 | 1.00 | 7301478  | 7.35    |
| Storage liquid for pH and REDOX probes, 20ml, for correct storage in winter, can extend service life | 0.11 | 1.00 | 7301696  | 10.82   |



» **Dosage:**  
**Liquid chlorine, pH-minus**



Class B  
DIN EN 17645

### iQntrol dosing system DOS-ECO pH Redox

iQntrol DOS-ECO automatically regulates the pH value and the redox value at the same time. The dosing system adjusts the dosing (injection quantity) to the chemical requirement. Ideally suited for retrofitting, horizontal or vertical installation possible.

- integrated pumps pH value 1.5l/h and redox value 1.5l/h
- includes complete kit (2 in 1 probe holder) for quick and easy installation
- for pools up to max. 90 m<sup>3</sup>
- ideal for subsequent automation of water treatment
- optional chemical level monitoring using special suction lances

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| iQntrol dosing system DOS-ECO pH Redox 1,5l/h pH minus and chlorine dosing, incl. 2 in 1 sensor holder, d50 & d63 | 2.00 | 1.00 | 7300333  | 1806.34 |



2-in-1 sensor holder



#### NOTE SPARE PARTS

The peristaltic hose is considered a wear part.

Please check the hose for damage at the start of the season.

### Spare parts DOS-ECO

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| pH-Sensor for Smart water treatment systems  | 0.32 | 1.00 | 7300486  | 180.80  |
| Redox Sensor for Smart water treatment systems   | 0.24 | 1.00 | 7300487  | 195.62  |
| Buffer solution pH 7, 90ml   | 0.10 | 1.00 | 7300776  | 15.82   |
| Buffer liquid pH 4, 90ml   | 0.10 | 1.00 | 7300777  | 15.82   |
| ORP buffer solution 475mV, 90ml  | 0.10 | 1.00 | 7300778  | 18.82   |
| Hydraulic hose PVC, 4x6mm, length: 4m, transparent   | 0.10 | 1.00 | 7300779  | 17.97   |
| Peristaltic hose 6x9 mm for dosing pump  | 0.00 | 1.00 | 7300899  | 21.35   |
| Probe holder 2 in 1  | 0.35 | 1.00 | 7301253  | 205.33  |
| Injection valve for 2 in 1 probe holder  | 0.15 | 1.00 | 7301744  | 58.49   |
| Storage liquid for pH and REDOX probes, 20ml, for correct storage in winter, can extend service life | 0.11 | 1.00 | 7301696  | 10.82   |



### Niveau sensor, lance for chemical container

| Product                                     | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Niveau sensor, lance for chemical container | 0.53 | 1.00 | 7300775  | 178.25  |



NEW



» Dosage:  
Liquid chlorine

### Aseko Dosing system PP60 Redox

The dosing system automatically measures and regulates the redox value of the pool water. The data is easy to read and set via the LED display. A glass probe and peristaltic dosing pump are integrated. User-friendly operation, easy installation and compact design.

#### PRODUCT DETAILS

- For pools and whirlpools up to 250 m<sup>3</sup>
- Measuring parameters: Redox potential
- Dosing: Liquid chlorine
- Dosing pump output: 60 ml/min, max. 1 bar
- Touchscreen
- Plug-in ready
- Max. operating pressure: 1.5 bar
- Connection: Measuring water line and injection valve: external thread 1/4"
- Power supply: 230 V AC 50 Hz
- Protection class IP30

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Aseko dosing system PP60 Redox, LED display, integrated dosing pump, incl. glass probe, for pools and whirlpools up to 250m <sup>3</sup> | 2.20 | 1.00 | 7301746  | 1106.90 |

NEW



» Dosage:  
pH-minus oder pH-plus

### Aseko Dosing system PP60 pH

The dosing system automatically measures and regulates the pH value of the pool water. The data is easy to read and set via the LED display. A glass probe and peristaltic dosing pump are integrated. User-friendly operation, easy installation and compact design.

#### PRODUCT DETAILS

- For pools and whirlpools up to 250 m<sup>3</sup>
- Measuring parameters: pH value
- Dosing: pH minus or pH plus
- Dosing pump output: 60 ml/min, max. 1 bar
- Touchscreen
- Plug-in ready
- Max. operating pressure: 1.5 bar
- Connection: Measuring water line and injection valve: external thread 1/4"
- Power supply: 230 V AC 50 Hz
- Protection class IP30

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Aseko dosing system PP60 pH, for ph-minus or ph-plus, LED display, integrated dosing pump, incl. glass probe, for pools and whirlpools up to 250m <sup>3</sup> | 2.20 | 1.00 | 7301748  | 1106.90 |

NEW



» Dosierung:  
Flocculant

### Aseko Dosing pump PP10 Floc+c

The peristaltic pump is suitable for the automatic dosing of FLOC+C, but also for other flocculants and coagulants specifically designed for the treatment of swimming pool water and whirlpools. The pump doses according to the set dosage amount per hour. User-friendly operation, easy installation and compact design.

#### PRODUCT DETAILS

- For pools and whirlpools up to 250 m<sup>3</sup>
- Dosing: flocculant
- Dosing pump output: 10 ml/min, max. 1 bar
- Ready to plug in
- Max. operating pressure: 1.5 bar
- Connection: injection valve: external thread 1/4"
- Power supply: 230 V AC 50 Hz
- Protection class IP50

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Aseko dosing pump PP10 Floc+c, automatic time dosing, ready to plug in, IP50, for pools and whirlpools up to 250m <sup>3</sup> | 2.20 | 1.00 | 7301749  | 648.38  |



### ICO Pool Partner V2

The ICO pool partner for private pools measures the pH value, the ORP/Redox value and the pool temperature. The salt version also measures the conductivity/TDS (salt content). The ICO pool partner transmits these values to your end device via Wifi/Bluetooth. Suggestions for further water treatment are issued and alarm messages are sent.

#### CHARACTERISTICS

- Low floating line (approx. 18 mm), can also be used with pool covers
- Total height 150 mm
- Incl. 2 or 3 Plug&Play probes: ph, Redox or TDS
- Longlasting, changeable sensors
- Steady control of water conditions
- rechargeable battery via USB, long battery life
- Simple connection to the local wifi net and mobile device.
- Free download app
- Spare part service

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| ICO Pool Partner V2 incl. pH, ORP/Redox & temperature sensor           | 1.50 | 1.00 | 7301757  | 633.59  |
| ICO Pool Partner V2 Salt incl. pH, ORP/Redox, temperature sensor & TDS | 1.50 | 1.00 | 7301758  | 717.16  |



### ICO Spa Partner V2 for spa and whirlpools

The ICO Spa Partner for spa and whirlpools measures the pH value, the ORP/Redox value and the pool temperature. The salt version also measures the conductivity/TDS (salt content). The ICO Spa Partner transmits these values to your end device via Wifi/Bluetooth. Suggestions for further water treatment are issued and alarm messages are sent.

#### CHARACTERISTICS

- Low floating line (approx. 18 mm), can also be used with pool covers
- Total height 150 mm
- Incl. 2 or 3 Plug&Play probes: ph, Redox or TDS
- Longlasting, changeable sensors
- Steady control of water conditions
- rechargeable battery via USB, long battery life
- Simple connection to the local wifi net and mobile device.
- Free download app
- Spare part service

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| ICO Spa Partner V2 incl. pH, ORP/Redox & temperature sensor           | 1.50 | 1.00 | 7301779  | 633.59  |
| ICO Spa Partner V2 Salt incl. pH, ORP/Redox, temperature sensor & TDS | 1.50 | 1.00 | 7301780  | 717.16  |

### Spare Parts for ICO POOL/SPA Partner



| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Replacement sensor pH for ICO pool partner                                   | 0.15 | 1.00 | 7300255  | 180.42  |
| Replacement sensor ORP/Redox for ICO pool partner                            | 0.15 | 1.00 | 7300256  | 201.35  |
| Replacement sensor conductivity for ICO pool partner                         | 0.19 | 1.00 | 7300257  | 201.35  |
| Calibration kit for ICO Pool & Spa Partner                                   | 0.16 | 1.00 | 7300860  | 61.62   |
| Replacement sensor ORP/Redox gold for ICO pool partner (for saltwater pools) | 0.15 | 1.00 | 7300805  | 224.42  |



Model 110 W



» Up to 95% reflection

## UV-C water treatment

this water treatment was developed by latest state of the art know-how refering highly reflective reactor casing materials. This leads to 95% reflectivity (20 – 28% with common stainless steel) and inhibition of growth of micro-organisms.

UV-C technology - neutralizes bacteria and viruses that even chlorine cannot kill. Reduce chlorine consumption - enjoy pure and clean water.

- compatible with liquid chlorine or salt electrolysis systems
- Self-cleaning and repellent inner surface
- Incl. flow sensor and operating time display via colored LED

### TECHNICAL DATA

- voltage: 220 – 240 V, 50 – 60 Hz
- max. operation pressure: 3 bar
- max. flow one tube: 21 m<sup>3</sup>/h, 55 W lamp, pools up to 50 m<sup>3</sup> max. flow two tubes: 42 m<sup>3</sup>/h, 2 x 55 W lamp, pools up to 100 m<sup>3</sup>
- lamp life span: bis 9.000 h
- protection code IP55
- connection: ABS solvent 2"/63 mm, incl. reduction for 1 1/2" or 50 mm

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| UV-C Water Treatment 55W 220-240V, pmax. 3bar, Vmax 21 m <sup>3</sup> /h, d63/50, life span lamp (9000 Std.) incl. incl. flow switch and analogue lamp life indicator | 9.00  | 1.00 | 7301024  | 1002.62 |
| UV-C Water Treatment 110W 220-240V, pmax. 3bar, Vmax 42 m <sup>3</sup> /h, d63/50, life span lamp (9000 Std.) incl. flow switch and analogue lamp life indicator      | 10.00 | 1.00 | 7301025  | 1440.44 |



Model 110 W



Model 55 W



- » 95% reflection
- » Photocatalysis
- » Titanium lining

## Quantum Hybrid UV water treatment

Quantum produces crystal-clear, hygienic pool water by Nano Crystal Technology; meaning that photokatalytic reaction produces additional oxidisers, which transforms organic substances as sun oil, biofilm and urea to their harmless molecular formation. Enjoy pure and clean water.

- Combined Photocatalytic & Hydroxyl Radical and UV technology
- Destroys bacteria, micro-organisms, pathogenic agents and viruses than even chlorine cannot kill
- Reduces chlorine consumption
- Sea water suitable
- Compatible with liquid chlorine and salt electrolysis systems
- Flow monitor included
- Control lamp for lamp exchange

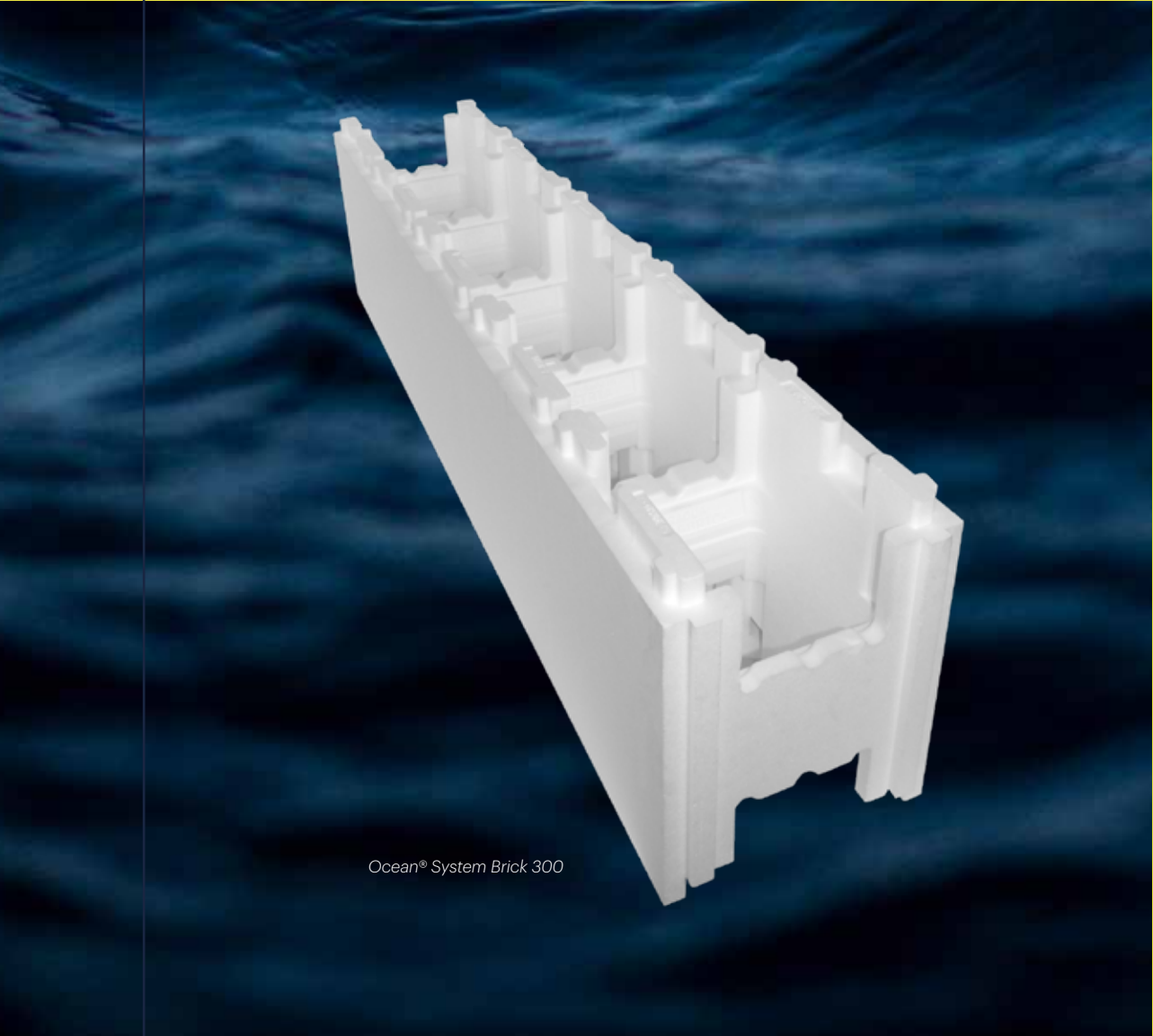
### TECHNICAL DATA

- Voltage: 220 – 240 V, 50 – 60 Hz
- Max operation pressure: 3 bar
- Max flow single tube: 12 m<sup>3</sup>/h, 55 W lamp, pools up to 65 m<sup>3</sup>  
Max flow double tube: 24 m<sup>3</sup>/h, 2 x 55 W lamp, pools up to 130 m<sup>3</sup>
- Lamp life cycle: up to 14.000 h
- Protection code IP55
- Water connections: ABS solvent connection 2"/63 mm, incl. reduction for 1 1/2" or 50 mm

| Product                                     | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| Quantum Photocatalytic Water Treatment 55W  | 6.63  | 1.00 | 740104   | 2243.89 |
| Quantum Photocatalytic Water Treatment 110W | 10.83 | 1.00 | 740105   | 2997.37 |

## Accessories for UV-C and Quantum

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| UV replacement lamp for Quantum or UV-C 55W/110W | 0.53 | 1.00 | 7300337  | 131.26  |



*Ocean® System Brick 300*

# SWIMMING POOL LINERS & OCEAN® SYSTEM BRICKS

- 270 | Swimming pool liner anti-slip
- 274 | Accessories
- 276 | Ocean® system brick
- 279 | Ocean® Brick pool system

# ACRYLIC SWIMMING POOL LINERS

TO EVERY POOL ITS OWN COLOR

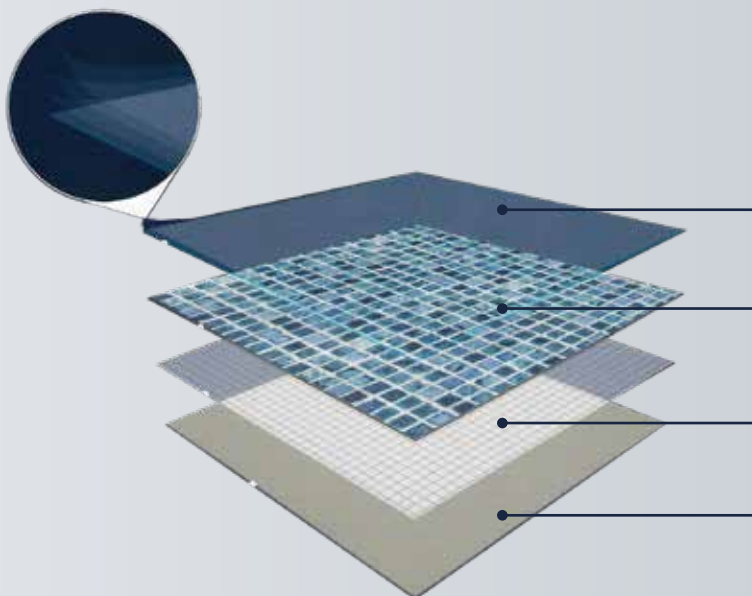
## SWIMMING POOL LINERS WITH ACRYLIC COATING

Our swimming pool linings are coated with acrylic. The material properties of the 4-layer, 1.5 mm thick, fabric-reinforced films guarantee waterproofness, color fastness and chlorine resistance for many years.

They can be laid on any type of surface using hot air welding. The special acrylic coating optimally protects the waterproofing membrane against UV radiation, staining, abrasion, scratching and microorganisms. This protects the pool lining from daily environmental influences and premature ageing and makes it particularly easy to maintain.



Reference installation: Haogenplast, Egypt



## BASIC STRUCTURE OF ACRYLIC SWIMMING POOL LINERS

4. LAYER / TOP LAYER  
Acrylic coating (4-layer) for increased abrasion, stain and UV resistance
3. LAYER  
PVC layer (75 mic), light-resistant printing pigments against color fading, anti-fungal function, chlorine and UV resistance
2. LAYER  
Strong polyester fabric with extremely high dimensional stability
1. LAYER / BOTTOM LAYER  
PVC layer (75 mic), anti-fungal function, chlorine and UV resistance

**NEW**

### POOL LINERS UNI 3D

Our proven Uni-Colour liners are getting an upgrade:  
The 3D surface adds a fascinating depth effect and new radiance to the classic solid colors.  
See for yourself and request a sample now.  
>> [info@peraqua.com](mailto:info@peraqua.com)



*Weiß*



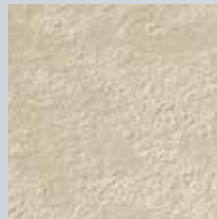
*Hellblau*



*Dunkelblau*



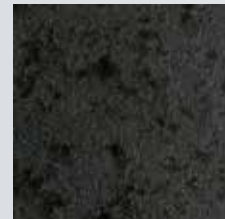
*Sand*



*Hellgrau*



*Dunkelgrau*



**NEW**

### SWIMMING POOL LINERS STONETILE SMARAGD

The unique STONETILE design offers an excellent sealing solution for the construction or renovation of private pools.

The STONETILE series is formulated with exceptional ingredients, including an enhanced surface coating that ensures excellent stain resistance, outstanding UV resistance, and a slip-resistant, perforated stone grip with Antislip properties.



*Smaragd*



» NF 15836-2 Certificate

## Swimming pool liner deluxe/ACRYL/Anti-slip

1,5mm fabric reinforced, roll length 25m (anti-slip 5m), 12 rolls / palette, roll 1,65m = 41,25m<sup>2</sup> / roll 2,05m = 51,25m<sup>2</sup> / roll = 8,25m<sup>2</sup>  
prices/m<sup>2</sup>

deluxe:



Acryl:

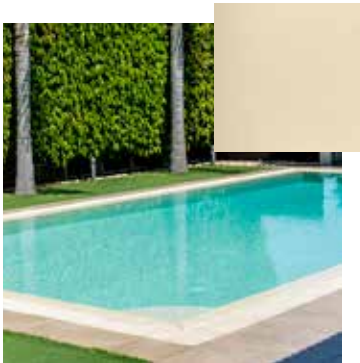


3D:



## Swimming pool liner deluxe white

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Swimming pool liner deluxe, 165 cm                       | 2.00 | 41.25 | 77449    | 32.60   |
| Swimming pool liner deluxe, 205 cm                       | 1.83 | 51.25 | 77450    | 32.60   |
| ACRYL swimming pool liner deluxe, 165 cm                 | 1.83 | 41.25 | 77431    | 36.91   |
| ACRYL swimming pool liner deluxe, 205 cm                 | 1.83 | 51.25 | 78471    | 36.91   |
| Swimming pool liner deluxe, 165 cm, anti-slip, l=5m coil | 1.90 | 8.25  | 77437    | 57.15   |
| Swimming Pool Liner 3D-UNI white, width 165 cm           | 2.50 | 41.25 | 7301711  | 39.94   |



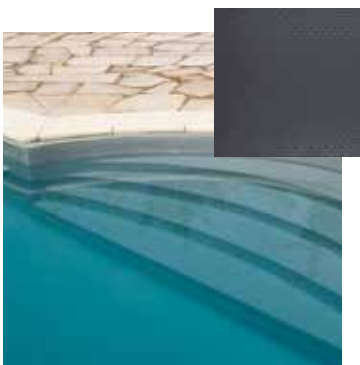
## Swimming pool liner deluxe sand

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Swimming pool liner deluxe, 165 cm                       | 2.00 | 41.25 | 77447    | 32.60   |
| Swimming pool liner deluxe, 205 cm                       | 1.83 | 51.25 | 77448    | 32.60   |
| ACRYL swimming pool liner deluxe, 165 cm                 | 1.83 | 41.25 | 77430    | 36.91   |
| ACRYL swimming pool liner deluxe, 205 cm                 | 1.83 | 51.25 | 78480    | 36.91   |
| Swimming pool liner deluxe, 165 cm, anti-slip, l=5m coil | 1.90 | 8.25  | 77436    | 57.15   |
| Swimming Pool Liner 3D-UNI sand, width 165 cm            | 2.50 | 41.25 | 7301712  | 39.94   |



## Swimming pool liner deluxe light grey

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Swimming pool liner deluxe, 165 cm                       | 2.00 | 41.25 | 77443    | 32.60   |
| Swimming pool liner deluxe, 205 cm                       | 1.83 | 51.25 | 77444    | 32.60   |
| ACRYL swimming pool liner deluxe, 165 cm                 | 1.83 | 41.25 | 77428    | 36.91   |
| ACRYL swimming pool liner deluxe, 205 cm                 | 1.83 | 51.25 | 78476    | 36.91   |
| Swimming pool liner deluxe, 165 cm, anti-slip, l=5m coil | 1.90 | 8.25  | 77434    | 57.15   |
| Swimming Pool Liner 3D-UNI light grey, width 165 cm      | 2.50 | 41.25 | 7301713  | 39.94   |



## Swimming pool liner deluxe dark grey

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Swimming pool liner deluxe, 165 cm                       | 2.00 | 41.25 | 77441    | 32.60   |
| Swimming pool liner deluxe, 205 cm                       | 1.83 | 51.25 | 77442    | 32.60   |
| ACRYL swimming pool liner deluxe, 165 cm                 | 1.83 | 41.25 | 77427    | 36.91   |
| ACRYL swimming pool liner deluxe, 205 cm                 | 1.83 | 51.25 | 78473    | 36.91   |
| Swimming pool liner deluxe, 165 cm, anti-slip, l=5m coil | 1.90 | 8.25  | 77433    | 57.15   |
| Swimming Pool Liner 3D-UNI dark grey, width 165 cm       | 2.50 | 41.25 | 7301714  | 39.94   |





### Swimming pool liner deluxe light blue

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Swimming pool liner deluxe, 165 cm                       | 2.00 | 41.25 | 77445    | 32.60   |
| Swimming pool liner deluxe, 205 cm                       | 1.83 | 51.25 | 77446    | 32.60   |
| ACRYL swimming pool liner deluxe, 165 cm                 | 1.83 | 41.25 | 77429    | 36.91   |
| ACRYL swimming pool liner deluxe, 205 cm                 | 1.83 | 51.25 | 78477    | 36.91   |
| Swimming pool liner deluxe, 165 cm, anti-slip, l=5m coil | 1.90 | 8.25  | 77435    | 57.15   |
| Swimming Pool Liner 3D-UNI light blue, width 165 cm      | 2.50 | 41.25 | 7301715  | 39.94   |



### Swimming pool liner deluxe dark blue

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Swimming pool liner deluxe, 165 cm                       | 2.00 | 41.25 | 77439    | 32.60   |
| Swimming pool liner deluxe, 205 cm                       | 1.83 | 51.25 | 77440    | 32.60   |
| ACRYL swimming pool liner deluxe, 165 cm                 | 1.83 | 41.25 | 77426    | 36.91   |
| ACRYL swimming pool liner deluxe, 205 cm                 | 1.83 | 51.25 | 78472    | 36.91   |
| Swimming pool liner deluxe, 165 cm, anti-slip, l=5m coil | 1.90 | 8.25  | 77432    | 57.15   |
| Swimming Pool Liner 3D-UNI dark blue, width 165 cm       | 2.50 | 41.25 | 7301716  | 39.94   |



### Swimming pool liner deluxe caribbean green

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Swimming pool liner deluxe, 165 cm                       | 2.00 | 41.25 | 77538    | 32.60   |
| ACRYL swimming pool liner deluxe, 165 cm                 | 1.83 | 41.25 | 78478    | 36.91   |
| Swimming pool liner deluxe, 165 cm, anti-slip, l=5m coil | 1.90 | 8.25  | 74206    | 57.15   |

- » NF 15836-2 certification
- » Stain resistant
- » Top chlorine resistance
- » Suitable for public pools

WARRANTY

**12** YEARS

Waterproofing

WARRANTY

**32°C**

Temp.

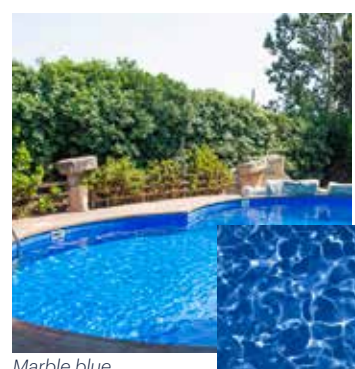
### ACRYL swimming pool liner deluxe mosaic & marble

1,5mm fabric reinforced, roll length 25m, 12 rolls / palette, roll 1,65m = 41,25m<sup>2</sup> prices / m

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| ACRYL swimming pool liner deluxe fabric reinforced PVC 165 mm MOSAIC azure blue | 2.00 | 41.25 | 75011    | 52.26   |
| ACRYL swimming pool liner deluxe fabric reinforced PVC 165 cm MARBLE blue       | 2.00 | 41.25 | 75015    | 52.26   |



Azure blue



Marble blue

- » NF 15836-2 certification
- » Stain resistant
- » Top chlorine resistance

|  |                                  |
|--|----------------------------------|
| WARRANTY<br><b>12</b> YEARS<br>Waterproofing | WARRANTY<br><b>32°c</b><br>Temp. |
|--|----------------------------------|

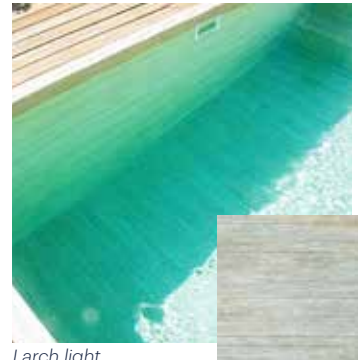
### Swimming pool liner deluxe larch, wood look

at the end of a long developing process a unique design could be reached that offers a real challenge to natural wood. Through a complex printing and embossing process we have a liner guaranteeing a perfect look & feel wood design.

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Swimming Pool Liner deluxe LARCH nature, width 165 cm, thickness 1,50 mm, roll length 25 m                              | 2.00 | 41.25 | 7301294  | 53.30   |
| Swimming Pool Liner deluxe LARCH light, width 165 cm, thickness 1,50 mm, roll length 25 m                               | 2.00 | 41.25 | 7301295  | 53.30   |
| Swimming pool liner deluxe antislip fabric reinforced PVC, LARCH nature, width 165 cm, thickness 1,50mm, roll length 5m | 1.90 | 8.25  | 7301305  | 65.34   |
| Swimming pool liner deluxe antislip fabric reinforced PVC, LARCH light, width 165 cm, thickness 1,50mm, roll length 5m  | 1.90 | 8.25  | 7301306  | 65.34   |



Larch nature



Larch light

- » NF 15836-2 certification
- » Stain resistant
- » Top chlorine resistance

|  |                                  |
|--|----------------------------------|
| WARRANTY<br><b>15</b> YEARS<br>Waterproofing | WARRANTY<br><b>35°c</b><br>Temp. |
|--|----------------------------------|

### Swimming Pool Liner deluxe STONETILE

The unique STONETILE designs provides a magnificent waterproofing solution to build or renovate private pools.

STONETILE range is formulated with exceptional ingredients, including enhanced surface coating, ensuring superior stain resistance, superior UV resistance and a stone perforated dry-feel non-slip grip.

The dimensions of the tiles vary, mostly ~40cm by ~20cm

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Swimming Pool Liner deluxe STONETILE Elegance, width 165 cm, thickness 1,5mm | 2.50 | 41.25 | 7301503  | 65.18   |
| Swimming Pool Liner deluxe STONETILE grey, width 165cm, thickness 1,5mm      | 2.50 | 41.25 | 7301504  | 65.18   |
| Swimming Pool Liner deluxe STONETILE golden, width 165cm, thickness 1,5mm    | 2.50 | 41.25 | 7301505  | 65.18   |
| Swimming Pool Liner deluxe STONETILE Emerald, width 165 cm, thickness 1,5 mm | 2.50 | 41.25 | 7301579  | 65.18   |



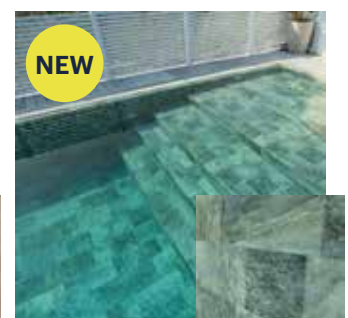
Elegance



Grey



Golden



Smaragd

- » **NF 15836-2 certification**
- » **Stain resistant**
- » **Top chlorine resistance**



### Swimming pool liner deluxe STONEFLEX

Our exclusive STONEFLEX designs make it possible to build or renovate pools with a water-proof 3D membrane. Flex-liners have an improved surface coating, which makes cleaning easier and the UV-protection is better. Flex-liners have 6 layers Acryl protection coating and are classified as B-anti-slip category prices / m2, thickness 1.5 mm.

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Swimming pool liner deluxe STONEFLEX, 165 cm light grey | 2.50 | 41.25 | 7301026  | 65.18   |
| Swimming pool liner deluxe STONEFLEX, 165 cm grey       | 2.00 | 41.25 | 740111   | 65.18   |
| Swimming pool liner deluxe STONEFLEX, 165 cm sand       | 2.00 | 41.25 | 740112   | 65.18   |
| Swimming pool liner deluxe STONEFLEX, 165 cm silver     | 2.00 | 41.25 | 7300457  | 65.18   |
| Swimming pool liner deluxe STONEFLEX, 165 cm marble     | 2.00 | 41.25 | 7300908  | 65.18   |
| Swimming Pool Liner deluxe STONEFLEX, 165 cm ivory      | 2.00 | 41.25 | 7301338  | 65.18   |
| Swimming Pool Liner deluxe STONEFLEX, 165 cm slate      | 2.00 | 41.25 | 7301339  | 65.18   |



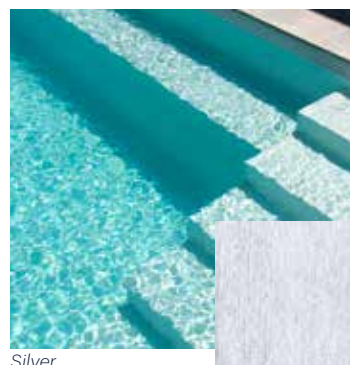
Light grey



Grey



Sand



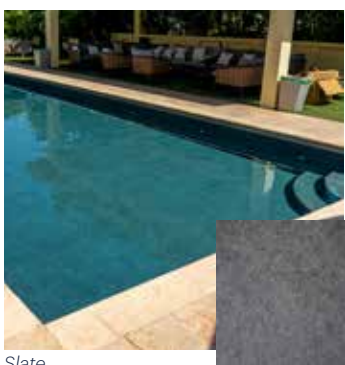
Silver



Marble



Ivory



Slate



## Liquid PVC

for liner welding, 1l bottle,  
serves to seal the seam and has no condensing function

| Product                                      | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Liquid-PVC weld sealing dark blue            | 1.20 | 6.00 | 77457    | 60.59   |
| Liquid-PVC weld sealing dark grey            | 1.20 | 6.00 | 77458    | 60.59   |
| Liquid-PVC weld sealing light grey           | 1.20 | 6.00 | 77459    | 60.59   |
| Liquid-PVC weld sealing light blue           | 1.20 | 6.00 | 77460    | 60.59   |
| Liquid-PVC weld sealing sand                 | 1.20 | 6.00 | 77461    | 60.59   |
| Liquid-PVC weld sealing white                | 1.20 | 6.00 | 77462    | 60.59   |
| Liquid-PVC weld sealing caribbean green      | 1.20 | 1.00 | 74205    | 60.59   |
| Liquid-PVC weld sealing STONEFLEX light grey | 1.20 | 1.00 | 7301027  | 78.36   |
| Liquid-PVC weld sealing STONEFLEX grey       | 1.20 | 1.00 | 7300891  | 78.46   |
| Liquid-PVC weld sealing STONEFLEX sand       | 1.20 | 6.00 | 7300889  | 78.46   |
| Liquid-PVC weld sealing STONEFLEX silver     | 1.20 | 6.00 | 7300890  | 78.46   |
| Liquid-PVC weld sealing STONEFLEX marble     | 1.20 | 6.00 | 7300913  | 78.36   |
| Liquid-PVC weld sealing STONEFLEX ivory      | 1.20 | 6.00 | 7301340  | 78.36   |
| Liquid-PVC weld sealing STONEFLEX slate      | 1.20 | 6.00 | 7301341  | 78.36   |
| Liquid-PVC weld sealing LARCH nature         | 1.20 | 6.00 | 7301296  | 66.44   |
| Liquid-PVC weld sealing LARCH light          | 1.20 | 6.00 | 7301297  | 66.44   |
| Liquid-PVC weld sealing STONETILE Elegance   | 1.20 | 1.00 | 7301506  | 78.46   |
| Liquid-PVC weld sealing STONETILE Grey       | 1.20 | 1.00 | 7301507  | 78.46   |
| Liquid-PVC weld sealing STONETILE golden     | 1.20 | 1.00 | 7301508  | 78.46   |
| Liquid PVC weld sealing STONETILE Emerald    | 1.20 | 1.00 | 7301580  | 78.46   |



## Griffon® M-385 foil adhesive

for smaller repair work, for PVC foil

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Griffon® M-385 foil adhesive for PVC foil 250 ml | 0.27 | 24.00 | 78555    | 29.43   |



## Smart swimming pool fleece

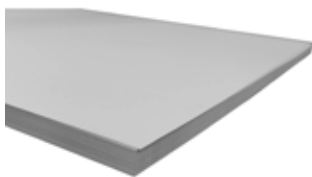
special net prices from 10 pallets on request, Ocean® swimming pool liner systems incl. accessories, as PVC liquid film an fleece, are optimally matched to each other, therefore we recommend the use in the system to avoid negative interactions

price/m<sup>2</sup>

| Product  | G-kg | VE     | Prod.No. | Price € |
|--|------|--------|----------|---------|
| <b>Smart swimming pool fleece OCEANCOAT 450</b>            |      |        |          |         |
| Smart Swimming Pool Fleece OCEANCOAT 450, 200 cm           | 0.45 | 100.00 | 77456    | 11.30   |
| Smart Swimming Pool Fleece OCEANCOAT 450, 165 cm           | 0.45 | 82.50  | 77455    | 11.30   |
| <b>Smart swimming pool fleece OCEANCOAT 400</b>            |      |        |          |         |
| Smart Swimming Pool Fleece OCEANCOAT 400, 200 cm           | 0.40 | 100.00 | 77454    | 13.79   |
| Smart Swimming Pool Fleece OCEANCOAT 400, 165 cm           | 0.40 | 82.50  | 77453    | 13.79   |
| <b>Smart swimming pool fleece OCEANCOAT 300</b>            |      |        |          |         |
| Smart Swimming Pool Fleece OCEANCOAT 300, 200 cm, (l=100m) | 0.30 | 200.00 | 77452    | 6.03    |
| Smart Swimming Pool Fleece OCEANCOAT 300, 200 cm, (l=50m)  | 0.45 | 100.00 | 7301226  | 6.03    |
| Smart Swimming Pool Fleece OCEANCOAT 300, 165 cm, (l=100m) | 0.30 | 165.00 | 77451    | 6.03    |
| Smart Swimming Pool Fleece OCEANCOAT 300, 165 cm, (l=50m)  | 0.30 | 82.50  | 74834    | 6.03    |

### Smart coated sheet metal plate

one side PVC coated, 200 x 100 mm, thickness 0.8 mm, light grey, uncut, price / m<sup>2</sup>



| Product                              | G-kg | VE     | Prod.No. | Price € |
|--------------------------------------|------|--------|----------|---------|
| Smart sheet metal plate 200 x 100 mm | 6.10 | 100.00 | 77606    | 58.29   |

### Smart sheet steel angles

Inside or outside coating, Price/pcs



| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Sheet steel angle 90° coated, 50x50x2000 mm, outside coating, grey                 | 1.09 | 1.00 | 74835    | 13.63   |
| Sheet steel angle 90° coated, 70x40x2000 mm, outside coating, grey                 | 1.11 | 1.00 | 74836    | 15.22   |
| Sheet steel angle 90° coated, 80x20x2000 mm, outside coating, grey                 | 1.09 | 1.00 | 74837    | 13.63   |
| Sheet steel angle 90° coated, 50x20x2000 mm, outside coating, grey                 | 0.76 | 1.00 | 74838    | 13.63   |
| Sheet steel angle 90° coated, 50x50x2000 mm, inside coating, grey                  | 1.09 | 1.00 | 74839    | 13.63   |
| Sheet steel angle 90° coated, 80x20x2000 mm, inside coating, grey                  | 1.09 | 1.00 | 74840    | 13.63   |
| Sheet steel angle 90° 50x20x2000 mm, inside coating, grey                          | 0.76 | 1.00 | 74841    | 13.63   |
| Steel sheet with edgefold - 50mm outside coating with 15mm edge-fold, 2000mm, grey | 0.72 | 1.00 | 74842    | 9.88    |
| Steel sheet without fold, one-side coated, 50x2000 mm, grey                        | 0.37 | 1.00 | 74843    | 7.42    |

### Smart hammer rivets

AL/A2, 4.8 x 25 mm, clamping range 20.5 – 22.0 mm



| Product                                 | G-kg | VE     | Prod.No. | Price € |
|---|------|--------|----------|---------|
| Smart hammer rivets AL/A2 4.8 x 25.0 mm | 0.01 | 250.00 | 78085    | 1.22    |

### Nail sleeve

diameter 6 mm, dowel length 30 mm, unit=100 pcs



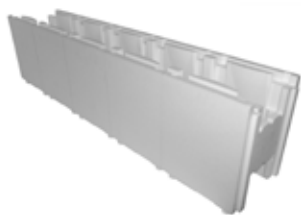
| Product              | G-kg | VE   | Prod.No. | Price € |
|----------------------|------|------|----------|---------|
| Nail sleeve FNH 6/30 | 0.33 | 1.00 | 75001    | 22.95   |

### Spray bottle

250 cm<sup>3</sup> and 500 m<sup>3</sup>



| Product                          | G-kg | VE   | Prod.No. | Price € |
|----------------------------------|------|------|----------|---------|
| Spray bottle 250 cm <sup>3</sup> | 0.08 | 1.00 | 75003    | 26.64   |
| Spray bottle 500 cm <sup>3</sup> | 0.05 | 1.00 | 75004    | 14.49   |



## Ocean® System Brick 300

The Ocean® Brick is a formwork brick for the construction of individual size. With a strong and especially developed design we meet the requirements of professional pool building. Based on a common standard formwork brick we optimized the Ocean® Brick for maximum of safety, quick installation and easy handling.

Ocean® Brick and Ocean® inserts are made of expanded polystyrene (EPS). The material protects, insulates and has its place in the construction industry due to high stability.

Standard hardness grade of Ocean® Brick EPS25 and EPS30 available from stock St. Valentin, hardness grade EPS MAX on request.

Delivery on non-returnable palletes, 36/32 pieces per pallet (for Ocean® Brick 300 mm). Calculations and information for various pool sizes on request. Personalization and labeling on inner bridge on request.

### FEATURES

- 82 mm reinforced inner stage with stress-optimized transitions to the side walls and integrated slopes to get better concrete spreading
- The shaped inner contour guarantees more stability at the tongue and groove connection
- Three guide throughs give strong hold to the reinforcement bars
- Two frontal connecting bridges and grooves facilitate the dry connection of Ocean®bricks (tongue and groove system)
- Extra high and wide connection bridge
- 1250 mm long, divisible in 250 mm parts, integrated notches and markings for easy divisioning

| Product                     | G-kg | VE      | Prod.No. | Price € |
|-----------------------------|------|---------|----------|---------|
| Ocean® system brick EPS 25  | 1.01 | 36.00   | 7301114  | 22.09   |
| Ocean® system brick EPS 30  | 1.21 | 36.00   | 7301115  | 23.47   |
| Ocean® system brick EPS MAX | 1.61 | 3600.00 | 7301117  | 27.65   |



## Ocean® Brick system insert

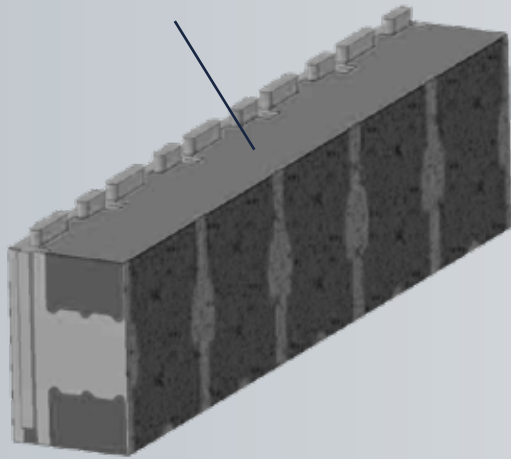
The solid connection of the Ocean® Bricks was realized by the tongue and groove junction. This minimizes the risk of leak of concrete during the filling process.

The strong tongue and groove junction with 25 mm height and 20 mm width fit together and provide stability.

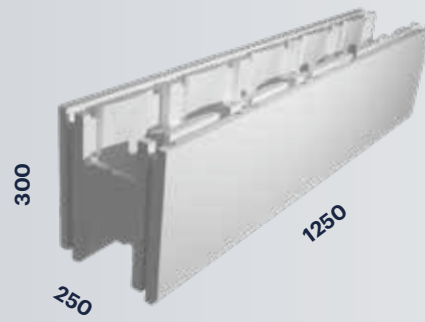
The inserts interlock with the next brick, even at 90° edges.

| Product                    | G-kg | VE     | Prod.No. | Price € |
|----------------------------|------|--------|----------|---------|
| Ocean® brick insert EPS 30 | 0.02 | 400.00 | 7301120  | 1.57    |

## CONCRETE VOLUME 54 LITERS



## DIMENSIONS IN MM



Extra wide and high connecting bars



82 mm reinforced inner bar, stress-optimized transitions to the side walls



Integrated notch or markings, divisible every 250 mm



Shaped inner contour increases stability when filling

## QUANTITY TABLE

| Pool size<br>m | Required<br>elements* | ISO elements<br>m <sup>2</sup> | EPS panels**<br>m <sup>2</sup> | Lining<br>m <sup>2</sup> | Edge<br>lfm |
|----------------|-----------------------|--------------------------------|--------------------------------|--------------------------|-------------|
| 5 x 3 x 1,5    | 68                    | 25,5                           | 15                             | 40,5                     | 16          |
| 5 x 3,5 x 1,5  | 72                    | 27                             | 17,5                           | 44,5                     | 17          |
| 5 x 4 x 1,5    | 76                    | 28,5                           | 20                             | 48,5                     | 18          |
| 6 x 3 x 1,5    | 76                    | 28,5                           | 18                             | 46,5                     | 18          |
| 6 x 3,5 x 1,5  | 80                    | 30                             | 21                             | 51                       | 19          |
| 6 x 4 x 1,5    | 84                    | 31,5                           | 24                             | 55,5                     | 20          |
| 7 x 3 x 1,5    | 84                    | 31,5                           | 21                             | 52,5                     | 20          |
| 7 x 3,5 x 1,5  | 88                    | 33                             | 24,5                           | 57,5                     | 21          |
| 7 x 4 x 1,5    | 92                    | 34,5                           | 28                             | 62,5                     | 22          |
| 8 x 3,5 x 1,5  | 96                    | 36                             | 28                             | 64                       | 23          |
| 8 x 4 x 1,5    | 100                   | 37,5                           | 32                             | 69,5                     | 24          |
| 9 x 4 x 1,5    | 108                   | 40,5                           | 36                             | 76,5                     | 26          |
| 9 x 5 x 1,5    | 116                   | 43,5                           | 45                             | 88,5                     | 28          |
| 10 x 4 x 1,5   | 116                   | 43,5                           | 40                             | 83,5                     | 28          |
| 10 x 5 x 1,5   | 124                   | 46,5                           | 50                             | 96,5                     | 30          |

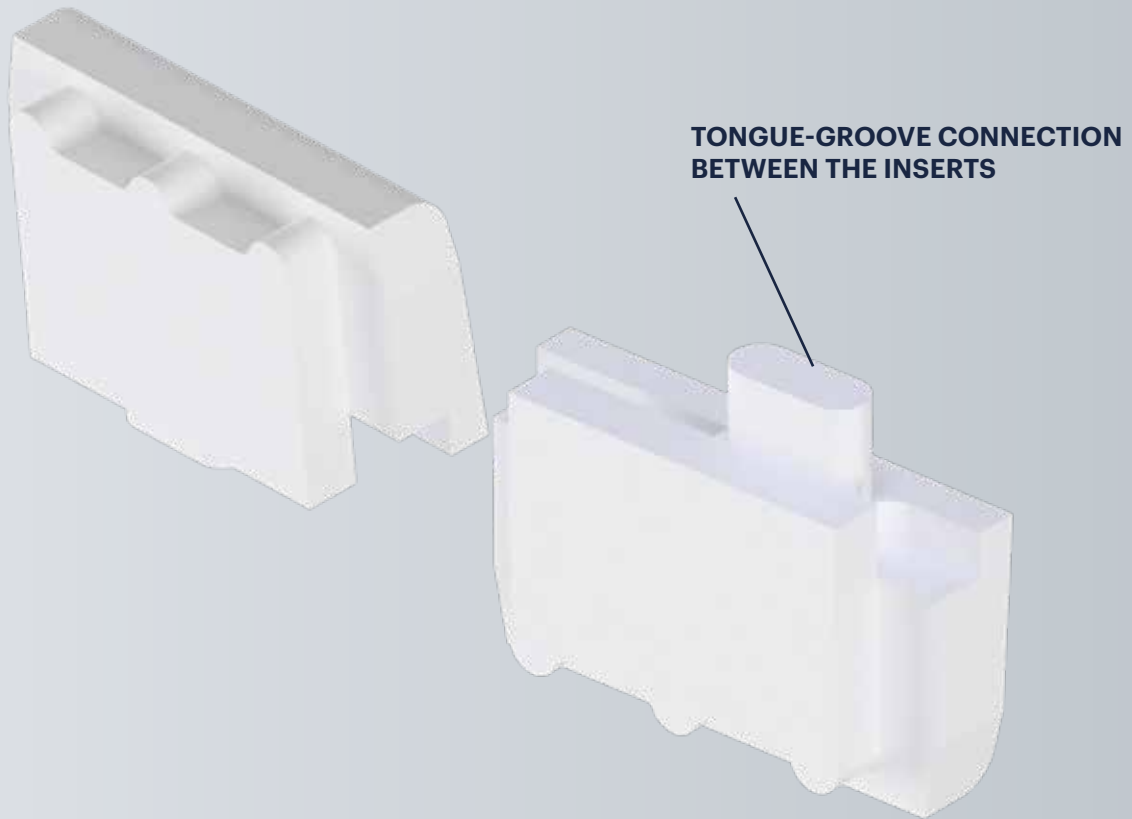
\*The quantities do not include any spare elements. The quantity of elements required for the construction of the technical shaft and the access steps must be calculated and ordered separately.

\*\*Stand firm design for the pool floor area, 100 x 500 x 5 cm

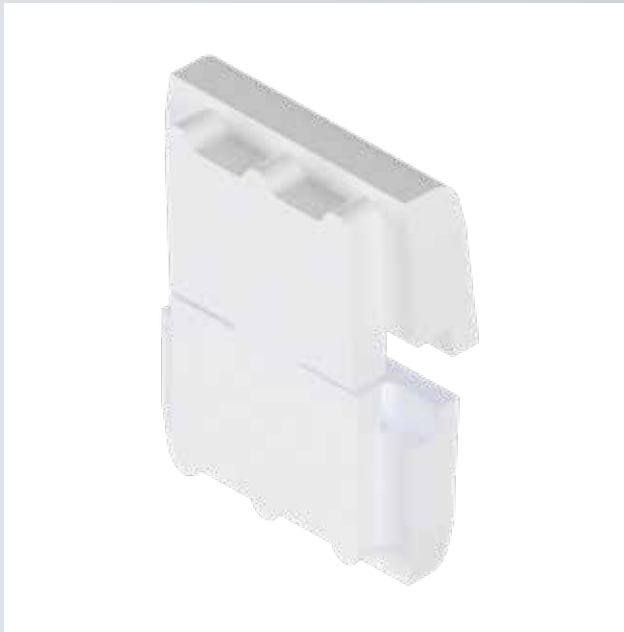


**40 pcs Ocean® inserts are required for each pool size.**

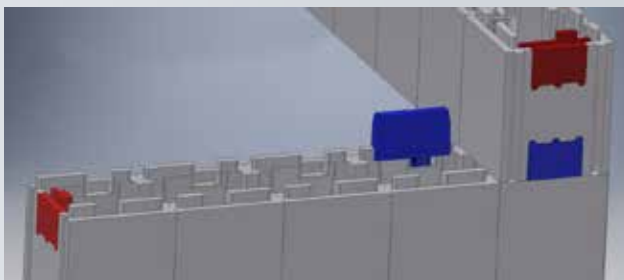
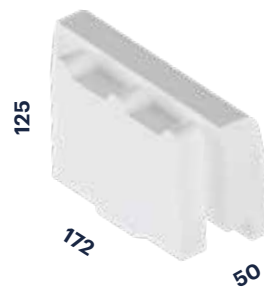
Static calculations regarding the required amount of iron must be provided by a qualified construction company, as these static requirements can vary from pool location to pool location (e.g.: level location or slope, groundwater, etc.).



**THE INSERTS INTERLOCK AND REINFORCE  
EACH OTHER**



**DIMENSIONS IN MM**



**EVEN WITH ANGLED JOINTS, THE INSERTS  
ENGAGE IN THE BRICKS**





Representative image



Representative image

## Ocean® Brick Pool System

CONSISTING OF FOLLOWING COMPONENTS:

Ocean®Brick 1250x250x300 mm EPS25 (quantity of bricks and inserts depending on pool size and, please see table of quantities), Ocean® liner sack PVC 0,8mm blue incl. fleece, profile rail, corner profile and hammer rivets.

### POOL SIZE 7X3,5X1,5M :

Compact filter unit VIENNA 1 laminated, side mount blue, d500, transparent lid, incl. piping set, incl. original Praher 6 way backwash valve 1½" manual, incl. Ocean® filter pump O50 2", 11,1 m3/h at 10m, incl. Smart Nature Works glass filter media. Smart ladder De Luxe II stainless AISI 304 3 steps STANDARD antislip steps

Ocean® ABS built-in set deluxe Made in Austria:

- 1x Ocean® skimmer deluxe M5 stainless steel inserts A4 ABS white double lip sealing
- 1x Ocean® skimmer height extension white
- 4x Ocean® wall conduit M5 deluxe
- 4x Ocean® inlet nozzles M5 deluxe white
- 1x Ocean® main drain M5 deluxe white
- 2x VISION Spectra under water lights 10 LED RGB incl. wall conduits, covers, Trafo + control (remote)

### POOL SIZE 8X4X1,5M

Compact filter unit VIENNA 1 laminated, side mount blue, d600, transparent lid, incl. piping set, incl. original Praher 6 way backwash valve 1½" manual, incl. Ocean® filter pump O75 2", 13,5 m3/h at 10m, incl. Smart Nature Works glass filter media, Smart ladder deluxe II stainless steel AISI 304 3-stepsSTANDARD antislip steps

Ocean® ABS built-in set deluxe Made in Austria:

- 2x Ocean® skimmer deluxe M5 stainless steel inserts A4 ABS white double lip sealing
- 2x Ocean® skimmer height extension white
- 5x Ocean® wall conduits M5 deluxe
- 5x Ocean® inlet nozzles M5 deluxe white
- 1x Ocean® main drain M5 deluxe white
- 2x VISION Spectra under water lights 10 LED RGB incl. wall conduits, covers, Trafo + control (remote)

### POOL SIZE 9X4X1,5M :

Compact filter unit VIENNA 1 laminated, side mount blue, d600, transparent lid, incl. piping set, incl. original Praher 6 way backwash valve 1½" manual, incl. Ocean® filter pump O75 2", 13,5 m3/h at 10m, incl. Smart Nature Works glass filter media, Smart ladder deluxe II stainless steel AISI 304 3-stepsSTANDARD antislip steps

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- 5x Ocean® inlet nozzles M5 deluxe white
- 1x Ocean® main drain M5 deluxe white
- 2x VISION Spectra under water lights 10 LED RGB incl. wall conduits, covers, Trafo + control (remote)

### INFORMATION:

High quality Ocean® pool liners de Luxe ACRYL 1,5mm fabric reinforced + fleece + PVC liner sealing can be offered at additional surcharge as well as in widths 1,65 and 2,05 in all common colours and mosaic designs. Delivery only in complete roll length of 25m.

Optionally available on request and surcharge: PVC – piping material made by Praher Plastics & IBG Austria. Ocean® V4A stainless steel covers for Ocean® ABS white goods. Ocean® skimmer de Luxe High 47 or 75 high water level skimmer for water level up to 4,5cm beyond pool edge, salt electrolysis units PH & REDOX (Caution: not for use in combination with V4A parts to avoid rusting.)

| Product                              | G-kg | VE   | Prod.No. | Price €  |
|--------------------------------------|------|------|----------|----------|
| Ocean® Brick Pool System 7x3,5x1,5 m | 0.00 | 1.00 | 74974    | 11317.15 |
| Ocean® Brick Pool System 8x4x1,5 m   | 0.00 | 1.00 | 74975    | 12549.08 |
| Ocean® Brick Pool System 9x4x1,5 m   | 0.00 | 1.00 | 74976    | 12993.51 |



*Ocean® Vacuum Cleaner Head  
deluxe - the patented ORIGINAL*

# CLEANING & WATER TREATMENT

292 | Cleaning accessories

298 | Water testing

# CLEANING ACCESSORIES & WATER TESTER

EVERYTHING FOR CLEANING, FROM A - Z

**Ocean®**



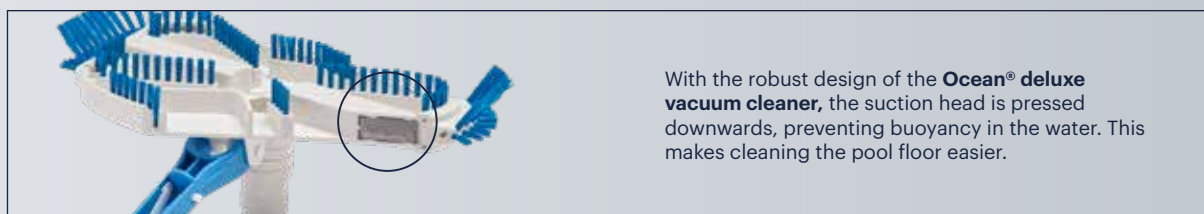
Designed, developed and manufactured in Austria - Ocean® deluxe cleaning accessories stand for quality at the very highest level.

The outstanding design goes hand in hand with sophisticated product features. The floor vacuum cleaner in the deluxe line reduces your working time thanks to intelligently arranged floor brushes.

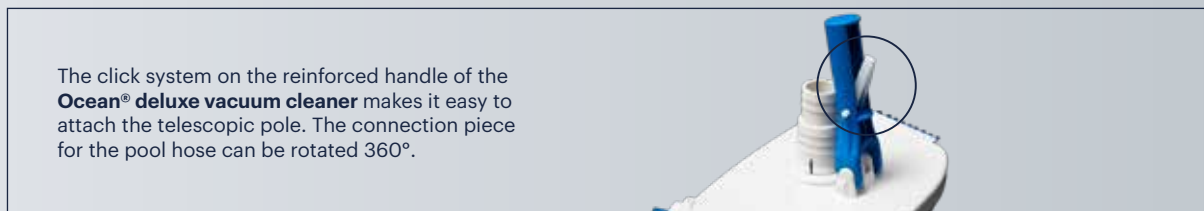
3 full years guarantee on housing or frame breakage and 5 years spare parts delivery guarantee on selected Ocean® products.



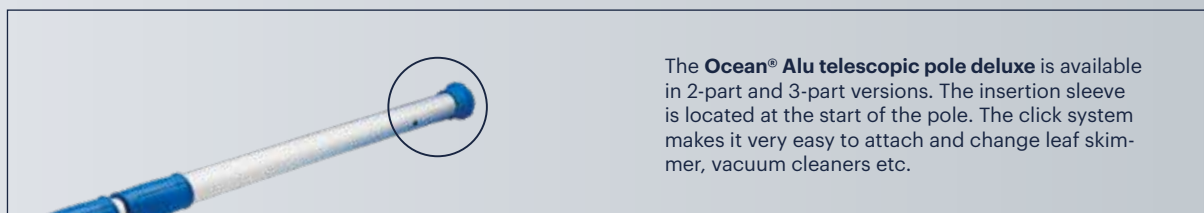
**DESIGNED,  
ENGINEERED &  
MADE IN AUSTRIA**



With the robust design of the **Ocean® deluxe vacuum cleaner**, the suction head is pressed downwards, preventing buoyancy in the water. This makes cleaning the pool floor easier.



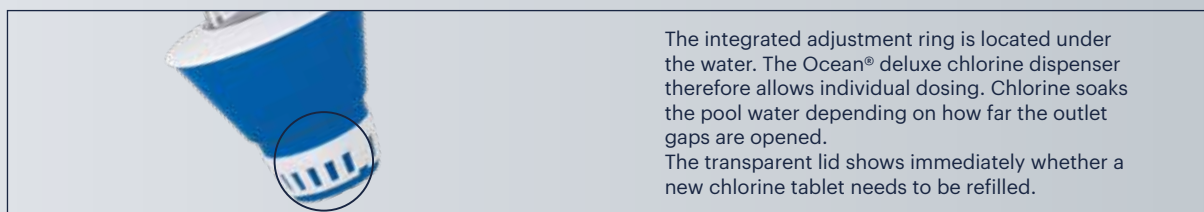
The click system on the reinforced handle of the **Ocean® deluxe vacuum cleaner** makes it easy to attach the telescopic pole. The connection piece for the pool hose can be rotated 360°.



The **Ocean® Alu telescopic pole deluxe** is available in 2-part and 3-part versions. The insertion sleeve is located at the start of the pole. The click system makes it very easy to attach and change leaf skimmer, vacuum cleaners etc.



The dirt collection flaps on the frame of the **Ocean® deluxe leaf rake** are functional aids for collecting dirt on the walls and floor.



The integrated adjustment ring is located under the water. The Ocean® deluxe chlorine dispenser therefore allows individual dosing. Chlorine soaks the pool water depending on how far the outlet gaps are opened. The transparent lid shows immediately whether a new chlorine tablet needs to be refilled.

**Ocean®**

### MORE ATTENTION PLEASE

The POS sales display and the appealing packaging design of Ocean® cleaning accessories are the perfect way to put the products in the spotlight in your store or showroom.



**smart**

Smart by Peraqua stands for intelligent and innovative pool cleaning accessories that are designed and developed in Austria.

Particular emphasis is placed on an attractive design, good functionality during use and production processes that are carried out and monitored in accordance with strict conditions.



### THE PHOTOMETER RANGE

Photometers are the all-rounders in water analysis. They measure the concentration of a substance based on the light that penetrates a water sample. Lovibond® photometers can be used universally for a wide range of measurement parameters and methods.

**NEW**



## Ocean® deluxe leaf skimmer

frame made of reinforced PPGF, UV-resistant, with extra strong net, integrated dirt collection flaps and flat frame design, 45 x 34 cm



| Product                         | G-kg | VE    | Prod.No. | Price € |
|---------------------------------|------|-------|----------|---------|
| Ocean® deluxe Leaf skimmer blue | 0.40 | 25.00 | 7301229  | 16.95   |

## Ocean® deluxe leaf rake

frame made of reinforced PPGF, UV-resistant, with extra finely woven and extra deep net, integrated dirt collection flaps and flat frame design, 45 x 35 cm



| Product                      | G-kg | VE    | Prod.No. | Price € |
|------------------------------|------|-------|----------|---------|
| Ocean® deluxe Leaf rake blue | 0.40 | 25.00 | 7301228  | 23.94   |

## Ocean® deluxe leaf skimmer incl 3-part alu rod

frame made of reinforced PPGF, UV-resistant, extra strong net, lateral integrated dirt collection flaps, flat design incl. 3-part aluminium telescopic rod, 58 - 122 cm.



| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Ocean® deluxe leaf skimmer incl 3part alu rod 58-122cm | 0.64 | 6.00 | 7301262  | 27.37   |

## Ocean® wall brush deluxe

made of PPGF, robust and UV-resistant body, resistant, chlorine resistant bristles 44 cm



| Product                            | G-kg | VE    | Prod.No. | Price € |
|------------------------------------|------|-------|----------|---------|
| Ocean® deluxe Wallbrush white 42cm | 0.26 | 12.00 | 7301234  | 15.71   |

## Ocean® deluxe corner brush

robust PPGF body, hose connection (d38), special cleaning bristles for steps and white goods for optimal cleaning of pool corners



| Product                          | G-kg | VE    | Prod.No. | Price € |
|----------------------------------|------|-------|----------|---------|
| Ocean® deluxe Corner brush white | 0.13 | 30.00 | 7301233  | 12.93   |

### Ocean® deluxe hand brush

robust PPGF body, UV-resistant, ergonomic handle, for quick cleaning of water level stains



| Product                          | G-kg | VE    | Prod.No. | Price € |
|----------------------------------|------|-------|----------|---------|
| Ocean® deluxe Handy brush white  | 0.17 | 24.00 | 7301236  | 14.42   |
| Ocean® deluxe Handscrubber white | 0.16 | 24.00 | 7301235  | 8.11    |

### Ocean® hand scrubber

blue, loose packing, in PE foil



| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Handscrubber Ocean blue, double pack, loose packed | 0.05 | 48.00 | 70209    | 8.80    |

### Ocean® deluxe vacuum cleaner head – the patented ORIGINAL!

swivelling pool hose connection (d32/d38), extremely robust ABS body, UV resistant, robust floor and side brushes, optional without side brushes, recommended for liner, tile and polyester pools up to 12 x 6 m



| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Ocean® Vac deluxe Vacuum head without side bristles | 1.24 | 10.00 | 7301231  | 37.14   |
| Ocean® Vac deluxe Vacuum head with side bristles    | 1.33 | 10.00 | 7301230  | 43.76   |

### Ocean® manual vac head deluxe

heavy type, standard handle, body made of anodized aluminium, floor brushes and rubber lips for optimal suction, 4 wheels, flexible suction connection (d38), for cleaning of large tile and mosaic pools up to 20 x 10 m, 35 and 45 cm



| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Vacuum Head Ocean Vac heavy construction silver anodized 35cm | 2.63 | 1.00 | 75587    | 61.85   |
| Vacuum Head Ocean Vac heavy construction silver anodized 45cm | 3.45 | 1.00 | 75588    | 78.44   |

### Ocean® deluxe single flex vac

robust and flexible PPGFbody, UV-resistant, reinforced aluminium handle, with floor and/or side brushes.



| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Ocean® deluxe Single Flex vac blue/white with fixed hose connection, 35 cm/14"              | 1.09 | 10.00 | 7301250  | 45.69   |
| Ocean® deluxe Flex vac with side brushes, blue/white, with fixed hose connection, 35 cm/14" | 1.10 | 10.00 | 7301251  | 51.58   |



### Ocean® pool thermometer

UV-resistant floating ring, well readable temperature scale (0 up to +43 °C) , temperature sensor, nylon cord for fixing on pool edge, with customized face for min. quantity of 1.000 pcs per year

| Product                        | G-kg | VE   | Prod.No. | Price € |
|--------------------------------|------|------|----------|---------|
| Pool-Thermometer d= 18 cm blue | 0.51 | 1.00 | 70927    | 56.80   |



### Ocean® deluxe chlorine dispenser

transparent lid (Ø 96mm), integrated adjustment ring for optimal dosage, nylon cord for fixation, UV resistant, capacity: 200 g chlorine tablet (Ø 160mm); Dimensions: height 165mm, outside Ø 180mm

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Ocean® deluxe chlorine dispenser type "B" blue | 0.32 | 12.00 | 7301232  | 12.42   |



### Ocean® aluminium telescopic rod deluxe, 2- and 3-parts

excenter length adjustment, ergonomic soft hand grips, patented system for easy fixing of Ocean and Smart cleaning accessories, protection against injuries, 1,1 mm wall thickness for long life cycle  
 2-part: 1.8–3.6 m; 2.4–4.8 m; 3.75–7.5 m;  
 3-part: 1.2–3.6 m; 1.6–4.8 m

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Ocean® telescopic rod 2-parts alu silver anodized 1.8 - 3.6m  | 1.30 | 10.00 | 170003   | 37.52   |
| Ocean® telescopic rod 2-parts alu silver anodized 2.4 - 4.8m  | 1.58 | 10.00 | 170004   | 44.01   |
| Ocean® telescopic rod 2-parts alu silver anodized 3.75 - 7.5m | 2.60 | 10.00 | 170025   | 88.54   |
| Ocean® telescopic rod 3-parts alu silver anodized 1.1 - 3.3 m | 1.06 | 10.00 | 7301087  | 39.99   |
| Ocean® telescopic rod 3 parts alu silver anodized 1.2 - 3.6m  | 1.16 | 10.00 | 170005   | 46.76   |
| Ocean® telescopic rod 3 parts alu silver anodized 1.6 - 4.8m  | 1.50 | 10.00 | 170006   | 52.11   |



### Ocean® wall holder set deluxe

for storage of telescopic rods

| Product                                | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Wall holder De Luxe for telescopic rod | 0.16 | 1.00 | 75743    | 9.59    |



NEW



### Ocean® Pool cleaning kit deluxe

Ocean® pool cleaning kit deluxe consisting of:

- Ocean® deluxe leaf rake PP blue
- Ocean® deluxe leaf skimmer blue
- Ocean® floor vacuum De Luxe
- Ocean® corner brush PP white
- Ocean® pool brush standard PP white 42cm
- Ocean® hand scrubber De Luxe PP white
- Ocean® hand brush PP white

| Product                         | G-kg | VE   | Prod.No. | Price € |
|---------------------------------|------|------|----------|---------|
| Ocean® Pool cleaning kit deluxe | 3.23 | 1.00 | 7301419  | 128.75  |

NEW



### Ocean® sales display for cleaning accessories

The floor display is ideal for presenting Ocean® cleaning accessories and is a real eye-catcher in any sales room.

- Sales display made of strong cardboard consisting of a floor display and top sign that can be clipped on
- Incl. 8 metal hooks (220 mm length)
- Easy to assemble (incl. assembly instructions)
- Dimensions: 850 x 420 x 1770 mm

| Product                                       | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Ocean® sales display for cleaning accessories | 8.50 | 1.00 | 7301560  | 236.42  |

Delivery without Ocean® cleaning accessories items.



### Ocean® swimming pool hose d38 1 1/2"

extremely durable material, UV resistant, with two integrated sockets, one socket 360° swivelling, packed in strong boxes, lengths: 6, 8, 9, 10, 12, 15 and 20 m

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Swimming pool hose ocean with elastic socket d=38mm blue l=6m   | 2.08 | 1.00 | 7301369  | 28.01   |
| Swimming Pool Hose Ocean with elastic socket d=38mm blue l=8 m  | 2.35 | 1.00 | 77072    | 32.66   |
| Swimming Pool Hose Ocean with elastic socket d=38mm blue l=9 m  | 2.58 | 1.00 | 72629    | 36.12   |
| Swimming Pool Hose Ocean with elastic socket d=38mm blue l=10 m | 2.85 | 1.00 | 73600    | 38.89   |
| Swimming Pool Hose Ocean with elastic socket d=38mm blue l=12 m | 3.31 | 1.00 | 72630    | 45.85   |
| Swimming Pool Hose Ocean with elastic socket d=38mm blue l=15 m | 4.08 | 1.00 | 72631    | 57.90   |
| Swimming Pool Hose Ocean with elastic socket d=38mm blue l=20 m | 5.57 | 1.00 | 77081    | 103.05  |



### Ocean® swimming pool hose deluxe d38

extremely durable material, UV-resistant, socket distance 1.5 m (ø38), for demanded trimming, packed in waterproof and tearproof PE bags

| Product   | G-kg | VE     | Prod.No. | Price € |
|---|------|--------|----------|---------|
| Swimming pool hose socket distance 1,5m d38 PE white l=100 m  | 0.19 | 100.00 | 70010A   | 3.42    |
| Swimming pool hose socket distance 1,5m d38 PE blue l=100,5 m | 0.20 | 100.50 | 70128a   | 3.41    |



### Ocean® swimming pool hose black d38

extremely durable material, very UV and low pressure resistant, socket distance 0.5 m for demanded trimming, packed in waterproof and tearproof PE bags

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Swimming pool hose socket distance 0.5 m d38 PE black l=50 m | 0.21 | 50.00 | 71921    | 7.18    |



### Ocean® swimming pool hose black d38 in carton

extremely durable material, very UV and low pressure resistant, socket distance 0.5 m for demanded trimming, packed in carton

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Swimming pool hose socket distance 0.5 m d38 black l=15m | 3.95 | 1.00 | 7301392  | 7.34    |



### Ocean® hose clamp 30–45mm

for swimming pool hose d38

| Product                        | G-kg | VE     | Prod.No. | Price € |
|--------------------------------|------|--------|----------|---------|
| Hose clamp metal 30-45 / 12 mm | 0.03 | 100.00 | 50187    | 1.47    |



### Ocean® hose nozzle

for optimal connection to Ocean® swimming pool hose d32 or d38

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Hose Nozzle double d=32mm PP white loose packing            | 0.02 | 1.00 | 150244   | 2.55    |
| Double hose nozzle d=38mm PP white MOP 2,5 bar loose packed | 0.03 | 1.00 | 150245   | 2.64    |

**Ocean® hose nozzle d32 to d38**

for optimal connection to Ocean® swimming pool hose d32 to d38



| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Double hose nozzle D=32/38 PP white MOP 2,5 bar loose packed | 0.02 | 1.00 | 150209   | 2.64    |

**Ocean® t-piece hose nozzle d38 black**

for optimal connection to Ocean® swimming pool hose d38



| Product  | G-kg | VE     | Prod.No. | Price € |
|--|------|--------|----------|---------|
| T-piece black d38 hose connection loose packed | 0.05 | 100.00 | 71001    | 3.52    |

**Ocean® hose nozzle 90° d40 black**

d40 hose nozzle with 1 1/2" male thread



| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Hose nozzle 90° d40 PP hose nozzle / male thread R 1 1/2" | 0.05 | 5.00 | 70025    | 5.39    |

**Hose nozzle for ball valve S6 and cone check valve S6**

| Product                                      | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Hose nozzle DN40 ABS white d32-d39 MOP 6 bar | 0.06 | 1.00 | 150133   | 5.09    |

**Hose nozzle/female thread R 1 1/2"**

| Product   | G-kg | VE     | Prod.No. | Price € |
|---|------|--------|----------|---------|
| Hose nozzle d=39mm ABS white hose nozzle/female thread R 1 1/2" MOP 6 bar | 0.04 | 100.00 | 150322   | 4.24    |

### Hose nozzle/male thread R 1 1/2" white/black



| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Hose nozzle d=39mm ABS white male thread R 1 1/2" BSP MOP 6 bar loose packed | 0.04 | 1.00 | 150217   | 1.82    |
| Hose Nozzle d=39mm ABS black male thread R 1 1/2" BSP MOP 6 bar loose packed | 0.04 | 1.00 | 150268   | 3.04    |

### Hose nozzle solvent



| Product  | G-kg | VE     | Prod.No. | Price € |
|--|------|--------|----------|---------|
| Hose Nozzle d=39mm ABS white solvent 50mm MOP 6 bar loose packed | 0.03 | 1.00   | 150218   | 1.82    |
| Hose Nozzle d=41,5mm ABS white solvent 48,4 loose packed         | 0.03 | 500.00 | 150229   | 1.82    |

### Hose nozzle stepped solvent



| Product   | G-kg | VE     | Prod.No. | Price € |
|---|------|--------|----------|---------|
| Hose nozzle d=32/38mm stepped ABS white solvent 50mm loose packed | 0.07 | 1.00   | 150258   | 4.24    |
| Hose Nozzle d=32/38mm stepped ABS white solvent 48,4 loose packed | 0.03 | 500.00 | 150259   | 4.24    |

### Hose nozzle staged male thread R 1 1/2"



| Product   | G-kg | VE     | Prod.No. | Price € |
|---|------|--------|----------|---------|
| Hose nozzle d=32/38mm stepped ABS white male thread R 1 1/2" BSP MOP 6 bar loose packed with O-ring | 0.05 | 250.00 | 150318   | 4.24    |



### Battery-powered floor and wall cleaner X-Warrior X60 AI-wireless pool robot

The intelligent detection system helps the wireless pool robot plan the most efficient cleaning path. Thanks to the advanced control system, the motors can automatically adjust their performance according to cleaning conditions, saving more energy and supporting a longer service life. The robot cleans the pool floor, the walls and also the waterline.

- Up to 6h battery life
- cleaning modes: floor only or floor/wall/waterline
- App control
- Filter capacity: 3.2l
- Speed: 12m/min
- Cleaning in orderly lanes
- Cleaning time: 0.5h, 1h or 2h



- » Up to 6 hours of battery life
- » Intelligent cleaning path
- » App control

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| Battery-powered floor and wall cleaner X-Warrior X60 AI-wireless pool robot | 15.10 | 1.00 | 7301468  | 2568.80 |



**NOTE**

It is recommended to place the robot at the corner of the swimming pool when starting the cleaning, as this allows for quick coverage of the entire pool floor.



*Intelligent 3D cleaning path in organized tracks, which also includes pool walls, reducing cleaning time.*



*The full-inverter technology and advanced algorithms enable a runtime of up to 6 hours!*

## Smart leaf skimmer blue



| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Smart Leaf Skimmer blue Standard PP-GFK single packed | 0.25 | 12.00 | 78701    | 9.45    |

## Smart leaf skimmer blue, heavy duty



| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Smart heavy duty aluminium leaf skimmer blue, PP-GFK with nylon net, single packed | 8.20 | 24.00 | 7300610  | 21.56   |

## Smart leaf rake



| Product                                   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Smart Leaf Rake PP-GFK blue single packed | 0.23 | 12.00 | 78700    | 12.84   |

## Smart leaf rake, heavy duty



| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Smart heavy duty aluminium leaf rake blue, PP-GFK with nylon net, single packed | 4.90 | 12.00 | 7300611  | 35.84   |

## Smart leaf skimmer

with 3x60 cm telescope function, high quality PE net



| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Smart leaf skimmer with 3x60 cm telescopic function | 0.44 | 1.00 | 74726    | 25.07   |



### Smart wall brush short blue

with soft plastic bristles, for liner and tile pools, 13 cm /5"

| Product                                 | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Smart Wall brush short PP blue 13 cm/5" | 0.10 | 48.00 | 78846    | 10.07   |



### Smart wall brush blue

in 45 cm/18" or 26 cm/10" variant

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Smart Wall Brush standard PP-GFK 45 cm/18" single packed       | 0.27 | 12.00 | 78703    | 12.84   |
| Smart Wall Brush Standard PP-GFK blue, 26 cm/10" single packed | 0.23 | 12.00 | 78702    | 9.96    |



### Smart wall brush blue, heavy duty

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Smart heavy duty aluminium wall brush blue, PP-GFK, 45 cm/18" | 4.70 | 12.00 | 7300612  | 22.77   |



### Smart wall brush „whale type“

For spine friendly pool wall cleaning, blue, in widths of 45cm/18" or 50 cm/20"

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Smart Wall Brush „Whale Type“ PP blue 45 cm/18"      | 0.92 | 12.00 | 78714    | 64.24   |
| Smart Wall Brush „Whale Type“ wide PP blue 50 cm/20" | 1.38 | 8.00  | 78729    | 76.60   |



### Smart algae brush blue, heavy duty

PP, 13 cm/5" or 25,5 cm/10"

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Smart heavy duty algae brush blue, PP 13 cm/5"    | 4.70 | 48.00 | 7300613  | 17.51   |
| Smart heavy duty algae brush blue, PP 25,5 cm/10" | 7.20 | 24.00 | 7300614  | 21.81   |

### Smart hand scrubber blue



| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Smart hand scrubber blue, 14,5 x 8,5 x 3 cm, single-packed | 0.07 | 24.00 | 78712    | 5.87    |

### Smart dirt rubber white

size: 13 x 5,5 x 3 cm, 10 pcs/package, for removal of watermarks



| Product                                  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Smart eraser white (1 package = 10 pcs.) | 0.03 | 10.00 | 75021    | 16.95   |

### Smart wall mount for pool accessories

for safe and clear storage of Ocean® and Smart pool cleaning accessories. For wall fastening incl. mount for Ocean® telescopic rods.



| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Smart wall mount for pool accessories, 56,5 x 11 x 4 cm, grey | 0.52 | 6.00 | 78297    | 43.37   |

### Smart floor vac head white/blue

with vacuum adjustment, variants: with or without side brushes



| Product                                     | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Smart Vac Head white/blue with side brushes | 1.25 | 12.00 | 78708    | 30.88   |
| Smart Vac Head white/blue                   | 1.25 | 12.00 | 78738    | 29.27   |

### Smart floor vac head white/blue

with vacuum adjustment



| Product                   | G-kg | VE   | Prod.No. | Price € |
|---------------------------|------|------|----------|---------|
| Smart Vac Head white/blue | 0.92 | 6.00 | 78709    | 25.22   |





### Smart floor vac head TRI deluxe blue

fixed pool hose connection (d32/38), floor brushes

| Product                           | G-kg | VE   | Prod.No. | Price € |
|-----------------------------------|------|------|----------|---------|
| Smart vacuum head TRI deluxe blue | 1.34 | 6.00 | 78843    | 22.43   |



### Smart automatic floor vac head blue

with 10 m special hose, for pools up to 8x4 m, minimum pump capacity: 6–8m<sup>3</sup>/h

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Smart Automatic Vac Head blue with diaphragme, with 10m hose, single packed | 7.50 | 1.00 | 78723    | 306.39  |



### Smart chlorine dispenser blue/white

with lid (Ø 95,6mm), for Ø 7.6cm/3" tabs, with fixing clamp, dimensions: height 165 mm, outside Ø 175 mm

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Smart Chlorine dispenser blue/white for Ø 7,6cm/3" tablets | 0.31 | 24.00 | 78710    | 10.07   |



### Smart chlorine dispenser with thermometer

blue/white, for Ø 7.6cm/3" tablets, with fixing clamp, integrated thermometer and childproof lock lid. Dimensions: height 270mm, lid Ø 89,4mm, temperature display 25x135mm. When tablet is used up, the dispenser turns upside down.

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Smart Chlorine Dispenser with thermometer and childproof lock lid, blue/white | 0.25 | 12.00 | 78733    | 15.64   |



### Smart MINI chlorine dispenser with thermometer

for quick up pools and whirlpools, Dimensions: height 118mm, outside Ø 11 cm, Ø for chlorine tablets 47mm. temperature display 18x115mm

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Smart MINI chlorine dispenser incl. thermometer, diameter 11 cm, blue for 20g chlorine tablets | 2.10 | 24.00 | 7301286  | 8.75    |



### Smart pool thermometer blue

Sizes: 17 cm and 24,5 cm

| Product                             | G-kg | VE     | Prod.No. | Price € |
|-------------------------------------|------|--------|----------|---------|
| Smart Pool Thermometer blue 17 cm   | 0.03 | 216.00 | 78841    | 6.19    |
| Smart pool thermometer blue 24,5 cm | 0.06 | 100.00 | 71519    | 6.62    |



### Smart pool thermometer white

| Product                            | G-kg | VE     | Prod.No. | Price € |
|------------------------------------|------|--------|----------|---------|
| Smart pool thermometer white 18 cm | 0.06 | 120.00 | 78842    | 8.68    |



### Smart pool thermometer dolphin / turtle / duck

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Smart Pool Thermometer Dolphin, 21cm, single packed                 | 0.14 | 48.00 | 78715    | 7.64    |
| Smart Pool Thermometer tortoise, 21 cm, yellow-green, single packed | 0.14 | 48.00 | 78716    | 7.64    |
| Smart pool thermometer duck, 21 cm, yellow, single packed           | 0.14 | 48.00 | 78717    | 7.64    |



### Smart pool thermometer Ø 18 cm

UV resistant ring, clearly legible scale (0 up to +43 °C), temperatur sensor, nylon cord for fixing on the pool edge.

| Product                             | G-kg | VE    | Prod.No. | Price € |
|-------------------------------------|------|-------|----------|---------|
| Smart Pool Thermometer d=18 cm blue | 0.19 | 12.00 | 78853    | 39.76   |



### Smart safety ring

inner diameter 43.2 cm, white

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Smart safety ring, inner diameter 43.2 cm, white | 1.33 | 1.00 | 78719    | 36.07   |



### Smart rescue loop

Optimal together with Ocean® telescopic rod De Luxe

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Smart rescue loop aluminium, for telescopic rod | 0.45 | 10.00 | 78761    | 30.34   |



### Smart tub blue

optimal for pool entrance area, 40x40x10 cm

| Product                   | G-kg | VE    | Prod.No. | Price € |
|---------------------------|------|-------|----------|---------|
| Smart tub blue 40x40x10cm | 0.55 | 12.00 | 78720    | 15.33   |



### Smart swimming pool hose ECO

d32, optionally in white or blue, packed in soil resistant PE bags

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Smart Swimming Pool Hose ECO socket distance 1,1m d32 blue l=55 m  | 0.18 | 55.00 | 75597    | 4.73    |
| Smart Swimming Pool Hose ECO socket distance 1,1m d32 white l=55 m | 0.18 | 55.00 | 75598    | 4.73    |



## Lovibond® Pool tester outdoor chlorine

for determination of outdoor chlorine 0.1 - 3.0 mg/l and pH value 6.8 - 8.2

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Pool tester outdoor chlorine 0.1 - 3.0 mg/l and pH value 6.8 - 8.2 | 0.20 | 6.00 | 7301612  | 29.91   |



## Lovibond® Pool tester bromine content

for determination of bromine content 1.0 - 8.0 mg/l and pH value 6.8 - 8.2

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Pool tester bromine content 1.0 - 8.0 mg/l and pH value 6.8 - 8.2 | 0.19 | 6.00 | 7301613  | 29.91   |



## Lovibond® Pool tester active oxygen

for determination of oxygen 0 - 10 mg/l and pH value 6.8 - 8.2

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Pool tester active oxygen 0 - 10 mg/l and pH value 6.8 - 8.2 | 0.19 | 6.00 | 7301615  | 29.91   |



## Lovibond® Pool tester biguanide

hydrogen peroxide - pH, 10 - 100 mg/l PHMB / 5 - 50 mg/l H<sub>2</sub>O<sub>2</sub>, pH value 6.8 - 8.2

| Product                                       | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Pool tester biguanide, hydrogen peroxide - pH | 0.20 | 6.00 | 7301617  | 22.99   |



## Lovibond® Blister refill packs

Blister refill packs for Pool tester

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Blister refill pack, 30 chlorine-pH and bromine-pH tablets each in strips of 10 pcs, fast dissolving for the pool testers Cl-pH and bromine-pH | 0.05 | 1.00 | 7301614  | 22.33   |
| Blister refill pack, 30 DPD4 / Rapid and pH tablets each in strips of 10 pcs, fast dissolving for Pool Tester Active Oxygen                    | 0.05 | 1.00 | 7301616  | 22.33   |
| Blister refill pack, Hydrogen peroxide - pH for 20 determinations each, for pool tester Biguanide  | 0.05 | 1.00 | 7301618  | 41.74   |



### Lovibond® Minikit Chloride AF-418

User-friendly and suitable for water analysis.

- Easy to use and exact dosage
- High analysis accuracy

**INCLUDED IN DELIVERY:**

Measuring container, necessary accessories and reagent tablets for approx. 30 tests.

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Minikit Chloride AF-418, incl. 200 reagent tablets, measuring range 5 – 5000 mg/l | 0.27 | 1.00 | 7301620  | 138.30  |

### Replacement tablets for Minikit Chloride AF-418

Pack of 250 pcs

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Replacement tablets for Minikit Chloride AF-418, Pack of 250 pcs | 0.09 | 1.00 | 7301621  | 148.19  |



### Lovibond® Scuba 3s multiparameter pool tester

for chlorine (total, free, bound), pH value, cyanuric acid, bromine, alkalinity-m, calcium hardness, active oxygen, copper & active chlorine

**THE SCUBA IS NOT MISSING FROM ANY POOL IN THE WORLD.**

With the Scuba 3s, monitoring pool hygiene is now even faster, more versatile, handy and easier.

- wireless data transmission via NFC
- Lovibond® PoolAssistant App for pool maintenance & results
- all important pool parameters
- light signal (green/red) to indicate safe water conditions

Sturdy plastic box with reagent tablets (20 DPD 1 and PHENOL RED as well as 10 pcs each of DPD 3, CyA test and Alka-M). More than 10 methods, menu options with scroll function, data storage of 50 data sets, waterproof, Pool App, CE & UKCA conformity

| Product                             | G-kg | VE   | Prod.No. | Price € |
|-------------------------------------|------|------|----------|---------|
| Scuba 3s multiparameter pool tester | 0.18 | 1.00 | 7301625  | 248.90  |

### Reagent tablets for Lovibond® Scuba 3s multiparameter pool tester

- Highest accuracy of test results
- Easy handling & application
- Precise dosage & enormous durability

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Tablets DPD 1 in a pack of 500 pcs, slowly soluble, for the determination of outdoor chlorine          | 0.15 | 1.00 | 7301626  | 66.14   |
| Tablets Alka-M in a pack of 100 pcs, slowly soluble, for the determination of the acid capacity        | 0.04 | 1.00 | 7301630  | 80.57   |
| Tablets cyanuric acid in a pack of 100 pcs, slowly soluble, for the determination of the cyanuric acid | 0.04 | 1.00 | 7301631  | 32.35   |
| Tablets DPD 3 Evo in a pack of 500 pcs, for the determination of total chlorine                        | 0.15 | 1.00 | 7301648  |         |



**NOTE**

Photometer and accessories for public pool construction can be found in the Public Pool Construction section.



### Lovibond® pool tester SD40 Multi Pocket Tester

for precise measurement of pH, Con, TDS, salt and T

- three-color LED light system with the colors blue (measurement), green (calibration) and red (alarm)
- transparent lid not only serves as a stable stand, but also protects the sensitive glass sphere of the pH electrode, can be used as a sample container for calibration or measurement and can be filled with storage solution
- enables a running time of up to 2000 operating hours
- comfortable carrying option via lanyard or clip
- waterproof housing

Measuring range: 0 - 14 pH, Con < 20 mS/cm, TDS < 20 ppt, Salt < 10 g/l  
 Operating temperature: 0 - 50 °C

#### MEASURING RANGE

- Con: 0.01 - 20.00 mS/cm
- pH: 0.00 - 14.00
- Salinity: 0.01 - 10 g/L ppt
- TDS: 0.01 - 20.00 ppt

#### SCOPE OF DELIVERY

- Tester incl. electrode
- 4 AAA batteries
- Lanyard
- Storage box
- Multilingual instruction manual
- Certificate of compliance
- Warranty declaration

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Lovibond® pool tester SD40 Multi Pocket Tester, portable hand-held instrument for the accurate measurement of pH, Con, TDS, Salt and T | 0.27 | 1.00 | 7301641  | 448.94  |



### Lovibond® replacement electrode for Lovibond® pool tester SD40 Multi Pocket Tester

The multi-replacement electrode with gel electrolyte for the Lovibond® pool tester SD40 Pocket Tester is equipped with a highly sensitive glass membrane and two robust graphite electrodes that are easy to clean. The built-in temperature sensor ensures that your measurement is not exposed to temperature fluctuations and can be individually adapted to each measurement sample.

Use the electrode cover to protect the sensitive glass membrane from breakage, dirt and from dryingout by moistening it.

Measuring range: 0 - 14 pH, Con < 20 mS/cm, TDS < 20 ppt, Salt < 10 g/l  
 Operating temperature: 0 - 50 °C

#### PRODUCT DETAILS

Measuring range: 0 - 14 pH, Con < 20 mS/cm, TDS < 20 ppt, Salt < 10 g/l  
 Operating temperature: 0 - 50 °C  
 Sensor shape: Bulb  
 Reference: Ag/AgCl  
 Diaphragm: Plastic Fibers (Pellon)  
 Electrolyte: Gel, saturated KCl  
 Integrated temperature sensor: NTC 30 kΩ  
 Outer material: PC

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Lovibond® replacement electrode for Lovibond® pool tester SD40 Multi Pocket Tester | 0.05 | 1.00 | 7301646  | 230.28  |



### Ocean® test kit deluxe

transparent testing instrument, legible colour scale, multilingual manual, inclusive 20 x PH/CL test tablets each

| Product                         | G-kg | VE    | Prod.No. | Price € |
|---------------------------------|------|-------|----------|---------|
| Testkit DPD ocean single packed | 0.10 | 45.00 | 170060   | 11.72   |

### Tablets for Ocean® test kit deluxe

DPD 1 / PHENOL RED, 250 tablets blistered 10 pieces each



| Product            | G-kg | VE     | Prod.No. | Price € |
|--------------------|------|--------|----------|---------|
| DPD 1 Tablets      | 0.09 | 250.00 | 50122    | 0.27    |
| PHENOL RED Tablets | 0.09 | 250.00 | 50124    | 0.27    |



### Smart test kit DPD

PH/CL liquid.

| Product                              | G-kg | VE    | Prod.No. | Price € |
|--------------------------------------|------|-------|----------|---------|
| Testkit DPD ECO liquid loose packing | 0.12 | 48.00 | 78847    | 10.07   |



### refill bottle for test kit DPD ECO

for test kit DPD ECO liquid

| Product   | G-kg | VE     | Prod.No. | Price € |
|---|------|--------|----------|---------|
| bottle for test kit DPD ECO liquid loose packed | 0.05 | 100.00 | 75753    | 5.08    |



### Smart test kit PH/CL

Test kit with tablets, per 10 pcs DPD 1 and PH, incl. storage box

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Smart test kit PH/CL DPD single packed, tablet | 0.13 | 72.00 | 78707    | 10.50   |



Ocean® Duff vac



# PRODUCTS FOR NATURAL POOLS

- 306 | White goods for natural pools
- 311 | Liner for natural pools
- 312 | Cleaning accessories

# NATURAL POOL ASSORTMENT

NATURE & TECHNOLOGY IN HARMONY



## WHERE THE NATURAL POOL BECOMES THE INTELLIGENT NATURAL POOL

Planning a natural pool places different demands on the individual components. We have developed special installation parts and cleaning accessories specifically for natural pools and swimming ponds, such as the automatic Loxone Aquastar® Air pool control system.

The design of the built-in parts flatters the natural ambience, the aluminum-reinforced construction of the cleaning accessories withstands the special conditions (e.g. heavy sludge).



The Ocean® mulch vacuum cleaner from Praher Plastics® gently and efficiently cleans different and sensitive surfaces and natural pool floors. To protect the pond liner, the mulm vacuum cleaner has a stepped, replaceable suction ring.

A special feature is the transparent suction cup made of indestructible polycarbonate. The flexible adapter handle made of high-performance polyamide (5 times stronger) can be rotated 360°.

An additional brush ring can be ordered as an option to clean decorative stones or steps even better.

## NATURAL TECHNOLOGY

The planning of a natural pool is often not only the desire for naturally filtered water, but also to ecological considerations. Water-saving, energy-efficient and hygienically treated are properties that can be perfectly achieved with the following Peraqua® products.



The infinitely variable/speed-controlled **Ocean® Inver iQ300 swimming pool pump** with IE4 motor stands for maximum efficiency and considerable energy savings of up to 82%.

The **Aquastar® Control-P6 pool control** system fully automatically regulates backwashing, pump performance, temperature and water level. The coordinated interaction of the functions achieves maximum efficiency and sustainability in pool operation.



Thanks to its high water permeability and dirt retention capacity, the **Hi-Tech glass filter media Nature Works** reduces the number of backwashing processes and lowers the water consumption by up to 25% compared to other filter media. It is also one of the most hygienic in its class.

The **Smart Quantum Hybrid UV water treatment** system produces chemically free, pure, sterile pool water through a photocatalytic reaction.



Based on a standard commercial block, we have optimized the **Ocean® Brick** for maximum safety, quick installation, and practical handling.

Our products in the **FlexFit® series** are designed to protect the environment thanks to the adhesive-free bonding of the **PVC fittings and hoses**. Production with high-quality materials at Praher guarantees durability and saves resources.



For more information on products suitable for natural pools, ask our specialists:  
[info@peraqua.com](mailto:info@peraqua.com), +43 7435 58488-0



## Ocean® skimmer deluxe PT (black)

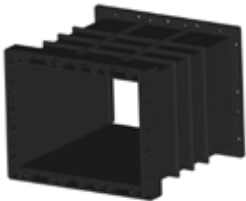
for liner, build-up and concrete/tile pools, with basket, flange set, skim vac plate d32/38, cover, self-drilling PT screw set, sealings, reductions 2"/1½" and overflow connection d50. Incl. cut for niveao sensor. Recommended flow rate 8 m3/h. One skimmer recommended for 25 m2 water surface.

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Skimmer Ocean® De Luxe PT ABS black, double lip sealing, Ocean single packing | 2.41 | 1.00 | 170598A  | 210.00  |



## Collar for Ocean® skimmer deluxe black

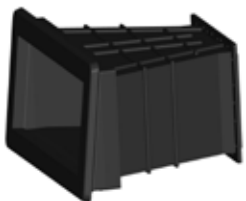
| Product                                       | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Ocean® height extension for skimmer black ABS | 0.20 | 1.00 | 150402   | 45.47   |



## Ocean® skimmer extension PT (black)

25 cm, self-drilling PT screw set, sealings, cover, for optimal frontal extension of the skimmer PT deluxe

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Extension for skimmer Ocean® PT ABS black (170598a) | 1.31 | 1.00 | 170920A  | 127.98  |



## Ocean® wide mouth extension (6°) (black)

25 cm mounting depth, this allows the Ocean® Skimmer deluxe PT to be „straight“ mounted on the sloping pool flange. In addition to optical advantages, this also has technical advantages, since the function of the skimmer (optionally with electric level control Praher NC01) is optimally guaranteed.

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Enlargement 6° for wide mouth skimmer Ocean® PT ABS black (prod. code 170598a) | 2.17 | 1.00 | 170926A  | 370.71  |



## Smart skimmer High75 black ABS

ABS, suction 700x90 mm for concrete, liner and build-up pools, sealings, screw set, sieve basket, R1 1/2"+2" female thread connection for high water level 6-7 cm

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| High water level skimmer High75 black ABS with brass inserts | 9.01 | 1.00 | 78515    | 519.42  |



### Smart overflow skimmer 20

compact PE - plastic skimmer, leaf basket made of Niro, connection d63, incl. safety bar, Ø top: 21 cm, base: 40 × 40 cm, total height: approx. 37 cm, hose connection D63 PVC- solvent connection, application: acc. to pump type between 5 and 12 m³, leveling: approx. 22 cm, optimal water level: approx. 48 cm, min. installation height: approx. 40 cm – 4 cm

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Smart float skimmer SKT 20 PE black d63 incl. safety bar, leaf basket made of Niro incl. escape hatch acc. ÖNORM L 1128 | 4.60 | 1.00 | 78077    | 1001.52 |



### Smart overflow skimmer 30

compact PE plastic skimmer, leaf basket made of Niro, connection d75, incl. safety bar, Ø top: 32,5 cm, base: 58 × 58 cm, total height: approx. 45 cm, hose connection D75 PVC solvent connection, application: acc. to pump type between 12 and 20 m³, leveling: approx. 26 cm, optimal water level: approx. 58 cm, min. installation height: approx. 49 cm – 5 cm

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| Smart float skimmer SKT 30 PE black d75 incl. safet bar, leaf basket made of Niro incl. escap hatch acc. ÖNORM L 1128 | 12.00 | 1.00 | 78078    | 1498.64 |



### Smart escape hatch for overflow skimmer 20/30 (net only)

acc. ÖNORM L1128

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| OCEAN skimmer retrofitting for SK20, escape hatch | 0.05 | 1.00 | 78598    | 94.15   |
| OCEAN skimmer retrofitting for SK30, escape hatch | 0.06 | 1.00 | 78599    | 94.15   |



### Smart Skim 300s

30 cm diameter, 85 cm leading edge, solvent socket or nozzle, VA basket, 8 mm mesh, dirt ring, V4A overflow skimmer stainless steel

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| Smart Skim 300s 2" AG, VA skimmer incl. 2" nozzle | 11.00 | 1.00 | 7300418  | 886.08  |



### Smart Skim 400s

36 cm diameter, 3" male thread, VA basket 8mm mesh, dirt ring, V4A overflow skimmer stainless steel

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| 3" male thread, VA stainless steel incl. PVC socket 3" female thread x 110 | 17.50 | 1.00 | 7300419  | 1453.92 |



### Smart skimmer with cave chamber for 12V pump

Incl. liner flange and stainless steel strainer, integrated overflow, made of PE, escape hatch according to ÖNORM L1128 standard

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| Ocean skimmer 230 with cave chamber for 12V pump, material: PE, escape hatch acc. to ÖNORM L 1128, L=595 x B=355 x H= 521      | 24.00 | 1.00 | 74946    | 3164.75 |
| Ocean skimmer 330 with cave chamber for 12V pump, material: PE, escape hatch acc. to ÖNORM L 1128, L=715 x B=455 x H= 621      | 32.00 | 1.00 | 74947    | 3386.66 |
| Ocean skimmer 460 MONO with cave chamber for 12V pump, material: PE, escape hatch acc. to ÖNORM L 1128, L=715 x B=585 x H= 621 | 33.50 | 1.00 | 74948    | 3738.55 |
| Ocean skimmer 460 TWIN with cave chamber for 12V pump, material: PE, escape hatch acc. to ÖNORM L 1128, L=715 x B=585 x H= 621 | 38.00 | 1.00 | 74949    | 3949.25 |



### Smart skimmer for operation with external pump

Incl. liner flange and stainless steel strainer, integrated overflow, made of PE, escape hatch according to ÖNORM L1128 standard

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| Ocean skimmer 230 for external pump, material: PE, escape hatch lt. ÖNORM L 1128, L=595 x B=355 x H=521  | 22.00 | 1.00 | 74950    | 3164.75 |
| Ocean skimmer 330 for external pump, material: PE, escape hatch lt. ÖNORM L 1128, L=715 x B=455 x H=621  | 32.00 | 1.00 | 74951    | 3386.66 |
| Ocean skimmer 460 for external pump, material: PE, escape hatch, lt. ÖNORM L 1128, L=715 x B=585 x H=621 | 35.00 | 1.00 | 74952    | 4018.04 |



### Ocean® wall conduit M5 deluxe

for liner and build-up pools/tile pools, integrated M5 A4 (ss316) thread inserts, 2" female thread/male thread/solvent d50 mm, for optimal fixing incl. 2 fixing brackets, holes for rebars and nuts for wall formwork

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Wall conduit Ocean® M5 stainless steel thread inserts A4 with clamping nut, set | 0.35 | 10.00 | 170629   | 49.66   |



### Ocean® inlet nozzle deluxe standard liner pools (black)

with ball universal type 13/17/21 mm, sealings, screw set, in combination with wall conduit M5 deluxe (prod code 170629)

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Inlet nozzle with ball universal type 13/17/21 mm for Ocean® wall conduit M5 deluxe black | 0.18 | 1.00 | 170914A  | 27.27   |



### Ocean® inlet nozzle deluxe DIN build-up pools (Poly-/Vinylester pools, PP)

with ball acc DIN EN16582, flange set, sealings, POM washer, clamp nut, ABS,set

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Inlet nozzle Ocean® for polyester pools ABS black, set (sealing set and clamping nut) | 0.22 | 1.00 | 170904A  | 36.81   |



### Smart wall conduit for liners, single

incl. stainless steel flange with screws

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Wall conduit for liners d50/50, s.steel flange 1.4574 incl screws | 0.24 | 1.00 | 78823    | 61.94   |



### Smart wall conduit for liners, double

incl. stainless steel flange with screws

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Wall Conduit double d63/75 inkl. stainless steel flange 1.4574 with screws | 0.88 | 1.00 | 78824    | 241.02  |



### Ocean® main drain PT (black)

for liner, build-up and concrete/tile pools, with PT screws, flat cover 2" female thread connection, flange screw set, sealing set, max. flow rate 15 m3/h

| Product                 | G-kg | VE   | Prod.No. | Price € |
|-------------------------|------|------|----------|---------|
| Main drain PT ABS black | 0.92 | 1.00 | 170902   | 88.25   |



### Smart main drain universal

our new main drain has top functions in combination with high quality. with the new strainer the main drain comes along with a PVC socket, for the easy installation on site. 4 mm fixed-loose flange in combination with rubber sealing, V4A stainless steel.

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Smart main drain Universal VBA 100, incl. sieve and rubber sealing, VA stainless steel | 3.00 | 1.00 | 7300421  | 559.90  |



### Star diffusor

Our diffusor plate offers you an optimal flow through your repositioning area (clarification zone). Suitable for the discharge into sewage treatment areas and for the removal of the water from the clarification zone. Stable PEHD construction. Made in the size 120 cm x 80 cm, it already covers a large area. It can easily be interconnected multiple plates.

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Smart star diffusor 1,2 m x 0,8 m incl. 50 mm PVC angle | 6.30 | 1.00 | 7300420  | 309.32  |



### Smart water distribution plate PE-VP

for an even distribution of water in ponds or natural pools, the many small openings in the plate distribute the water over a wide area, which leads to better ventilation and an even temperature distribution, the flow-free water supply avoids stirring up of the pond floor and therefore protects the plants, material: PE

Dimensions: 500x500 mm, 500x1000 mm  
500 for approx. 2,5m<sup>2</sup> filter area,

| Product                                       | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Smart Wasserverteilerplatten PE-VP 500 d50    | 0.00 | 1.00 | 79063    | 257.19  |
| Smart water distribution plate PE-VP 1000 d32 | 0.00 | 1.00 | 79064    | 349.25  |



### Smart under water light 300 W/12 V black

for liner and polyester pools ABS, flange set, 18 × brass inserts, 25 mm screws, for installation in polyester pools we recommend 35 mm screws

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Under water light Ocean for liner pools ABS black 300W 12V with flange set & 18x brass inserts & 25 mm screws | 2.58 | 1.00 | 78021    | 226.50  |



» NF 15836-2 Certificate

WARRANTY  
**10**  
YEARS  
Waterproofing

WARRANTY  
**32°c**  
Temp.



dark grey



lieght grey



dark green

## Liner deluxe for natural pools

1.5mm fabric-reinforced for lining natural pools, without fungicidal film components, i.e. this film is also suitable for use with plants and fish

NF 15836-2 certified, roll length 25 m, waterproof, colorfast and UV-resistant for many years

Product data sheet in the webshop or on request at [info@peraqua.com](mailto:info@peraqua.com)

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| PVC natural pool liner deluxe, reinforced, dark grey, 1,5mm, width165 cm, l=25 m                 | 2.00 | 41.25 | 740047   | 30.95   |
| PVC natural pool liner deluxe, reinforced, light grey, width 165cm, thickness 1,5mm, l=25 m coil | 2.00 | 41.25 | 75172    | 30.95   |
| PVC natural pool liner deluxe, reinforced, dark green, width 165 cm, thickness 1,5mm, l=25m coil | 2.00 | 41.25 | 78474    | 30.95   |

NEW



## Ocean® leaf skimmer De Luxe, PP black

Frame made of reinforced PPGF, UV-resistant, with extra strong net, integrated dirt collection flaps, flat frame design, 45 x 34 cm

| Product                               | G-kg | VE    | Prod.No. | Price € |
|---------------------------------------|------|-------|----------|---------|
| Ocean® leaf skimmer De Luxe, PP black | 0.40 | 25.00 | 7301736  | 18.65   |

NEW



## Ocean® leaf rake De Luxe, PP schwarz

Extra finely woven and extra deep net, frame made of reinforced PPGF, UV-resistant, integrated dirt collection flaps, flat frame design, 45 x 35 cm

| Product                            | G-kg | VE    | Prod.No. | Price € |
|------------------------------------|------|-------|----------|---------|
| Ocean® leaf rake De Luxe, PP black | 0.52 | 25.00 | 7301652  | 26.33   |

NEW



## Ocean® algae leaf rake De Luxe, PP black

Extra fine mesh and deep net (white) with antimicrobial coating, frame made of reinforced PPGF, UV-resistant, integrated dirt collection flaps, flat frame design, 45 x 35 cm

| Product                                  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Ocean® algae leaf rake De Luxe, PP black | 0.96 | 25.00 | 7301647  | 21.03   |

NEW



## Ocean® wall brush De Luxe, PP black

Made of PPGF, robust and UV-resistant body, resistant, chlorine resistant bristles 44 cm

| Product                                   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Ocean® wall brush De Luxe, PP black, 42cm | 0.48 | 12.00 | 7301653  | 17.28   |

NEW



## Ocean® wall brush De Luxe, PP black, short

With soft plastic bristles for liner and tile pools, 13 cm / 5"

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Ocean® Wall brush De Luxe, PP black. short 13 cm/5" | 0.27 | 24.00 | 7301654  | 11.08   |

NEW

**Ocean® hand scrubber De Luxe, PP black**

Robust cleaning pad with solid handle, fleece pad is very absorbent and effectively removes dirt and algae from the pool wall, 14,5 x 8,5 x 3 cm

| Product                                | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Ocean® hand scrubber De Luxe, PP black | 0.27 | 24.00 | 7301655  | 8.92    |

NEW

**Ocean® floor vacuum De Luxe, black**

with side brushes

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Ocean® floor vacuum De Luxe, black, with side brushes | 1.33 | 10.00 | 7301737  | 48.14   |

NEW

**Ocean® telescopic rod De Luxe, alu, 3-parts**

Excenter length adjustment, black ergonomic soft hand grips, patented system for easy fixing of Ocean® and Smart cleaning accessories, protection against injuries, silver anodized aluminium, 1,1 mm thickness for long life cycle, 3-part: 1.6 - 4.8m

| Product  | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Ocean® Telescopic rod De Luxe, 3 parts alu silver anodized 1.6 - 4.8 m black | 1.44 | 10.00 | 7301656  | 57.32   |

**Smart nature aluminium leaf skimmer, grey/black**

with robust aluminium handle system



| Product                                    | G-kg | VE    | Prod.No. | Price € |
|--|------|-------|----------|---------|
| Leaf skimmer standard PP-GFR single packed | 0.46 | 12.00 | 78726    | 25.08   |

**Smart nature wall brush 45 cm/18", black**

with robust aluminium handle system



| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Wallbrush standard PP-GFR aluminium grey, single packed 24" | 0.83 | 12.00 | 78728    | 28.92   |



### Smart wall brush WHALE TYPE large, grey, 50 cm

for optimal cleaning of stairs, rocks and liners, adjustable blade mechanism, 10 times higher pressure, ideal for effortless and efficient cleaning of the pool walls

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Smart Wall brush „Whale type”, width 50 cm, grey RAL7016, single packing | 1.38 | 8.00 | 7301086  | 76.60   |



### Smart hose for natural pools d38, 50 m, black

socket distance 0.5 m, black, plastic wrapping

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Floating hose, distance of socket 0.5 m, d38, black, l=50 m | 0.21 | 50.00 | 71921    | 7.18    |



### Smart nature Flex vac head

48 cm/19”, black/white, with robust aluminium handle system

| Product                   | G-kg | VE    | Prod.No. | Price € |
|---------------------------|------|-------|----------|---------|
| Vacuum head single packed | 1.56 | 12.00 | 78725    | 59.47   |



### Ocean® duff vac head

for efficient and easy cleaning of different natural pool areas. With transparent, unbreakable polycarbonate body, adapter handle made of high-performance polyamide (5x higher strength) can be rotated 360°, step-shaped replaceable suction ring for protection of the pool liner.

| Product         | G-kg | VE   | Prod.No. | Price € |
|-----------------|------|------|----------|---------|
| Ocean® Duff vac | 1.75 | 1.00 | 170933   | 303.28  |



### Ocean® vac ring with brushes for duff vacuum head

for opimal cleaning of stone stairs and rocks

| Product                                     | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Suction Ring for Duff Vac Head with brushes | 0.84 | 10.00 | 190145   | 250.66  |



### Ocean® leaf/dirt collector

hose connection d38, snap closing, transparent, optimal as prefilter for wall vac and duff vac in combination with an external centrifugal pump

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Leaf/dirt basket, hose connection d38 mm, transparent, with snap closing | 0.94 | 4.00 | 78851    | 131.52  |
| Filter bag leaf & dirt basket  | 0.39 | 1.00 | 74091    | 31.18   |



### Smart impeller pump 8000 + 12000

Dry self-suction impeller pump, for professional pond and natural pool cleaning, guarantees continuous and pulsation-free flow, robust and compact construction, flexible and high-quality impeller

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| Ocean Impeller pump 8000 220V, 8000 l/h, 4 bar, 2,2 kW incl. trolley, on and off protection switch   | 38.20 | 1.00 | 74962    | 3072.77 |
| Ocean Impeller pump 12000 220V, 12000 l/h, 5 bar, 2,2 kW incl. trolley, on and off protection switch | 43.28 | 1.00 | 74963    | 3552.31 |
| VA stainless steel stoneburier for all models  | 6.00  | 1.00 | 75100    | 1905.65 |



### Submersible pump NOVA UP

Submersible motor pump with vertical pressure outlet, an automatic or manual version with removable filter for suction mode 2-3 mm

- Operation area up to 15 m<sup>3</sup>/h at a delivery head up to 10 m
- Temperature of liquid from 0° - 35° for private use
- For cloudy, fibre-free water
- Max. depth 7 m
- Installation vertical, fix or mobile
- Protection IP 68
- Insulation class F
- Vertical outlet 1½"
- With 10 m cable

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Submersible pump NOVA UP 300 M-AE 230V, P1 – 0,38kW, P2 – 0,21kW                  | 5.60 | 1.00 | 7300917  | 482.96  |
| Submersible pump NOVA UP 300 M-AE NOVA UP 600 M-AE 230V, P1 – 0,77kW, P2 – 0,52kW | 7.30 | 1.00 | 7300918  | 708.32  |



# COMMERCIAL POOLS

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# Polyester filter (commercial)



- » Ø 220 mm openings
- » Operating temperature < 40 °C
- » Operating pressure 0-1.6 bar
- » Nozzle floor according to DIN 19643/ÖNORM 6216

## Polyester high layer filter LEOBEN 2

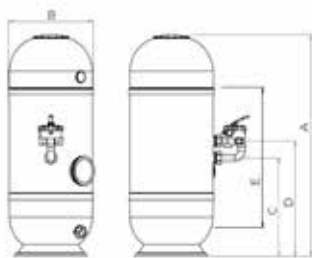
Polyester high layer filter, RAL5011 steel blue, side mount with black lid flange type, 1m or 1.2 m sand bed, filter star or nozzle plate, d620, d750, d900, incl. original Praher 6-way backwash valve and piping set, 2 years guarantee for filter tank tightness

### PRODUCT DETAILS

- Suitable for private and public pools
- Including original Praher 6-way valve, 2", black
- In diameter d620, d750 and d900 available
- Filter bed height 1.0 or 1.2 m
- Filter star or nozzle plate
- PPGF flange cover, easy to open
- Pipework set included
- Including pressure gauge
- With side opening and inspection glass
- Max. operating pressure: 2 bar
- Max. working temperature: 40 °C
- Reinforced fibreglass filter bowl
- UV-resistant
- Side mount
- Swivelling filter arm for easier filling of the filter with filter medium
- Drain tap for emptying water and sand
- Integrated ventilation to prevent air bubbles in the filter
- Filter container in RAL5011 steel blue
- 2-year guarantee on filter housing tightness

### TECHNICAL DATA

| Ø Filter                  | Ø 620 | Ø 620 | Ø 620 | Ø 750 | Ø 750 | Ø 750 | Ø 900 | Ø 900 | Ø 900 |
|---------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| A mm                      | 1645  | 1845  | 1845  | 1645  | 1845  | 1845  | 1645  | 1845  | 1845  |
| B mm                      | 620   | 620   | 620   | 750   | 750   | 750   | 900   | 900   | 900   |
| C mm                      | 728   | 728   | 728   | 728   | 728   | 728   | 728   | 728   | 728   |
| D mm                      | 868   | 868   | 868   | 868   | 868   | 868   | 868   | 868   | 868   |
| E mm                      | 1000  | 1200  | 1200  | 1000  | 1200  | 1200  | 1000  | 1200  | 1200  |
| Filterbett                | Stern | Stern | Düsen | Stern | Stern | Düsen | Stern | Stern | Düsen |
| Filter bed height         | 1,0   | 1,2   | 1,2   | 1,0   | 1,2   | 1,2   | 1,0   | 1,2   | 1,2   |
| Filtration area m²        | 0,3   | 0,3   | 0,3   | 0,44  | 0,44  | 0,44  | 0,64  | 0,64  | 0,64  |
| Flow rate m³/h bei 20 m/h | 5,7   | 5,7   | 5,7   | 8,3   | 8,3   | 8,3   | 11,9  | 11,9  | 11,9  |
| Flow rate m³/h bei 30 m/h | 9,4   | 9,4   | 9,4   | 13,8  | 13,8  | 13,8  | 19,9  | 19,9  | 19,9  |
| Flow rate m³/h bei 40 m/h | 12    | 12,3  | 12,3  | 18    | 17,9  | 17,9  | 26    | 25,8  | 25,8  |



| Product   | G-kg   | VE   | Prod.No. | Price € |
|---|--------|------|----------|---------|
| <b>Filter star, sand bed 1.0m</b>   |        |      |          |         |
| Polyester high layer filter LEOBEN 2, laminated, RAL5011 steel blue, d620, sand bed 1m, filter star, cover flange type black, incl. manometer, piping kit and original Praher SM2" 6 way backwash valve, manual   | 75.00  | 1.00 | 7300509  | 2102.46 |
| Polyester high layer filter LEOBEN 2, laminated, RAL5011 steel blue, d750, sand bed 1m, filter star, cover flange type black, incl. manometer, piping kit and original Praher SM2" 6 way backwash valve, manual   | 85.00  | 1.00 | 7300510  | 2447.88 |
| Polyester high layer filter LEOBEN II, laminated, RAL5011 steel blue, d900, sand bed 1m, filter star, cover flange type black, incl. manometer, piping kit and original Praher SM2" 6 way backwash valve, manual  | 100.00 | 1.00 | 7300511  | 2973.50 |
| <b>Filter star, sand bed 1.2 m</b>  |        |      |          |         |
| Polyester high layer filter LEOBEN 2, laminated, RAL5011 steel blue, d620, sand bed 1,2m, filter star, cover flange type black, incl. manometer, piping kit and original Praher SM2" 6 way backwash valve, manual | 75.00  | 1.00 | 7300512  | 2778.27 |
| Polyester high layer filter LEOBEN 2, laminated, RAL5011 steel blue, d750, sand bed 1,2m, filter star, cover flange type black, incl. manometer, piping kit and original Praher SM2" 6 way backwash valve, manual | 85.00  | 1.00 | 7300513  | 3348.95 |
| Polyester high layer filter LEOBEN 2, laminated, RAL5011 steel blue, d900, sand bed 1,2m, filter star, cover flange type black, incl. manometer, piping kit and original Praher SM2" 6 way backwash valve, manual | 100.00 | 1.00 | 7300514  | 4069.78 |



#### NOTE

Use our CAD parts database for your pool projects. Add our components to your CAD designs with just a click of the mouse. Save time and rely on the data quality of Peraqua® original data.



**Nozzle plate, sand bed 1.2m**

|  |        |      |         |         |
|--|--------|------|---------|---------|
| Polyester high layer filter LEOBEN 2, laminated, RAL5011 steel blue, d620, sand bed 1,2m, nozzle plate, cover flange type black, incl. manometer, piping kit and original Praher SM2" 6 way backwash valve, manual | 75.00  | 1.00 | 7300515 | 4778.66 |
| Polyester high layer filter LEOBEN 2, laminated, RAL5011 steel blue, d750, sand bed 1,2m, nozzle plate, cover flange type black, incl. manometer, piping kit and original Praher SM2" 6 way backwash valve, manual | 85.00  | 1.00 | 7300516 | 5315.37 |
| Polyester high layer filter LEOBEN 2, laminated, RAL5011 steel blue, d900, sand bed 1,2m, nozzle plate, cover flange type black, incl. manometer, piping kit and original Praher SM2" 6 way backwash valve, manual | 100.00 | 1.00 | 7300517 | 6402.93 |



**AQUASTAR CONTROL, prices without filter**

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| AquaStar Control with pressure sensor for V6 ND 3" 24V AC/DC   | 4.22 | 0.00 | 131494   | 2945.88 |
| AquaStar Control with pressure sensor for V6 ND 3" 100-240 VAC | 4.30 | 0.00 | 131495   | 3155.82 |



- » 0-2 bar operating pressure
- » < 40 °C operating temperature
- » Filter star
- » Includes pressure relief valve

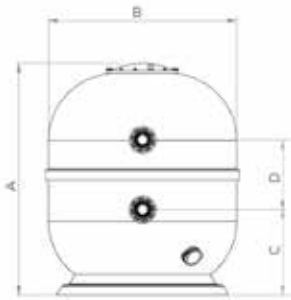
### Polyester filter laminated

Commercial side mount filter with laminated, glass fibre reinforced filter container. UV-resistant. Large flange cover (d400 mm). The filter bed height is 1.0 m. Supplied with pressure relief valve as standard. Suitable for large private and public pools.

- Flange connections
- Filter bed height 1.0 m
- Filter star
- Large GRP flange cover (d400 mm)
- Pressure relief valve included
- Including drain set (d75), 1" plug
- Max. operating pressure: 2 bar
- Max. operating temperature: 40 °C
- Glass fibre reinforced filter container
- Laminated
- UV-resistant
- Side mount
- Filter container in blue

#### TECHNICAL DATA

| Ø Filter B mm         | Ø 1050 | Ø 1200 | Ø 1400 | Ø 1600 | Ø 1800 | Ø 2000 |
|-----------------------|--------|--------|--------|--------|--------|--------|
| A mm                  | 1755   | 1755   | 1755   | 1755   | 1980   | 1980   |
| C mm                  | 685    | 685    | 685    | 685    | 700    | 700    |
| D mm                  | 520    | 520    | 520    | 520    | 720    | 720    |
| Flansch-Connection mm | D90    | D90    | D110   | D125   | D140   | D160   |
| Filtration area m²    | 0,87   | 1,13   | 1,54   | 2,01   | 2,54   | 3,14   |
| Flow rate m³/h        | 43     | 45-56  | 62-77  | 100    | 125    | 157    |



| Product   | G-kg   | VE   | Prod.No. | Price €  |
|---|--------|------|----------|----------|
| Polyester filter laminated, side mount, blue d1050 GFK cover 400 mm black, drain set d75 mm incl. 1" plug, filtration bed height 1000 mm, PVC flange connection d90 mm  | 114.40 | 1.00 | 7300546  | 4400.19  |
| Polyester filter laminated, side mount, blue d1200 GFK cover 400 mm black, drain set d75 mm incl. 1" plug, filtration bed height 1000 mm, PVC flange connection d90 mm  | 130.50 | 1.00 | 7300547  | 4805.65  |
| Polyester filter laminated, side mount, blue d1400 GFK cover 400 mm black, drain set d75 mm incl. 1" plug, filtration bed height 1000 mm, PVC flange connection d110 mm | 167.00 | 1.00 | 7300548  | 5841.87  |
| Polyester filter laminated, side mount, blue d1600 GFK cover 400 mm black, drain set d75 mm incl. 1" plug, filtration bed height 1000 mm, PVC flange connection d125 mm | 211.00 | 1.00 | 7300549  | 7088.34  |
| Polyester filter laminated, side mount, blue d1800 GFK cover 400 mm black, drain set d75 mm incl. 1" plug, filtration bed height 1000 mm, PVC flange connection d140 mm | 281.00 | 1.00 | 7300550  | 9461.13  |
| Polyester filter laminated, side mount, blue d2000 GFK cover 400 mm black, drain set d75 mm incl. 1" plug, filtration bed height 1000 mm, PVC flange connection d160 mm | 302.00 | 1.00 | 7300551  | 12314.48 |



### GRP multi-layer filter STEYR - DIN 19643

Filter container made of high-quality glass fibre reinforced plastic. Handmade to ensure maximum chemical and mechanical resistance. The built-in parts are made of PP, ABS and PVC. All installed screws are made of high-strength, corrosion-resistant INOX (stainless steel), nuts are made of nickel-plated brass. The filter tank is supplied with a connection for manual or automatic venting and draining.

5-year guarantee on filter container.

#### PRODUCT DETAILS

- DIN 19643 compliant
- Max. operating pressure: 2 bar (PA) / 2.5 bar (PP)
- Nozzle base
- Glass fibre reinforced plastic
- Incl. connection for venting and draining
- Side viewing window
- Large manhole at the side
- Bottom cover for easy servicing
- Filter container in RAL5015 blue

| Product  | G-kg   | VE   | Prod.No. | Price €  |
|--|--------|------|----------|----------|
| GRP multi-layer filter STEYR DIN 19643, d610, DN 90 75, nozzle base    | 100.00 | 1.00 | 7301702  | 6755.84  |
| GRP multi-layer filter Steyr DIN 19643, d765, DN 90 80, nozzle base    | 150.00 | 1.00 | 7301703  | 7989.07  |
| GRP multi-layer filter Steyr DIN 19643, d920, DN 110 90, nozzle base   | 170.00 | 1.00 | 7301664  | 9906.62  |
| GRP multi-layer filter Steyr DIN 19643, d1080, DN 140 110, nozzle base | 250.00 | 1.00 | 7301665  | 13609.23 |
| GRP multi-layer filter Steyr DIN 19643, d1250, DN 160 140, nozzle base | 310.00 | 1.00 | 7301666  | 16340.69 |
| GRP multi-layer filter Steyr DIN 19643, d1450, DN 160 140, nozzle base | 460.00 | 1.00 | 7301667  | 18842.10 |
| GRP multi-layer filter Steyr DIN 19643, d1800, DN 225 160, nozzle base | 900.00 | 1.00 | 7301668  | 29775.20 |

#### DIMENSIONS

|                          | d610    | d765    | d920    | d1080   | d1250   | d1450   | d1800   |
|--------------------------|---------|---------|---------|---------|---------|---------|---------|
| Connection (DN)          | 90/75   | 90/80   | 110/90  | 140/110 | 160/140 | 160/140 | 225/160 |
| D inside (mm)            | 590     | 740     | 900     | 1050    | 1230    | 1430    | 1780    |
| D outside (mm)           | 635     | 790     | 945     | 1120    | 1295    | 1470    | 1840    |
| Height (mm)              | 2100    | 2350    | 2350    | 2500    | 2500    | 2700    | 2900    |
| Filtration area (m²)     | 0.27    | 0.43    | 0.64    | 0.87    | 1.19    | 1.61    | 2.49    |
| Flow rate 35 (m³/h)*     | 9.6     | 15.1    | 22.3    | 30.3    | 41.6    | 56.2    | 87.1    |
| Flow rate 50 (m³/h)**    | 13.7    | 21.5    | 31.9    | 43.3    | 59.4    | 80.3    | 124.4   |
| Top/side opening (DN mm) | 210/210 | 210/210 | 210/430 | 500/500 | 500/500 | 500/500 | 500/500 |
| Art.Nr.                  | 7301702 | 7301703 | 7301664 | 7301665 | 7301666 | 7301667 | 7301668 |

\* (v = 35 m/h) | \*\* (v = 50 m/h)

#### FILLING QUANTITIES

|                        | d610 | d765 | d920 | d1080 | d1250 | d1450 | d1800 |
|------------------------|------|------|------|-------|-------|-------|-------|
| Filter bed height (mm) | 1200 | 1200 | 1200 | 1500  | 1500  | 1500  | 1500  |
| Nature Works (kg)*     | 437  | 688  | 1019 | 1335  | 1903  | 2572  | 3986  |
| Filter sand (kg)*      | 492  | 774  | 1145 | 1558  | 2138  | 2890  | 4479  |

\* Guide values



### GRP multi-layer filter STEYR - ÖNORM M 6216

Filter container made of high-quality glass fibre reinforced plastic. Handmade to ensure maximum chemical and mechanical resistance. The built-in parts are made of PP, ABS and PVC. All installed screws are made of high-strength, corrosion-resistant INOX (stainless steel), nuts are made of nickel-plated brass. The filter tank is supplied with a connection for manual or automatic venting and draining.

5-year guarantee on filter container.

#### PRODUCT DETAILS

- ÖNORM M 6216 compliant
- Max. operating pressure: 2 bar (PA) / 2.5 bar (PP)
- Nozzle base with 9 purge air nozzles
- Glass fibre reinforced plastic
- Incl. connection for venting and draining
- 2 side viewing windows
- Large manhole at the side
- Bottom cover for easy servicing
- Filter container in RAL5015 blue

| Product   | G-kg   | VE   | Prod.No. | Price €  |
|---|--------|------|----------|----------|
| GRP multi-layer filter Steyr ÖNORM M 6216, d610, DN 90 75, nozzle base    | 100.00 | 1.00 | 7301704  | 8545.26  |
| GRP multi-layer filter Steyr ÖNORM M 6216, d765, DN 110 90, nozzle base   | 150.00 | 1.00 | 7301705  | 9908.08  |
| GRP multi-layer filter Steyr ÖNORM M 6216, d920, DN 110 90, nozzle base   | 170.00 | 1.00 | 7301669  | 11696.05 |
| GRP multi-layer filter Steyr ÖNORM M 6216, d1080, DN 140 110, nozzle base | 250.00 | 1.00 | 7301670  | 15398.66 |
| GRP multi-layer filter Steyr ÖNORM M 6216, d1250, DN 160 140, nozzle base | 310.00 | 1.00 | 7301671  | 18130.11 |
| GRP multi-layer filter Steyr ÖNORM M 6216, d1450, DN 160 140, nozzle base | 460.00 | 1.00 | 7301672  | 20631.52 |
| GRP multi-layer filter Steyr ÖNORM M 6216, d1800, DN 225 160, nozzle base | 900.00 | 1.00 | 7301673  | 31564.62 |

#### DIMENSIONS

|                          | d610    | d765    | d920    | d1080   | d1250   | d1450   | d1800   |
|--------------------------|---------|---------|---------|---------|---------|---------|---------|
| Connection (DN)          | 90/75   | 110/90  | 110/90  | 140/110 | 160/140 | 160/140 | 225/160 |
| D inside (mm)            | 590     | 740     | 900     | 1050    | 1230    | 1430    | 1780    |
| D outside (mm)           | 635     | 790     | 945     | 1120    | 1295    | 1470    | 1840    |
| Height (mm)              | 2100    | 2350    | 2350    | 2500    | 2500    | 2700    | 2900    |
| Filtration area (m²)     | 0.27    | 0.43    | 0.64    | 0.87    | 1.19    | 1.61    | 2.49    |
| Flow rate 35 (m³/h)*     | 9.6     | 15.1    | 22.3    | 30.3    | 41.6    | 56.2    | 87.1    |
| Flow rate 50 (m³/h)**    | 13.7    | 21.5    | 31.9    | 43.3    | 59.4    | 80.3    | 124.4   |
| Top/side opening (DN mm) | 210/210 | 210/210 | 210/430 | 500/500 | 500/500 | 500/500 | 500/500 |
| Art.Nr.                  | 7301704 | 7301705 | 7301669 | 7301670 | 7301671 | 7301672 | 7301673 |

\* (v = 35 m/h) | \*\* (v = 50 m/h)

#### FILLING QUANTITIES

|                        | d610 | d765 | d920 | d1080 | d1250 | d1450 | d1800 |
|------------------------|------|------|------|-------|-------|-------|-------|
| Filter bed height (mm) | 1200 | 1200 | 1200 | 1500  | 1500  | 1500  | 1500  |
| Nature Works (kg)*     | 437  | 688  | 1019 | 1335  | 1903  | 2572  | 3986  |
| Filter sand (kg)*      | 492  | 774  | 1145 | 1558  | 2138  | 2890  | 4479  |

\* Guide values



### GRP single-layer filter STEYR ÖNORM M 6216

Filter container made of high-quality glass fibre reinforced plastic. Handmade to ensure maximum chemical and mechanical resistance. The built-in parts are made of PP, ABS and PVC. All installed screws are made of high-strength, corrosion-resistant INOX (stainless steel), nuts are made of nickel-plated brass. The filter tank is supplied with a connection for manual or automatic venting and draining.

5-year guarantee on filter container.

#### PRODUCT DETAILS

- ÖNORM M 6216 compliant
- Max. operating pressure: 2 bar (PA) / 2.5 bar (PP)
- Nozzle base with 9 purge air nozzles
- Glass fibre reinforced plastic
- Incl. connection for venting and draining
- Side viewing window
- Large manhole at the side
- Bottom cover for easy servicing
- Filter container in RAL5015 blue

| Product  | G-kg   | VE   | Prod.No. | Price €  |
|--|--------|------|----------|----------|
| GRP single-layer filter Steyr ÖNORM M 6216, d610, DN 90 75, nozzle base    | 100.00 | 1.00 | 7301700  | 7189.73  |
| GRP single-layer filter Steyr ÖNORM M 6216, d765, DN 110 90, nozzle base   | 150.00 | 1.00 | 7301701  | 8552.54  |
| GRP single-layer filter Steyr ÖNORM M 6216, d920, DN 110 90, nozzle base   | 170.00 | 1.00 | 7301659  | 10340.51 |
| GRP single-layer filter Steyr ÖNORM M 6216, d1080, DN 140 110, nozzle base | 250.00 | 1.00 | 7301660  | 14043.12 |
| GRP single-layer filter Steyr ÖNORM M 6216, d1250, DN 160 140, nozzle base | 310.00 | 1.00 | 7301661  | 16774.58 |
| GRP single-layer filter Steyr ÖNORM M 6216, d1450, DN 160 140, nozzle base | 460.00 | 1.00 | 7301662  | 19275.98 |
| GRP single-layer filter Steyr ÖNORM M 6216, d1800, DN 225 160, nozzle base | 900.00 | 1.00 | 7301663  | 30209.09 |

#### DIMENSIONS

|                                    | d610    | d765    | d920    | d1080   | d1250   | d1450   | d1800   |
|------------------------------------|---------|---------|---------|---------|---------|---------|---------|
| Connection (DN)                    | 90/75   | 110/90  | 110/90  | 140/110 | 160/140 | 160/140 | 225/160 |
| D inside (mm)                      | 590     | 740     | 900     | 1050    | 1230    | 1430    | 1780    |
| D outside (mm)                     | 635     | 790     | 945     | 1120    | 1295    | 1470    | 1840    |
| Height (mm)                        | 2100    | 2350    | 2350    | 2500    | 2500    | 2700    | 2900    |
| Filtration area (m <sup>2</sup> )  | 0.27    | 0.43    | 0.64    | 0.87    | 1.19    | 1.61    | 2.49    |
| Flow rate 35 (m <sup>3</sup> /h)*  | 9.6     | 15.1    | 22.3    | 30.3    | 41.6    | 56.2    | 87.1    |
| Flow rate 50 (m <sup>3</sup> /h)** | 13.7    | 21.5    | 31.9    | 43.3    | 59.4    | 80.3    | 124.4   |
| Top/side opening (DN mm)           | 210/210 | 210/210 | 210/430 | 500/500 | 500/500 | 500/500 | 500/500 |
| Art.Nr.                            | 7301700 | 7301701 | 7301659 | 7301660 | 7301661 | 7301662 | 7301663 |

\* (v = 35 m/h) | \*\* (v = 50 m/h)

#### FILLING QUANTITIES

|                        | d610 | d765 | d920 | d1080 | d1250 | d1450 | d1800 |
|------------------------|------|------|------|-------|-------|-------|-------|
| Filter bed height (mm) | 1200 | 1200 | 1200 | 1500  | 1500  | 1500  | 1500  |
| Nature Works (kg)*     | 437  | 688  | 1019 | 1335  | 1903  | 2572  | 3986  |
| Filter sand (kg)*      | 492  | 774  | 1145 | 1558  | 2138  | 2890  | 4479  |

\* Guide values



- » Filtration up to 1 µm
- » Only a single grain size is required
- » < 99.64% filtration efficiency



## Nature Works Glass Filter Media BIG BAG

Crystal-clear pool water with the highest hygienic factor through glass filter medium made from the purest, white flat glass with regard to the environment.

- maximum performance for crystal clear, hygienic pool water
- resistant against biofilm and bacteria
- the purity of Nature Works is greater than 99.999%
- Filtration efficiency up to 99,64%, filtration up to 1 µm
- less backwashing due to anti-compaction technology
- the world's only glass filter medium with NSF61 certification
- maximum lifetime
- economical use of pool chemistry
- recycled flat glass
- ONLY granular size 0.6 - 1.2 mm as BIG BAG available
- Certifications: NSF, DIN 19643, Bureau Veritas ESO26775-A-CPI, ESO26775-CPI, IFTS-testing, accredited Absence of Biofilm

### THIS IS WHAT MAKES NATURE WORKS SO UNIQUE AND SUSTAINABLE

Anti-compaction technology prevents compaction and micro-channel formation in the filter material. The result is low pressure loss and optimal backwashing efficiency. The pressure loss before and after filtering is minimal and has been proven to be 50-60% lower compared to other glass filter media. Nature Works® generally recommends monthly backwashing at a comparatively low filter speed of only 30m/h. Water savings of more than 75% are quite realistic with Nature Works® Hi-Tech glass filter medium. This also reduces chemical consumption.

Nature Works guarantees an almost infinite lifespan and reusability. Nature Works uses environmentally friendly, recyclable packaging made from paper with FSC certification.

| Product   | G-kg    | VE   | Prod.No. | Price € |
|---|---------|------|----------|---------|
| Nature Works Hi-Tech glass filter media, granual size 0,6 - 1,2 mm<br>BIG BAG, packing unit = 1000 kg bag | 1015.00 | 1.00 | 7301553  | 1378.26 |

## Smart filter sand

washed, crushed und fire-dried, acc. to EN 12904, 25 kg



| Product   | G-kg  | VE    | Prod.No. | Price € |
|---|-------|-------|----------|---------|
| Smart filter sand 0.7 - 1.25 mm DIN 19623 25 kg | 25.00 | 48.00 | 78086    | 13.90   |
| Smart filter sand 1.0 - 2.0 mm DIN 19623 25 kg  | 25.00 | 48.00 | 78087    | 13.90   |
| Smart filter sand 0.4 - 0.8 mm DIN 19623 25 kg  | 25.00 | 48.00 | 78339    | 13.90   |
| Smart filter sand 2.0 - 3.0 mm DIN 19623 25 kg  | 25.00 | 48.00 | 78340    | 13.90   |
| Smart filter sand 3.0 - 5.0 mm DIN 19623 25 kg  | 25.00 | 40.00 | 78341    | 13.90   |
| Smart filter sand 5.0 - 7.0 mm DIN 19623 25 kg  | 25.00 | 40.00 | 78342    | 13.90   |

## Smart Anthrasit filter medium, made in Austria

Hydro Anthrasit Type H, granulation 1, 0.6-1.6 mm, layer height 600-800 mm, DIN12907/19643  
Hydro Anthrasit Type N, granulation 1, 0.6-1.6 mm, layer height 600-800 mm, DIN12909/19643  
DVGW documentation W213, packed in robust 50 l bags

| Product   | G-kg  | VE    | Prod.No. | Price € |
|---|-------|-------|----------|---------|
| Smart Hydro Anthrasit H filter medium, 50 lt. bag EN12907 | 50.00 | 20.00 | 740131   | 129.23  |
| Smart Hydro Anthrasit N filter medium, 50 lt. bag EN12907 | 50.00 | 20.00 | 740132   | 129.23  |





- » Automatic control via settings on the digital display
- » External control of positioning via 2 digital inputs possible

## Aquastar® Control, 3"

the Aquastar Control® is a fully automated backwash system for the Praher Plastics® 6 way backwash valve in sizes 3". With its intelligent electronic control system and easy-to-read display it provides perfect clarity and numerous fully automatic functions on a single unit for use in swimming pools as well as commercial and industrial water purification. The Aquastar can also be programmed to suit individual requirements.

### FEATURES

- A lifting and rotating actuator with control functions 24V AC/ DC and 100 265V AC
- Real RTC with 10 year battery
- Easy to retrofit
- Human interface with display and buttons included into the cover
- Automated backwash trigger
- Automated pump trigger
- Niveau control
- Temperature or solar control
- Error Handling integrated
- Relays with gold contacts
- Configurable relays
- Configurable digital inputs
- Protection IP65
- Optical position indicator
- Additional position CLOSED
- Additional position Winter

| Product   | G-kg  | VE   | Prod.No. | Price € |
|---|-------|------|----------|---------|
| <b>Aquastar® Control actuator</b>   |       |      |          |         |
| AquaStar Control with pressure sensor for V6 ND 3" 24V AC/DC  | 4.22  | 0.00 | 131494   | 2945.88 |
| AquaStar Control with pressure sensor for V6 ND 3" 100-240 VAC  | 4.30  | 0.00 | 131495   | 3155.82 |
| <b>Aquastar® Control, with valve, with pressure sensor</b>  |       |      |          |         |
| AquaStar Control with pressure sensor, SM31 AO 3" ASA-GF nature, thread ends 3",BSP MOP 5 bar NBR EPDM, 100-240 VAC | 11.69 | 0.00 | 131502   | 4223.31 |



- » External PLC/SPS control
- » Compatible with Smart Home systems

## Backwash valve AQUASTAR® mp6 plc

excellent in combination with a PLC control, with ABS backwash valve (max. pressure 3.5 bar) or ASA-GF (max. pressure 5 bar) version available, for fully automatic and cost-efficient back wash of filter systems d500-d1050

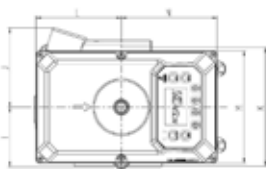
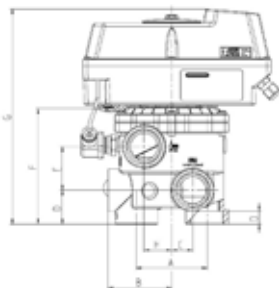
### CHARACTERISTICS

- With micro processor controlled lift-rotary drive for SPS controls, where positions driven by the DC signals of the SPS
- Integrated direct error handling
- Early error identification for maintenance
- Relays with gold contact for response
- Multi-grade voltage (100-240 VAC 50-60Hz/150-300VDC or 24V AC/DC)
- For dimensions 1½", 2" and 3"
- IP65 protection code
- Valve and electric head body UV resistant
- 7 positions controllable with PLC control (f, r, k, n, z, g, e), position 7 = winter position
- Position „circulation“ can be applied with salt water chlorination
- Potential free clamps, for control of Praher EO510 electric valves
- Direct pump connection
- Retro-fit installation on all manual Praher Ocean® V6 side or top mount valves with new sealing system on all well-known filter brands possible
- Position indication on filter lid
- TGM test certificate

### DIMENSIONS

|       | A   | B   | C  | D    | E   | F   | G  | H  | I   | J   | K   | L   | M   | N   | P |
|-------|-----|-----|----|------|-----|-----|----|----|-----|-----|-----|-----|-----|-----|---|
| 3" SM | 170 | 330 | 50 | 85,5 | 110 | 306 | 46 | 50 | 165 | 117 | 330 | 125 | 165 | 140 | x |

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| AquaStar mp6 plc SM31 AO 3" ASA-GF nature thread ends 3" BSP MOP 5 bar NBR EPDM 24V AC/DC          | 10.33 | 1.00 | 131398   | 3218.76 |
| AquaStar mp6 plc SM31 AO 3" ASA-GF nature thread connection R 3" BSP MOP 5 bar NBR tpe 100-240 VAC | 10.33 | 1.00 | 131399   | 3545.68 |





- » 2 1/2" Connection
- » 3.5 bar



## 6-way backwash valve side mount 2 1/2"

3,5 bar, black

### CHARACTERISTICS

- Easy handling
- Extreme low-noise operation
- High durable sealing material and pressure springs
- Pressure tightness and operation tests according to DIN 3230
- Easy installation on the AQUASTAR® automatic backwash valve actuator
- Additional „winter position“ for release for the sealing system

### APPLICATION

Swimming pool, natural pool, aquaristics, fish ponds and water attractions (fountains) with temperatures up to 40 °C

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| <b>VALVE</b>   |      |      |          |         |
| 6 way multiport valve 2 1/2" - d75, Top + Bottom = glue connection d75, Pump + Return + Waste = union connection glue d75 metric, neutral handle | 6.66 | 1.00 | 77464    | 415.42  |
| <b>ACCESSORIES</b>   |      |      |          |         |
| PVC sight glass transparent DN65/d75   | 1.55 | 1.00 | 7300323  | 144.78  |
| Connection union nut for 2 1/2" valve  | 0.10 | 0.00 | 74435    | 129.42  |



- » 3" Connection
- » ABS housing
- » 3.5 bar



## 6-way backwash valve V6 side mount 3" ABS

available in ABS (3.5 bar) and in various connections, 7 positions including winter position

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| <b>VALVES</b>   |      |      |          |         |
| Back wash valve V6 ND SM30 3 3" ABS white thread ends R 3" BSP MOP 3,5 bar EPDM EPDM Praher-label                     | 6.49 | 1.00 | 130192   | 929.08  |
| Back wash valve V6 ND SM30 AO, 3" ABS black thread ends 3" BSP, MOP 3,5 bar EPDM tpe single packed -neutral label     | 6.98 | 1.00 | 130002   | 929.08  |
| Back wash valve V6 ND SM30 AO 3" ABS white thread ends R 3" BSP MOP 3,5 bar EPDM EPDM single packed Praher-label      | 7.64 | 1.00 | 130000   | 929.08  |
| Back wash valve V6 ND SM30 AO 3" ABS white solvent socket d90 metric MOP 3,5 bar EPDM EPDM single packed Praher-label | 6.80 | 1.00 | 130074   | 929.08  |
| <b>UNION 3"</b>   |      |      |          |         |
| Union ocean PVC grey solvent socket-male thread 90-3" BSP EPDM  | 1.11 | 1.00 | 170085   | 46.75   |
| Union ocean excessive PVC grey solvent socket male thread 90 -3" BSP EPDM   | 1.76 | 1.00 | 170185   | 105.19  |
| <b>SIGHT GLASS</b>  |      |      |          |         |
| Sight glass S4 DN80 PVC transparent PVCu solvent socket ends d90 metric PN16 EPDM                                     | 4.01 | 1.00 | 123256   | 189.24  |





- » 3" Connection
- » ASA GF housing
- » 5 bar



### 6-way backwash valve V6 side mount 3" ASA GF

available in ASA-GF (5 bar), 7 positions including winter position

#### CHARACTERISTICS

- Easy handling
- Multi-lingual non-smudging laser printing
- Optimal flow and pressure loss rates
- Extreme low-noise operation
- Made of high quality UV resistant and impact resistant ASA-GF
- High durable sealing material and pressure springs installed on the valve plate
- Pressure tightness and operation tests according to nach DIN 3230
- Easy installation on the AQUASTAR® automatic backwash valve actuator
- Additional „winter position“ for release for the sealing system

#### APPLICATION

Swimming pool, natural pool, aquaristics, fish ponds and water attractions (fountains) with temperatures up to +50°C

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| <b>VALVES</b>  |      |      |          |         |
| Back wash valve V6 ND SM31 AO 3" ASA-GF nature thread ends R 3" BSP MOP 5 bar EPDM EPDM single packed Praher-label                           | 7.64 | 1.00 | 130142   | 1037.60 |
| Back wash valve V6 ND SM31 AO 3" ASA-GF nature thread ends R 3" BSP MOP 5 bar FPM EPDM single packed Praher-label 2 plugs for backwash valve | 7.72 | 1.00 | 130201   | 1172.09 |
| <b>UNION 3"</b>  |      |      |          |         |
| Union ocean PVC grey solvent socket-male thread 90-3" BSP EPDM   | 1.11 | 1.00 | 170085   | 46.75   |
| Union ocean PVC grey solvent socket-male thread 90-3" BSP EPDM   | 1.76 | 1.00 | 170185   | 105.19  |
| <b>SIGHT GLASS</b>   |      |      |          |         |
| Sight glass S4 DN80 PVC transparent PVCu solvent socket ends d90 metric PN16 EPDM  | 4.01 | 1.00 | 123256   | 189.24  |



- » 4" Connection
- » ABS housing
- » 3.5 bar

### 6-way backwash valve side mount 4"

3,5 bar, black

#### CHARACTERISTICS

- Easy handling
- Extreme low-noise operation
- High durable sealing material and pressure springs
- Pressure tightness and operation tests according to DIN 3230
- Easy installation on the AQUASTAR® automatic backwash valve actuator
- Additional „winter position“ for release for the sealing system

#### APPLICATION

Swimming pool, natural pool, aquaristics, fish ponds and water attractions (fountains) with temperatures up to 40 °C

| Product                      | G-kg  | VE   | Prod.No. | Price € |
|------------------------------|-------|------|----------|---------|
| Back wash valve black 110-4" | 20.70 | 1.00 | 78080    | 2242.29 |

# PVC FITTINGS FROM D110

RELYABLE & ECONOMICAL

## DESIGNED FOR SAFETY & LONG-TERM USABILITY

Praher Plastics® produces an extensive range of butterfly valves, ball valves and diaphragm valves for commercial pool construction. The butterfly valves and ball valves are also available in electric and pneumatic versions.

The high-quality fittings offer reliability, durability and economy. Our comprehensive spare parts guarantee (up to 10 years for Praher® products) and an above-average service life, thanks to the use of high-quality materials, ensure many years of use.



### BUTTERFLY VALVES



Butterfly valve K4  
on page <?>



Automatic butterfly valve K4  
with pneumatic actuator  
on page <?>



Automatic butterfly valve K4  
24V AC/DC (ER)  
on page <?>

### BALL VALVES



2-Way ball valve M1 with electric  
actuator 24 V  
on page <?>



Automatic 2way ball valve M1  
with pneumatic actuator  
on page <?>



3-way ball valve S4 with electric  
actuator 24V/230V  
on page <?>

### DIAPHRAGM VALVES



Automatic diaphragm valve  
T4 with pneumatic actuator  
on page <?>



Diaphragm valve T7

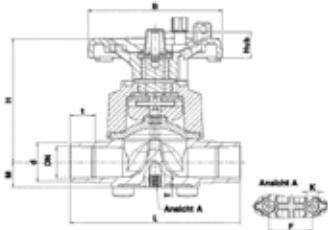


#### NOTE

Use our CAD parts database for your pool projects. Add our components conveniently to your CAD designs. You save time and can rely on the data quality of the original Peraqua® data.



- » Highest safety
- » Optical position indicator
- » Lockable handwheel



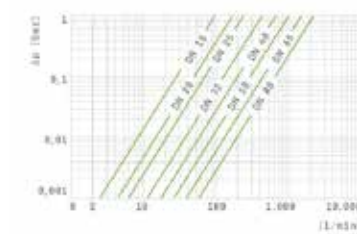
Dimensions of other connection types can be found in the datasheet on the Peraqua webshop.

## Diaphragm valve T4

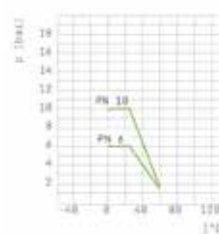
- Operation temperature max. 60 °C
- Safety handle system
- Radial installation and disassembly
- Direction-independent flow
- Full sectional flow (nominal width)
- Floating ball
- 4 PTFE ball seating rings
- L or T ball type available
- Easy automation due to valve clamps

### DIMENSIONS

| DN | d  | M   | H    | B   | F   | Hub | K  | L  | T   | t <sub>KS</sub> <sup>1</sup> | t <sub>SS</sub> <sup>1</sup> | PN   |    |
|----|----|-----|------|-----|-----|-----|----|----|-----|------------------------------|------------------------------|------|----|
| 15 | 20 | ½"  | 17   | 100 | 86  | 25  | 9  | M6 | 124 | 12                           | 16                           | 28,5 | 10 |
| 20 | 25 | ¾"  | 21   | 100 | 86  | 25  | 9  | M6 | 144 | 12                           | 19                           | 36   | 10 |
| 25 | 32 | 1"  | 21   | 107 | 86  | 25  | 11 | M6 | 154 | 12                           | 22                           | 36   | 10 |
| 32 | 40 | 1¼" | 33   | 144 | 136 | 45  | 22 | M8 | 174 | 15                           | 26                           | 38,5 | 10 |
| 40 | 50 | 1½" | 33   | 144 | 136 | 45  | 22 | M8 | 194 | 15                           | 31                           | 46   | 10 |
| 50 | 63 | 2"  | 40,5 | 170 | 136 | 45  | 28 | M8 | 224 | 15                           | 38                           | 46   | 10 |



Flow rate pressure drop



Pressure temperature



Flow rate opening

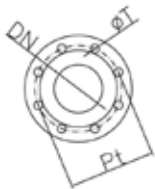
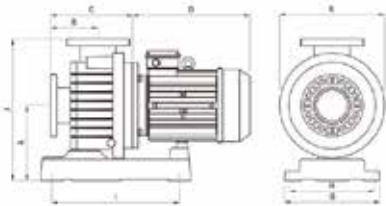


PVC socket available upon request

| Product  | G-kg  | VE    | Prod.No. | Price € |
|--|-------|-------|----------|---------|
| <b>FIX FLANGE</b>  |       |       |          |         |
| Diaphragm Valve T4 DN80 PVC grey fix flange d90 DIN-ANSI-JIS PN10 EPDM                                 | 7.20  | 1.00  | 120200   | 628.22  |
| Diaphragm Valve T4 DN80 PVC grey fix flange d90 DIN-ANSI-JIS PN10 PTFE-coated                          | 7.40  | 1.00  | 120228   | 1150.74 |
| Diaphragm Valve T4 DN100 PVC grey fix flange d110 DIN-ANSI-JIS PN10 EPDM                               | 12.89 | 1.00  | 120898   | 899.60  |
| Diaphragm Valve T4 DN100 PVC grey fix flange d110 DIN-ANSI-JIS PN10 PTFE-coated                        | 13.11 | 1.00  | 120896   | 1538.46 |
| Diaphragm Valve T4 DN125 PVC grey fix flange d140 DIN-ANSI-JIS PN10 EPDM                               | 7.02  | 1.00  | 120899   | 1126.59 |
| Diaphragm Valve T4 DN125 PVC grey fix flange d140 DIN-ANSI-JIS PN10 PTFE-coated                        | 7.58  | 1.00  | 120897   | 1981.04 |
| <b>PVC-Diaphragm Valve, operated directly pneumatically</b>  |       |       |          |         |
| Diaphragm Valve T4 DN15 PVC grey union/PVCu solvent socket d20 metric PN6 EPDM direct pneum. activated | 0.58  | 15.00 | 122816   | 65.45   |
| Diaphragm Valve T4 DN15 PVC grey union/PVCu solvent socket d20 metric PN6 FPM direct pneum. activated  | 0.58  | 15.00 | 122848   | 124.45  |
| Diaphragm Valve T4 DN20 PVC grey union/PVCu solvent socket d25 metric PN6 EPDM direct pneum. activated | 0.58  | 15.00 | 122817   | 74.05   |
| Diaphragm Valve T4 DN20 PVC grey union/PVCu solvent socket d25 metric PN6 FPM direct pneum. activated  | 0.56  | 15.00 | 122850   | 133.32  |
| Diaphragm Valve T4 DN25 PVC grey union/PVCu solvent socket d32 metric PN6 EPDM direct pneum. activated | 0.58  | 15.00 | 122818   | 84.39   |
| Diaphragm Valve T4 DN25 PVC grey union/PVCu solvent socket d32 metric PN6 FPM direct pneum. activated  | 0.62  | 15.00 | 122852   | 148.63  |
| Diaphragm Valve T4 DN32 PVC grey union/PVCu solvent socket d40 metric PN6 EPDM direct pneum. activated | 1.40  | 10.00 | 122819   | 111.36  |
| Diaphragm Valve T4 DN32 PVC grey union/PVCu solvent socket d40 metric PN6 FPM direct pneum. activated  | 1.38  | 10.00 | 122854   | 218.21  |
| Diaphragm Valve T4 DN40 PVC grey union/PVCu solvent socket d50 metric PN6 EPDM direct pneum. activated | 0.58  | 10.00 | 122820   | 152.01  |
| Diaphragm Valve T4 DN40 PVC grey union/PVCu solvent socket d50 metric PN6 FPM direct pneum. activated  | 1.39  | 10.00 | 122856   | 259.33  |
| Diaphragm Valve T4 DN50 PVC grey union/PVCu solvent socket d63 metric PN6 EPDM direct pneum. activated | 2.29  | 8.00  | 122821   | 185.73  |
| Diaphragm Valve T4 DN50 PVC grey union/PVCu solvent socket d63 metric PN6 FPM direct pneum. activated  | 2.37  | 8.00  | 122858   | 358.32  |



- » 43-177 m<sup>3</sup>/h at 10 m
- » High flow rate
- » Flange connection
- » Suitable for countercurrent systems



DN = 110 mm  
 ØT = 16 mm  
 Pt = 180 mm



#### NOTE

Compatible flange sets (DIN PN10) can be found in the PVC Products & Adhesives section.

## Smart filter pump series K

centrifugal pump, suitable for swim jets

### APPLICATION

The pump is designed to move water at a rate sufficient for counter-current swimming, and can also be used in water parks, for fountains, cascades, etc. Features standard connection flanges which together with a broad base make the system extremely robust. Counter-flanges not supplied as standard. Turbine available in 2 versions, Noryl or marine bronze, as per request.

### MATERIAL

Pump body, volute, countervolute and cover made of glass fibre-loaded polypropylene resistant to pool chemicals. Mechanical seal in ceramic carbon and AISI-316 stainless steel (also for use with sea water). Screws and shaft made of AISI-316 stainless steel.

### MOTOR

Asynchronous motor with external ventilation. Protection grade IP-55. Class F insulation. Frequency (50 and 60 Hz). Motor bearings greased for life to ensure long and silent operation.

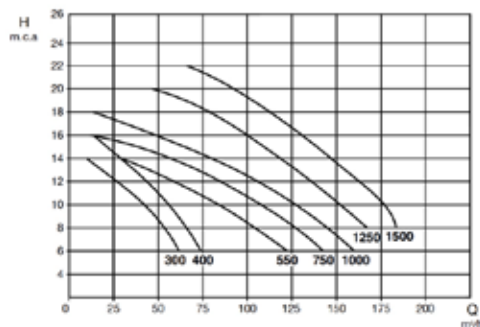
### TECHNICAL DATA

| Pump  | DN  | P2 (kW) | P1 (kW) | Netto Kg. | Brutto Kg. |
|-------|-----|---------|---------|-----------|------------|
| K300  | 110 | 2,2     | 2,72    | 36        | 37,5       |
| K400  | 110 | 3       | 3,63    | 37        | 38,5       |
| K550  | 110 | 4       | 4,75    | 47        | 48,5       |
| K750  | 110 | 5,5     | 6,42    | 59,5      | 61         |
| K1000 | 110 | 7,5     | 8,62    | 69,5      | 71         |
| K1250 | 110 | 9,2     | 10,45   | 78        | 79,5       |
| K1500 | 110 | 11      | 12,44   | 79        | 80,5       |

### DIMENSIONS

|       | A   | B   | C   | D   | E   | F   | G   | H   | I   | J   | K   | Verpackung    |
|-------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|---------------|
| K300  | 265 | 165 | 255 | 310 | 335 | 300 | 450 | 495 | 370 | 385 | 370 | 385x 595x 840 |
| K400  | 265 | 165 | 255 | 310 | 335 | 300 | 450 | 495 | 370 | 385 | 370 | 385x 595x 840 |
| K550  | 265 | 165 | 255 | 330 | 335 | 300 | 450 | 495 | 370 | 385 | 370 | 385x 595x 840 |
| K750  | 265 | 165 | 255 | 380 | 335 | 300 | 450 | 495 | 370 | 385 | 370 | 385x 595x 840 |
| K1000 | 265 | 165 | 255 | 380 | 335 | 300 | 450 | 495 | 370 | 385 | 370 | 385x 595x 840 |
| K1250 | 265 | 165 | 255 | 380 | 335 | 300 | 450 | 495 | 370 | 385 | 370 | 385x 595x 840 |
| K1500 | 265 | 165 | 255 | 380 | 335 | 300 | 450 | 495 | 370 | 385 | 370 | 385x 595x 840 |

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| Smart Filter Pump Series K 300 230-400V, 1450 rpm 2,2 kW, 3 HP, 43 m <sup>3</sup> /h at 10m      | 37.50 | 1.00 | 74471    | 1936.27 |
| Smart Filter Pump Series K 400 230-400V, 1450 rpm 3 kW, 4 HP, 56 m <sup>3</sup> /h at 10m        | 38.50 | 1.00 | 74472    | 1987.02 |
| Smart Filter Pump Series K 550 230-400V, 1450 rpm 4 kW, 5,5 HP, 84 m <sup>3</sup> /h at 10m      | 48.50 | 1.00 | 74473    | 2274.49 |
| Smart Filter Pump Series K 750 400-690V, 1450 rpm 5,5 kW, 7,5 HP, 107 m <sup>3</sup> /h at 10m   | 61.00 | 1.00 | 74474    | 3568.17 |
| Smart Filter Pump Series K 1000 400-690V, 1450 rpm 7,5 kW, 10 HP, 126 m <sup>3</sup> /h at 10m   | 71.00 | 1.00 | 74475    | 3669.62 |
| Smart Filter Pump Series K 1250 400-690V, 2850 rpm 9,2 kW, 12,5 HP, 152 m <sup>3</sup> /h at 10m | 79.50 | 1.00 | 74476    | 4362.95 |
| Smart Filter Pump Series K 1500 400-690V, 2850 rpm 11 kW, 15 HP, 177 m <sup>3</sup> /h at 10m    | 80.50 | 1.00 | 74477    | 4430.58 |





- » 48-175 m³/h at 10 m
- » High flow rate
- » Flange connection
- » Self-priming

### Smart Power filter pump

self-priming

#### APPLICATION

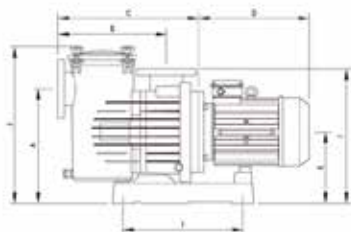
Self-priming pump. High-volume self-priming pump available in 2 and 4 poles versions ideal for larger filter systems. Features large suction-side pre-filter which together with excellent hydraulic performance ensures extremely high filtration capacity. Filter with polycarbonate cover for easy viewing of pre-filter basket content. Features standard connection flanges which together with broad base make the system extremely robust. Turbine available in 2 versions, Noryl or marine bronze, as per request.

#### MATERIAL

Pre-filter, body, pump body, volute, countervolute and cover made of glass fibre-loaded polypropylene resistant to pool chemicals. Pre-filter basket in polyethylene. Polycarbonate pre-filter cover with four-pin closure system. Noryl impeller. Mechanical seal in ceramic carbon and AISI-316 stainless steel (also for use with sea water) Screws and shaft stainless steel AISI-316, mechanical seal in ceramic carbon and AISI-316 stainless steel (also for use with sea water), screws and shaft made of AISI-316 stainless steel.

#### MOTOR

Asynchronous motor with external ventilation. Protection grade IP-55. Class F insulation, (50/60 Hz). Motor bearings greased for life to ensure long and silent operation.



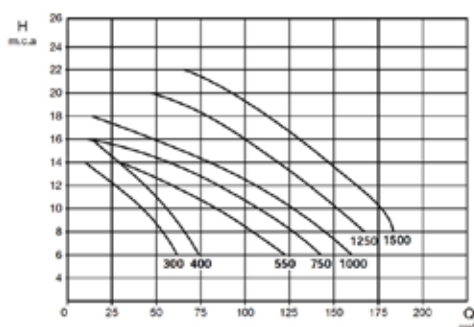
#### TECHNICAL DATA

| Pump  | DN  | P2 (kW) | P1 (kW) | Netto Kg. | Brutto Kg. |
|-------|-----|---------|---------|-----------|------------|
| P300  | 110 | 2,2     | 2,72    | 40,5      | 42,5       |
| P400  | 110 | 3       | 3,63    | 42,5      | 44,5       |
| P550  | 110 | 4       | 4,75    | 51,4      | 53,4       |
| P750  | 110 | 5,5     | 6,42    | 64        | 66         |
| P1000 | 110 | 7,5     | 8,62    | 74        | 76         |
| P1250 | 110 | 9,2     | 10,45   | 82,5      | 84,5       |
| P1500 | 110 | 11      | 12,44   | 83,5      | 85,5       |

#### DIMENSIONS

|       | A          | B   | C   | D   | E   | F   | G   | H   | I   | J   | K   | A1  | H1  | L1   |
|-------|------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|
|       | Verpackung |     |     |     |     |     |     |     |     |     |     |     |     |      |
| P300  | 423        | 410 | 525 | 310 | 265 | 500 | 335 | 300 | 450 | 590 | 370 | 385 | 595 | 840  |
| P400  | 423        | 410 | 525 | 310 | 265 | 500 | 335 | 300 | 450 | 590 | 370 | 385 | 595 | 840  |
| P550  | 423        | 410 | 525 | 335 | 265 | 500 | 335 | 300 | 450 | 590 | 370 | 385 | 715 | 1170 |
| P750  | 423        | 410 | 525 | 380 | 265 | 500 | 335 | 300 | 450 | 590 | 370 | 385 | 715 | 1170 |
| P1000 | 423        | 410 | 525 | 380 | 265 | 500 | 335 | 300 | 450 | 590 | 370 | 385 | 715 | 1170 |
| P1250 | 423        | 410 | 525 | 380 | 265 | 500 | 335 | 300 | 450 | 590 | 370 | 385 | 715 | 1170 |
| P1500 | 423        | 410 | 525 | 380 | 265 | 500 | 335 | 300 | 450 | 590 | 370 | 385 | 715 | 1170 |

| Product  | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| Smart Power Filter Pump 300 230-400V, 1450 rpm, 2,2 kW, 3 HP, 43 m³/h at 10m     | 42.50 | 1.00 | 74464    | 2301.55 |
| Smart Power Filter Pump 400 230-400V, 1450 rpm 3 kW, 4 HP, 56 m³/h at 10m        | 44.50 | 1.00 | 74465    | 2353.99 |
| Smart Power Filter Pump 550 230-400V, 1450 rpm 4 kW, 5,5 HP, 84 m³/h at 10m      | 53.40 | 1.00 | 74466    | 2631.31 |
| Smart Power Filter Pump 750 400-690V, 1450 U/min 5,5 kW, 7,5 HP, 107 m³/h at 10m | 66.00 | 1.00 | 74467    | 3568.17 |
| Smart Power Filter Pump 1000 400-690V, 1450 rpm 7,5 kW, 10 HP, 126 m³/h at 10m   | 76.00 | 1.00 | 74468    | 3667.92 |
| Smart Power Filter Pump 1250 400-690V, 2850 rpm 9,2 kW, 12,5 HP, 152 m³/h at 10m | 84.50 | 1.00 | 74469    | 4362.95 |
| Smart Power Filter Pump 1500 400-690V, 2850 rpm 11 kW, 15 HP, 177 m³/h at 10m    | 85.50 | 1.00 | 74470    | 4417.07 |



#### NOTE

Compatible flange sets (DIN PN10) can be found in the PVC Products & Adhesives section.



## iQmfort pool control set Skimmerpool Complete

This set is used as an accessory for the following water treatment systems: DOS-Complete REDOX/CLF and SALT-Complete.

This set allows the full potential of the pool management functions of the dosing systems to be utilised:

- Automatic backwash via Aquastar Easy II
- Automatic level control using float switch + solenoid valve
- Temperature control thanks to included temperature sensor
- Filter pump control for Ocean Inver iQ300 (backwash with increased volume flow)
- App function, allowing remote access (read function) to water parameters such as pH value, redox value, Cl value, temperature and chemical fill level
- Notifications via app in the event of a fault
- Photometer for easy monitoring of automatic water treatment: should be carried out weekly in accordance with ÖVS recommendation.

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| iQmfort pool control set skimmerpool Complete, Aquastar Easy II, float switch, solenoid valve, Ocean Inver iQ300, Lovibond Scuba3s, Transparent vaccination line | 0.00 | 1.00 | 7301813  | 4710.56 |



## iQmfort pool control set overflow pool Complete

This set is used as an accessory for the following water treatment systems: DOS-Complete REDOX/CLF and SALT-Complete.

This set allows the full potential of the pool management functions of the dosing systems to be utilised:

- Automatic backwash via Aquastar Easy II
- Automatic level control using level sensor + solenoid valve
- Temperature control thanks to included temperature sensor
- Filter pump control for Ocean Inver iQ300 (backwash with increased volume flow)
- App function, allowing remote access (read function) to water parameters such as pH value, redox value, Cl value, temperature and chemical fill level
- Notifications via app in the event of a fault
- Photometer for easy monitoring of automatic water treatment: should be carried out weekly in accordance with ÖVS recommendation.

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| iQmfort pool control set overflow pool Complete, Aquastar Easy II, level sensor, solenoid valve, Ocean Inver iQ300, Lovibond Scuba3s, Transparent vaccination line | 0.00 | 1.00 | 7301814  | 5588.20 |



## Smart full inverter heat pump iQ Inver Silence, Commercial

High capacity heat pump with inverter technology for commercial pools.

The pool water can be kept at a pleasant temperature using the heating and cooling function. The infinitely variable speed of the heat pump allows the compressor output to be perfectly adapted to the ambient conditions.

The Modbus RTU capable heat pump allows integration into smart control electronics and smart home systems such as iQnnect.

The heat pump can be controlled automatically via the „Inverter Life“ app.

### TECHNICAL DATA

| Model   | 7300720        | 7300721        |
|---|----------------|----------------|
| Recommended pool volume (m <sup>3</sup> )*                      | 130-260        | 260-520        |
| Operation temperature (°C)                                      | -7-43          |                |
| <b>Operating conditions: Air 26°C, water 26°C, humidity 80%</b> |                |                |
| Heat capacity (kW)  | 59,6           | 109,0          |
| COP at 50% speed  | 10,0           | 9,8            |
| <b>Operating conditions: Air 15°C, water 26°C, humidity 70%</b> |                |                |
| Heat capacity (kW)  | 39,4           | 80,5           |
| COP at 50% speed  | 6,7            | 6,6            |
| <b>Operating conditions: Air 35°C, water 28°C, humidity 80%</b> |                |                |
| Cooling capacity (kW)   | 26,2           | 53,7           |
| Sound pressure at 1m dB(A)                                      | 54.0-62.0      | 56.0-65.0      |
| Sound pressure at 10m dB(A)                                     | 34.0-42.0      | 36.0-45.0      |
| Sound pressure 50% speed 1m dB(A)                               | 56,0           | 58,0           |
| Compressor  | DC Inverter    |                |
| Heat exchanger  | Titanium       |                |
| Housing   | Aluminium      |                |
| Power supply  | 400V/3 Ph/50Hz |                |
| Rated input power at 15°C (kW)                                  | 2.20-8.03      | 4.69-17.9      |
| Rated current at 15°C (A)                                       | 3.17-11.59     | 6.77-25.8      |
| Max. input current (A)  | 20             | 40             |
| Circuit breaker (A)   | 25,0           | 48,0           |
| Recommended flow (m <sup>3</sup> /h)                            | 20-25          | 40-50          |
| Water pipe specification in-out (mm)                            | 75             | 110            |
| Net dimensions LxWxH (mm)                                       | 1000x1110x1260 | 2100x1090x1280 |
| Net weight (kg)   | 212            | 459            |
| Gas (g)   | 5500           | 11000          |
| GWP   | 2088           |                |
| CO2 equivalent (tonne)  | 11,48          | 22,97          |

\*Efficient and optimum operation only recommended above freezing point (0 C°).

| Product   | G-kg   | VE   | Prod.No. | Price €  |
|---|--------|------|----------|----------|
| Smart full inverter heat pump iQ Inver Silence, Commercial, 59,6 kW, 400V, 3P, R410A, titanium heat exchanger, modbus-capable, metal housing powder-coated  | 237.00 | 1.00 | 7300720  | 23436.80 |
| Smart full inverter heat pump iQ Inver Silence, Commercial, 109,0 kW, 400V, 3P, R410A, titanium heat exchanger, modbus-capable, metal housing powder-coated | 494.00 | 1.00 | 7300721  | 46648.25 |



- » Heating & cooling for commercial pools
- » Compact design with low holding volume
- » Easy cleaning through simple disassembly
- » Suitable for salt electrolysis

### Titanium plate heat exchanger

The plate heat exchanger is an affordable heat management system for heating and cooling commercial pools. Its high efficiency saves energy, reduces costs and minimises the environmental impact.

The compact design maximises the surface area of the heat exchanger without compromising its mechanical robustness. The plate heat exchanger is characterised by a high overall heat transfer coefficient and high performance with a low holding volume.

#### TECHNICAL DATA

- Plates: Titanium, Frame: P335NH
- Gaskets: EPDM (max. 150° C)
- Hot and cold side connections: stainless steel
- Bolts: N8 M12: A193B7
- Temperature: -10/100° C
- Pressure: 10 bar / Test pressure: 14.3 bar
- High overall heat transfer coefficient
- High performance with low hold-up volume
- Versatile, modular design
- Connection: M G1 1/4" AISI 304 thread
- Plate and seal materials available for most fluid types

| Product                              | G-kg  | VE   | Prod.No. | Price € |
|--------------------------------------|-------|------|----------|---------|
| Titanium plate heat exchanger 30 kW  | 24.26 | 1.00 | 7301545  | 1524.47 |
| Titanium plate heat exchanger 50 kW  | 24.85 | 1.00 | 7301546  | 1762.10 |
| Titanium plate heat exchanger 80 kW  | 26.04 | 1.00 | 7301547  | 2044.81 |
| Titanium plate heat exchanger 102 kW | 31.00 | 1.00 | 7301548  | 2171.33 |

#### Process data (hot side)

|                     | 30 kW | 50 kW | 80 kW | 102 kW |
|---------------------|-------|-------|-------|--------|
| Temp in (°C)        | 90    | 90    | 90    | 90     |
| Temp out (°C)       | 70    | 70    | 70    | 70     |
| Flow rate (m³/h)    | 1.3   | 2.2   | 3.5   | 4.5    |
| Pressure drop (kPa) | 11.80 | 17.71 | 20.17 | 22.11  |

#### Process data (cold side)

|                        | 30 kW | 50 kW | 80 kW | 102 kW |
|------------------------|-------|-------|-------|--------|
| Temp in (°C)           | 20    | 20    | 20    | 20     |
| Temp out (°C)          | 35    | 35    | 35    | 35     |
| Flow rate (m³/h)       | 1.37  | 2.88  | 4.61  | 5.88   |
| Pressure drop (kPa)    | 23.08 | 34.62 | 39.37 | 42.19  |
| Delta T Log. Mean (°C) | 52.46 | 52.46 | 52.46 | 52.46  |
| Heat exchanged (kW)    | 30    | 50    | 80    | 102    |

#### Construction data

|                             | 30 kW   | 50 kW   | 80 kW   | 102 kW  |
|-----------------------------|---------|---------|---------|---------|
| Heat transfer area (m²/in)  | 0.240   | 0.336   | 0.528   | 0.624   |
| Overall K service (w/m² °C) | 2381.54 | 2835.17 | 2886.72 | 3114.33 |
| Plate thickness (mm)        | 0.5     | 0.5     | 0.5     | 0.5     |
| Weight empty (kg)           | 23.65   | 24.04   | 24.82   | 29.00   |
| Weight full (kg)            | 24.26   | 24.85   | 26.04   | 31.00   |
| Art.-Nr.                    | 7301545 | 7301546 | 7301547 | 7301548 |



#### NOTE

The plate heat exchanger can be customized according to the customer's requirements.





» Available upon request

## Dosing systeme DOS-GRANUDOS

Dosing station for calcium hypochlorite granulate and acid for the disinfection and the pH-regulation of swimming pool water.

Chlorine and acid are dosed separately in intervals to the dissolving system and are dissolved completely. Then the chlorine solution is conveyed by a venturi nozzle to the pool water. Dosing manually or linked to an external control system. All functions are permanently monitored.

Optional function: In parallel to the chlorine supply of the main pool, a buffer tank can be filled with chlorine solution with an adjustable concentration to supply further pools with chlorine via dosing pumps.

### TECHNICAL DATA

user-friendly 7" graphical Touch Display

Electrical supply: 230 V/AC, 50 Hz

Power supply: 0,39 kW

Connections: DN20

Dimensions: W 60 cm x D 80 cm x H 150 cm

Weight: ca. 50 kg

Dosing performance chlorine: GR45: 0,1 - 2 kg/h - GR100: 0,2 - 4 kg/h

Dosing performance acid: 3 l/h

Pre-pressure min.: 0,2 bar

Back-pressure max.: 1,2 bar (optional 1,8 bar)



## Ocean® flush shower SNAKE bright polish/matt

with mounting parts V4A, 2" female thread and earthing connection

| Product                                    | G-kg  | VE   | Prod.No. | Price € |
|--|-------|------|----------|---------|
| Smart shower SNAKE bright finish AISI 316L | 19.00 | 1.00 | 78539    | 5122.06 |
| Smart shower Snake matt AISI 316L          | 23.80 | 1.00 | 78540    | 4273.72 |



## Ocean® flush shower SAGITTARIUS bright polish/matt

with mounting parts V4A, 1½" female thread and earthing connection

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Smart shower SAGITTARIUS bright finish AISI 316L | 5.00 | 1.00 | 78541    | 1803.96 |
| Smart shower SAGITTARIUS matt AISI 316L          | 5.00 | 1.00 | 78542    | 1224.12 |



## Ocean® flush shower SCORPIO bright polish/matt

with mounting parts V4A, 2" female thread and earthing connection

| Product                                       | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Smart shower SCORPIUS bright finish AISI 316L | 7.50 | 1.00 | 78543    | 2079.33 |
| Smart shower SCORPIUS matt AISI 316L          | 7.50 | 1.00 | 78544    | 1968.72 |



## Smart suction system for flush showers

for liner pools, female thread 2½", earthing connection

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Ocean Suction for shower, liner, high polish AISI 316L | 4.50 | 1.00 | 78528    | 1374.50 |

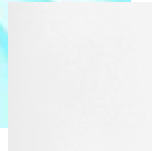
- » **NF 15836-2 Certificate**
- » **Stain-resistant**
- » **Excellent chlorine resistance**
- » **Phthalate-free**
- » **Public pool facilities**



## Swimming pool liner deluxe ElvaFlex

The unique phthalate-free formula of the ElvaFlex was designed for extreme resistance against UV-irradiation, difficult weather conditions and destructive chemicals. With proper care and maintenance ElvaFlex keeps the resistance, fabric reinforced.

| Product   | G-kg | VE    | Prod.No. | Price € |
|---|------|-------|----------|---------|
| Swimming pool liner deluxe ElvaFlex white, width 165 cm, thickness 1,5 mm, l=25m coil | 2.00 | 41.25 | 7300802  | 67.14   |
| Swimming pool liner deluxe ElvaFlex sand, width 165 cm, thickness 1,5 mm, l=25m coil  | 2.00 | 41.25 | 7300318  | 67.14   |





## Lovibond® Photometer MD 110 Ö-NORM

Photometer with Bluetooth® Technology

- internal ring memory for 125 data sets
- automatic switch-off
- adjustment function display
- Bluetooth® interface for data transfer

Using the free AqualX® app, the measurement results are transferred to external devices for quick evaluation and processing, so that all data can be evaluated and assigned directly on site. The App displays all measured values as a clear graphic with min. and max. limits and supports exporting the data as an Excel®-compatible CSV file.

In addition, the device has a real-time clock and date, illuminated display, OTZ (One-Time-Zero, zero value is saved until the device is switched off), waterproof (1 hour at 0.1 m)

### MEASURING RANGES:

3 in 1:

- chlorine T 0.01 - 6.0 mg/l
- pH 6.5 - 8.4
- CyA 0 - 160 mg/l

4 in 1:

- chlorine T 0.01 - 6.0 mg/l
- pH 6.5 - 8.4
- CyA 0 - 160 mg/l
- alkalinity 5 - 200 mg/l CaCO

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| 3 in 1 photometer MD 110, chlorine, pH value and cyanuric acid, with reagent tablets (except chlorine HR)             | 1.55 | 1.00 | 7301632  | 965.19  |
| 4 in 1 photometer MD 110, chlorine, pH value, cyanuric acid and alkalinity, with reagent tablets (except chlorine HR) | 0.99 | 1.00 | 7301633  | 1068.72 |



## Lovibond® Photometer MD 200 Ö-NORM

Can be used in almost all areas of water analysis.

- illuminated display
- automatic switch-off
- Real time clock and date
- adjustment function display
- waterproof (1 hour at 0.1 m)

The high-precision optics, which, in addition to long-term stable LEDs as a light source, also offer high-quality interference filters, ensure precise and reproducible measurement results at any time. In addition, these components make the photometer low-maintenance.

High operating comfort, ergonomic design and compact dimensions make handling the device easy and safe.

All analyzes are carried out using long-term stable reagent tablets (with a guaranteed minimum shelf life of 5 or 10 years) or with liquid reagents.

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| 3 in 1 photometer MD 200, chlorine, pH value and cyanuric acid, with reagent tablets (except chlorine HR)                         | 1.61 | 1.00 | 7301634  | 965.19  |
| 3 in 1 photometer MD 200, with liquid reagents for chlorine and pH, as well as reagent tablets for cyanuric acid                  | 1.47 | 1.00 | 7301635  | 1000.78 |
| 4 in 1 photometer MD 200 OTZ, chlorine, pH value, cyanuric acid and acid capacity KS4.3 with reagent tablets (except chlorine HR) | 1.47 | 1.00 | 7301636  | 1048.46 |
| 4 in 1 photometer MD 200, chlorine, pH value, cyanuric acid and acid capacity KS4.3 with reagent tablets (except chlorine HR)     | 1.53 | 1.00 | 7301637  | 1068.72 |



## Reference standard kits for Lovibond® Photometer MD 110 / MD 200

The reference standards are used to check the photometric detection accuracy and reproducibility of measurement results.

When checking the photometers with the reference standard kit, the appropriate method is selected and the measured value in mg/l is compared with the reference value of the standard kit.

The shelf life is 2 years from the date of manufacture if used and stored properly.

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Reference standard kit chlorine 0.2 / 1.0 mg/l | 0.55 | 1.00 | 7301639  | 163.26  |
| Reference standard kit pH 7.45                 | 0.54 | 1.00 | 7301640  | 144.24  |



### Lovibond® Photometer PM 630 Ö-NORM

The pool manager: All pool parameters in one device.

- intuitive operation
- illuminated display
- User guidance in multiple languages
- Bluetooth® interface
- OTZ (One-Time-Zero)
- free App AquaLX®
- waterproof case IP 68 (1 hour at 0.1 m)
- GPS support enables individual information about sampling and location of samples.

The requirements of demanding swimming pool operators are always met with the PM 630 photometer.

Equipped with up to 34 detection methods and a memory for up to 500 data sets. Intuitive operation and an illuminated display make this device particularly user-friendly.

Reagents for:

- chlorine (free, combined, total)
- pH value
- calcium hardness
- acid capacity KS4.3

| Product           | G-kg | VE   | Prod.No. | Price € |
|-------------------|------|------|----------|---------|
| Photometer PM 630 | 1.99 | 1.00 | 7301638  | 2128.33 |



### Reagent tablets for Lovibond® Photometer MD 110 / MD 200 / PM 630

- Highest accuracy of test results
- Easy handling & application
- Precise dosage & enormous durability

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Tablets DPD 1 in a pack of 500 pcs, slowly soluble, for the determination of outdoor chlorine          | 0.15 | 1.00 | 7301626  | 66.14   |
| Tablets DPD 3 in a pack of 500 pcs, slowly soluble, for the determination of total chlorine            | 0.15 | 1.00 | 7301627  | 120.22  |
| Tablets DPD 4 in a pack of 500 pcs, slowly soluble, for the determination of total chlorine or ozone   | 0.15 | 1.00 | 7301628  | 63.12   |
| Tablets pH Phenol Red in a pack of 500 pcs, slowly soluble, for pH measurement                         | 0.15 | 1.00 | 7301629  | 66.14   |
| Tablets Alka-M in a pack of 100 pcs, slowly soluble, for the determination of the acid capacity        | 0.04 | 1.00 | 7301630  | 80.57   |
| Tablets cyanuric acid in a pack of 100 pcs, slowly soluble, for the determination of the cyanuric acid | 0.04 | 1.00 | 7301631  | 32.35   |
| Tablets DPD 3 Evo in a pack of 500 pcs, for the determination of total chlorine                        | 0.15 | 1.00 | 7301648  | 66.14   |



### Liquid reagents

| Product  | G-kg | VE   | Prod.No. | Price € |
|--|------|------|----------|---------|
| Liquid reagents DPD 1 Buffer solution 15ml, blue bottle  | 0.05 | 1.00 | 7301707  | 21.03   |
| Liquid reagents DPD 1 Buffer, 15 ml, green bottle        | 0.05 | 1.00 | 7301708  | 21.03   |
| Liquid reagents DPD 3 Buffer solution, 15 ml, red bottle | 0.01 | 1.00 | 7301709  | 21.03   |
| Liquid reagents Phenol red solution, 15 ml               | 0.01 | 1.00 | 7301710  | 21.03   |



### VARIO ascorbic acid

- Stick size: 45% less aluminium
- High quality standard & resource efficient
- Rapid dissolution & precise dosage

| Product                                     | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| VARIO ascorbic acid powder reagents 100 pcs | 0.08 | 1.00 | 7301740  | 70.68   |



### Accessories for Lovibond® photometer

| Product   | G-kg | VE   | Prod.No. | Price € |
|---|------|------|----------|---------|
| Round vials with lid 10 ml, in a pack with 5 pcs, height 48mm, Ø 24mm | 0.12 | 1.00 | 7301622  | 75.71   |
| Plastic stirring rod, 13cm length                                     | 0.01 | 1.00 | 7301623  | 5.82    |
| Cleaning brush, 11cm length   | 0.01 | 1.00 | 7301624  | 11.84   |

# General Terms and Conditions (GTC)

## I. VALIDITY

These General Terms and Conditions apply to the sale and delivery of goods by our company. In particular, they also apply to all transactions made in the online shop. These General Terms and Conditions apply to companies under the Austrian Commercial Code (Unternehmensgesetzbuch, UGB), and to consumers under the Austrian Consumer Protection Act (Konsumentenschutzgesetz, KSchG), under the special conditions named in the General Terms and Conditions in this regard. For companies, these General Terms and Conditions also apply as a framework agreement for all future legal transactions between the parties even if these conditions are not explicitly referred to. In that context, we refer to our "General Terms of Sale and Delivery (GTS/D)"; those terms form an extract of or supplement these General Terms and Conditions but do not replace them. Unless we have expressly consented to their validity in writing, we do not acknowledge any terms of purchase from customers who are entrepreneurs if those terms oppose, deviate from, or supplement these. We hereby reject any conflicting confirmations of a customer who is an entrepreneur that refer to that customer's terms of business and purchase.

## II. PROPOSAL, ORDER PROCEDURE AND SIGNING OF CONTRACT

Our proposals are always subject to change. Third parties must not be advised of the contents of the proposal unless authorized by the seller, neither may the proposal be used for fraudulent purposes. If a proposal does not lead to a contract being signed, the seller reserves the right to reclaim the proposal including all attachments and samples. Samples or drawings submitted by the party making the inquiry will only be returned on request. If no contract is signed, the seller is permitted to destroy the proposal documents (drawings, samples, etc.) after the proposal period (3 months after the proposal date).

If a customer places an order in the online shop, they can select the desired product and add it to their shopping cart by clicking the button "Add to shopping cart". Placing an item in the shopping cart will not establish a contract relationship.

The customer can view the shopping cart's content at any time by clicking the button "Shopping cart". If the customer would like to purchase the products in the shopping cart, they must enter their name and address, select the shipping and payment method, then check and send the order.

In the meantime, the seller reserves the right to sell any objects contained in the proposal that are in stock. The written order confirmation defines the scope and terms of the order delivery. Only written correspondence (including by fax or telex) or orders received by email are binding for us. Please note that orders received by electronic means (e.g. email) are legally valid without a signature. The contract is also concluded when goods ordered by the customer are dispatched. For framework contracts, only the separately agreed contract period will apply. If proposals are submitted to us, the company making the offer is bound to a suitable validity period; this must be at least 8 days from receipt of the proposal.

## III. DATA, DOCUMENTATION AND DATA PROTECTION

Technical documentation such as drawings, plans, sketches, descriptions, catalogues, brochures, drawings showing dimensions, material properties or weight data, and any samples or models supplied by us remain our intellectual property, are intended for information purposes only, and do not represent an assurance of properties unless this is referred to specifically in writing. Peraqua reserves the right to make changes where deemed necessary due to technical advancement. All technical documents remain the intellectual property of Peraqua and may only be used for the agreed purposes. Peraqua Professional Water Products GmbH collects, processes, and uses personal data even without the customer's express consent if this is necessary to enter into and perform a contract, and those data will be forwarded to commissioned processors for that purpose. They will be treated confidentially in accordance with applicable data protection laws. Furthermore, we refer to our data privacy notice Data Privacy

All information gained and exchanged as part of business partnership is to be treated as secret and must not be passed on to third parties without our

authorization.

## IV. PRICE AND PAYMENT TERMS

Unless agreed otherwise, the prices quoted are excluding VAT, ex works or the stores of the supplier, including standard packaging, in € (euros). All additional costs, such as costs of freight and insurance, are to be borne by the customer. Likewise, the customer has to bear all costs for every kind of tax, dues, fees and customs duty. The prices that apply at the time the contract is signed are those quoted in our current gross price list in the agreed currency, or if this is changed, in the equivalent value of the alternative currency. We reserve the right to make corresponding price adjustments after the contract has been signed if there are changes in wage costs due to collective negotiations applying to the whole industry, or wage increases applying only to our company, or other changes in cost that affect our pricing structures, such as the price of materials, energy, transport, contract work, finance, surcharges, etc. Additional work or activities are invoiced according to the actual wage and material costs used. Fees and costs that arise to fulfill authorities' legislation at the place of installation, or are connected with supplies and services, are to be borne exclusively by the customer. Our invoices are to be paid 14 days at the latest after the invoice is submitted, in the amount of the sum indicated. The following applies if nothing else is agreed in the order confirmation:

The payment by the customer is not valid until the sum has reached our business account and is deemed paid.

Interest and fees for reminders will be invoiced for in the case of late payment, unless exempt payments have been agreed with the seller in writing. The seller is permitted, from the due date onwards, to invoice for interest on arrears at a rate of 6% p.a. above the base rate of the Austrian National Bank, although our minimum rate is set to 12%. In addition, any discount agreements are no longer applicable. This does not affect our right to make a further claim for damages due to default. The full purchase price will be due immediately; if the agreed payment is not made in full, a payment from the customer is overdue after 10 days. The same applies if the customer's payment difficulties become obvious, especially if insolvency or restructuring proceedings are initiated against the customer's assets. The new due date also applies to payments arranged to be made by the customer by bank draft at a later date. In such a case, we are also permitted to implement a delivery stop without being obliged to refund any damages caused as a consequence. Reminder and collection tariffs are to be paid at reasonable/standard rates. In the case that the seller suffers financial damages due to the customer's non fulfilment of the agreed payment obligations, the supplier reserves the right to do as he pleases with moulds, tools, rigs and completed parts.

The customer cannot retain payment or offset costs in our invoices due to any counter claims, regardless of their legal aspect. Adherence to the payment conditions and payment periods form an essential component of the contract for implementing supplies and services.

## V. DELIVERY PERIOD

We are not obliged to deliver goods or services until the customer has fulfilled all obligations necessary to the extent required in order to perform proper delivery. The delivery period does not apply until all commercial and technical details needed to fulfil the contract have been received and the payment terms clarified. Unless agreed otherwise in writing, delivery periods quoted in proposals or order confirmations are approximate and non-binding and can never be regarded as final deadlines. We are authorized to exceed the agreed dates and delivery periods by a maximum of 20 working days. If the goods are not delivered within this period, the customer may not withdraw from the contract until this period has expired and a reasonable extension has been set.

It is not possible for both contract partners to withdraw from the contract until the delivery date confirmed by us has been exceeded by more than 2 months. This right to withdraw from the contract does not apply, however, if we issue a ready-to-ship note or start shipment of the goods but are unable through no fault of our own to deliver within the non-binding confirmed delivery period. Adherence to the delivery period depends on trouble-free delivery of goods from our suppliers, including any severe disruptions within

or outside the company or forms of Force Majeure (strikes, severe damage to machines, fire, flooding, impending war, pandemic diseases, etc.). In the case of such influences we are either totally free or – reflecting the circumstances – partially free from our obligations. Partial deliveries are permissible, may not be rejected if the delivery is otherwise found to be in order, and authorize us to present an invoice for partial payment.

## VI. ORDERS, ACCEPTANCE OBLIGATIONS, RETURNS

Orders are not binding until the seller has provided written confirmation. This must contain the delivery address and type of shipment. Additional details such as article number and article description inline with our documentation are absolutely essential in order to avoid misunderstandings and ensure timely processing of the order. The seller has the right to deliver up to plus/minus 5% of any goods ordered in bulk. If the value of an order is below our minimum order value of € 75, we have to invoice a minimum quantity surcharge of € 30 in addition to the order value.

An article-related minimum quantity surcharge will be agreed with the customer if the order does not reach our minimum order quantity set for specific articles for economical and production reasons. From the moment the seller issues an order confirmation, the seller is authorized to start with production at any time independently of the agreed delivery period. Withdrawal from the contract is excluded after the goods have been produced and the customer is obliged to accept and pay for the goods already produced. This acceptance obligation applies also to general contracts and orders controlled by E-commerce systems. The quantity of items agreed in the proposal are manufactured for stock and these are to be accepted by the customer without exception, even if there are any article changes or the article is to be discontinued.

The return of goods already accepted inline with the agreement can only be approved in special cases and following prior confirmation. In such cases we retain a credit of 30% of the value of goods that still possess a commercial value. We will dispose free of charge any goods that due to technical changes or any other reason are of no further use.

## VII. DELIVERY, PACKAGING, SHIPMENT, DELAYED ACCEPTANCE

Retention of title applies exclusively to all deliveries. Ownership is not transferred to the customer until their entire obligations relating to our goods supplies have been settled. This even applies if the purchase price for certain goods deliveries nominated by the customer has been paid. For ongoing invoices, the retention of title clause serves as security for outstanding payments. Any processing of goods supplied by us and still in our ownership takes place on our behalf without placing us under obligation and without affecting our rights to ownership.

The customer will look after our property, process it for us if required and advise us immediately of attempted seizure by third parties. The customer may use our property in normal business transactions provided they fulfil their obligations to us. As a result of selling on the goods we supplied, the customer hands over to us the right to claim against third parties herewith as security up until payment of all claims, even future claims on our business arrangement – including any financial claims. Our goods are packaged – to the extent this is agreed and confirmed in writing, either as we see fit using standard commercially acceptable methods or as specified by the customer (individual packages, special colours, etc.) – at the customer's expense. Costs of packaging to customer specifications are listed in a separate invoice. In order to simplify deliveries it is generally only possible for us to dispatch orders in standard packaging units (see gross pricelists). We have to invoice a packaging surcharge of € 6 per order item for small series that deviate from our standard packaging units. As long as goods are packaged as usual by us, claims cannot be made against us for damage presumed a result of the packaging. Unless agreed otherwise, goods are dispatched using a means of transport deemed the most suitable by us, and at the risk of the recipient. The delivery is deemed completed once the goods are ready for shipping at the works named for delivery and the customer has been advised that the goods are ready for shipping, or the goods have been handed over to a forwarding agent. Transport insurance is only taken out if requested and paid for by the recipient. We accept no responsibility for delays or failure during transport. On receipt, the goods



are to be checked to make sure they are in order since the goods were prepared for shipping. The following points must be checked if part of the consignment is missing or damaged:

Check for damage to pallet or our packaging film.  
Check carton for quantity and deformation.

Check for destroyed and/or damaged products.

Claims of this kind will only be acknowledged if notified in writing within 5 days of receiving the goods. If the ordered goods are not accepted as agreed, the seller can claim compensation after setting a reasonable extension period. If goods are returned, not accepted or the customer withdraws from the contract, we will charge for the relevant goods – in addition to the costs incurred to be determined by the deliverer – a fixed price of 15% of the order value to cover processing costs and loss of profit. If the customer exchanges series articles or other justifiable goods within our product range, we will invoice for the same order value an additional 5% on top of the purchase price to cover the seller's costs. If non justifiable goods are exchanged then the customer has to bear the costs incurred in excess of the fixed price due to loss or expense during reuse.

#### VIII. RETENTION

If not a consumer business, the customer is only authorized to retain a reasonable part – not the entire amount – of the gross invoice sum in the case of a justified claim, except in the case of a reverse transaction.

#### IX. WITHDRAWAL FROM CONTRACT

If acceptance is delayed (clause VII) or there are other substantial reasons prevailing such as, in particular, rejection of a petition in bankruptcy on grounds of insufficient assets, delayed payment, or occurrence of a natural catastrophe, we are entitled to withdraw from the contract providing it has not been fully fulfilled. In the event of a withdrawal where the Client is at fault, we may demand a fixed rate of damages of 15% of the gross invoice amount or compensation for the loss actually incurred by the withdrawal and be released from all agreed obligations to perform and deliver. We are entitled to hold back outstanding deliveries or services and to demand payment in advance and/or deposits, or to withdraw from the contract after setting a reasonable extended time limit. If the customer withdraws from the contract without just cause, or demands its cancellation, we shall have the right to choose between insisting on the fulfilment of the contract and cancellation of the contract.

In the latter case, the customer shall be obliged at our discretion to pay either a fixed rate of damages of 15% of the gross invoice amount or compensation for the loss actually incurred due to withdrawal. Under the KschG, a consumer may withdraw from or rescind the contract within 14 days without giving reasons. That 14-day period for withdrawal or rescission will begin to run when the customer or its delegate takes possession of the goods (or for partial deliveries, when the last part is delivered). To exercise this right of withdrawal or rescission, the customer must issue its statement using a clear declaration via letter, fax, or email.

#### X. FORCE MAJEURE

The seller is released entirely or partly from fulfilling the contract on schedule if prevented from doing so by an event of force majeure. Such events are exclusively those that are unforeseeable and unavoidable for an experienced supplier. (Strikes, severe machine damage, fire, floods, threat of war, pandemics, etc.). Deadlines and delivery periods that cannot be met due to the influence of the force majeure are extended by the duration of the effect of the force majeure.

#### XI. WARRANTY, GUARANTEE, OBLIGATION TO INSPECT AND REGISTER COMPLAINTS

Our products are covered by a warranty as laid down by law. Claims are assessed based on the current national laws (Austrian law – "Allgemeines Bürgerliches Gesetzbuch" – ABGB). However, alternative agreements can be made if required. These need to be clarified in writing. The warranty period is 2 years and starts on the date the goods are dispatched ex works. Peraqua guarantees that the products are free of fabrication and material flaws. However, the warranty does not include parts that, due to their function, have a normal service life shorter than the guarantee period specified by law for moving parts.

The warranty also excludes: damage due to natural wear, insufficient maintenance, disregard of operating and instruction manuals, excessive stress, unsuitable utilities, chemical or electrolytic influences, incorrect installation by the customer or third parties, modifications performed by customer and incorrect handling as well as the consequences of other reasons that cannot be traced back to us or are not within our scope of responsibility. We decide on how to settle customers' warranty claims, either by replacement, repair within a reasonable period or price reduction. The customer may only withdraw from the contract if the problem is severe and cannot be rectified through replacement or repair and a price reduction is not reasonable to the customer. The customer's right to claim damages in relation to rectifying a fault through improvement or replacement cannot be implemented unless we have defaulted on fulfilling our warranty obligations.

Warranty claims for moving parts must be made legally valid within one year of shipment. The one year period also applies to hidden faults, although the period does not start until the hidden fault is discovered. If the customer maintains that a fault is evident, claims resulting as a consequence, especially relating to warranty or damages, can only be made valid within the first 6 months after shipment of the goods to the customer if the customer can prove that the fault was already present at the time the goods were shipped or handed over. For goods supplied that cannot be installed in a plant component due to their condition, a warranty period of 2 years is agreed. Our obligation to provide a warranty expires if the customer or a third party changes or repairs the goods supplied without our written permission, or if the customer does not take immediate suitable action to limit the extent of damage so we are able to rectify the fault. Our obligation expires in any case when the warranty period expires; special cases involving the customer claiming an extension to the warranty period because the customer has fulfilled warranty obligations themselves are excluded.

If an order is produced based on the customer's design specifications, drawings, raw material instructions or models, then we are not liable for the correctness of the design or selection of materials, but merely that the contract has been fulfilled in accordance with the customer's instructions. The customer is to hold us harmless and indemnify us without restriction in the case of infringement of third party property rights. We assume no liability of any kind whatsoever for repairs performed by the customer, or modifications made to old goods or goods not supplied by us. Old goods are those for which the warranty period of 2 years specified above has already expired or where the customer knows the part was already used by us or a third party. In all other cases the legal grounds of the current Austrian warranty laws for consumer business will be used as a basis. In addition, the customer is to immediately check the goods after handover in accordance with the Austrian Business Enterprise Code, or within 6 working days at the latest. We are to be advised of any faults discovered during the check immediately in writing – within 3 working days of their discovery at the latest – specifying the type and extent of the fault.

Hidden faults are to be registered immediately on their discovery. If faults are not reported, or they are not reported in time, then the goods are deemed accepted. The assertion of warranty claims or claims for damages or the right to claim innocent misrepresentation based on faults is excluded in these cases.

#### XII. DAMAGES AND PRODUCT LIABILITY

All claims for damages are excluded in cases of slight negligence. This does not apply to personal injury and in consumer business for damage to parts taken on for further processing. The presence of slight or gross negligence is to be proven by the injured party unless it concerns a consumer business contract. If it is not a consumer business contract, the absolute statute of limitation of damage claims is 3 years from the transfer of risk. The regulations on damages in these T&Cs or any other terms agreed only apply if the claim for damages is made separately or instead of a warranty claim. Recourse claims as specified in § 12 of Austrian product liability law are excluded, unless the party justified for recourse proves that the fault and as a consequence the damage resulting from the original association of this fault can be attributed to stem from our area of control and are a result of gross negligence or intent. Moreover, if the goods are supplied to resellers, the liability for damages deduced from product liability law, and any product liability claims deduced

from other regulations, are excluded.

In turn, resellers are obliged to state in contracts with their customers this exclusion of liability for damages as mentioned above (except in the case of end consumers). If this contractual obligation is not fulfilled, the receiver is liable for all damages that occur jointly and separately. The goods supplied offer only the level of reliability that can be expected based on the content of standards, permits, descriptions in technical datasheets, user manuals, instructions from the supplier's works on handling and range of applications or application conditions as well as maintenance and other information provided at the time the contract is signed.

#### XIII. PROTECTIVE RIGHTS

For goods supplied that the seller manufactures according to instructions made available by the customer or under contract from the customer where the customer confirms the fabrication documentation, the customer provides exclusive guarantee that through the manufacture of the goods supplied no protective rights of any kind or trade secrets of third parties are infringed. If any protective rights of third parties are then claimed, the seller is not obliged to check the correctness of the claim, but is entitled under exclusion of all damage liability claims from the customer to stop production of the goods and demand payment of the costs incurred. The customer is fully liable for non-consequential and consequential damages arising as a result of infringement or protective rights claims and the seller is entitled to demand a suitable advance on costs to cover all process costs. The seller is free to release at will all goods covered by the contract or goods manufactured by the seller.

#### XIV. CHANGES TO PERFORMANCE/CONTRACT

If the contract is not with a consumer business, then minor or other changes to our performance or delivery obligation that are acceptable to our customers are deemed approved. This applies in particular to certain necessary deviations (e.g. dimensions, colours, changes in material, etc.). If the customer requests changes to the scope of performance in the contract after the contract has been signed, then all costs incurred in connection with the changes implemented and to be implemented by Peraquago will be borne by the contract party that requested the changes. Peraqua is not obliged to implement the changed contract until written confirmation has been provided and all costs arising in connection with the change in contract have been settled, or can be deemed settled, by the other contract party.

#### XV. CHOICE OF LAW, LOCATION OF FULFILMENT AND JURISDICTION

Austrian law will apply. The contract language is German. The forum will be within Austria. The place in which the delivery is taken over is expressly agreed as the place of performance. Any disputes arising from this contract will be decided by the court having subject matter jurisdiction at the registered office of Peraqua Professional Water Products GmbH. If the customer is a consumer under the KschG and has its residence or customary abode in Austria or works in Austria, any actions against that customer must be brought in the court in whose district that residence, customary abode, or place of work is located.

#### XVI. FINAL CLAUSES

The customer grants his permission that the data handed over in the course of fulfilling this contract, including data relating to personnel, can be saved and processed electronically by us. The customer is obliged to advise us of changes to their residential or business address and email address as long as the business specified in the contract has not been completely fulfilled by both parties. If this advice is not provided, then any correspondence and information sent to the last known postal and email address will be classed as received. Sub-agreements or amendments to these general terms and conditions are to be in written form. All preceding contracts or other agreements are no longer valid. Finding individual provisions of these General Terms and Conditions to be fully or partially ineffective due to compulsory statutory provisions (including without limitation the KschG and Product Liability Act) will not render ineffective its remaining provisions.

Peraqua Professional Water Products GmbH  
Jan 2025

# General Sales and Delivery Conditions (GSDC)

## I. VALIDITY

Deliveries, services and offers provided by our company are based exclusively on these "Peraqua- General Sales and Delivery Conditions", abbreviated "GSDCs", which apply as part of our General Terms and Conditions (T&Cs), but do not substitute them. These GSDCs represent a general agreement between the contract parties, even if no reference is made explicitly to these delivery conditions, and are always to be read in connection with the latest issue of the Praher T&Cs. We do not recognize contradictory, alternative or supplementary conditions used by the party placing an order unless we have expressly agreed to their validity in writing. Counter confirmations by the party placing the order with reference to their business terms or purchasing conditions are expressly rejected herewith.

## II. PROPOSAL AND SIGNING OF CONTRACT

Our proposals are always subject to change. The written order confirmation defines the scope and terms of the order delivery and only becomes legally binding after it has been signed.

## III. PRICE

Unless agreed otherwise, the prices we have quoted are excluding VAT, ex works or stores, including standard packaging, in € (EURO). All additional costs such as costs of freight and insurance are to be borne by the customer. Likewise, the customer has to bear all costs for every kind of tax, dues and customs duty.

Additional work is invoiced according to the actual wage and personnel costs used. Fees and costs that arise to fulfil authorities' legislation at the place of installation or are connected with supplies and services, are to be borne by the customer. Our prices are the prices that are valid at the time the contract is signed. In case, after the contract has been signed but before the goods are shipped to the customer, costs that are outside our control change and affect the calculation of our prices, we are entitled to adjust the price correspondingly

## IV. PAYMENT TERMS / DEFAULT

Unless agreed otherwise, our requests for payment are to be paid on schedule against handover of the goods. Any agreements regarding discounts expire as soon as payment or part payment is delayed. The payment by the customer is not valid until the sum has reached our business account and is deemed paid. If the customer defaults on payment we are entitled to choose between demanding reimbursement of the actual damage incurred or - providing the contract is not for credit business with an end consumer - or to invoice for interest on arrears at a rate of 6% p.a. above the discount interest rate of the Austrian National Bank, where our minimum rate is set to 12%.

## V. DELIVERY PERIOD

The delivery periods specified are always ex-works and can never be regarded as final deadlines unless otherwise expressly agreed. The delivery period does not apply until all commercial and technical details needed to fulfil the contract have been received and the payment terms clarified. Consequential damages due to non-timely delivery or non delivery are excluded. The customer is entitled to withdraw from the contract if the goods are not delivered within the delivery period, a reasonable extension period has been set, and the extension period has also expired without the goods being delivered. This right to withdraw from the contract does not apply, however, if we issue a ready-to-ship note or start shipment of the goods but are unable through no fault of our own to deliver within the non-binding confirmed delivery period. If the customer or a forwarding agent picks up the goods then they must arrive punctually at the agreed time. If the appointment for picking up ready-to-ship goods is not kept to we are entitled to do as we please with the goods the next day. The customer bears all costs arising from delayed pickup or preparation of freight material. If the contracts or deliveries involve several delivery periods/dates agreed for partial consignments and these are not adhered to by the customer, nor is there any success within an extension period, then we are entitled to deliver the remaining goods or to retain the non-delivered part of the contract or to demand damages for non-compliance with the contract.

## VI. DELIVERY, PACKAGING, SHIPMENT, DELAYED ACCEPTANCE

Retention of title applies exclusively to all deliveries. Ownership is not transferred to the customer until their entire obligations relating to our goods supplies have

been settled. Partial deliveries are permissible, may not be rejected if the delivery is otherwise found to be in order, and authorize us to present an invoice for partial payment. Our goods are packaged - to the extent this is agreed and confirmed in writing, either as we see fit using standard commercially acceptable methods or as specified by the customer (individual packages, special colours, etc.) - at the customer's expense. Costs of packaging to customers specifications are listed in a separate invoice. Packaging material will not be taken back, except in the case of reusable containers. If reusable containers are returned to the seller's works within 2 months of the date the goods were delivered the costs invoiced will be credited to the customer's records. Returns are to be accompanied with the invoice date and invoice number with which the reusable containers were originally invoiced. The seller is entitled to deduct part of the price if the reusable containers are returned damaged to the extent that they cannot be used again or not all of the containers are returned. Claims cannot be made against us for packaging faults if the goods are packaged by us using our standard packaging methods. Unless agreed otherwise, goods are dispatched using a means of suitable transport and at the risk of the recipient. A processing fee of € 19.00 is invoiced if the goods are to be delivered to an address that is different from the address of the customer. On receipt, the goods are to be checked to make sure they are in order. Any damage or loss is to be immediately reported on the shipping note when the goods arrive before they are unloaded so that a claim for damages can be made to the forwarding agent. If the ordered goods are not accepted as agreed, the seller can claim compensation after setting a reasonable extension period. If goods are returned, not accepted or the customer withdraws from the contract, we will charge a fixed price of 15% of the order value to cover processing costs and loss of profit for the relevant goods - in addition to the costs incurred to be determined by the deliverer. If the customer exchanges series articles or other justifiable goods within our product range, we will invoice for the same order value an additional 5% of the value of the goods on top of the purchase price to cover the seller's costs. If non justifiable goods are exchanged then the customer has to bear the costs incurred in excess of the fixed price due to loss or expense during reuse.

### Surcharges:

In case of order value less than € 75,-, surcharge per order € 30,-.

Surcharge for order quantity less than packing unit surcharge € 6,- per order item.

Minimum freight charges for destination Austria € 15,- per order, for destinations in the European Union € 20,- per order.

## VII. RETENTION OF OWNERSHIP

The goods supplied remain our property until the invoice has been paid in full. Moreover, our customers may only resell goods still under our ownership in normal business transactions under retention of ownership.

## VIII. WARRANTY

We guarantee that our goods at the time of acceptance possess the contractually agreed properties, that the materials used have been processed correctly, that they comply with the recognized laws applicable to engineering and technology and do not possess flaws that reduce their value or cancel or reduce their capability to be used as normal or as specified in the contract. The warranty period starts on the date the goods are dispatched ex works and lasts for 2 years. The warranty does not include parts that, due to their function, have a normal service life shorter than the guarantee period specified by law for moving parts. The warranty also excludes: damage due to natural wear, insufficient maintenance, disregard of operating and instruction manuals, excessive stress, unsuitable utilities, chemical or electrolytic influences, incorrect installation by the customer or third parties, modifications performed by customer and incorrect handling as well as the consequences of other reasons that are not within our scope of responsibility. The customer's right to claim damages in relation to rectifying a fault through improvement or replacement cannot be implemented unless we have defaulted on fulfilling our warranty obligations. If the customer maintains that a fault is evident, claims resulting as a consequence, especially relating to warranty or damages, can only be made valid within the first 6 months after shipment of

the goods to the customer if the customer can prove that the fault was already present at the time the goods were dispatched.

Providing the installation of the goods supplied in a plant component is not excluded due to its condition, a warranty period of 2 years is agreed. For goods supplied that cannot be installed in a plant component due to their condition, a warranty period of 2 years is agreed. Our obligation to provide a warranty expires if the customer or a third party changes or repairs the goods supplied without our written permission, or if the customer does not take immediate suitable action to limit the extent of damage so we are able to rectify the fault. Our obligation expires in any case when the warranty period expires; special cases involving the customer claiming an extension to the warranty period because the customer has fulfilled warranty obligations themselves, are excluded. We assume no liability of any kind whatsoever for repairs performed by the customer, or modifications made to old goods or goods not supplied by us. Old goods are those for which the warranty period of 2 years specified above has already expired or where the customer knows the part was already used by us or a third party. If the seller damages a work-piece due to incorrect processing of the material and a claim is made within the legal warranty period, the seller may choose to provide replacement through credit or by physically replacing the part returned to the works. Claims for replacement of any kind over and above this will not be recognized, unless the seller has displayed gross negligence in non-professional processing.

In all other cases the legal grounds of the current Austrian warranty laws for consumer business will be used as a basis. In addition, the customer is to immediately check the goods after handover in accordance with the Austrian Business Enterprise Code, or within 6 working days at the latest. We must be notified of any defects in writing immediately, within 3 working days of being discovered at the latest, stating the nature and extent of the defect. If no complaint relating to a defect is made, or it is not made in time, the goods shall be deemed approved.

## IX. DESCRIPTION OF GOODS, SAMPLE DELIVERIES, STARTING SERIES PRODUCTION

Descriptions and prices in our pricelists are not binding. We reserve the right to make changes at any time if they represent an improvement to our products. If an order is produced based on the customer's design specifications, drawings, raw material instructions or models, then we are not liable for the correctness of the design or selection of materials, but merely that the contract has been fulfilled in accordance with the customer's instructions. The customer is to hold us harmless and indemnify us without restriction in the case of infringement of third party property rights. Samples and initial sample test reports of "0" series of pressed parts and injection moulded parts will be made available to the customer before the start of series production. These samples will be produced free-of-charge until the tool capability and sample clearance have been established. When the samples are approved, the seller will receive the confirmed initial sample test report back from the customer. Accepted deviations from the specifications must be confirmed in writing by the customer. The seller cannot start series production until the samples have been approved in writing.

NOTE: If no other arrangement has been made, the agreed article price will be invoiced for initial series before starting series production. The seller is obliged to carry out the supply according to the confirmed samples and the accuracy of the sample dimensions is guaranteed to the extent technically possible for the type of materials used and the type of work piece involved as well as for the quality-related features laid down in the tolerances. The seller assumes no liability for the selection of the material itself or for the material-related form of the work piece if the customer did not provide all critical details on the use of the work piece and the demands expected of it in good time, i.e. at the time of the initial project meeting. This also applies in the situation that suggestions for the choice of material and the design of the work piece suitable for the material are made by the supplier or prompted by the seller in the drawings, specifications or samples provided by the customer. Dimensions and tolerances of the work pieces are to be expressly agreed when the contract is awarded to the seller.

Dimensions without tolerance specifications will be maintained with the dimensional accuracy possible for the material and shape of work piece in question, or according to the largest size without tolerance specified in the standard concerning dimensional variation. Special tests to be performed on the finished parts (in addition to standard checks), are to be especially agreed and the costs of these tests are to be borne exclusively by the Buyer. The seller accepts no liability for the suitability of the goods supplied for the use intended, except with regard to the correct processing of the material.

#### X. DAMAGES AND PRODUCT LIABILITY

All claims for damages are excluded in cases of slight negligence. This does not apply to personal injury and in consumer business for damage to parts taken on for further processing. The presence of slight or gross negligence is to be proven by the injured party, unless it concerns a consumer business contract. If it is not a consumer business contract, the absolute statute of limitation of damage claims is 3 years from the transfer of risk. The regulations on damages in these GSDCs, or any other terms and conditions agreed, only apply if the claim for damages is made separately or instead of a warranty claim. Recourse claims as specified in § 12 of Austrian product liability law are excluded, unless the party justified for recourse proves that the fault and as a consequence the damage resulting from the original association of this fault can be attributed to stem from our area of control and are a result of gross negligence or intent. Moreover, if the goods are supplied to resellers, the liability for damages deduced from product liability law, and any product liability claims deduced from other regulations, are excluded. In turn, resellers are obliged to state in contracts with their customers this exclusion of liability for damages as mentioned above (except in the case of end consumers). If this contractual obligation is not fulfilled, the receiver is liable for all damages that occur jointly and separately.

#### XI. TECHNICAL SUPPORT

Advice given by our employees in customer care and sales is provided to the best of our knowledge, inline with the state-of-the-art and are based on normal operating and application conditions. The customer is obliged to advise us in writing if the operating and application conditions change in the period between issuing our proposal and shipping the goods. The goods supplied offer only the level of security that can be expected based on the content of standards, permits, descriptions in technical datasheets, compatibility lists, operator/user manuals, instructions from the seller's works on handling and range of applications or application conditions as well as maintenance and other information provided at the time the contract is signed.

#### XII. TOOLS, SAMPLES, PLANS, DRAWINGS PROVIDED

For moulds, apparatus, instruments and other fabrication equipment provided by the customer or made but not delivered by the Supplier, the seller will assume responsibility for fabrication equipment provided and tools left for safekeeping and treat them with the necessary professional care. Further liability will not be assumed. In particular, the seller is not liable for loss of, or damage to, the equipment provided, regardless of which event is the cause. Insurance against all cases of damage (e.g. fire, storm damage or other risk) while the equipment is located on the seller's premises is the responsibility of the customer. The seller is obliged to ensure that no finished part of tools belonging to the customer is made available to other customers without the prior knowledge of the owner. Drawings, samples and all other documentation which have been submitted to the seller by the customer for implementing the contract are to be protected by the seller as well as possible against access by third parties without, however, the seller or their subcontractors assuming liability. If no follow up order or other inquiry is received within 2 years of the last shipment, the customer will be advised of this situation and requested to make a clear statement within a period of 6 months regarding what is to be done next. If the customer allows this period to expire without making a statement, all documents and objects (drawings, plans, test specifications, reference samples, models and other technical documentation) can be used for another purpose at the seller's discretion. Existing tools can be supplied without charging for tool maintenance costs as long as the condition of the tools allows trouble-free operation. Maintenance costs for damage due to the natural wear of the tools or equipment are to be borne by the customer, who

is also to bear the costs of tool modifications they ordered. For tools of all kinds that the customer makes available to the Seller, the customer is to bear all costs incurred by the seller for servicing and maintaining the tools provided.

#### XIII. PROTECTIVE RIGHTS

For goods supplied that the seller manufacturers according to instructions made available by the customer or under contract from the customer where the customer confirms the fabrication documentation, the customer provides exclusive guarantee that through the manufacture of the goods supplied no protective rights of any kind or trade secrets of third parties are infringed. If any protective rights of third parties are then claimed, the seller is not obliged to check the correctness of the claim, but is entitled under exclusion of all damage liability claims from the customer to stop production of the goods and demand payment of the costs incurred. The customer is fully liable for non-consequential and consequential damages arising as a result of infringement or protective rights claims and the seller is entitled to demand a suitable advance on costs to cover all process costs. The seller is free to release at will all goods covered by the contract or goods manufactured by the seller.

#### XIV. MINOR CHANGES IN PERFORMANCE

If the contract is not with a consumer business, then minor or other changes to our performance or delivery obligation that are acceptable to our customers are deemed approved. This applies in particular to certain necessary deviations (e.g. dimensions, colours, changes in material, etc.).

#### XV. CHOICE OF LAW, LOCATION OF FULFILMENT AND JURISDICTION

Austrian law applies. The contract language is German. The parties to this contract agree to Austrian jurisdiction. The location of fulfilment is expressly agreed as the place the delivery is handed over. The law court having jurisdiction at the address of the relevant company location will preside over any conflict resulting from this contract. If the contract is for consumer business, the law court having jurisdiction at our company's address will preside exclusively over any conflict resulting from this contract.

#### XVI. FINAL CLAUSES

Sub-agreements or amendments to these General Sales and Delivery Conditions are to be in written form. All preceding contracts or other agreements are no longer valid.

Peraqua Professional Water Products GmbH  
Jan 2025

## HEAD OFFICE & EXPORT

**PERAQUA**



PERAQUA Professional Water Products GmbH  
Handelsstraße 8  
4300 St. Valentin  
Austria



## DISTRIBUTION LOCATIONS

**PRAHER**  
PLASTICS



Praher Plastics Canada Ltd  
101 Saunders Rd, Barrie  
ON L4N 9A7  
Canada



**PERAPLAS**



Peraplas Deutschland GmbH  
Regensburger Ring 12  
91154 Roth  
Germany



Peraplas Česko s.r.o.  
Zděbradská 62/62  
251 01 Říčany u Prahy-Jažlovice  
Czech Republic



Peraplas Praher Middle East FZE  
PO Box 122435 | SAIF Zone  
Sharjah, Dubai  
UAE



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